

# Over 40 New Products in this Catalogue

## Relief Cartridge Valves

*Page 9:* The **RP\*S** is a seated style pilot operated relief valve. This provides reduced leakage, faster response and a reduced pressure overshoot to give improved pressure control.

*Page 10:* The **RPGT** is a "soft start" relief valve available in series 2 only providing a pressure ramping over 300 milliseconds when it opens to provide excellent pressure protection and reduce shock.

*Page 13:* The **RBAP** is an electro-proportional, direct acting pilot relief valve that fits into the Sun T-8A cavity. It can be used as a pilot valve on it's own or together with many types of main stage pressure control valves that have the T-8A cavity in the end of the cartridge.

*Page 14:* The **RP\*C-8** is a normally closed spool type modulating valve, with a T-8A cavity in the end. This would enable any of the Sun pilot valves, such as the RBAP proportional valve, to be fitted into the end to make a high capacity proportional relief valve.

*Page 15:* The **RP\*S-8** is a seated style normally closed modulating valve, with a T-8A cavity in the end. This would enable any of the Sun pilot valves, such as the RBAP proportional valve, to be fitted into the end to make a proportional relief valve with low leakage on the main stage.

*Page 18:* The **RV\*S** is a ventable, seated style, pilot operated relief valve. This provides reduced leakage, faster response and a reduced pressure overshoot to give improved pressure control.

*Page 20:* The **RV\*D-8** is a normally closed, balanced piston, modulating element with a T-8A cavity in the end. The cartridge is ventable and also has an external drain connection. This would enable any Sun pilot valve, such as the RBAP proportional valve, to be fitted into the end to make a ventable proportional relief with separate drain port.

## Sequence Cartridge Valves

*Page 23:* The **RSDC-8** is a normally closed, balanced piston, modulating element with a T-8A cavity in the end and external drain. This would enable any Sun pilot valve such as the RBAP proportional valve to be fitted into the end to make a relief valve with separate pilot drain.

## Reducing/Relieving Cartridge Valves

*Page 37:* The **PB\*B-8** is a normally open modulating element with a T-8A cavity in the end. This would enable any Sun pilot valve such as the RBAP proportional valve to be fitted to make a proportional pressure reducing valve.

*Page 38:* The **PP\*B-8** is a normally open modulating element with a T-8A cavity in the end. This would enable any Sun pilot such as the RBAP proportional valve to be fitted into the end to make a proportional pressure reducing/relieving valve.

*Page 39:* The **PV\*A-8** is a normally open modulating element with a T-8A cavity in the end and an external drain. This would enable any Sun pilot valve, such as the RBAP proportional valve, to be fitted into the end to make a proportional pressure reducing/relieving valve with external drain.

*Page 40 and 41:* The **PRD\*** is an electro-proportional, direct acting, pressure reducing/relieving valve available in series 1 only. There are two versions available, one with low leakage and the other with higher leakage and improved response.

## Flow Control Cartridge Valves

*Page 73:* The **FPCC** is an electro-proportional, normally closed throttle valve available in series 1 only. It provides some pressure compensation but needs a separate compensator for more accurate control.

*Page 74:* The **FPCH** is an electro-proportional, normally open throttle valve available in series 1 only. It provides some pressure compensation but needs a separate compensator for more accurate control.

## Priority Flow Control Cartridge Valves

*Page 78:* The **FV\*A-8** is a ventable, fixed orifice, priority flow control valve with a T-8A cavity in the end of the cartridge. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the priority flow condition or bypass all flow to tank.

## Logic Elements

*Page 89:* The **LO\*\* -8** is a poppet type, spring biased closed, pilot-to-close unbalanced logic valve with a T-8A cavity in the end of the cartridge. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

*Page 95:* The **DO\*R-8** is a poppet type, pilot-to-close, normally open balanced logic valve with a T-8A cavity in the end of the cartridge. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

*Page 100:* The **DK\*R-8** is a poppet type, pilot-to-open, normally closed balanced logic valve with a T-8A cavity in the end of the cartridge. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

# Over 40 New Products in this Catalogue

## Directional Cartridge Valves

*Page 105:* The **DRBO** is direct acting, externally drained, normally closed, three-way directional valve in series 1 only. It is available with an adjustment on the pressure at which the valve will switch.

*Page 105:* The **DRBP** is direct acting, externally drained, normally open, three-way directional valve in series 1 only. The valve is available with an adjustment on the pressure at which the valve will switch.

*Page 105:* The **DRBR** is a direct acting, internally drained, externally piloted, three-way directional valve in series 1 only. The valve is available with an adjustment on the pressure at which the valve will switch.

*Page 106:* The **DV\*A-8** is a direct acting, normally open, two-way directional valve with a T-8A cavity in the end. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

*Page 106:* The **DV\*B-8** is a direct acting, normally closed, two-way directional valve with a T-8A cavity in the end. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

*Page 106:* The **DV\*C-8** is a direct acting, three-way directional valve with Port 1 blocked and a T-8A cavity in the end. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

*Page 106:* The **DV\*D-8** is a direct acting, three-way directional valve with Port 1 open and a T-8A cavity in the end. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

*Page 107:* The **DV\*M-8** is a vent-to-operate two-position two-way, normally open directional valve with a T-8A cavity in the end and external drain. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

*Page 107:* The **DV\*N-8** is a vent-to-operate two-position two-way, normally closed directional valve with a T-8A cavity in the end and external drain. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

*Page 107:* The **DV\*O-8** is a vent-to-operate two-position three-way directional valve with a T-8A cavity in the end and external drain. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

*Page 107:* The **DV\*P-8** is a vent-to-operate two-position three-way directional valve with a T-8A cavity in the end and external drain. This enables a Sun pilot solenoid,

pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

*Page 108:* The **DF\*A-8** two-position, two-way normally closed port 1 to 2, directional valve with a T-8A cavity in the end of the cartridge. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

*Page 109:* The **DF\*B-8** two-position, two-way normally closed port 2 to 1, directional valve with a T-8A cavity in the end of the cartridge. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

## Pilot Control Cartridge Valves

*Page 125:* The **DAAM** is a manually operated, two-position, two-way pilot valve. This valve could be fitted into any cartridge with a T-8A cavity in the end to provide manual switching. Available with momentary, detented, or dual operator.

*Page 129:* The **DBAM** is a manually operated, two-position, three-way valve.

## Circuit Savers

*Page 146:* The **COFO** is a 120:1 ratio, pilot to close check valve in series 2 only. This valve is specifically designed for accumulator unloading and dump circuits when the pump is not operating.

*Page 152:* The **DS\*X** is a two-position, three-way, vent-to-shift, normally closed diverter valve. This valve could be used in parallel with flow divider valves to enable the function to be bypassed in traction drive circuits.

*Page 153:* The **DS\*Y** is a two-position, three-way, vent-to-shift diverter valve. This valve works as a simple flow diverter valve.

*Page 154:* The **LHDT** is a bi-directional, normally open modulating valve in series 1 only. This valve can be used with an external orifice to provide pressure compensated flow control in both directions.

## Hybrid Relief Cartridge Valves

*Page 156:* The **HRDA** is a dual function cartridge providing both a direct acting relief valve and check valve. The relief function is before the check valve.

*Page 157:* The **HRDB** is a dual function cartridge providing both a direct acting relief valve and check valve. The relief function is after the check valve.

*Page 158:* The **HVCA** is a dual function cartridge providing both a ventable pilot operated relief and check valve. The ventable relief function is before the check valve.

*Page 159:* The **HVCA-8** is a dual function cartridge providing both a normally closed modulating function and a check valve and a T-8A cavity in the end of the cartridge. This would enable a Sun pilot valve such as a pilot proportional valve to provide a proportional pressure control and check function in one cartridge.

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**Model Codes printed in Red are Preferred Versions of products shown in this catalogue and most readily available.**

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<b>Discount:</b>	<b>List</b>	<b>7%</b>	<b>15%</b>	<b>25%</b>	<b>35%</b>	<b>On Request</b>

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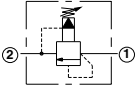
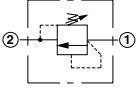
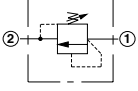
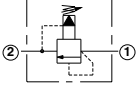
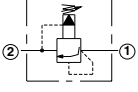
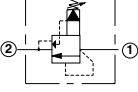
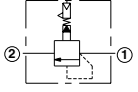
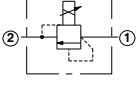
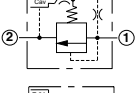
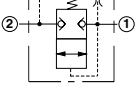
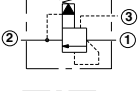
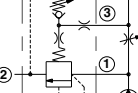
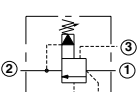
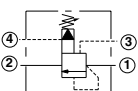
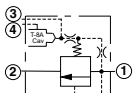
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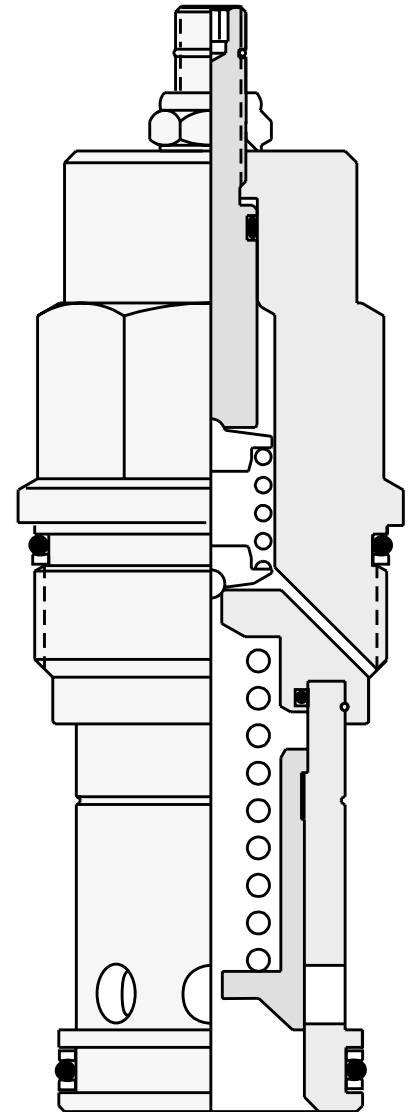
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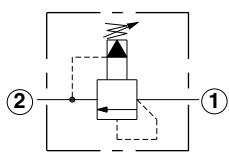
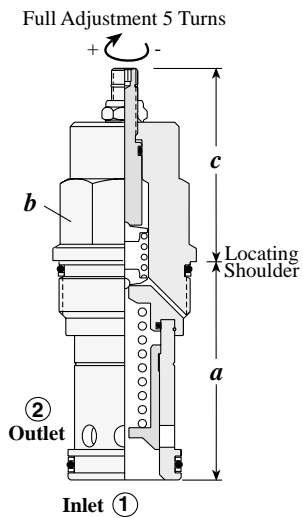


# Relief Cartridge Valves

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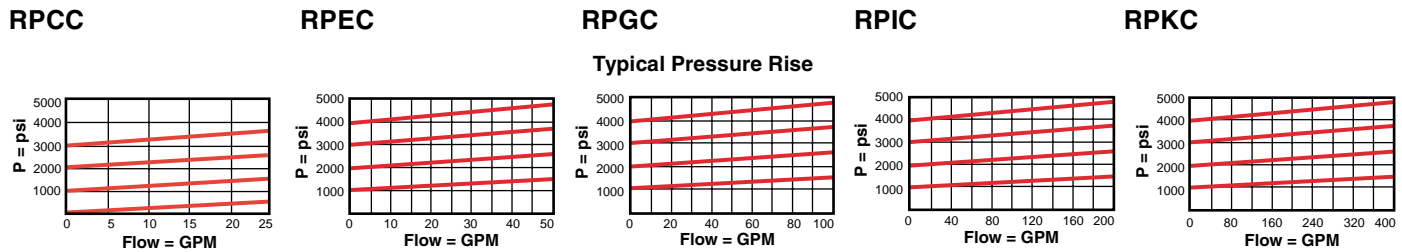


**PILOT OPERATED BALANCED PISTON,**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	L	C	K	
12 GPM	RPCC – LAN	T - 162A	1.22	3/4"	2.11	2.17	2.31	25/30
25 GPM	RPEC – LAN	T - 10A	1.56	7/8"	2.00	2.06	2.25	30/35
50 GPM	RPGC – LAN	T - 3A	1.88	1 1/8"	2.12	2.18	2.38	45/50
100 GPM	RPIC – LAN	T - 16A	2.44	1 1/4"	2.44	2.47	2.69	150/160
200 GPM	RPKC – LAN	T - 18A	3.13	1 5/8"	2.81	2.94	3.06	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Will accept maximum pressure at Port 2.
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting.
- Factory pressure settings established at 4 GPM
- Typical response time 10 ms.
- Maximum leakage = RPCC, RPEC: 2 in<sup>3</sup>/min./1000 psi, RPGC: 3 in<sup>3</sup>/min./1000 psi, RPIC: 4 in<sup>3</sup>/min./1000 psi, RPKC: 5 in<sup>3</sup>/min./1000 psi.
- RPCC minimum setting for all spring ranges is 75 psi

**RP \* C - \* \* \***

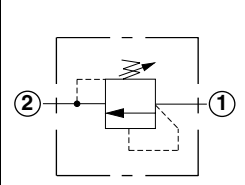
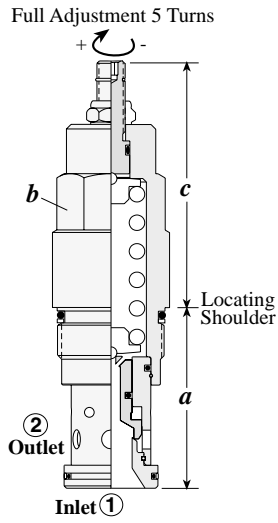
<p><b>Nominal Capacity</b></p> <p><b>C</b> 12 GPM*</p> <p><b>E</b> 25 GPM</p> <p><b>G</b> 50 GPM</p> <p><b>I</b> 100 GPM</p> <p><b>K</b> 200 GPM</p>	<p><b>Control**</b></p> <p><b>L</b> Standard Screw</p> <p><b>C</b> Tamper Resistant</p> <p><b>K</b> Handknob</p>	<p><b>Adjustment Range</b></p> <p><b>A</b> 100 - 3000 psi</p> <p><b>B</b> 50 - 1500 psi</p> <p><b>C</b> 150 - 6000 psi</p> <p><b>N</b> 60 - 800 psi</p> <p><b>Q</b> 60 - 400 psi</p> <p><b>W</b> 150 - 4500 psi</p>	<p><b>Seal</b></p> <p><b>N</b> Buna-N</p> <p><b>V</b> Viton</p>
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Adjustment Range Options:  
 A, B, C, and W are standard set at 1000 psi.  
 N Option is standard set at 400 psi.  
 Q Option is standard set at 200 psi.  
 \* Minimum setting 75 psi on all ranges.  
**Customer may specify pressure setting.**

\*\* See page 162 for information on Control Options

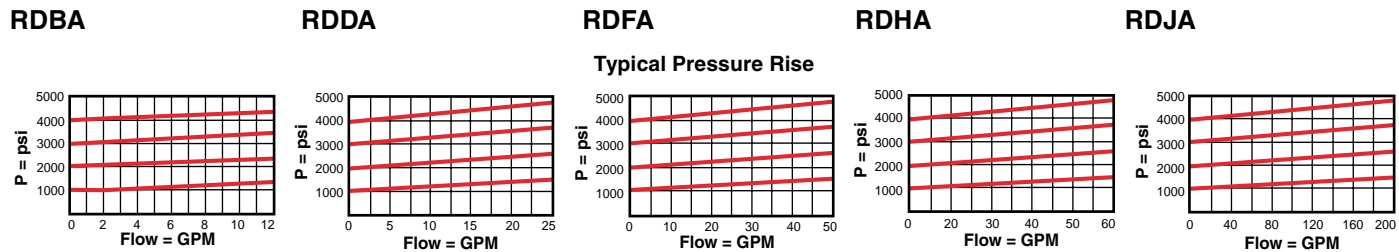


**DIRECT ACTING**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	L	C	
12 GPM	RDBA - LAN	T - 162A	1.22	3/4"	2.11	2.17	25/30
25 GPM	RDDA - LAN	T - 10A	1.56	7/8"	2.38	2.44	30/35
50 GPM	RDFA - LAN	T - 3A	1.88	1 1/8"	2.50	2.56	45/50
100 GPM	RDHA - LAN	T - 16A	2.44	1 1/4"	3.25	3.31	150/160
200 GPM	RDJA - LAN	T - 18A	3.13	1 5/8"	3.94	4.07	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Cannot be adjusted with pressure at Port 1.
- Will accept maximum pressure at Port 2.
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting.
- Factory pressure settings established at 4 GPM
- Typical response time 2 ms.
- Maximum leakage = 10 drops/min. at reseal.
- Reseat exceeds 90% of cracking pressure.

**RD ★ A - ★ ★ ★**

Nominal Capacity	Control**	Adjustment Range	Seal
<b>B</b> 12 GPM	<b>L</b> Standard Screw	<b>A</b> 500 - 3000 psi	<b>N</b> Buna-N
<b>D</b> 25 GPM	<b>C</b> Tamper Resistant	<b>B</b> 300 - 1500 psi	<b>V</b> Viton
<b>F</b> 50 GPM		<b>C</b> 1000 - 6000 psi	
<b>H</b> 100 GPM		<b>D</b> 200 - 800 psi	
<b>J</b> 200 GPM		<b>E</b> 100 - 400 psi	
		<b>S</b> 50-200 psi	
		<b>W</b> 1000 - 4500 psi	

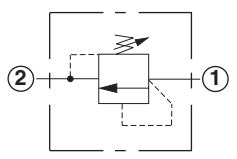
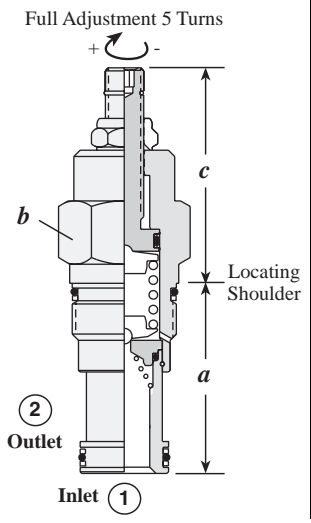
Adjustment Range Options:  
 A, B, C, and W are standard set at 1000 psi.  
 D Option is standard set at 400 psi.  
 E Option is standard set at 200 psi.  
 S Option is standard set at 100 psi.  
**Customer may specify pressure setting.**

U.S. Patent #4,742,846    \*\* See page 162 for information on Control Options  
 European Patent Pending

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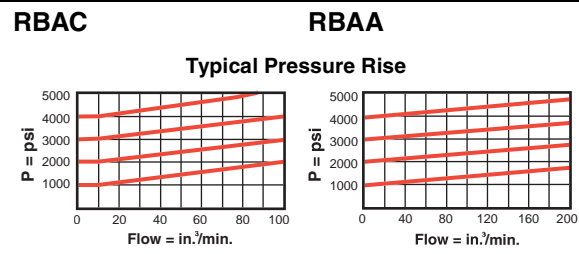


**DIRECT ACTING, PILOT STAGE**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c L C K	
60 in. <sup>3</sup> /min.	<b>RBAC – LAN</b>	T - 10A	1.56	7/8"	2.00 2.06 2.25	30/35
120 in. <sup>3</sup> /min.	<b>RBAA – LAN</b>	T - 3A	1.88	1 1/8"	2.12 2.18 2.38	45/50

Performance Curves



- Maximum operating pressure = 5000 psi
- Typical response time 2 ms.
- Maximum leakage less than 5 drops/min.
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting

**RB A ★ - ★ ★ ★**

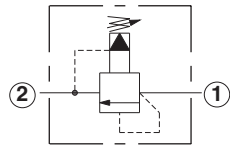
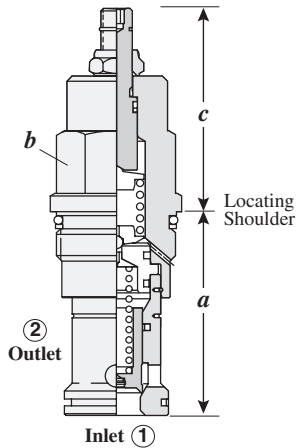
<p><i>Nominal Capacity</i></p> <p><b>C</b> 60 in.<sup>3</sup>/min.</p> <p><b>A</b> 120 in.<sup>3</sup>/min.</p>	<p><i>Control**</i></p> <p><b>L</b> Standard Screw</p> <p><b>C</b> Tamper Resistant</p> <p><b>K</b> Handknob</p>	<p><i>Adjustment Range</i></p> <p><b>A</b> 25 - 3000 psi</p> <p><b>B</b> 25 - 1500 psi</p> <p><b>C</b> 25 - 6000 psi</p> <p><b>D</b> 25 - 800 psi</p> <p><b>E</b> 25 - 400 psi</p> <p><b>W</b> 25 - 4500 psi</p>	<p><i>Seal</i></p> <p><b>N</b> Buna-N</p> <p><b>V</b> Viton</p>
---	--	--	---

Adjustment Range Options:  
 A, B, C, and W are standard set at 1000 psi.  
 D Option is standard set at 400 psi.  
 E Option is standard set at 200 psi.  
 Customer may specify pressure setting.

\*\* See page 162 for information on Control Options



**PILOT OPERATED, BALANCED POPPET**



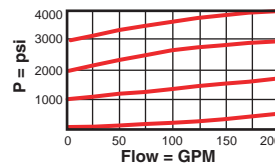
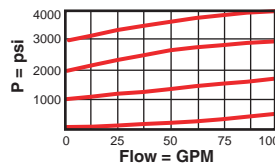
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	L	C	
50 GPM	<b>RPGS – LAN</b>	T - 3A	1.88	1 1/8"	2.12	2.18	45/50
100 GPM	<b>RPIS – LAN</b>	T - 16A	2.44	1 1/4"	2.44	2.47	150/160

**Performance Curves**

**RPGS**

**RPIS**

**Typical Pressure Rise**



- Maximum operating pressure = 5000 psi
- Maximum leakage 10 drops/min. at reseal
- Reseat exceeds 90% of cracking pressure.
- Factory pressure settings established at 4 GPM
- Typical response time 10 ms.
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting

**OPTION ORDERING INFORMATION**

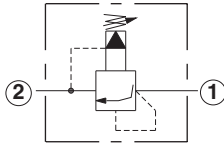
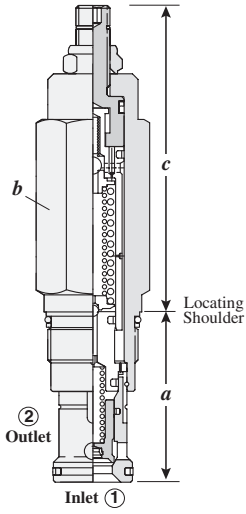
**RP ★ S – ★ ★ ★**

Nominal Capacity	Control**	Adjustment Range	Seal
<b>G</b> 50 GPM	<b>C</b> Tamper Resistant Factory Set	<b>A</b> 100 - 3000 psi	<b>N</b> Buna-N
<b>I</b> 100 GPM	<b>K</b> Handknob	<b>B</b> 50 - 1500 psi	<b>V</b> Viton
	<b>L</b> Standard Screw Adjustment	<b>C</b> 150 - 6000 psi	
		<b>N</b> 60 - 800 psi	
		<b>Q</b> 60 - 400 psi	
		<b>W</b> 100 - 4500 psi	

Adjustment Range Options:  
 A, B, C, and W are standard set at 1000 psi.  
 N Option is standard set at 400 psi.  
 Q Option is standard set at 200 psi.  
 Customer may specify pressure setting.

\*\* See page 162 for information on Control Options

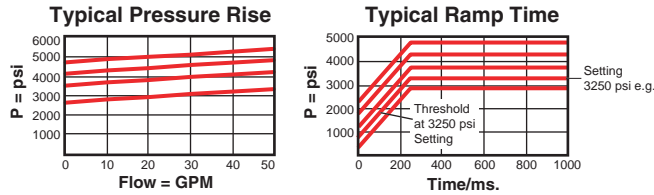
**PILOT OPERATED, BALANCED POPPET, SOFT START**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	L	C	
50 GPM	<b>RPGT - LAN</b>	T - 3A	1.88	1 1/8"	3.38	3.47	45/50

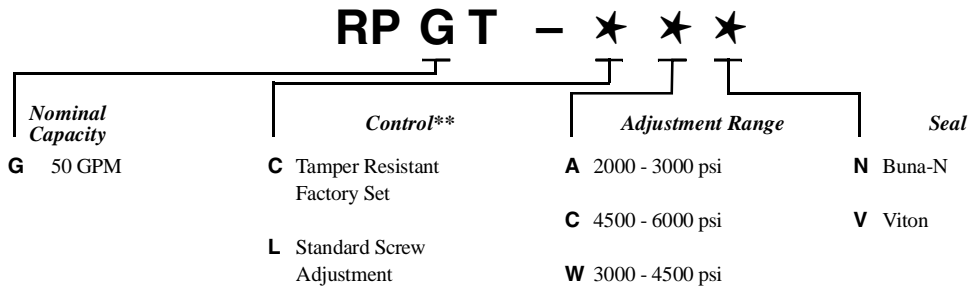
Performance Curves

**RPGT**



- Maximum operating pressure = 5000 psi
- Will accept maximum pressure at Port 2.
- Factory pressure settings established at 4 GPM
- Shifting time from minimum to maximum setting 250 ms.
- Control pilot flow = 10 to 25 in<sup>3</sup>/min.

**OPTION ORDERING INFORMATION**

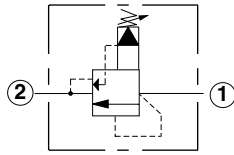
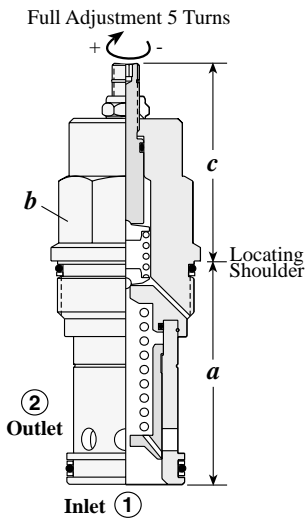


Patents:  
 U.S. #6,039,070;  
 Germany EP 1 001 197;  
 Japan #3,119,230

\*\* See page 162 for information on Control Options

Adjustment Range Options:  
 A is standard set at 2000 psi.  
 C is standard set at 4500 psi.  
 W is standard set at 3000 psi.  
**Customer may specify pressure setting.**

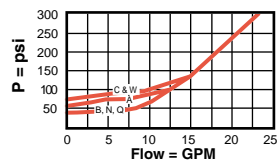
## PILOT OPERATED, KICK-DOWN



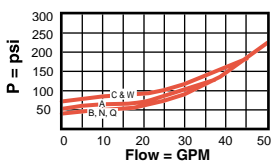
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c			
					L	C	K	
25 GPM	RQEB - LAN	T - 10A	1.56	7/8"	2.00	2.06	2.25	30/35
50 GPM	RQGB - LAN	T - 3A	1.88	1 1/8"	2.12	2.18	2.38	45/50
100 GPM	RQIB - LAN	T - 16A	2.44	1 1/4"	2.44	2.47	2.69	150/160
200 GPM	RQKB - LAN	T - 18A	3.13	1 5/8"	2.81	2.94	3.06	350/375

### Performance Curves

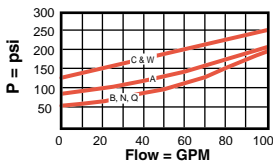
RQEB



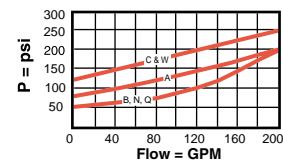
RQGB



RQIB



RQKB



Unloaded Pressure Drop

- Maximum operating pressure = 5000 psi
- Will accept maximum pressure at Port 2.
- Flow through cartridge must cease to reset valve.
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting.
- Factory pressure settings established at kick down point.
- Typical response time 25 ms.
- Maximum leakage = RQEB: 2 in<sup>3</sup>/min./1000 psi; RQGB: 3 in<sup>3</sup>/min./1000 psi, RQIB: 4 in<sup>3</sup>/min./1000 psi, RQKB: 5 in<sup>3</sup>/min./1000 psi

### OPTION ORDERING INFORMATION

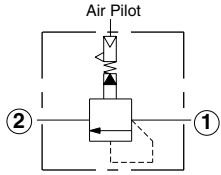
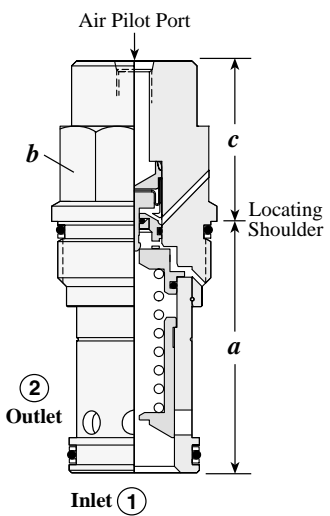
RQ ★ B - ★ ★ ★			
Nominal Capacity	Control**	Adjustment Range	Seal
E 25 GPM	L Standard Screw	A 100 - 3000 psi	N Buna-N
G 50 GPM	C Tamper Resistant	B 50 - 1500 psi	V Viton
I 100 GPM	K Handknob	C 150 - 6000 psi	
K 200 GPM		N 60 - 800 psi	
		Q 60 - 400 psi	
		W 150 - 4500 psi	

Adjustment Range Options:  
 A, B, C, and W are standard set at 1000 psi.  
 N Option is standard set at 400 psi.  
 Q Option is standard set at 200 psi.  
 Customer may specify pressure setting.

\*\* See page 162 for information on Control Options

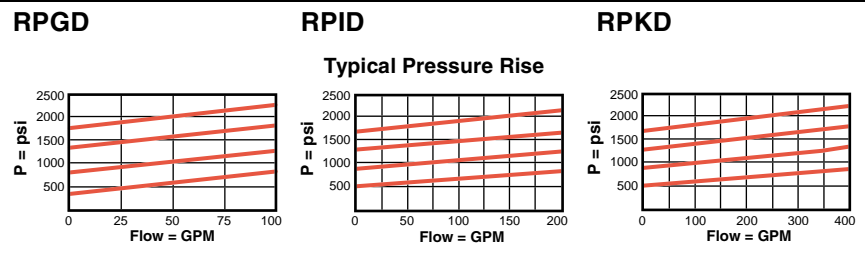
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**PILOT OPERATED, BALANCED PISTON, AIR CONTROLLED**



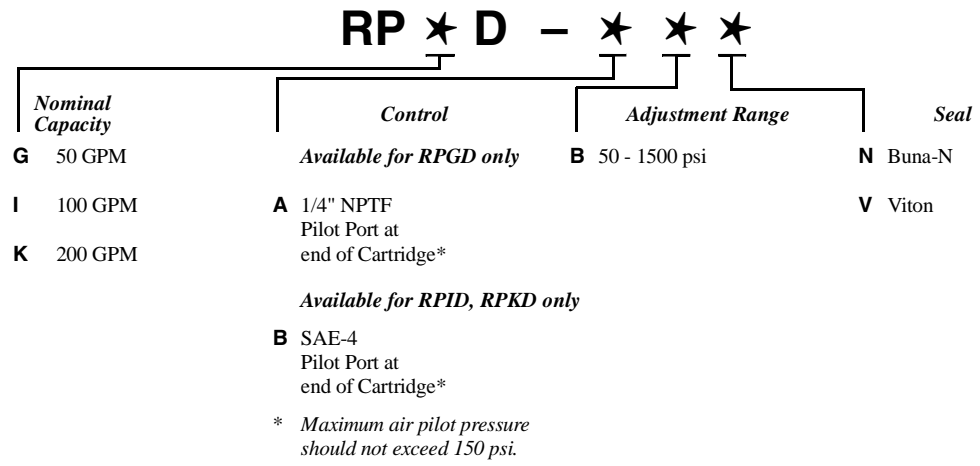
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	A	B	
50 GPM	RPGD – ABN	T - 3A	1.88	1 1/8"	1.31	-	45/50
100 GPM	RPID – BBN	T - 16A	2.44	1 1/4"	-	1.62	150/160
200 GPM	RPKD – BBN	T - 18A	3.13	1 5/8"	-	2.00	350/375

Performance Curves

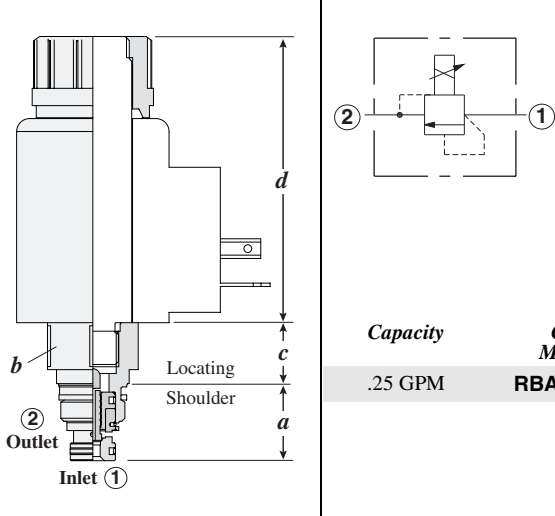


- Maximum operating pressure = 2000 psi
- Will accept maximum pressure at Port 2.
- Maximum air pressure should not exceed 150 psi.
- Pilot ratio, air to hydraulic = 1:20
- Typical response time 10 ms.
- Maximum leakage = RPGD: 3 in<sup>3</sup>/min./1000, RPID: 4 in<sup>3</sup>/min./1000 psi, RPKD: 5 in<sup>3</sup>/min./1000 psi.

OPTION ORDERING INFORMATION



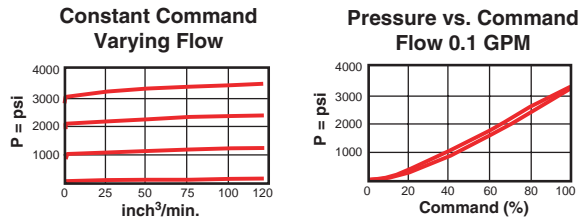
**ELECTRO-PROPORTIONAL PILOT**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	c	d	
.25 GPM	<b>RBAP – MAN</b>	T - 8A	.75	7/8	.59	2.76	25/30

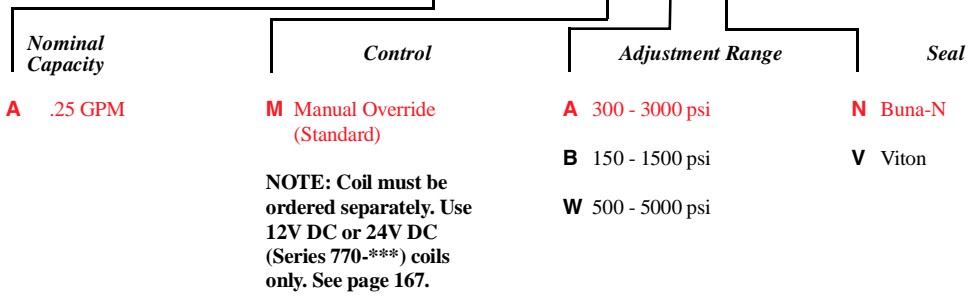
*Performance Curves*

**RBAP**



- Maximum operating pressure = 5000 psi
- Maximum leakage = 1.5 in<sup>3</sup>/min at reseal
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to valve setting
- Reseat exceeds 85% of cracking pressure.
- Hysteresis with dither <4%
- Hysteresis with DC input <8%
- Linearity with dither <2%
- For optimum performance, an amplifier with current sensing and adjustable dither should be used. Dither should be adjustable between 100 - 250 Hz.

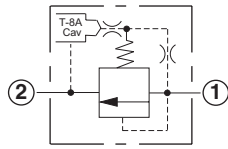
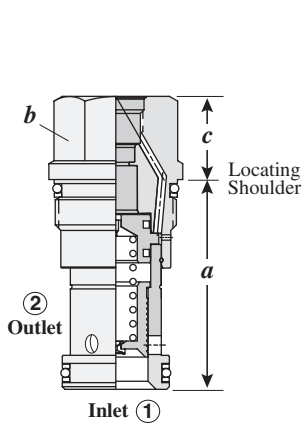
**RB A P – ★ ★ ★**



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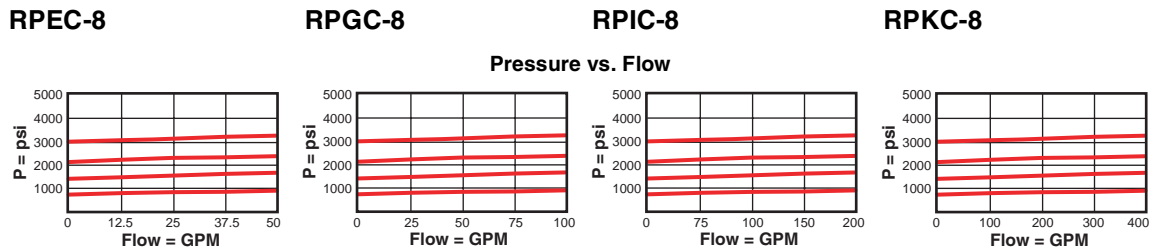
**BALANCED PISTON, MODULATING ELEMENT WITH INTEGRAL PILOT CONTROL CAVITY**



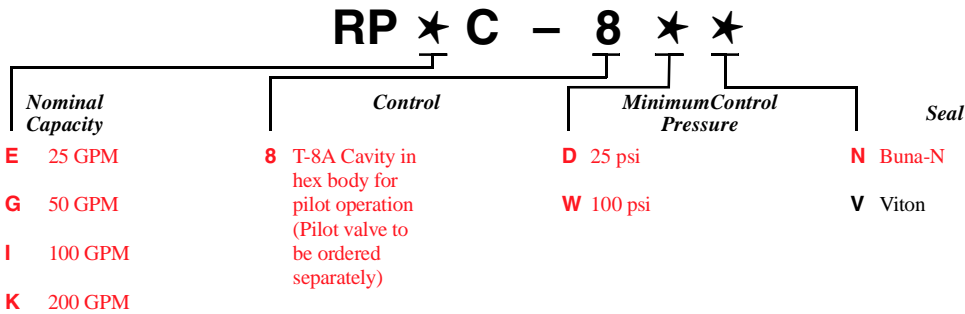
The -8 control option allows a pilot control valve to be incorporated directly into the end of the modulating element via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			<i>a</i>	<i>b</i>	<i>c</i>	
25 GPM	RPEC - 8WN	T - 10A	1.56	7/8	.75	30/35
50 GPM	RPGC - 8WN	T - 3A	1.88	1 1/8"	.69	45/50
100 GPM	RPIC - 8WN	T - 16A	2.44	1 1/4"	.97	150/160
200 GPM	RPKC - 8WN	T - 18A	3.13	1 5/8"	1.18	350/375

Performance Curves

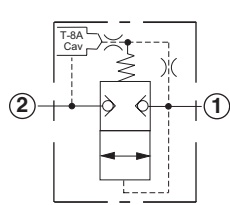
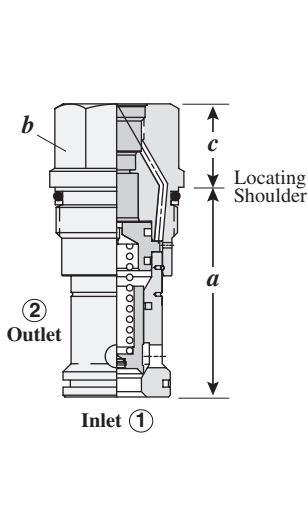


- Maximum operating pressure = 5000 psi
- Will accept maximum pressure at Port 2.
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting
- Control pilot flow = RPEC-8: 7 to 10 in<sup>3</sup>/min., RPGC-8: 10 to 15 in<sup>3</sup>/min., RPIC, RPKC-8: 15 to 20 in<sup>3</sup>/min.
- Maximum leakage = RPEC-8: 2 in<sup>3</sup>/min./1000 psi; RPGC-8: 3 in<sup>3</sup>/min./1000 psi, RPIC-8: 4 in<sup>3</sup>/min./1000 psi, RPKC-8: 5 in<sup>3</sup>/min./1000 psi.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.



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# BALANCED POPPET, MODULATING ELEMENT WITH INTEGRAL PILOT CONTROL CAVITY



The -8 control option allows a pilot control valve to be incorporated directly into the end of the modulating element via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

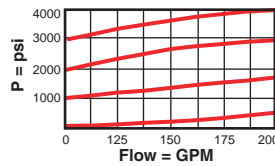
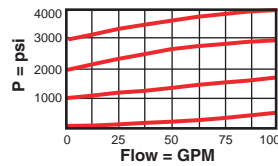
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
50 GPM	RPGS - 8WN	T - 3A	1.88	1 1/8"	.69"	45/50
100 GPM	RPIS - 8WN	T - 16A	2.44	1 1/4"	.97	150/160

## Performance Curves

RPGS-8

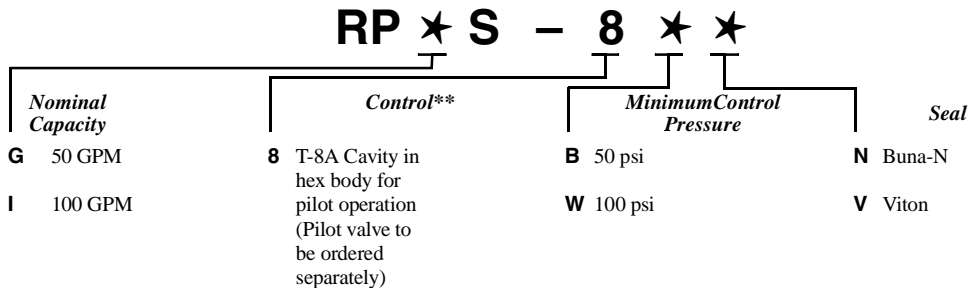
RPIS-8

Typical Pressure Rise



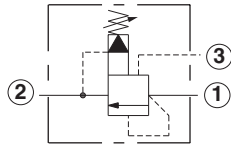
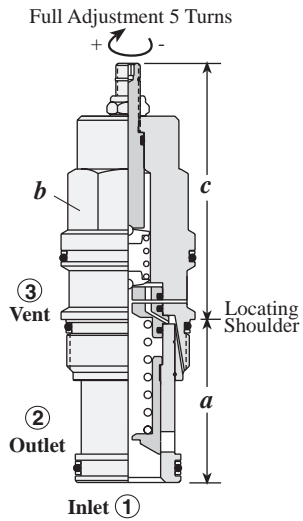
- Maximum operating pressure = 5000 psi
- Will accept maximum pressure at Port 2.
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting.
- Typical response time 10 ms
- Control pilot flow = RPGS-8: 10 to 15 in<sup>3</sup>/min., RPIS-8: 15 to 20 in<sup>3</sup>/min.
- Maximum leakage = 10 drops/min. at reseal
- Reseat exceeds 90% of cracking pressure.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

## OPTION ORDERING INFORMATION



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## VENTABLE, PILOT OPERATED, BALANCED PISTON



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c			
					L	C	K	
7.5 GPM	RVBA - LAN	T - 163A	1.22	3/4"	2.55	2.63	2.77	25/30
15 GPM	RVCA - LAN	T - 11A	1.38	7/8"	2.50	2.56	2.75	30/35
30 GPM	RVEA - LAN	T - 2A	1.38	1 1/8"	2.81	2.88	3.06	45/50
60 GPM	RVGA - LAN	T - 17A	1.81	1 1/4"	3.28	3.31	3.53	150/160
120 GPM	RVIA - LAN	T - 19A	2.50	1 5/8"	3.94	4.09	4.19	350/375

### Performance Curves

RVBA

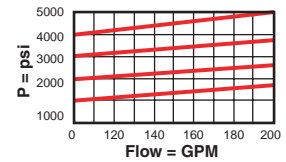
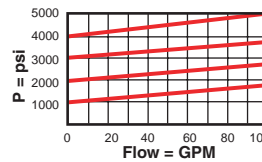
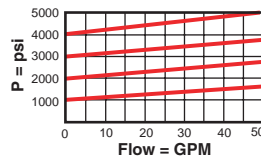
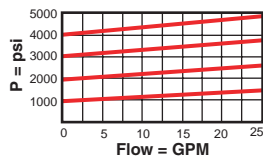
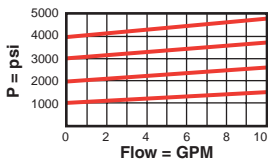
RVCA

RVEA

RVGA

RVIA

Typical Pressure Rise



- Maximum operating pressure = 5000 psi
- Pressure at port 3 (vent) controls the valve below its setting.
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting.
- Control pilot flow = RVBA, RVCA: 7 to 10 in<sup>3</sup>/min.; RVEA: 10 to 15 in<sup>3</sup>/min.; RVGA, RVIA: 15 to 20 in<sup>3</sup>/min.
- Factory pressure setting established at 4 GPM
- Typical response time 10 ms.
- Maximum leakage = RVBA, RVCA: 2 in<sup>3</sup>/min./1000 psi, RVEA: 3 in<sup>3</sup>/min./1000 psi, RVGA: 4 in<sup>3</sup>/min./1000 psi, RVIA: 5 in<sup>3</sup>/min./1000 psi
- RVBA minimum setting for all spring ranges is 75 psi
- Will accept maximum pressure at port 2.

### RV ★ A - ★ ★ ★

Nominal Capacity	Control**	Adjustment Range	Seal
<b>B</b> 7.5 GPM*	<b>L</b> Standard Screw	<b>A</b> 100 - 3000 psi	<b>N</b> Buna-N
<b>C</b> 15 GPM	<b>C</b> Tamper Resistant	<b>B</b> 50 - 1500 psi	<b>V</b> Viton
<b>E</b> 30 GPM	<b>K</b> Handknob	<b>C</b> 150 - 6000 psi	
<b>G</b> 60 GPM		<b>N</b> 60 - 800 psi	
<b>I</b> 120 GPM		<b>Q</b> 60 - 400 psi	
		<b>W</b> 150 - 4500 psi	

Adjustment Range Options:

A, B, C, and W are standard set at 1000 psi.

N Option is standard set at 400 psi.

Q Option is standard set at 200 psi.

\* Minimum setting 75 psi on all ranges.

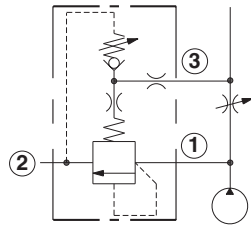
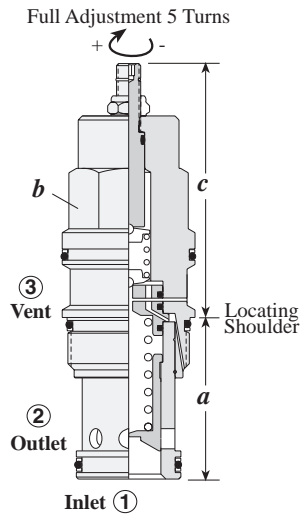
Customer may specify pressure setting.

\*\* See page 162 for information on Control Options

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**MODULATING ELEMENT WITH RELIEF FUNCTION**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c			
					L	C	K	
2.5 GPM	RVBB - LAN	T - 163A	1.22	3/4"	2.55	2.63	2.77	25/30
5 GPM	RVCB - LAN	T - 11A	1.38	7/8"	2.50	2.56	2.75	30/35
10 GPM	RVEB - LAN	T - 2A	1.38	1 1/8"	2.81	2.88	3.06	45/50
20 GPM	RVGB - LAN	T - 17A	1.81	1 1/4"	3.28	3.31	3.53	150/160
40 GPM	RVIB - LAN	T - 19A	2.50	1 5/8"	3.94	4.09	4.19	350/375

Performance Curves

RVBB

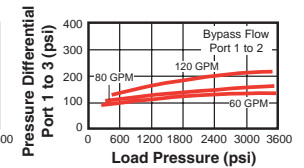
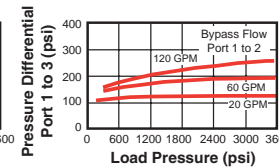
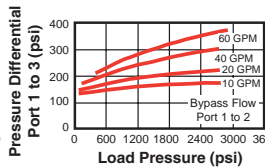
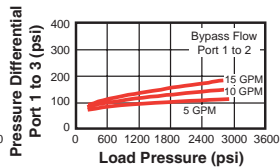
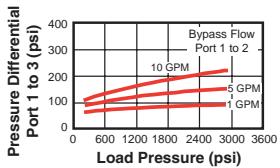
RVCB

RVEB

RVGB

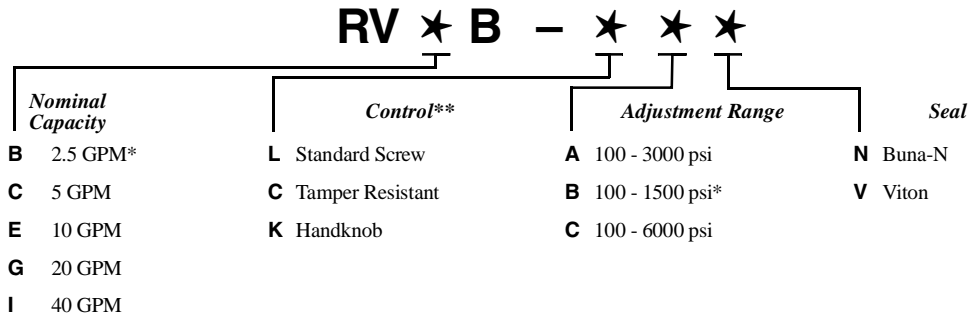
RVIB

Typical Compensator Differentials



- Maximum operating pressure = 5000 psi
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting.
- Factory pressure setting established at 4 GPM
- Typical response time 10 ms.
- Maximum leakage = RVBB, RVCB: 2 in<sup>3</sup>/min./1000 psi, RVEB: 3 in<sup>3</sup>/min./ 1000 psi, RVGB: 4 in<sup>3</sup>/min./1000 psi, RVIB: 5 in<sup>3</sup>/min./1000 psi

OPTION ORDERING INFORMATION



\* For RVCB, the bias pressure is 60 psi.

Adjustment Range Options:

A, B, and C are standard set at 1000 psi.

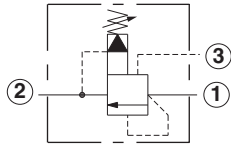
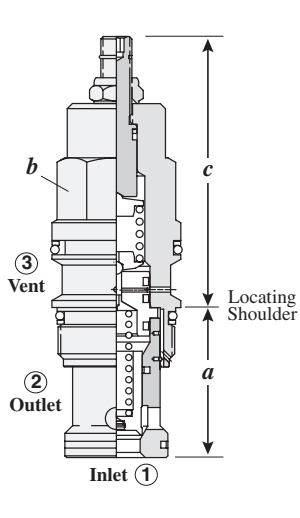
\* Minimum setting 100 psi on all ranges.

Customer may specify pressure setting.

\*\* See page 162 for information on Control Options

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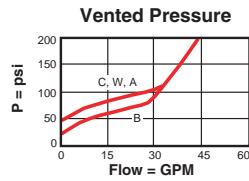
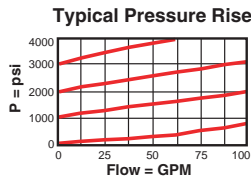
**VENTABLE, PILOT OPERATED, BALANCED POPPET**



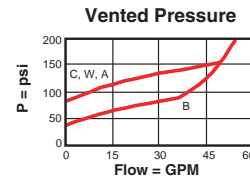
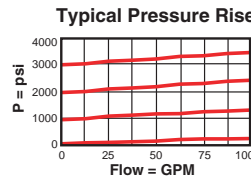
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	L	C	K	
30 GPM	<b>RVES - LAN</b>	T - 2A	1.38	1 1/8"	2.81	2.88	3.06	45/50
50 GPM	<b>RVGS - LAN</b>	T - 17A	1.81	1 1/4"	3.28	3.31	3.53	150/175

Performance Curves

**RVES**

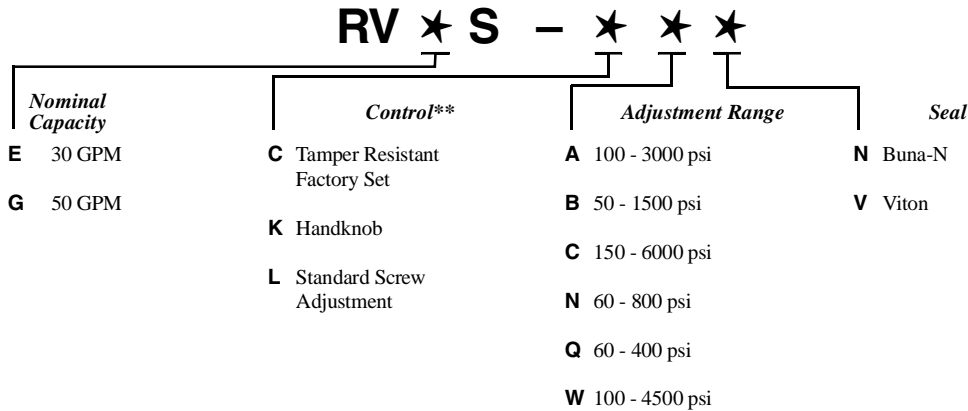


**RVGS**



- Maximum operating pressure = 5000 psi.
- Will accept maximum pressure at port 2
- Pressure at port 3 (vent) controls the valve below its setting.
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting.
- Factory pressure setting established at 4 GPM
- Maximum leakage at reseal = 10 drops/min.
- Reseat exceeds 90% of cracking pressure.
- Typical response 10 ms
- Control pilot flow = RVES: 10 to 15 in<sup>3</sup>/min, RVGS: 15 to 20 in<sup>3</sup>/min.

**OPTION ORDERING INFORMATION**



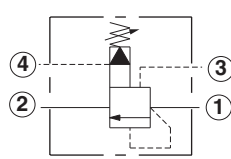
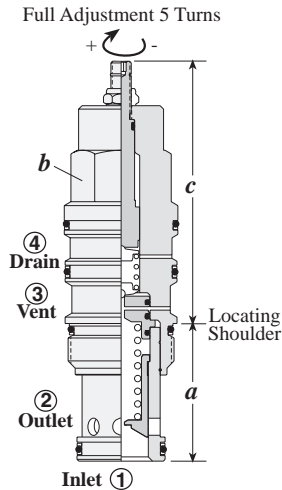
Adjustment Range Options:  
 A, B, C and W are standard set at 1000 psi.  
 N Option is standard set at 400 psi.  
 Q option is standard set at 200 psi.

\*\* See page 162 for information on Control Options

Customer may specify pressure settings.

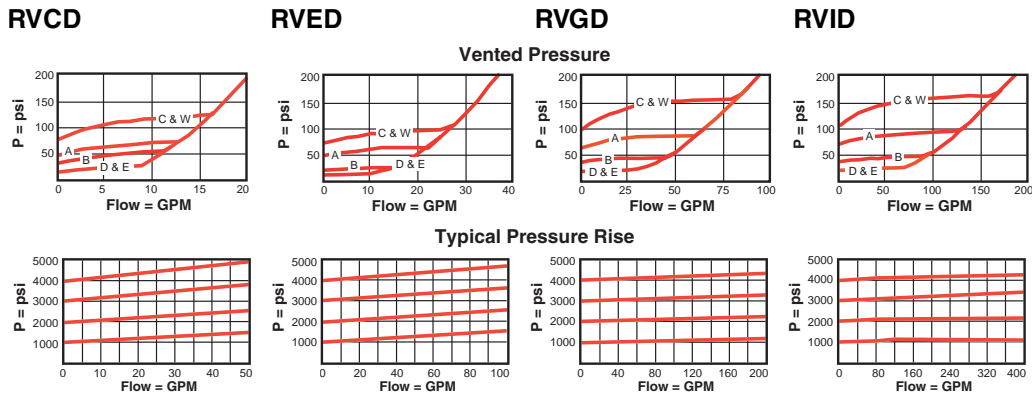
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**VENTABLE, PILOT OPERATED, BALANCED PISTON WITH EXTERNAL DRAIN**



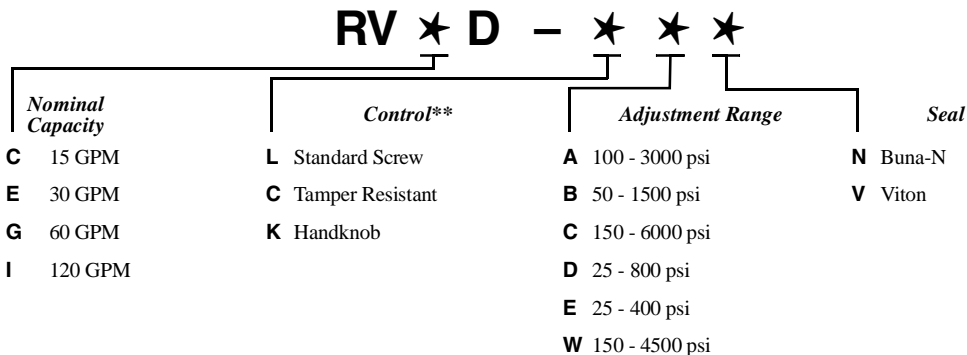
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c			
					L	C	K	
15 GPM	<b>RVCD - LAN</b>	T - 21A	1.38	7/8"	3.09	3.15	3.34	30/35
30 GPM	<b>RVED - LAN</b>	T - 22A	1.38	1 1/8"	3.44	3.50	3.69	45/50
60 GPM	<b>RVGD - LAN</b>	T - 23A	1.81	1 1/4"	3.93	3.99	4.19	150/160
120 GPM	<b>RVID - LAN</b>	T - 24A	2.50	1 5/8"	4.78	4.90	5.03	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Pressure at port 4 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi
- Pressure at port 3 (vent) controls the valve below its setting.
- Control pilot flow = RVCD: 7 to 10 in<sup>3</sup>/min.; RVED: 10 to 15 in<sup>3</sup>/min.; RVGD, RVID: 15 to 20 in<sup>3</sup>/min.
- Factory pressure setting established at 4 GPM
- Typical response time 10 ms.
- Maximum leakage = RVCD: 2 in<sup>3</sup>/min./1000 psi, RVED: 3 in<sup>3</sup>/min./1000 psi, RVGD: 4 in<sup>3</sup>/min./1000 psi, RVID: 5 in<sup>3</sup>/min./1000 psi.

OPTION ORDERING INFORMATION

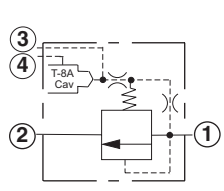
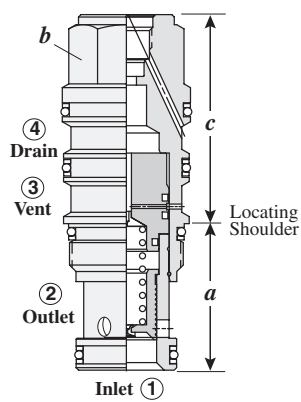


Adjustment Range Options:  
 A, B, C, and W are standard set at 1000 psi.  
 D Option is standard set at 400 psi.  
 E Option is standard set at 200 psi.  
**Customer may specify pressure setting.**

\*\*See page 162 for information on Control Options

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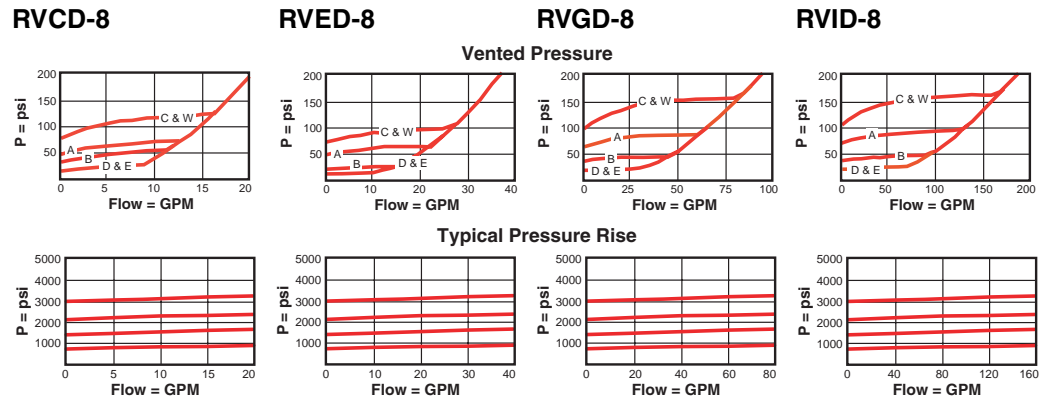
## VENTABLE, BALANCED PISTON, MODULATING ELEMENT WITH EXTERNAL DRAIN AND INTEGRAL PILOT CONTROL ELEMENT



The -8 control option allows a pilot control valve to be incorporated directly into the end of the modulating element via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

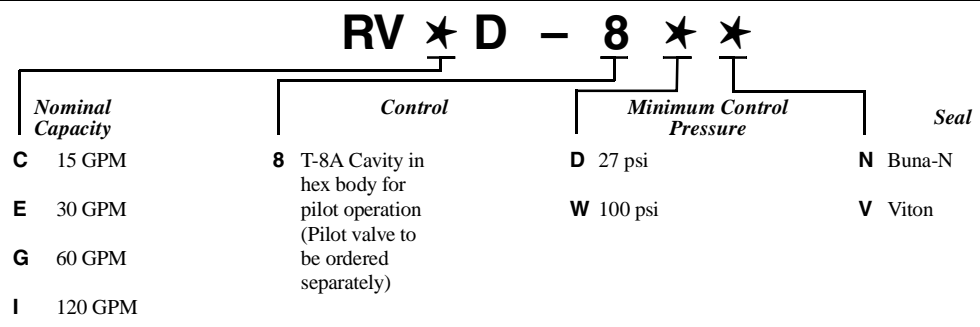
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
15 GPM	RVCD - 8WN	T - 21A	1.38	7/8	1.78	30/35
30 GPM	RVED - 8WN	T - 22A	1.38	1 1/8	2.00	45/50
60 GPM	RVGD - 8WN	T - 23A	1.814	1 1/4	2.59	150/160
120 GPM	RVID - 8WN	T - 24A	2.50	1 5/8	3.16	350/375

### Performance Curves



- Maximum operating pressure = 5000 psi
- Pressure at port 4 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi
- Pressure at port 3 (vent) controls the valve below its setting.
- Control pilot flow = RVCD: 7 to 10 in<sup>3</sup>/min.; RVED: 10 to 15 in<sup>3</sup>/min.; RVGD, RVID: 15 to 20 in<sup>3</sup>/min.
- Factory pressure setting established at 4 GPM
- Typical response time 10 ms.
- Maximum leakage = RVCD: 2 in<sup>3</sup>/min./1000 psi, RVED: 3 in<sup>3</sup>/min./1000 psi, RVGD: 4 in<sup>3</sup>/min./1000 psi, RVID: 5 in<sup>3</sup>/min./1000 psi.

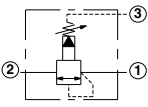
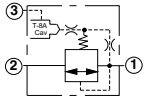
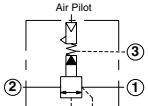
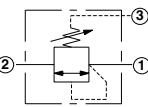
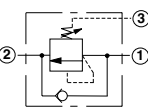
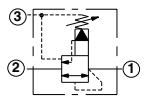
### OPTION ORDERING INFORMATION

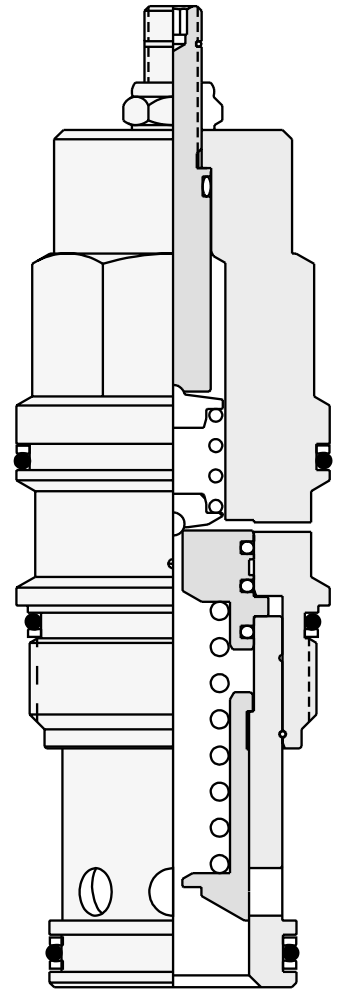


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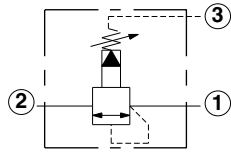
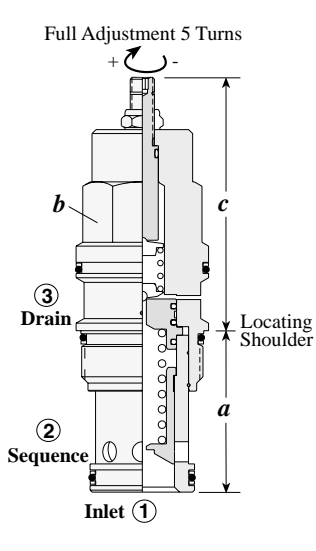


# Sequence Cartridge Valves

	<i>Cartridge Type</i>	<i>Page</i>
	Pilot Operated, Balanced Piston	22
	Externally Drained, Balanced Piston, Modulating Element	23
	Air Controlled, Pilot Operated, Balanced Piston	24
	Direct Acting without Reverse Flow Check	25
	Direct Acting with Reverse Flow Check	26
	Pilot Operated, Kick-down	27

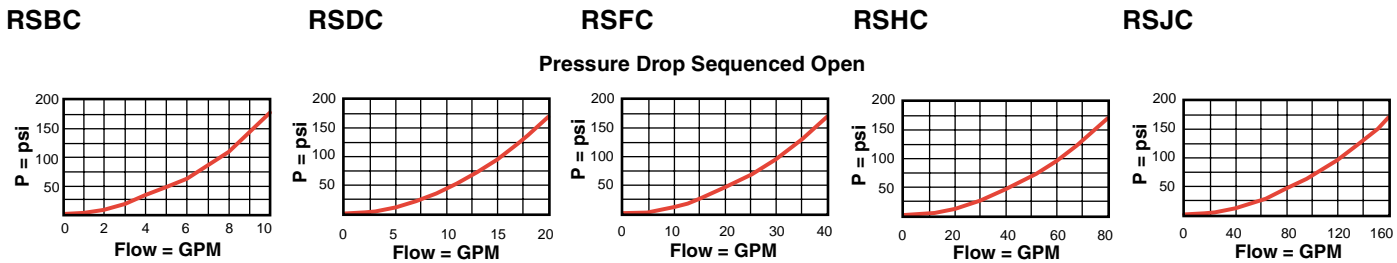


**PILOT OPERATED, BALANCED PISTON**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	L	C	K	
7.5 GPM	RSBC - LAN	T - 163A	1.22	3/4"	2.55	2.63	2.77	25/30
15 GPM	RSDC - LAN	T - 11A	1.38	7/8"	2.50	2.56	2.75	30/35
30 GPM	RSFC - LAN	T - 2A	1.38	1 1/8"	2.81	2.88	3.06	45/50
60 GPM	RSHC - LAN	T - 17A	1.81	1 1/4"	3.28	3.31	3.53	150/160
120 GPM	RSJC - LAN	T - 19A	2.50	1 5/8"	3.94	4.09	4.19	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Maximum leakage = RSDC: 2 in<sup>3</sup>/min./1000 psi, RSFC: 3 in<sup>3</sup>/min./1000 psi, RSHC: 4 in<sup>3</sup>/min./1000 psi, RSJC: 5 in<sup>3</sup>/min./1000 psi.
- Typical response time 10 ms
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi.
- Pilot flow continues to increase as the pressure at port 1 (inlet), relative to the pressure at port 3 (drain), rises above the valve setting.
- RSBC minimum setting is 75 psi for all spring ranges.

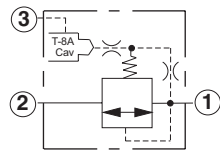
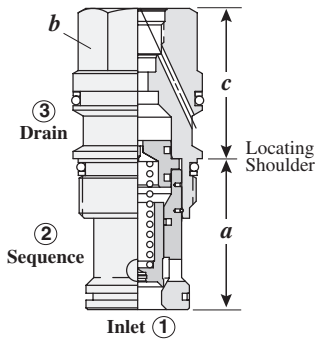
**RS ★ C - ★ ★ ★**

Nominal Capacity	Control**	Adjustment Range	Seal
<b>B</b> 7.5 GPM*	<b>L</b> Standard Screw	<b>A</b> 100 - 3000 psi	<b>N</b> Buna-N
<b>D</b> 15 GPM	<b>C</b> Tamper Resistant	<b>B</b> 50 - 1500 psi	<b>V</b> Viton
<b>F</b> 30 GPM	<b>K</b> Handknob	<b>C</b> 150 - 6000 psi	
<b>H</b> 60 GPM		<b>N</b> 60 - 800 psi	
<b>J</b> 120 GPM		<b>Q</b> 60 - 400 psi	
		<b>W</b> 150 - 4500 psi	

Adjustment Range Options:  
 A, B, C, and W are standard set at 1000 psi.  
 N Option is standard set at 400 psi.  
 Q Option is standard set at 200 psi.  
 \* Minimum setting 75 psi on all ranges.  
 Customer may specify pressure setting.

\*\* See page 162 for information on Control Options

**EXTERNALLY DRAINED, BALANCED PISTON, MODULATING ELEMENT**



The -8 control option allows a pilot control valve to be incorporated directly into the end of the modulating element via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
15 GPM	<b>RSDC - 8WN</b>	T - 11A	1.38	7/8	1.19	30/35
30 GPM	<b>RSFC - 8WN</b>	T - 2A	1.38	1 1/8	1.38	45/50
60 GPM	<b>RSHC - 8WN</b>	T - 17A	1.81	1 1/4	1.81	150/160
120 GPM	<b>RSJC - 8WN</b>	T - 19A	2.50	1 5/8	2.31	350/375

Performance Curves

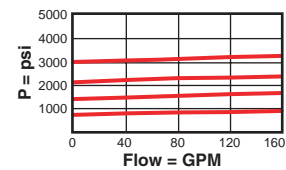
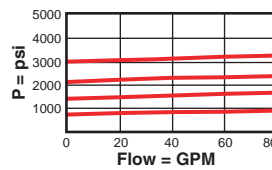
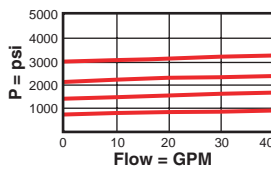
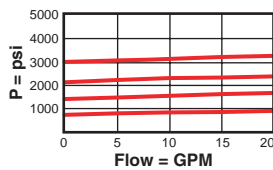
**RSDC-8**

**RSFC-8**

**RSHC-8**

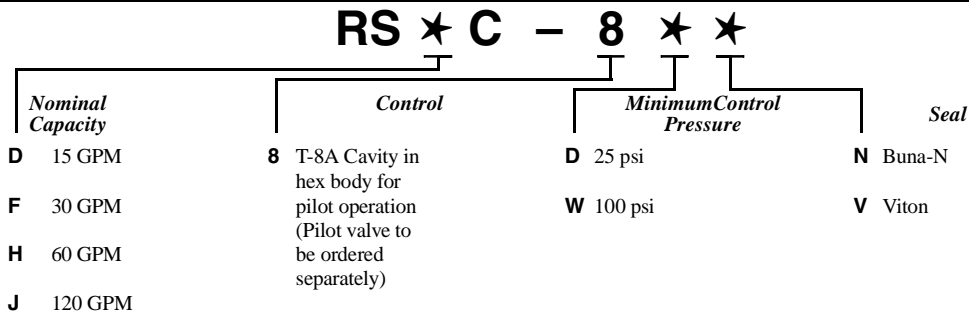
**RSJC-8**

Typical Pressure Rise

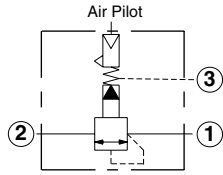
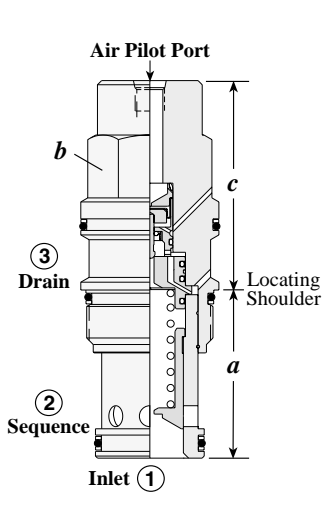


- Maximum operating pressure = 5000 psi
- Will accept maximum pressure at Port 2.
- Pressure at port 3 is directly additive at a 1:1 ratio to the valve setting and should not exceed 5000 psi.
- Control pilot flow = RSDC-8: 7 to 10 in<sup>3</sup>/min., RSFC-8: 10 to 15 in<sup>3</sup>/min., RSHC, RSJC-8: 15 to 20 in<sup>3</sup>/min.
- Maximum leakage = RSDC-8: 2 in<sup>3</sup>/min./1000 psi; RSFC-8: 3 in<sup>3</sup>/min./1000 psi, RSHC-8: 4 in<sup>3</sup>/min./1000 psi, RSJC-8: 5 in<sup>3</sup>/min./1000 psi.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

**OPTION ORDERING INFORMATION**

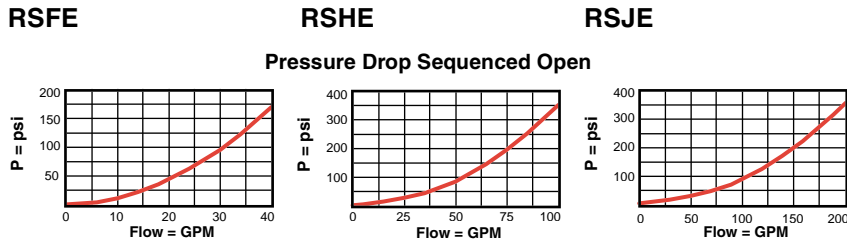


**AIR CONTROLLED, PILOT OPERATED, BALANCED PISTON**



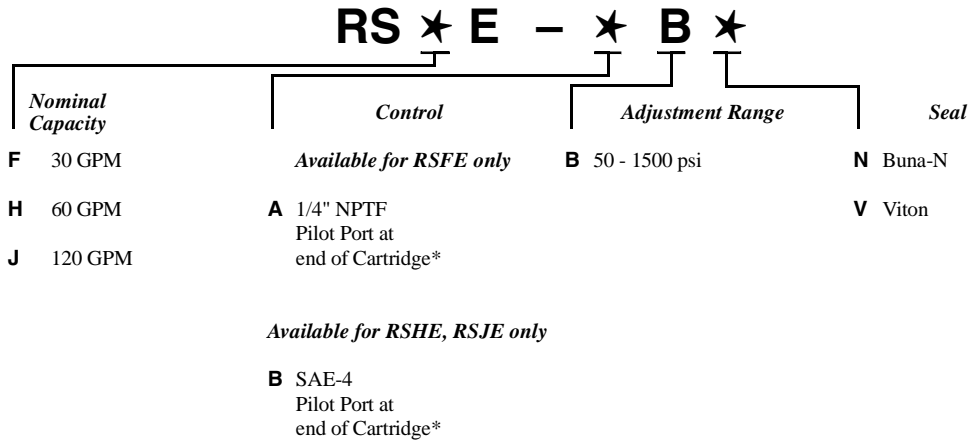
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	A	B	
30 GPM	RSFE – ABN	T - 2A	1.38	1 1/8"	2.00	-	45/50
60 GPM	RSHE – BBN	T - 17A	1.81	1 1/4"	-	2.47	150/160
120 GPM	RSJE – BBN	T - 19A	2.50	1 5/8"	-	3.12	350/375

Performance Curves



- Pilot ratio, air to hydraulic 1:20
- Maximum operating pressure = 2000 psi
- Maximum air pressure should not exceed 150 psi.
- Typical response time 10 ms.
- Maximum leakage = RSFE: 3 in<sup>3</sup>/min./1000 psi , RSHE: 4 in<sup>3</sup>/min./1000 psi, RSJE: 5 in<sup>3</sup>/min./1000 psi.

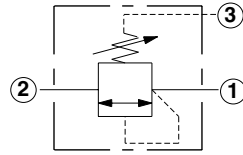
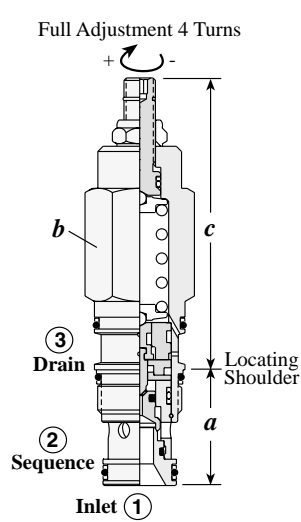
OPTION ORDERING INFORMATION





# Sequence Valves

## DIRECT ACTING WITHOUT REVERSE FLOW CHECK



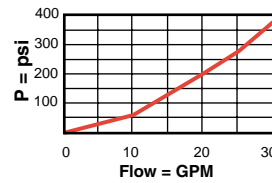
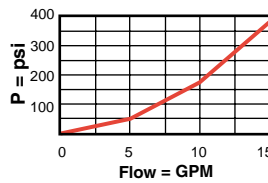
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	L	C	
15 GPM	<b>SXCA - LAN</b>	T - 11A	1.38	7/8"	3.09	3.15	30/35
30 GPM	<b>SXEA - LAN</b>	T - 2A	1.38	1 1/8"	3.47	3.53	45/50

### Performance Curves

#### SXCA

#### SXEA

Pressure Drop Sequenced Open



- Maximum operating pressure = 5000 psi
- Maximum valve leakage at reseal = 10 drops/min.
- Typical response time 2 ms
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi.
- Reseat exceeds 85% of cracking pressure.

### SX ★ A - ★ ★ ★

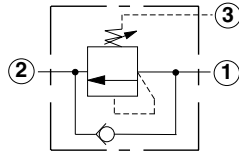
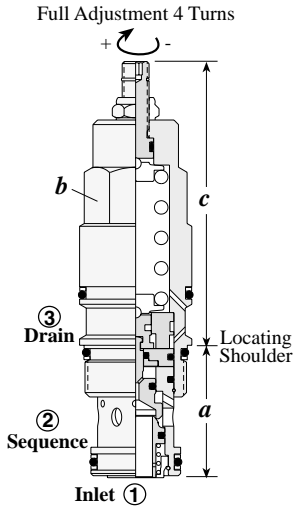
Nominal Capacity	Control**	Adjustment Range	Seal
<b>C</b> 15 GPM	<b>L</b> Standard Screw	<b>A</b> 500 - 3000 psi	<b>N</b> Buna-N
<b>E</b> 30 GPM	<b>C</b> Tamper Resistant	<b>B</b> 300 - 1500 psi	<b>V</b> Viton
		<b>C</b> 2000 - 6000 psi	
		<b>D</b> 200 - 800 psi	
		<b>W</b> 800 - 4500 psi	

Adjustment Range Options:  
 A, B, and W are standard set at 1000 psi.  
 C Option is standard set at 2000 psi.  
 D Option is standard set at 400 psi.  
**Customer may specify pressure setting.**

\*\* See page 162 for information on Control Options

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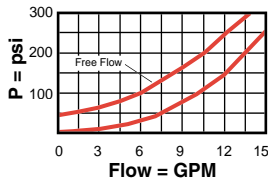
**DIRECT ACTING WITH REVERSE FLOW CHECK**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	L	C	
15 GPM	SCCA - LAN	T - 11A	1.38	7/8"	3.09	3.15	30/35
30 GPM	SCEA - LAN	T - 2A	1.38	1 1/8"	3.47	3.53	45/50
60 GPM	SCGA - LAN	T - 17A	1.81	1 1/4"	3.94	4.00	150/160
120 GPM	SCIA - LAN	T - 19A	2.50	1 5/8"	4.72	4.92	350/375

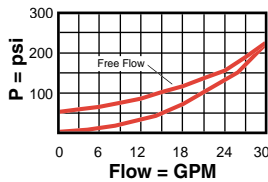
Performance Curves

SCCA

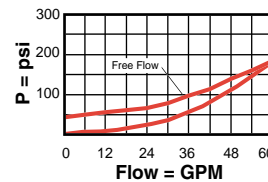


SCEA

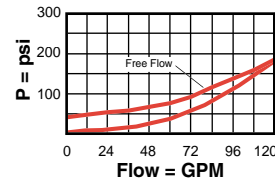
Free Flow to Pressure Drop Sequenced Open



SCGA



SCIA



- Maximum operating pressure = 5000 psi
- Maximum valve leakage at reseal = 10 drops/min.
- Free flow check cracking pressure = 40 psi
- Typical response time 2 ms
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi.
- Reseat exceeds 85% of cracking pressure.

**SC ★ A - ★ ★ ★**

Nominal Capacity	Control**	Adjustment Range	Seal
<b>C</b> 15 GPM	<b>L</b> Standard Screw	<b>A</b> 500 - 3000 psi	<b>N</b> Buna-N
<b>E</b> 30 GPM	<b>C</b> Tamper Resistant	<b>B</b> 300 - 1500 psi	<b>V</b> Viton
<b>G</b> 60 GPM		<b>C</b> 2000 - 6000 psi	
<b>I</b> 120 GPM		<b>D</b> 200 - 800 psi	
		<b>W</b> 800 - 4500 psi	

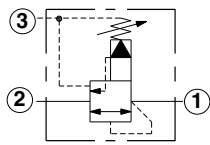
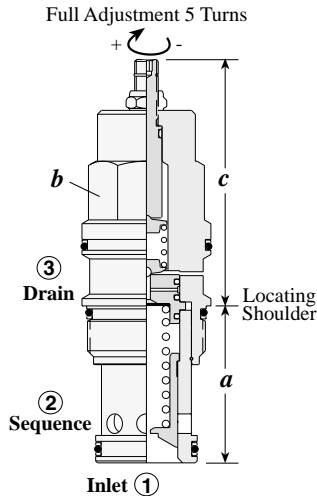
Adjustment Range Options:  
 A, B, and W are standard set at 1000 psi.  
 C Option is standard set at 2000 psi.  
 D Option is standard set at 400 psi.  
**Customer may specify pressure setting.**

\*\* See page 162 for information on Control Options

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# Sequence Valves

## PILOT OPERATED, KICK-DOWN



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	L	C	K	
15 GPM	SQDB - LAN	T - 11A	1.38	7/8"	2.50	2.56	2.75	30/35
30 GPM	SQFB - LAN	T - 2A	1.38	1 1/8"	2.81	2.88	3.06	45/50
60 GPM	SQHB - LAN	T - 17A	1.81	1 1/4"	3.28	3.31	3.53	150/160
120 GPM	SQJB - LAN	T - 19A	2.50	1 5/8"	3.94	4.09	4.19	350/375

### Performance Curves

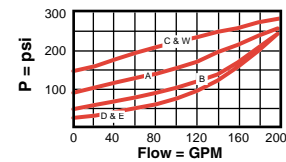
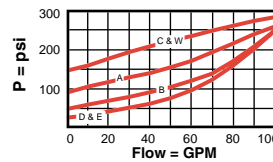
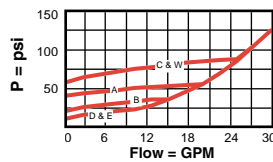
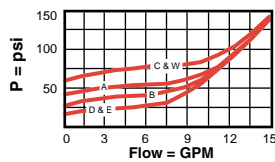
SQDB

SQFB

SQHB

SQJB

Pressure Drop Sequenced Open



- Maximum operating pressure = 5000 psi
- Maximum leakage = SQDB: 2 in<sup>3</sup>/min./1000 psi, SQFB: 3 in<sup>3</sup>/min./1000 psi, SQHB: 4 in<sup>3</sup>/min./1000 psi, SQJB: 5 in<sup>3</sup>/min./1000 psi
- Typical response time 25 ms
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi.
- To reset valve, flow through the cartridge must cease.

### OPTION ORDERING INFORMATION

SQ ★ B - ★ ★ ★			
Nominal Capacity	Control**	Adjustment Range	Seal
D 15 GPM	L Standard Screw	A 100 - 3000 psi	N Buna-N
F 30 GPM	C Tamper Resistant	B 50 - 1500 psi	V Viton
H 60 GPM	K Handknob	C 150 - 6000 psi	
J 120 GPM		D 25 - 800 psi	
		E 25 - 400 psi	
		W 150 - 4500 psi	

Adjustment Range Options:  
 A, B, C, and W are standard set at 1000 psi.  
 D Option is standard set at 400 psi.  
 E Option is standard set at 200 psi.  
 Customer may specify pressure setting.

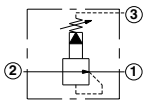
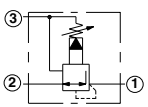
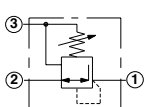
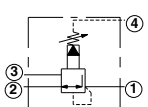
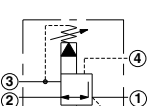
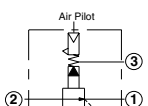
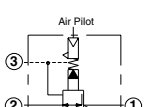
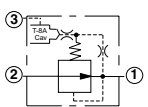
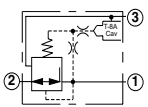
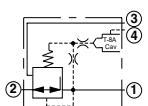
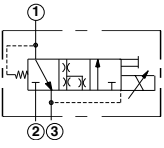
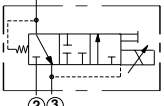
\*\* See page 162 for information on Control Options

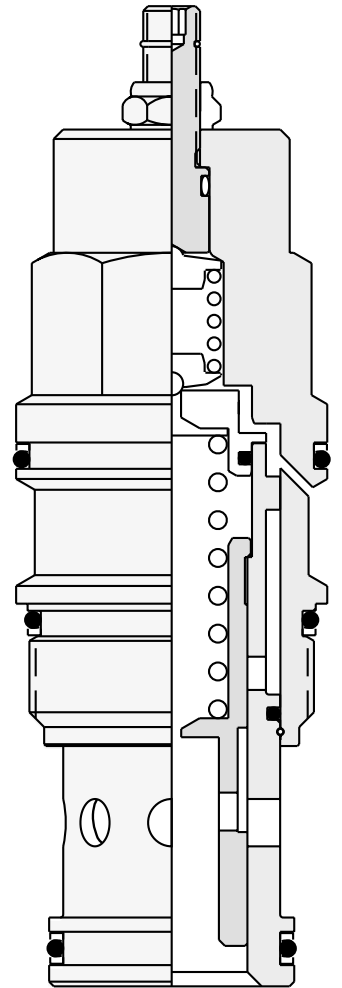
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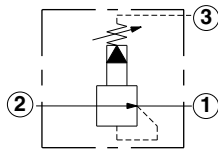
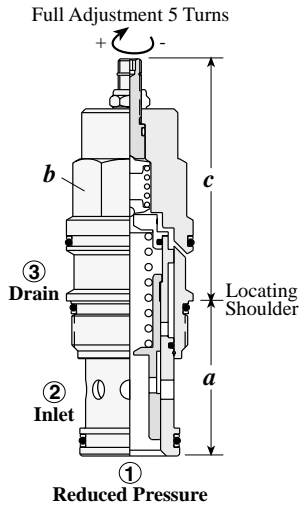
**NOTES**

# Reducing and Reducing/Relieving Cartridge Valves

<i>Cartridge Type</i>	<i>Page</i>
	Pilot Operated Reducing 30
	Pilot Operated Reducing/Relieving 31
	Direct Acting Reducing/Relieving 32
	Pilot Operated Reducing/Relieving, Externally Drained 33
	Pilot Operated Reducing/Relieving, Ventable 34
	Air Controlled, Pilot Operated Reducing 35
	Air Controlled, Pilot Operated Reducing/Relieving 36
	Modulating Element with Integral Pilot Control Cavity 37
	3-Way, Modulating Element with Integral Pilot Control Cavity 38
	3-Way, Externally Drained, Modulating Element with Integral Pilot Control Cavity 39
	Electro-proportional, Direct Acting Reducing/Relieving 40
	Electro-proportional, Direct Acting with Low Leakage 41

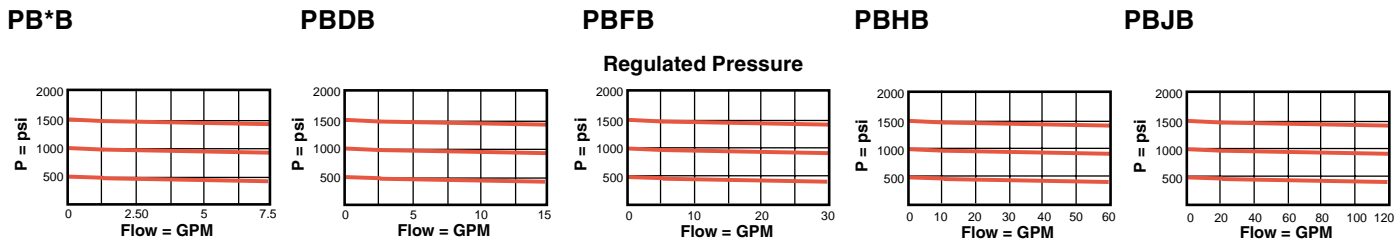


## PILOT OPERATED REDUCING



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c			
					L	C	K	
5 GPM	PBBB – LAN	T - 163A	1.22	3/4"	2.55	2.63	2.77	25/30
10 GPM	PBDB – LAN	T - 11A	1.38	7/8"	2.50	2.56	2.75	30/35
20 GPM	PBFB – LAN	T - 2A	1.38	1 1/8"	2.81	2.88	3.06	45/50
40 GPM	PBHB – LAN	T - 17A	1.81	1 1/4"	3.28	3.31	3.53	150/160
80 GPM	PBJB – LAN	T - 19A	2.50	1 5/8"	3.94	4.09	4.19	350/375

### Performance Curves



- Maximum operating pressure = 5000 psi
- Factory pressure setting established at blocked control port (deadhead)
- Control pilot flow = PBBB, PBDB: 7 to 10 in<sup>3</sup>/min., PBFB: 10 to 15 in<sup>3</sup>/min., PBHB, PBJB: 15 to 20 in<sup>3</sup>/min.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 3000 psi.

### PB ★ B – ★ ★ ★

Nominal Capacity	Control**	Adjustment Range	Seal
<b>B</b> 5 GPM*	<b>L</b> Standard Screw	<b>A</b> 100 - 3000 psi	<b>N</b> Buna-N
<b>D</b> 10 GPM	<b>C</b> Tamper Resistant	<b>B</b> 50 - 1500 psi	<b>V</b> Viton
<b>F</b> 20 GPM	<b>K</b> Handknob	<b>N</b> 60 - 800 psi	
<b>H</b> 40 GPM		<b>Q</b> 60 - 400 psi	
<b>J</b> 80 GPM		<b>W</b> 150 - 4500 psi	

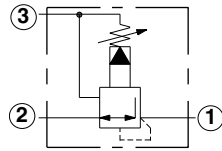
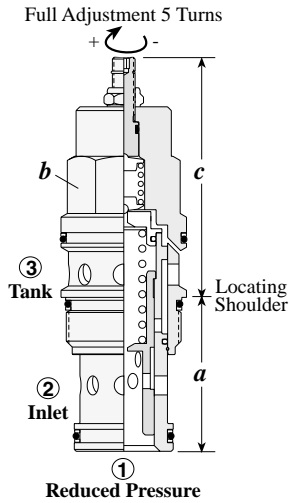
Adjustment Range Options:  
 All are standard set at 200 psi.  
 Maximum pressure differentials for spring ranges:  
 A and B are 3000 psi.  
 N and Q are 2000 psi.  
 W is 5000 psi inlet pressure.

\*\* See page 162 for information on Control Options

\* Minimum setting 75 psi on all ranges.  
**Customer may specify pressure setting.**

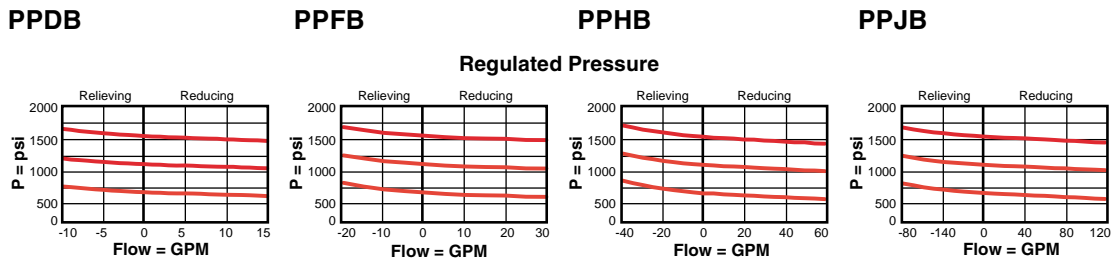
# Reducing and Reducing/Relieving Valves

## PILOT OPERATED REDUCING/RELIEVING



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c			
					L	C	K	
10 GPM	PPDB - LAN	T - 11A	1.38	7/8"	2.50	2.56	2.75	30/35
20 GPM	PPFB - LAN	T - 2A	1.38	1 1/8"	2.81	2.88	3.06	45/50
40 GPM	PPHB - LAN	T - 17A	1.81	1 1/4"	3.28	3.31	3.53	150/160
80 GPM	PPJB - LAN	T - 19A	2.50	1 5/8"	3.94	4.09	4.19	350/375

### Performance Curves



- Maximum operating pressure = 5000 psi
- Factory pressure setting established at blocked control port (deadhead)
- Control pilot flow = PPDB: 7 to 10 in<sup>3</sup>/min., PPFB: 10 to 15 in<sup>3</sup>/min., PPHB, PPJB: 15 to 20 in<sup>3</sup>/min.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 3000 psi.

### PP ★ B - ★ ★ ★

Nominal Capacity	Control**	Adjustment Range	Seal
<b>D</b> 10 GPM	<b>L</b> Standard Screw	<b>A</b> 100 - 3000 psi	<b>N</b> Buna-N
<b>F</b> 20 GPM	<b>C</b> Tamper Resistant	<b>B</b> 50 - 1500 psi	<b>V</b> Viton
<b>H</b> 40 GPM	<b>K</b> Handknob	<b>N</b> 60 - 800 psi	
<b>J</b> 80 GPM		<b>Q</b> 60 - 400 psi	
		<b>W</b> 150 - 4500 psi	

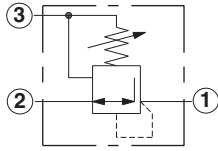
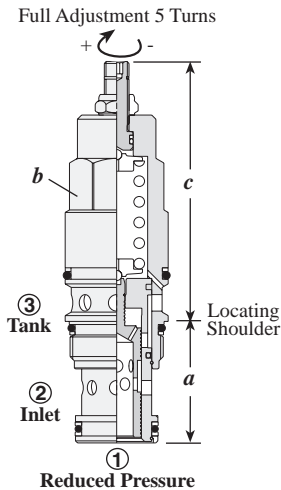
Adjustment Range Options:  
 All are standard set at 200 psi.  
 Maximum pressure differentials for spring ranges:  
 A and B are 3000 psi.  
 N and Q are 2000 psi.  
 W is 5000 psi inlet pressure.  
**Customer may specify pressure setting.**

\*\* See page 162 for information on Control Options

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# Reducing and Reducing/Relieving Valves

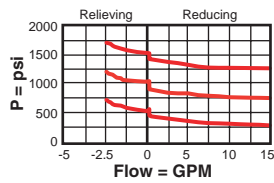
## DIRECT ACTING REDUCING/RELIEVING



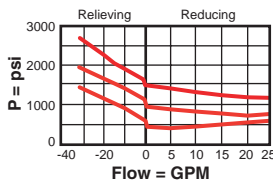
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c			
					L	C	K	
10 GPM	PRDB - LAN	T - 11A	1.38	7/8"	3.09	3.16	3.34	30/35
20 GPM	PRFB - LAN	T - 2A	1.38	1 1/8"	3.47	3.53	3.75	45/50
40 GPM	PRHB - LAN	T - 17A	1.81	1 1/4"	3.94	4.00	4.19	150/160
80 GPM	PRJB - LAN	T - 19A	2.50	1 5/8"	4.88	5.03	5.12	350/375

### Performance Curves

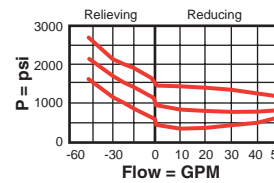
PRDB



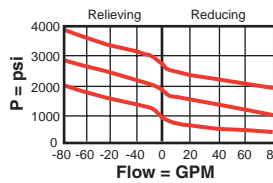
PRFB



PRHB



PRJB



#### Regulated Pressure

- Maximum operating pressure = 5000 psi
- Factory pressure setting established at blocked control port (deadhead)
- Maximum valve leakage = PRDB: 2 in<sup>3</sup>/min./1000 psi; PRFB: 3 in<sup>3</sup>/min./1000 psi, PRHB: 4 in<sup>3</sup>/min./1000 psi, PRJB: 5 in<sup>3</sup>/min./1000 psi
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 3000 psi.
- All spring ranges are capable of operating with 5000 psi inlet pressure.

## PR ★ B - ★ ★ ★

Nominal Capacity	Control**	Adjustment Range	Seal
<b>D</b> 10 GPM	<b>L</b> Standard Screw	<b>A</b> 500 - 3000 psi	<b>N</b> Buna-N
<b>F</b> 20 GPM	<b>C</b> Tamper Resistant	<b>B</b> 50 - 1500 psi	<b>V</b> Viton
<b>H</b> 40 GPM	<b>K</b> Handknob	<b>D</b> 20 - 800 psi	
<b>J</b> 80 GPM		<b>E</b> 20 - 400 psi	
		<b>S</b> 20 - 200 psi	
		<b>W</b> *750 - 4500 psi	

#### Available for PRFB and PRHB

- A** 750 - 3000 psi
- B** 300 - 1500 psi
- D** 200 - 800 psi
- E** 100 - 400 psi
- S** 50 - 200 psi

#### Adjustment Range Options:

##### PRDB Only:

- A is standard set at 1000 psi.
- B, D, E, S are standard set at 200 psi.

##### PRFB, PRHB:

- A, W are standard set at 1000 psi.
- D is standard set at 400 psi.
- E is standard set at 200 psi.
- S is standard set at 100 psi.

\*\* See page 162 for information on Control Options

\* Not available for PRFB, PRHB

Customer may specify pressure setting.

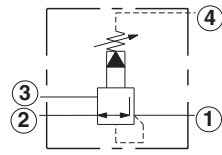
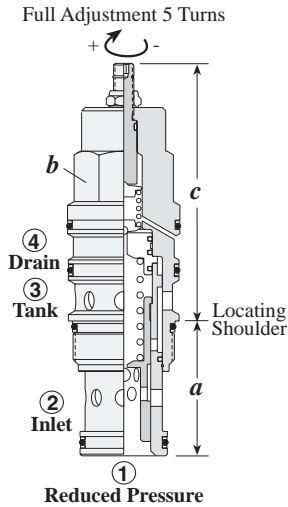
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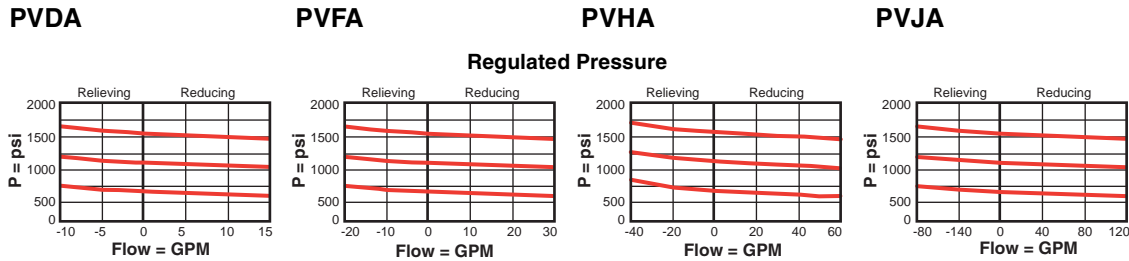
# Reducing and Reducing/Relieving Valves

## PILOT OPERATED REDUCING/RELIEVING, EXTERNALLY DRAINED



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c			
					L	C	K	
10 GPM	PVDA - LAN	T - 21A	1.38	7/8"	3.09	3.15	3.34	30/35
20 GPM	PVFA - LAN	T - 22A	1.38	1 1/8"	3.44	3.50	3.69	45/50
40 GPM	PVHA - LAN	T - 23A	1.81	1 1/4"	3.93	3.99	4.18	150/160
80 GPM	PVJA - LAN	T - 24A	2.50	1 5/8"	4.78	4.90	5.03	350/375

### Performance Curves



- Maximum operating pressure = 5000 psi
- Factory pressure setting established at blocked control port (deadhead)
- Control pilot flow = PVDA: 7 to 10 in<sup>3</sup>/min., PVFA: 10 to 15 in<sup>3</sup>/min., PVHA, PVJA: 15 to 20 in<sup>3</sup>/min.
- Maximum pressure at port 3 should be limited to 3000 psi.
- Pressure on the drain (port 4) is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi.

### OPTION ORDERING INFORMATION

PV ★ A - ★ ★ ★			
Nominal Capacity	Control**	Adjustment Range	Seal
D 10 GPM	L Standard Screw	A 100 - 3000 psi	N Buna-N
F 20 GPM	C Tamper Resistant	B 50 - 1500 psi	V Viton
H 40 GPM	K Handknob	D 25 - 800 psi	
J 80 GPM		E 25 - 400 psi	
		W 150 - 4500 psi	

\*\*See page 162 for information on Control Options

Adjustment Range Options:  
 All are standard set at 200 psi.  
 Maximum pressure differentials for spring ranges:  
 A and B are 3000 psi.  
 D and E are 2000 psi.  
 W is 5000 psi inlet pressure.  
 Customer may specify pressure setting.

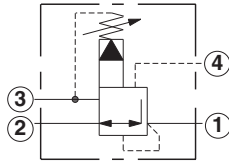
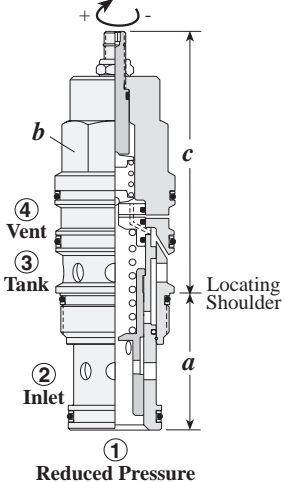
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# Reducing and Reducing/Relieving Valves

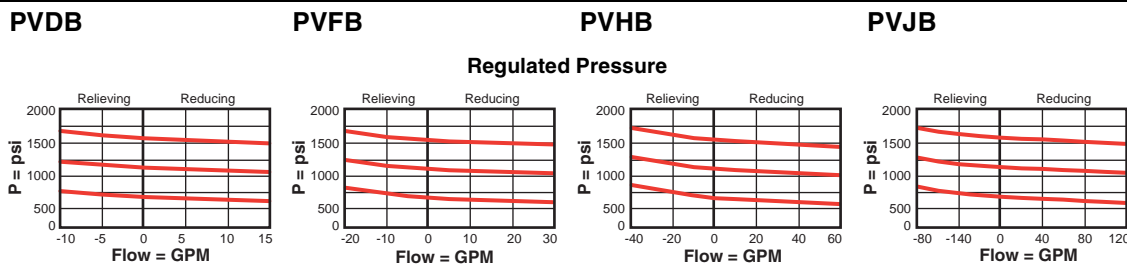
## PILOT OPERATED REDUCING/RELIEVING, VENTABLE

Full Adjustment 5 Turns



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c L C K	
10 GPM	PVDB - LAN	T - 21A	1.38	7/8"	3.09 3.15 3.34	30/35
20 GPM	PVFB - LAN	T - 22A	1.38	1 1/8"	3.44 3.50 3.69	45/50
40 GPM	PVHB - LAN	T - 23A	1.81	1 1/4"	3.93 3.99 4.18	150/160
80 GPM	PVJB - LAN	T - 24A	2.50	1 5/8"	4.78 4.90 5.03	350/375

### Performance Curves



- Maximum operating pressure = 5000 psi
- Factory pressure setting established at blocked control port (deadhead)
- Control pilot flow = PVDB: 7 to 10 in<sup>3</sup>/min., PVFB: 10 to 15 in<sup>3</sup>/min., PVHB, PVJB: 15 to 20 in<sup>3</sup>/min.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 3000 psi.
- By controlling the pressure at the vent (port 4), the effective setting of the valve can be controlled below the nominal valve setting.

### OPTION ORDERING INFORMATION

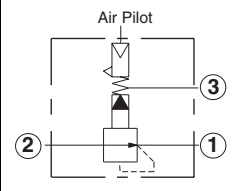
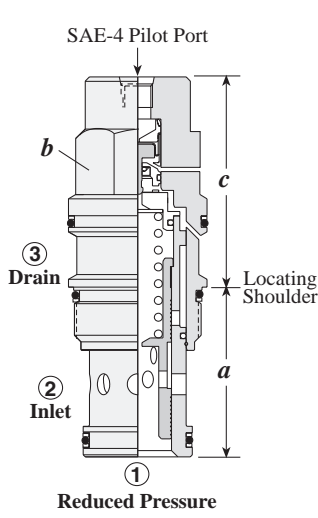
PV ★ B - ★ ★ ★			
Nominal Capacity	Control**	Adjustment Range	Seal
D 10 GPM	L Standard Screw	A 100 - 3000 psi	N Buna-N
F 20 GPM	C Tamper Resistant	B 50 - 1500 psi	V Viton
H 40 GPM	K Handknob	D 25 - 800 psi	
J 80 GPM		E 25 - 400 psi	
		W 150 - 4500 psi	

\*\* See page 162 for information on Control Options

Adjustment Range Options:  
 All are standard set at 200 psi.  
 Maximum pressure differentials for spring ranges:  
 A and B are 3000 psi.  
 D and E are 2000 psi.  
 W is 5000 psi inlet pressure.  
 Customer may specify pressure setting.

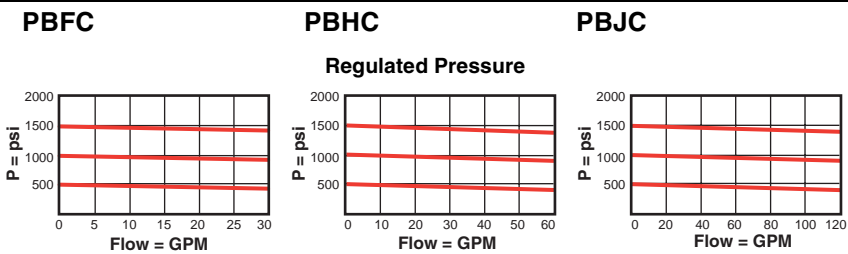
# Reducing and Reducing/Relieving Valves

## AIR CONTROLLED, PILOT OPERATED REDUCING



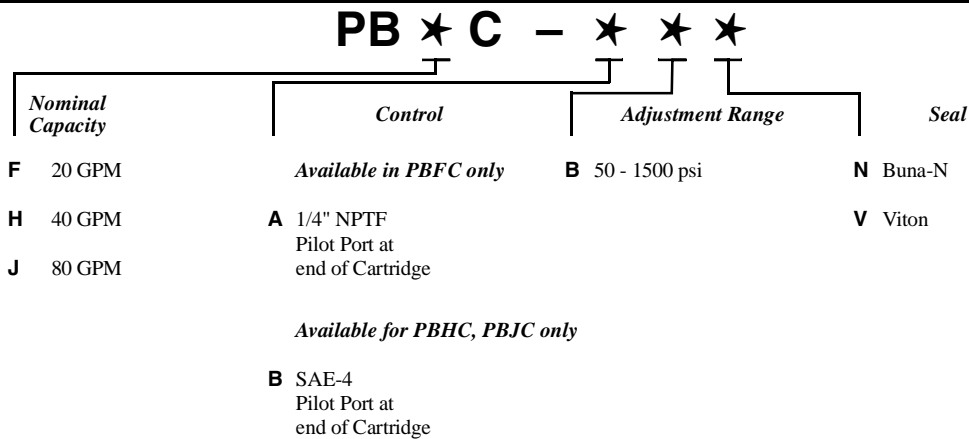
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	c		
20 GPM	PBFC – ABN	T - 2A	1.38	1 1/8"	2.01	-	45/50
40 GPM	PBHC – BBN	T - 17A	1.81	1 1/4"	-	2.48	150/160
80 GPM	PBJC – BBN	T - 19A	2.50	1 5/8"	-	3.11	350/375

### Performance Curves



- Pilot ratio, air to hydraulic 1:20
- Maximum operating pressure = 2000 psi
- Maximum air pressure should not exceed 150 psi.
- Control pilot flow = PBFC: 10 to 15 in<sup>3</sup>/min., PBHC, PBJC: 15 to 20 in<sup>3</sup>/min.
- Maximum pressure differential, inlet to outlet = 3000 psi.
- The pressure at port 3 determines the minimum valve setting and should not exceed 1000 psi.

### OPTION ORDERING INFORMATION

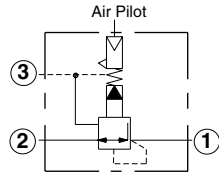
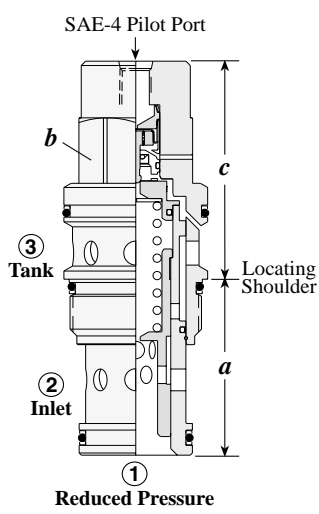


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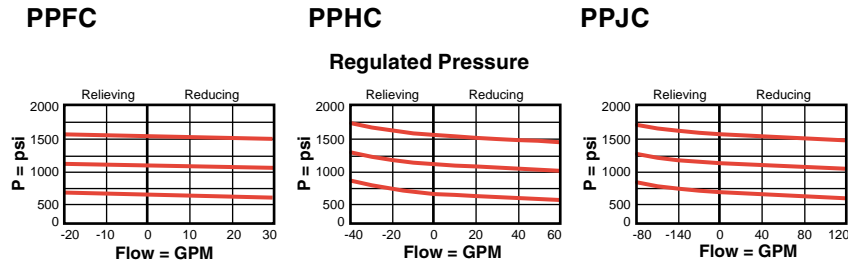
# Reducing and Reducing/Relieving Valves

## AIR CONTROLLED, PILOT OPERATED REDUCING/RELIEVING



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	A	B	
20 GPM	PPFC - ABN	T - 2A	1.38	1 1/8"	2.24	-	45/50
40 GPM	PPHC - BBN	T - 17A	1.81	1 1/4"	-	2.48	150/160
80 GPM	PPJC - BBN	T - 19A	2.50	1 5/8"	-	3.11	350/375

### Performance Curves



- Pilot ratio, air to hydraulic 1:20
- Maximum operating pressure = 2000 psi
- Maximum air pressure should not exceed 150 psi.
- Control pilot flow = PPFC: 10 to 15 in<sup>3</sup>/min., PPHC, PPJC: 15 to 20 in<sup>3</sup>/min.
- Maximum pressure differential, inlet to outlet = 3000 psi.
- The pressure at port 3 determines the minimum valve setting and should not exceed 1000 psi

### OPTION ORDERING INFORMATION

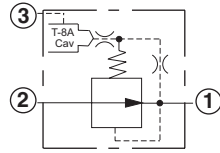
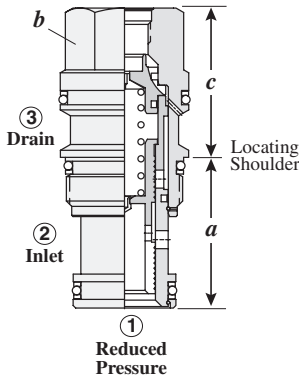
PP ★ C - ★ ★ ★			
Nominal Capacity	Control	Adjustment Range	Seal
F 20 GPM	Available in PPFC only	B 50 - 1500 psi	N Buna-N
H 40 GPM	A 1/4" NPTF Pilot Port at end of Cartridge		V Viton
J 80 GPM	Available for PPHC, PPJC only		
	B SAE-4 Pilot Port at end of Cartridge		

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# Reducing and Reducing/Relieving Valves

## MODULATING ELEMENT WITH INTEGRAL PILOT CONTROL CAVITY



The -8 control option allows a pilot control valve to be incorporated directly into the end of the modulating element via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
10 GPM	PBDB – 8WN	T - 11A	1.38	7/8	1.19	30/35
20 GPM	PBFB – 8WN	T - 2A	1.38	1 1/8	1.38	45/50
40 GPM	PBHB – 8WN	T - 17A	1.81	1 1/4	1.81	150/160
80 GPM	PBJB – 8WN	T - 19A	2.50	1 5/8	2.31	350/375

### Performance Curves

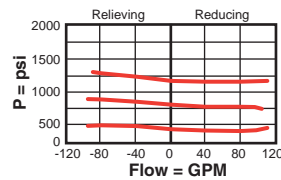
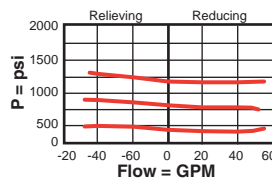
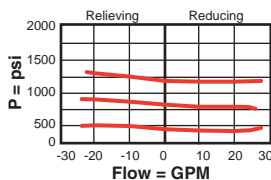
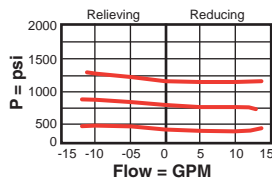
PBDB-8

PBFB-8

PBHB-8

PBJB-8

Regulated Pressure with T-8A Pilot Stage Installed



- Maximum operating pressure = 5000 psi
- Control pilot flow = PBDB-8: 7 to 10 in<sup>3</sup>/min., PBFB-8: 10 to 15 in<sup>3</sup>/min., PBHB-8, PBJB-8: 15 to 20 in<sup>3</sup>/min.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 3000 psi.
- Maximum inlet pressure is determined by the bias spring. The D spring is limited to 2000 psi maximum differential pressure and the W spring is limited to 5000 psi maximum inlet pressure.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

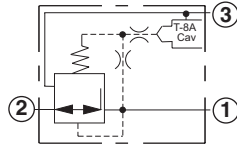
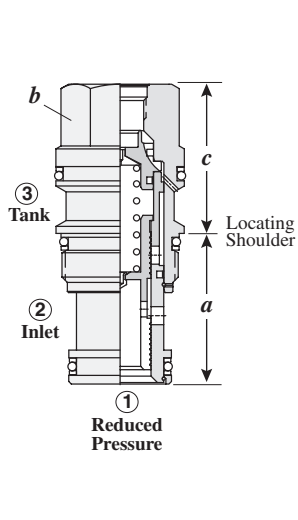
### PB \* B - 8 \* \*

Nominal Capacity	Control	Minimum Control Pressure	Seal
<b>D</b> 10 GPM	<b>8</b> T-8A Cavity in hex body for pilot operation (Pilot valve to be ordered separately)	<b>D</b> 25 psi	<b>N</b> Buna-N
<b>F</b> 20 GPM		<b>W</b> 100 psi	<b>V</b> Viton
<b>H</b> 40 GPM			
<b>J</b> 80 GPM			

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# Reducing and Reducing/Relieving Valves

## 3-WAY, MODULATING ELEMENT WITH INTEGRAL PILOT CONTROL CAVITY



The -8 control option allows a pilot control valve to be incorporated directly into the end of the modulating element via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
10 GPM	PPDB - 8WN	T - 11A	1.38	7/8	1.19	30/35
20 GPM	PPFB - 8WN	T - 2A	1.38	1 1/8	1.38	45/50
40 GPM	PPHB - 8WN	T - 17A	1.81	1 1/4	1.81	150/160
80 GPM	PPJB - 8WN	T - 19A	2.50	1 5/8	2.31	350/375

### Performance Curves

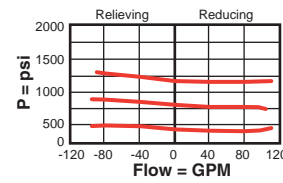
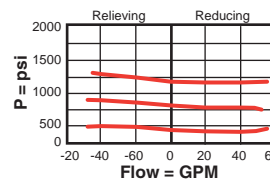
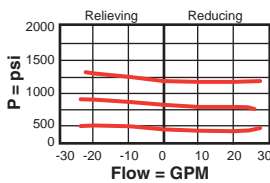
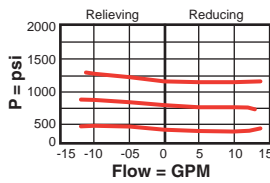
PPDB-8

PPFB-8

PPHB-8

PPJB-8

Regulated Pressure with T-8A Pilot Stage Installed



- Maximum operating pressure = 5000 psi.
- Control pilot flow = PPDB-8: 7 to 10 in<sup>3</sup>/min., PPFB-8: 10 to 15 in<sup>3</sup>/min., PPHB-8, PPJB-8: 15 to 20 in<sup>3</sup>/min.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 3000 psi.
- Maximum inlet pressure is determined by the bias spring. The D spring is limited to 2000 psi maximum differential pressure and the W spring is limited to 5000 psi maximum inlet pressure.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

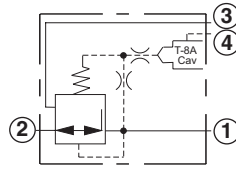
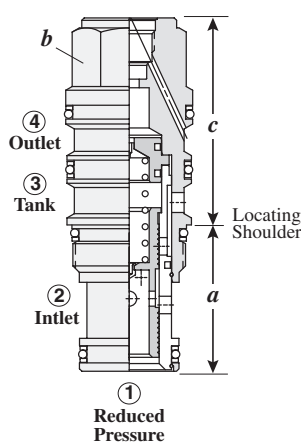
### PP ★ B - 8 ★ ★

Nominal Capacity	Control	Minimum Control Pressure	Seal
D 10 GPM	8 T-8A Cavity in hex body for pilot operation (Pilot valve to be ordered separately)	D 25 psi	N Buna-N
F 20 GPM		W 100 psi	V Viton
H 40 GPM			
J 80 GPM			

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## Reducing and Reducing/Relieving Valves

# 3-WAY, EXTERNALLY DRAINED, MODULATING ELEMENT WITH INTEGRAL PILOT CONTROL CAVITY



The -8 control option allows a pilot control valve to be incorporated directly into the end of the modulating element via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
10 GPM	PVDA - 8WN	T - 21A	1.38	7/8	1.78	30/35
20 GPM	PVFA - 8WN	T - 22A	1.38	1 1/8	2.00	45/50
40 GPM	PVHA - 8WN	T - 23A	1.81	1 1/4	2.59	150/160
80 GPM	PVJA - 8WN	T - 24A	2.50	1 5/8	3.16	350/375

### Performance Curves

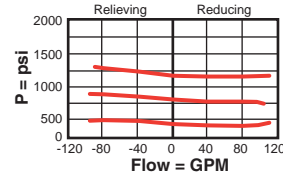
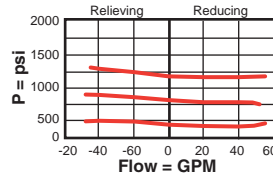
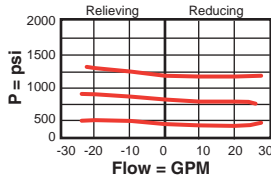
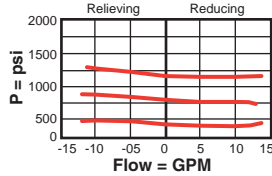
PVDA-8

PVFA-8

PVHA-8

PVJA-8

Regulated Pressure with T-8A Pilot Stage Installed



- Maximum operating pressure = 5000 psi
- Control pilot flow = PVDA-8: 7 to 10 in<sup>3</sup>/min., PVFA-8: 10 to 15 in<sup>3</sup>/min., PVHA-8, PVJA-8: 15 to 20 in<sup>3</sup>/min.
- Maximum pressure at port 3 should be limited to 3000 psi.
- Pressure on the drain (port 4) is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi.
- Maximum inlet pressure is determined by the bias spring. The D spring is limited to 2000 psi maximum differential pressure and the W spring is limited to 5000 psi maximum inlet pressure.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

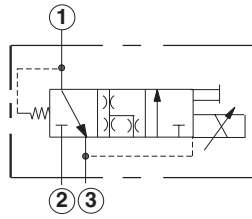
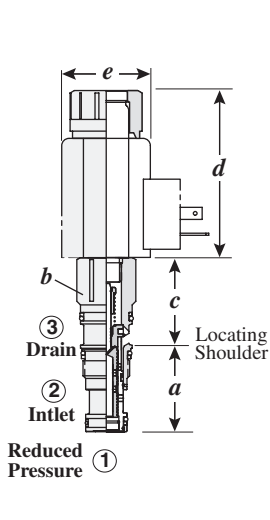
### OPTION ORDERING INFORMATION

PV ★ A - 8 ★ ★			
Nominal Capacity	Control	Minimum Control Pressure	Seal
D 10 GPM	8 T-8A Cavity in hex body for pilot operation (Pilot valve to be ordered separately)	D 25 psi	N Buna-N
F 20 GPM		W 100 psi	V Viton
H 40 GPM			
J 80 GPM			

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# Reducing and Reducing/Relieving Valves

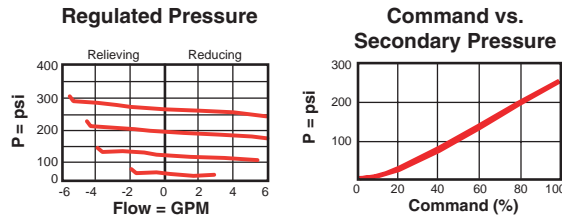
## ELECTRO-PROPORTIONAL, DIRECT ACTING REDUCING/RELIEVING



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c	d	e (dia.)	
5 GPM	PRDL - MDN	T-11A	1.38	7/8"	1.50	2.76	1.47	30/35

### Performance Curves

#### PRDL



- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 20 in<sup>3</sup>/min. at deadhead.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 3000 psi.
- For optimum performance, an amplifier with current sensing and adjustable dither should be used. Dither should be adjustable between 100 - 250 Hz.

### OPTION ORDERING INFORMATION

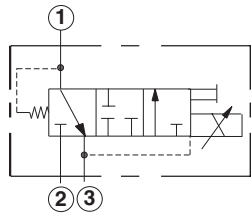
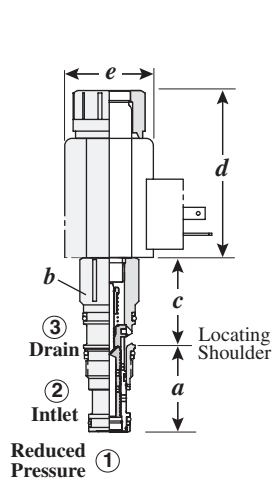
PRDL - MDN			
Nominal Capacity	Control	Operating Range	Seal
L 5 GPM	M Manual Override (Standard)	D 50 - 500 psi	N Buna-N
		E 25 - 250 psi	V Viton
		S 10 - 100 psi	

**NOTE:** Coil must be ordered separately. Use 12V DC or 24V DC (Series 770-\*\*\* ) coils only. See page 167.



# Reducing and Reducing/Relieving Valves

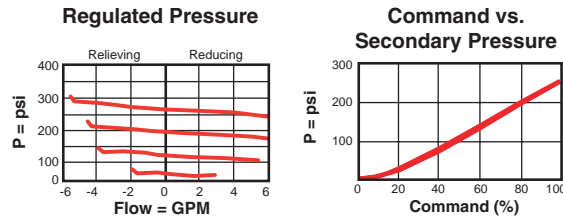
## ELECTRO-PROPORTIONAL, DIRECT ACTING WITH LOW LEAKAGE



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c	d	e (dia.)	
5 GPM	PRDP - MDN	T-11A	1.38	7/8"	1.50	2.76	1.47	30/35

### Performance Curves

#### PRDP



- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 2 in<sup>3</sup>/min. at deadhead.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 3000 psi.
- For optimum performance, an amplifier with current sensing and adjustable dither should be used. Dither should be adjustable between 100 - 250 Hz.

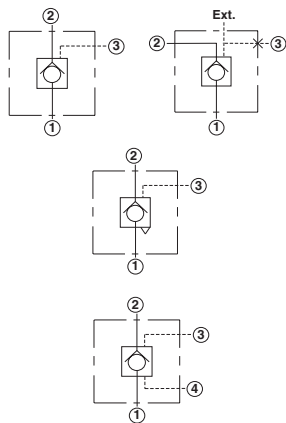
### PRDP - MDN

Nominal Capacity	Control	Operating Range	Seal
<b>P</b> 5 GPM	<b>M</b> Manual Override (Standard)	<b>D</b> 50 - 500 psi <b>E</b> 25 - 250 psi	<b>N</b> Buna-N <b>V</b> Viton

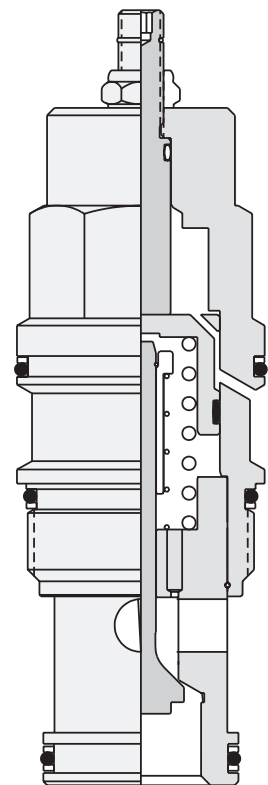
**NOTE:** Coil must be ordered separately. Use 12V DC or 24V DC (Series 770-\*\*\* ) coils only. See page 167.

**NOTES**

# Pilot Operated Check Cartridge Valves

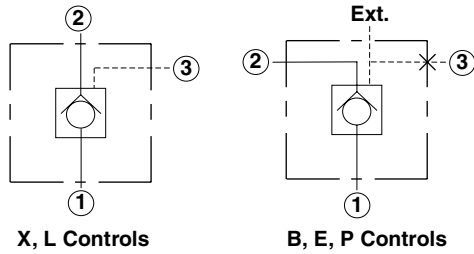
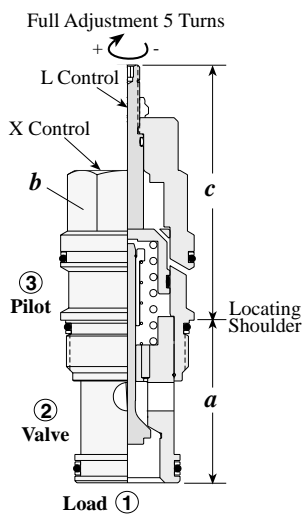


<i>Cartridge Type</i>	<i>Page</i>
Pilot Operated	44
Atmospherically Referenced, 3 Port Cavity	45
Vented, 4 Port Cavity	46



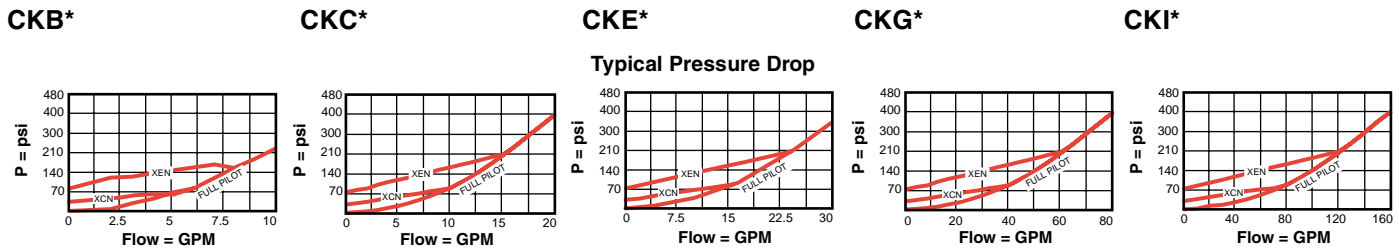
# Pilot Operated Check Valves

## PILOT OPERATED



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque lb. ft.
			a	b	c X,B,E,P	L	
7.5 GPM	CKBB - XCN	T - 163A	1.22	3/4"	1.25	1.76	25/30
15 GPM	CKCB - XCN	T - 11A	1.38	7/8"	1.19	2.50	30/35
30 GPM	CKEB - XCN	T - 2A	1.38	1 1/8"	1.38	2.81	45/50
60 GPM	CKGB - XCN	T - 17A	1.81	1 1/4"	1.81	3.28	150/160
120 GPM	CKIB - XCN	T - 19A	2.50	1 5/8"	2.31	3.94	350/375

### Performance Curves



- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 1 drop/min.
- CKBB, CKBD available only with 30 psi or 75 psi check valve cracking pressures.
- CK\*D has sealed pilot for use in circuits where cross port leakage is undesirable.
- CK\*B has unsealed pilot to allow air trapped in the pilot line to be purged from the circuit.

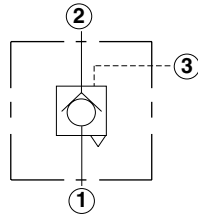
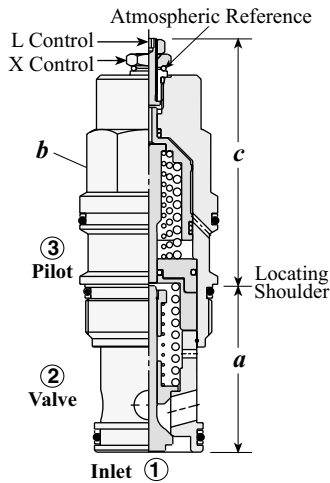
Nominal Capacity	Version	Control**	Cracking Pressure	Seal
<b>B</b> *7.5 GPM	<b>B</b> Bleed through Pilot	<b>X</b> Standard Pilot	<b>A</b> 4 psi	<b>N</b> Buna-N
<b>C</b> 15 GPM	<b>D</b> Sealed Pilot Piston	<b>L</b> Manual Load Release	<b>B</b> 15 psi	<b>V</b> Viton
<b>E</b> 30 GPM		<b>B</b> 1/4" BSPP External Pilot Port 3 blocked	<b>C</b> 30 psi	
<b>G</b> 60 GPM		<b>E</b> SAE-4 External Pilot Port 3 blocked	<b>D</b> 50 psi	
<b>I</b> 120 GPM		<b>P</b> 1/4" NPTF External Pilot Port 3 blocked	<b>E</b> 75 psi	
			<b>F</b> 100 psi	

\*\* See page 162 for information on Control Options

\* CKBB, CKBD available with C and E Cracking Pressures Only.

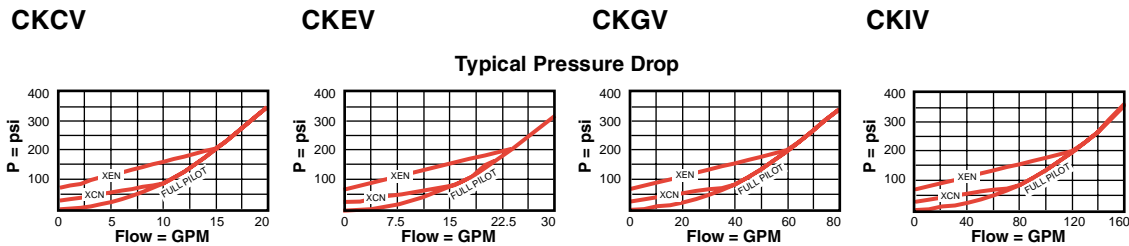
# Pilot Operated Check Valves

## ATMOSPHERICALLY REFERENCED, 3 PORT CAVITY



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	X	L	S	
15 GPM	CKCV - XCN	T - 11A	1.38	7/8"	1.99	2.24	1.68	30/35
30 GPM	CKEV - XCN	T - 2A	1.38	1 1/8"	2.31	2.56	2.0	45/50
60 GPM	CKGV - XCN	T - 17A	1.81	1 1/4"	2.78	3.02	2.47	150/160
120 GPM	CKIV - XCN	T - 19A	2.50	1 5/8"	3.30	3.77	-	350/375

### Performance Curves



- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 1 drop/min.
- Approximately 1 drop of fluid will pass from the pilot area to the vented spring chamber every 4000 cycles.

### OPTION ORDERING INFORMATION

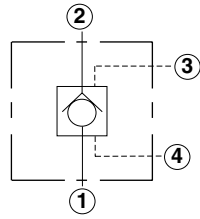
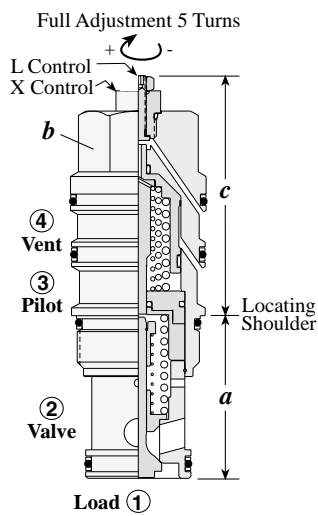
CK ★ V - ★ ★ ★			
Nominal Capacity	Control**	Cracking Pressure	Seal
C 15 GPM	X Standard Pilot	A 4 psi	N Buna-N
E 30 GPM	S External SAE-4 Vent Port	B 15 psi	V Viton
G 60 GPM	L Manual Load Release External Vent	C 30 psi	
I 120 GPM		D 50 psi	
		E 75 psi	
		F 100 psi	

\*\* See page 162 for information on Control Options

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# Pilot Operated Check Valves

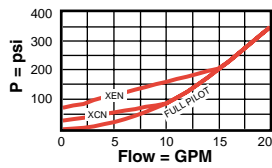
## VENTED, 4 PORT CAVITY



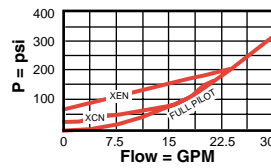
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	X	L	
15 GPM	<b>CVCV - XCN</b>	T - 21A	1.38	7/8"	2.11	2.34	30/35
30 GPM	<b>CVEV - XCN</b>	T - 22A	1.38	1 1/8"	2.34	2.56	45/50
60 GPM	<b>CVGV - XCN</b>	T - 23A	1.81	1 1/4"	2.81	3.03	150/160
120 GPM	<b>CVIV - XCN</b>	T - 24A	2.50	1 5/8"	3.50	3.77	350/375

### Performance Curves

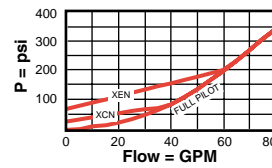
**CVCV**



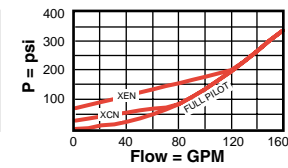
**CVEV**



**CVGV**



**CVIV**



Typical Pressure Drop

- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 1 drop/min.
- Port 4 (vent) should never be blocked as seal weepage will eventually cause valve to malfunction.
- Will accept pressure at port 4 (vent) but cannot exceed 5000 psi.

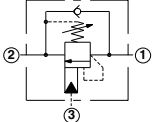
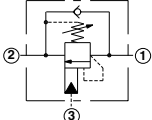
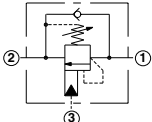
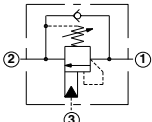
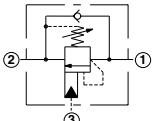
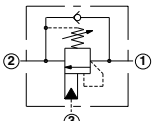
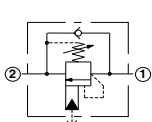
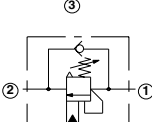
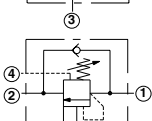
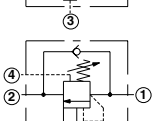
## CV \* V - \* \* \*

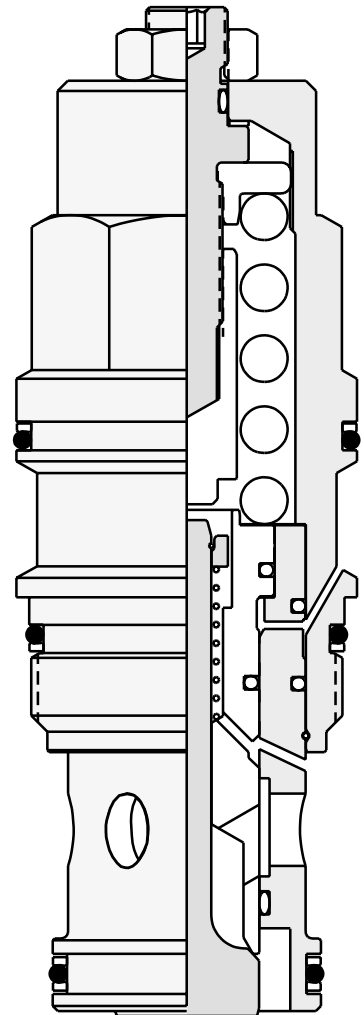
Nominal Capacity	Control**	Adjustment Range	Seal
<b>C</b> 15 GPM	<b>X</b> Standard Pilot	<b>A</b> 4 psi	<b>N</b> Buna-N
<b>E</b> 30 GPM	<b>L</b> Manual Load Release	<b>B</b> 15 psi	<b>V</b> Viton
<b>G</b> 60 GPM		<b>C</b> 30 psi	
<b>I</b> 120 GPM		<b>D</b> 50 psi	
		<b>E</b> 75 psi	
		<b>F</b> 100 psi	

\*\* See page 162 for information on Control Options

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# Counterbalance Cartridge Valves

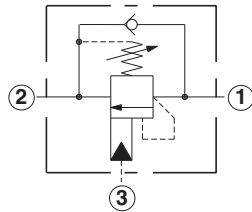
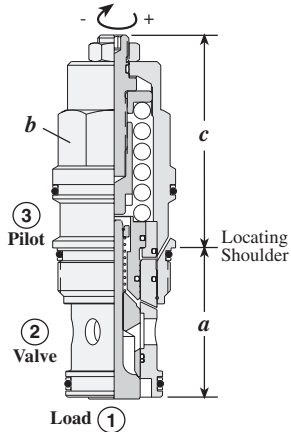
	<i>Cartridge Type</i>	<i>Page</i>
	Standard, 4000 psi Maximum Setting	48
	Standard, 5000 psi Maximum Setting	49
	Semi-Restrictive, 4000 psi Maximum Setting	50
	Semi-Restrictive, 5000 psi Maximum Setting	51
	Restrictive, 4000 psi Maximum Setting	52
	Restrictive, 5000 psi Maximum Setting	53
	Without Pilot Assist, 3 Port Cavity	54
	Atmospherically Referenced, 3 Port Cavity	55
	Vented, 4000 psi Maximum Setting	56
	Vented, 6000 psi Maximum Setting	57



# Counterbalance Valves

## STANDARD, 4000 PSI MAXIMUM SETTING

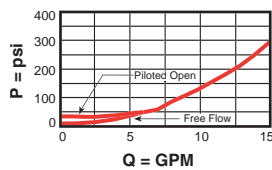
Turn screw clockwise to reduce setting and release load.  
Complete Adjustment 3 3/4 Turns



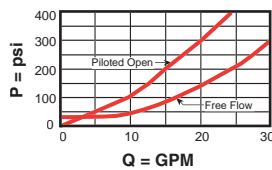
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	L	C	
15 GPM	CBCA - LHN	T - 11A	1.38	7/8"	1.97	2.19	30/35
30 GPM	CBEA - LHN	T - 2A	1.38	1 1/8"	2.38	2.50	45/50
60 GPM	CBGA - LHN	T - 17A	1.81	1 1/4"	2.75	3.31	150/160
120 GPM	CBIA - LHN	T - 19A	2.50	1 5/8"	3.50	4.09	350/375

### Performance Curves

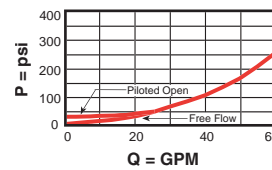
**CBC\***



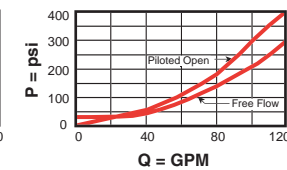
**CBE\***



**CBG\***



**CBI\***



Free Flow and Pilot Open Pressure Drop

- Load holding to 3000 psi with 4000 psi valve setting
- Maximum valve leakage at reseal = 5 drops/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 2 in<sup>3</sup>/min.
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Back pressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the back pressure.

### CB ★★ - ★★★

Nominal Capacity	Version	Control**	Cracking Pressure	Seal
<b>C</b> 15 GPM	<b>A</b> 3:1 Pilot Ratio	<b>L</b> Standard Screw	<b>25 psi Check Spring</b>	<b>N</b> Buna-N
<b>E</b> 30 GPM	<b>B</b> 1.5:1 Pilot Ratio (with sealed pilot)	<b>C</b> Tamper Resistant	<b>H</b> 1000 - 4000 psi	<b>V</b> Viton
<b>G</b> 60 GPM	<b>Y</b> 2:1 Pilot Ratio (with Bleed through Pilot)		<b>I</b> 400 - 1500 psi	
<b>I</b> 120 GPM			<b>4 psi Check Spring</b>	
			<b>A</b> 1000 - 4000 psi	
			<b>B</b> 400 - 1500 psi	

Adjustment Range Options:  
A and H are standard set at 3000 psi.  
I and B are standard set at 1000 psi.  
Customer may specify setting.

\*\* See page 162 for information on Control Options

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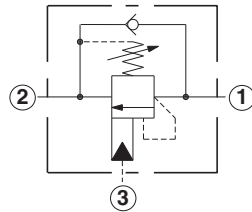
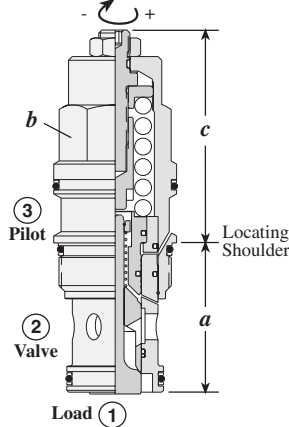




# Counterbalance Valves

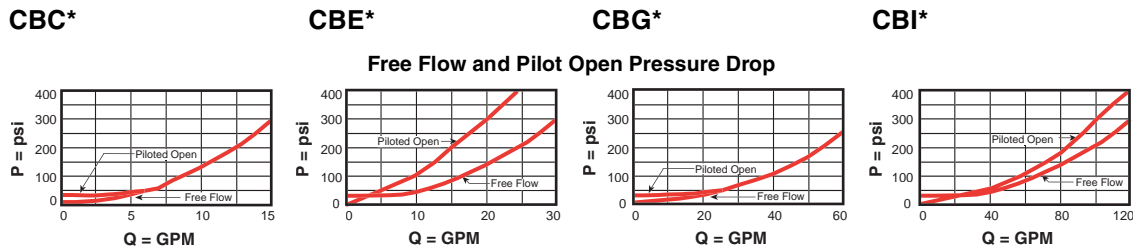
## STANDARD, 5000 PSI MAXIMUM SETTING

Turn screw clockwise to reduce setting and release load.  
Complete Adjustment 3 3/4 Turns

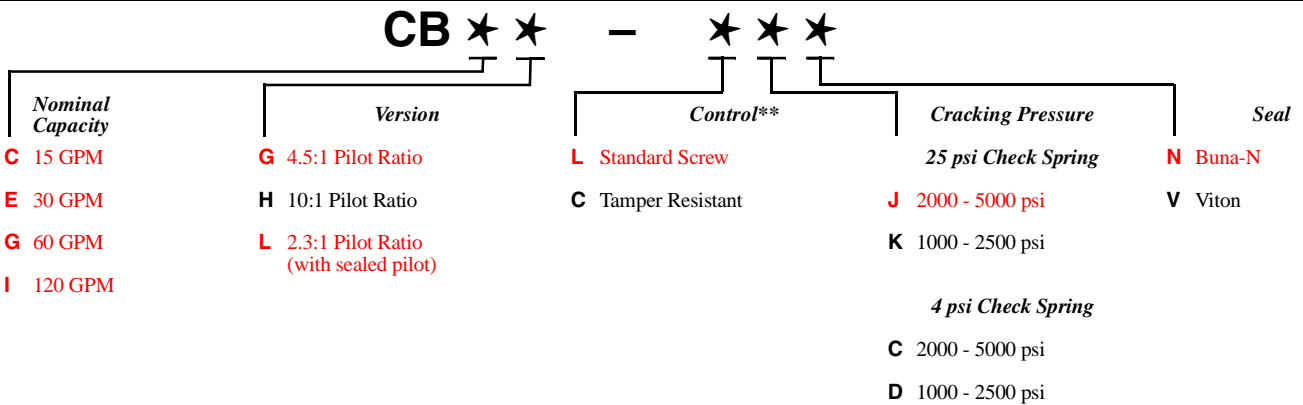


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	L	C	
15 GPM	<b>CBCG – LJN</b>	T - 11A	1.38	7/8"	1.97	2.19	30/35
30 GPM	<b>CBEG – LJN</b>	T - 2A	1.38	1 1/8"	2.38	2.50	45/50
60 GPM	<b>CBGG – LJN</b>	T - 17A	1.81	1 1/4"	2.75	3.31	150/160
120 GPM	<b>CBIG – LJN</b>	T - 19A	2.50	1 5/8"	3.50	4.09	350/375

### Performance Curves



- Load holding to 3850 psi with 5000 psi valve setting
- Maximum valve leakage at reseal = 5 drops/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 2 in<sup>3</sup>/min.
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Back pressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the back pressure.



Adjustment Range Options:  
J and C are standard set at 3000 psi.  
K and D are standard set at 2000 psi.  
**Customer may specify setting.**

\*\* See page 162 for information on Control Options

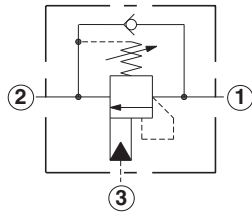
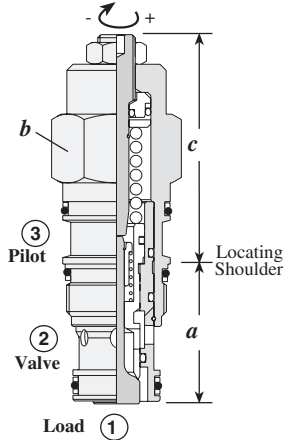
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# Counterbalance Valves

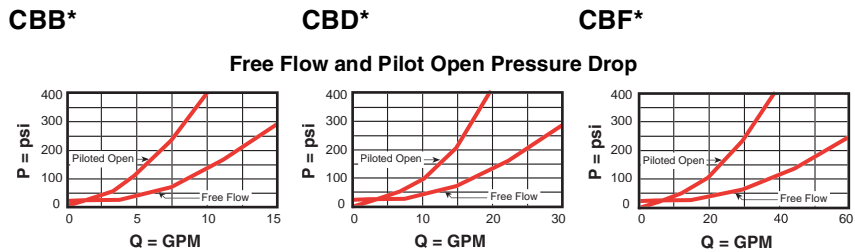
## SEMI-RESTRICTIVE, 4000 PSI MAXIMUM SETTING

Turn screw clockwise to reduce setting and release load.  
Complete Adjustment 3 3/4 Turns

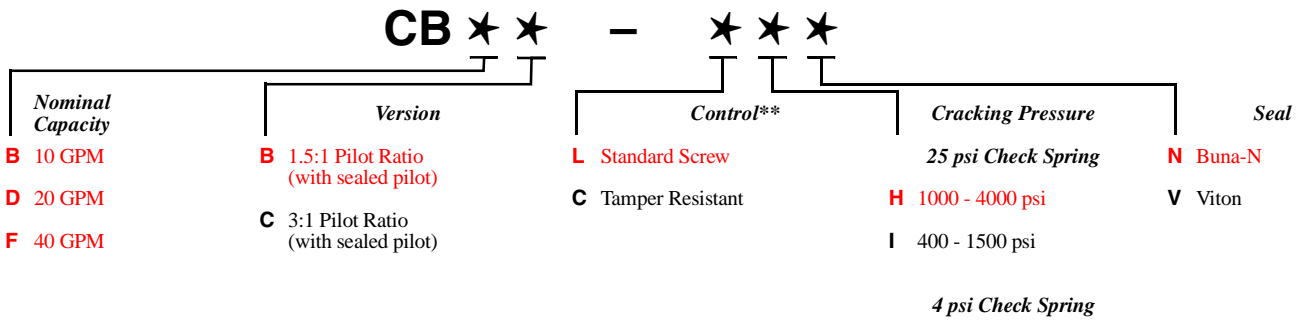


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	L	C	
10 GPM	CBBC – LHN	T - 11A	1.38	7/8"	1.97	2.19	30/35
20 GPM	CBDC – LHN	T - 2A	1.38	1 1/8"	2.38	2.50	45/50
40 GPM	CBFC – LHN	T - 17A	1.81	1 1/4"	2.75	3.31	150/160

### Performance Curves



- Load holding to 3000 psi with 4000 psi valve setting
- Maximum valve leakage at reseal = 5 drops/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 2 in<sup>3</sup>/min.
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Back pressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the back pressure.



\*\* See page 162 for information on Control Options

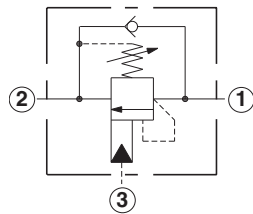
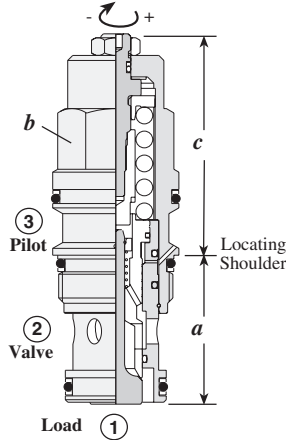
Adjustment Range Options:  
A and H are standard set at 3000 psi.  
I and B are standard set at 1000 psi.  
Customer may specify setting.

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# Counterbalance Valves

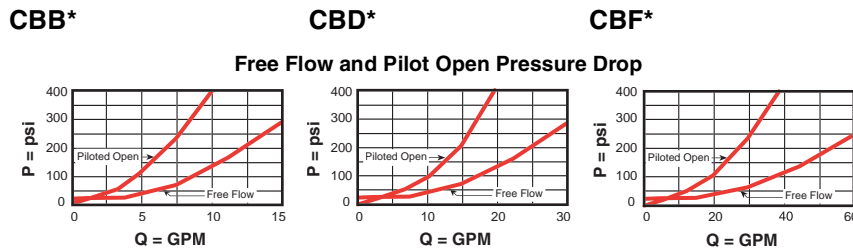
## SEMI-RESTRICTIVE, 5000 PSI MAXIMUM SETTING

Turn screw clockwise to reduce setting and release load.  
Complete Adjustment 3 3/4 Turns

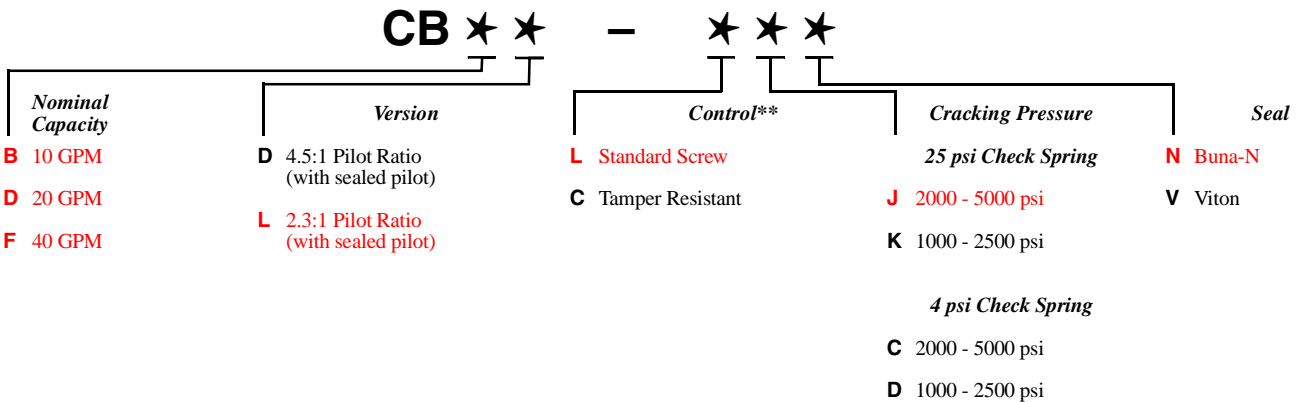


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			<i>a</i>	<i>b</i>	<i>c</i> L C		
10 GPM	<b>CBBD – LJN</b>	T - 11A	1.38	7/8"	1.97	2.19	30/35
20 GPM	<b>CBDD – LJN</b>	T - 2A	1.38	1 1/8"	2.38	2.50	45/50
40 GPM	<b>CBFD – LJN</b>	T - 17A	1.81	1 1/4"	2.75	3.31	150/160

### Performance Curves



- Load holding to 3850 psi with 5000 psi valve setting
- Maximum valve leakage at reseal = 5 drops/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 2 in<sup>3</sup>/min.
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Back pressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the back pressure.



Adjustment Range Options:  
J and C are standard set at 3000 psi.  
K and D are standard set at 2000 psi.  
Customer may specify setting.

\*\* See page 162 for information on Control Options

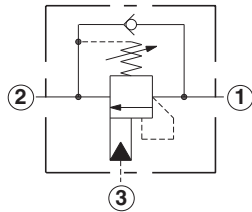
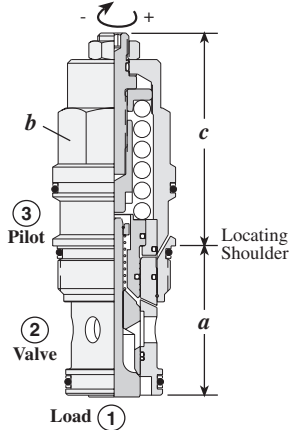
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# Counterbalance Valves

## RESTRICTIVE, 4000 PSI MAXIMUM SETTING

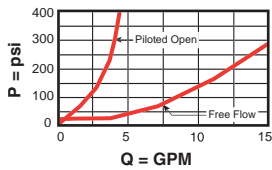
Turn screw clockwise to reduce setting and release load.  
Complete Adjustment 3 3/4 Turns



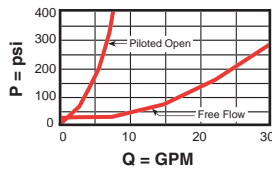
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	L	C	
5 GPM	CBBA – LHN	T - 11A	1.38	7/8"	1.97	2.19	30/35
8 GPM	CBDA – LHN	T - 2A	1.38	1 1/8"	2.38	2.50	45/50
15 GPM	CBFA – LHN	T - 17A	1.81	1 1/4"	2.74	3.31	150/160
20 GPM	CBHA – LHN	T - 19A	2.50	1 5/8"	3.50	4.09	350/375

### Performance Curves

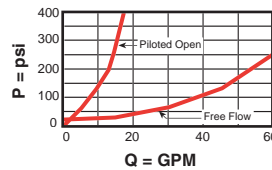
CBB\*



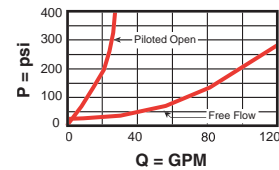
CBD\*



CBF\*



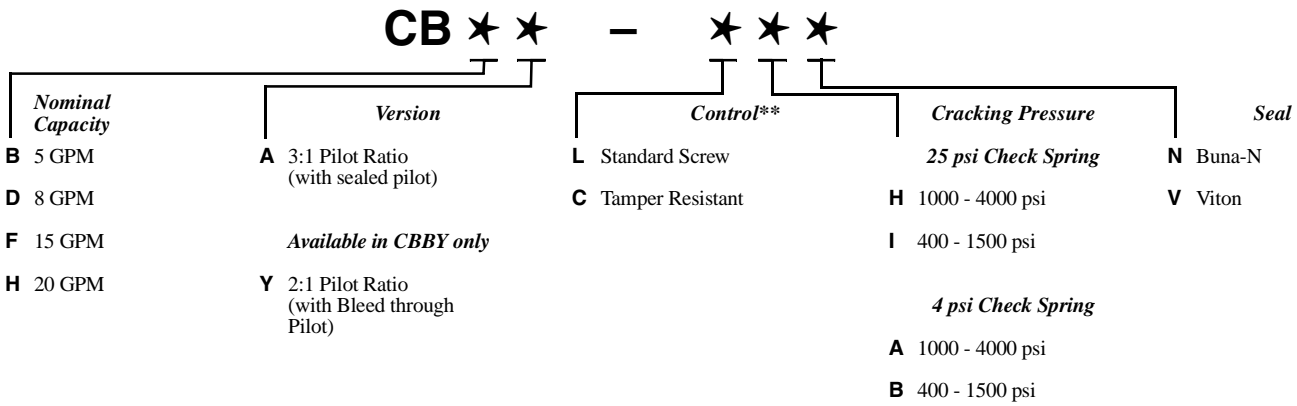
CBH\*



Free Flow and Pilot Open Pressure Drop

- Restrictive valves have no relief capacity other than as a thermal relief.
- Load holding to 3075 psi with 4000 psi valve setting
- Maximum valve leakage at reseal = 5 drops/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 2 in<sup>3</sup>/min.
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Back pressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the back pressure.

### OPTION ORDERING INFORMATION



Adjustment Range Options:  
A and H are standard set at 3000 psi.  
I and B are standard set at 1000 psi.  
Customer may specify setting.

\*\* See page 162 for information on Control Options

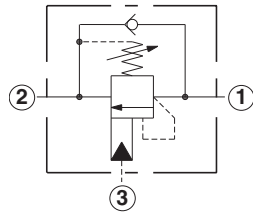
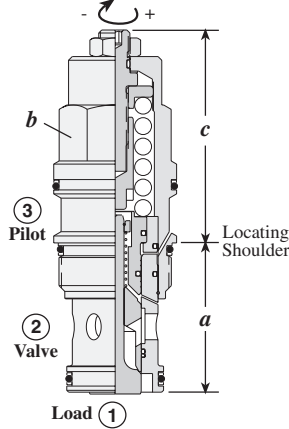
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# Counterbalance Valves

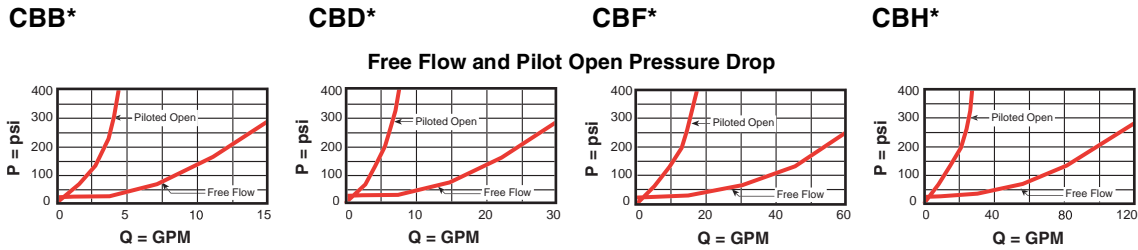
## RESTRICTIVE, 5000 PSI MAXIMUM SETTING

Turn screw clockwise to reduce setting and release load.  
Complete Adjustment 3 3/4 Turns



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	L	C	
5 GPM	<b>CBBG – LJN</b>	T - 11A	1.38	7/8"	1.97	2.19	30/35
8 GPM	<b>CBDG – LJN</b>	T - 2A	1.38	1 1/8"	2.38	2.50	45/50
15 GPM	<b>CBFG – LJN</b>	T - 17A	1.81	1 1/4"	2.75	3.31	150/160
20 GPM	<b>CBHG – LJN</b>	T - 19A	2.50	1 5/8"	3.50	4.09	350/375

### Performance Curves



- Restrictive valves have no relief capacity other than as a thermal relief.
- Load holding to 3850 psi with 5000 psi valve setting
- Maximum valve leakage at reseal = 5 drops/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 2 in<sup>3</sup>/min.
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Back pressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the back pressure.

### OPTION ORDERING INFORMATION

Nominal Capacity	Version	Control**	Cracking Pressure	Seal
<b>B</b> 5 GPM	<b>G</b> 4.5:1 Pilot Ratio (with sealed pilot)	<b>L</b> Standard Screw	<b>25 psi Check Spring</b>	<b>N</b> Buna-N
<b>D</b> 8 GPM		<b>C</b> Tamper Resistant	<b>J</b> 2000 - 5000 psi	<b>V</b> Viton
<b>F</b> 15 GPM			<b>K</b> 1000 - 2500 psi	
<b>H</b> 20 GPM				
			<b>4 psi Check Spring</b>	
			<b>C</b> 2000 - 5000 psi	
			<b>D</b> 1000 - 2500 psi	

Adjustment Range Options:  
J and C are standard set at 3000 psi.  
K and D are standard set at 2000 psi.  
**Customer may specify setting.**

\*\* See page 162 for information on Control Options

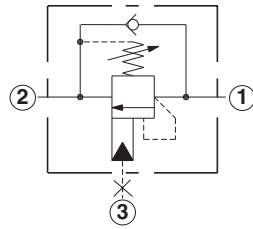
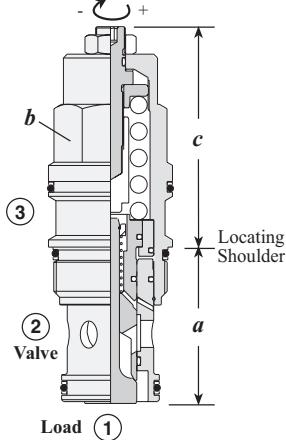
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# Counterbalance Valves

## WITHOUT PILOT ASSIST, 3 PORT CAVITY

Turn screw clockwise to reduce setting and release load.  
Complete Adjustment 3-3/4 Turns



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	L	C	
15 GPM	CCCA – LAN	T - 11A	1.38	7/8"	1.97	2.19	30/35
30 GPM	CCEA – LAN	T - 2A	1.38	1 1/8"	2.38	2.50	45/50
60 GPM	CCGA – LAN	T - 17A	1.81	1 1/4"	2.74	3.31	150/160
120 GPM	CCIA – LAN	T - 19A	2.50	1 5/8"	3.52	4.09	350/375

### Performance Curves

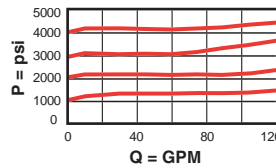
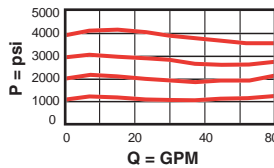
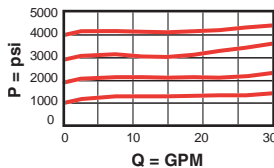
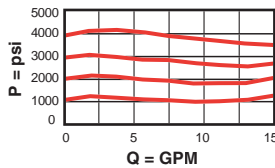
CCCA

CCEA

CCGA

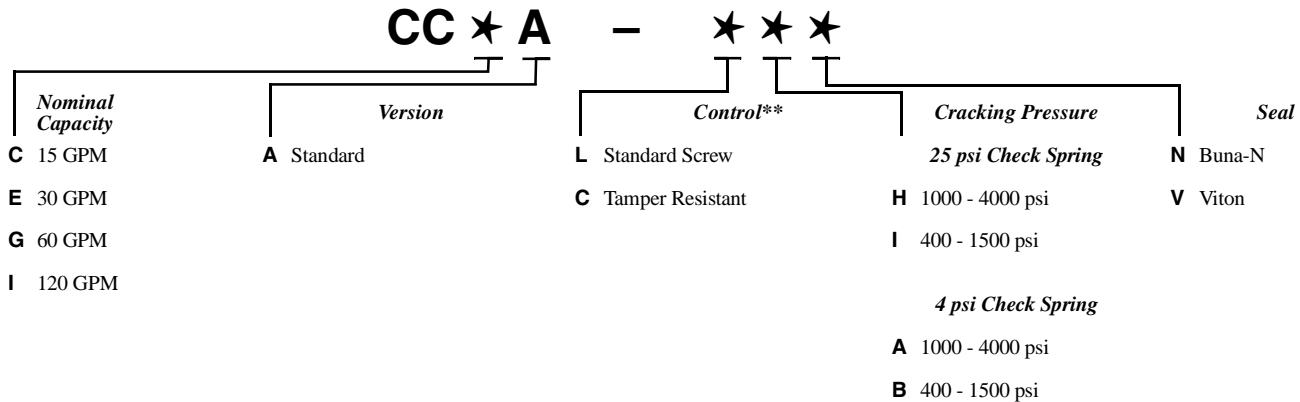
CCIA

Typical Relief Characteristics



- Maximum operating pressure = 4000 psi
- Maximum valve leakage at reseal = 5 drops/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 2 in<sup>3</sup>/min.
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Back pressure at port 2 is directly additive to the relief setting of the valve.

### OPTION ORDERING INFORMATION



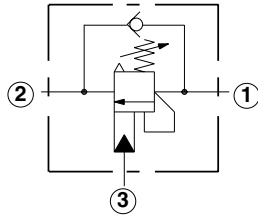
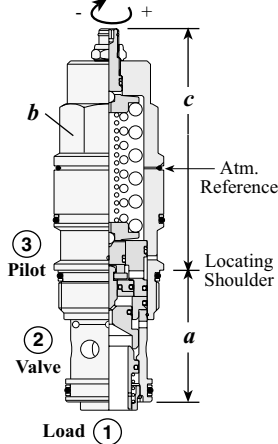
\*\* See page 162 for information on Control Options

Adjustment Range Options:  
A and H are standard set at 3000 psi.  
I and B are standard set at 1000 psi.  
Customer may specify setting.

# Counterbalance Valves

## ATMOSPHERICALLY REFERENCED, 3 PORT CAVITY

Turn screw clockwise to reduce setting and release load.  
Complete Adjustment 4 Turns



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	L	C	
15 GPM	CACA – LHN	T - 11A	1.38	7/8"	2.91	3.16	30/35
30 GPM	CAEA – LHN	T - 2A	1.38	1 1/8"	3.29	3.54	45/50
60 GPM	CAGA – LHN	T - 17A	1.81	1 1/4"	3.75	3.97	150/160
120 GPM	CAIA – LHN	T - 19A	2.50	1 5/8"	4.58	4.96	350/375

### Performance Curves

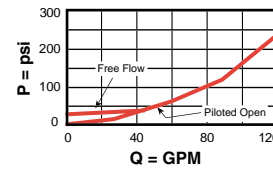
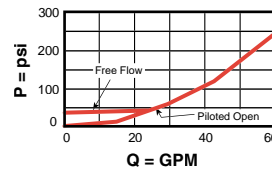
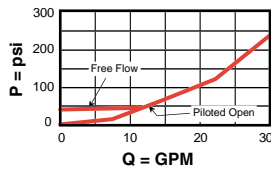
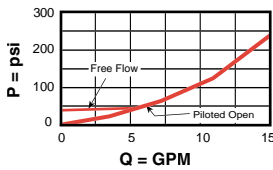
CAC\*

CAE\*

CAG\*

CAI\*

Free Flow and Pilot Open Pressure Drop



- Load holding to 3000 psi with 4000 psi valve setting for CA\*A, CA\*K; 4600 psi with 6000 psi valve setting for CA\*G, CA\*L.
- Maximum valve leakage at reseal = 5 drops/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 2 in<sup>3</sup>/min.
- Free flow check cracking pressure = 40 psi
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.

### OPTION ORDERING INFORMATION

Nominal Capacity	Version	Control**	Cracking Pressure	Seal
C 15 GPM	A 3:1 Pilot Ratio	L Standard Screw	A and K Pilot Ratios	N Buna-N
E 30 GPM	G 5:1 Pilot Ratio	C Tamper Resistant	H 1000 - 4000 psi	V Viton
G 60 GPM	K 1:1 Pilot Ratio		I 400 - 1500 psi	
I 120 GPM	L 2:1 Pilot Ratio		G and L Pilot Ratios	
			F 1000 - 2500 psi	
			G 2000 - 6000 psi	

Adjustment Range Options:  
H is standard set at 3000 psi.  
I is standard set at 1000 psi.  
F is standard set at 2000 psi.  
G is standard set at 4000 psi.  
**Customer may specify setting.**

\*\* See page 162 for information on Control Options

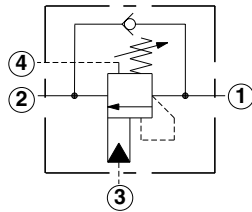
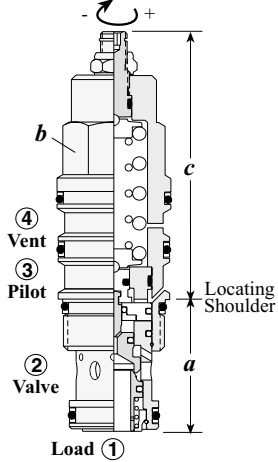
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# Counterbalance Valves

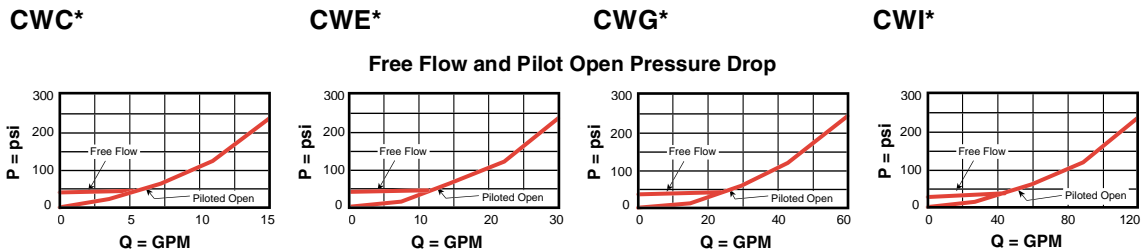
## VENTED, 4000 PSI MAXIMUM SETTING

Turn screw clockwise to reduce setting and release load. Complete Adjustment 4 Turns



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	L	C	
15 GPM	<b>CWCA</b> - LHN	T - 21A	1.38	7/8"	2.91	3.16	30/35
30 GPM	<b>CWEA</b> - LHN	T - 22A	1.38	1 1/8"	3.29	3.54	45/50
60 GPM	<b>CWGA</b> - LHN	T - 23A	1.81	1 1/4"	3.75	3.97	150/160
120 GPM	<b>CWIA</b> - LHN	T - 24A	2.50	1 5/8"	4.58	4.78	350/375

### Performance Curves



- Load holding to 3000 psi with 4000 psi valve setting
- Maximum valve leakage at reseal = 5 drops/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 2 in<sup>3</sup>/min.
- Free flow check cracking pressure = 40 psi
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.

**CW** ★ ★      -      ★ ★ ★

<i>Nominal Capacity</i>	<i>Version</i>	<i>Control**</i>	<i>Cracking Pressure</i>	<i>Seal</i>
<b>C</b> 15 GPM	<b>A</b> 3:1 Pilot Ratio	<b>L</b> Standard Screw	<b>Pilot Ratios</b>	<b>N</b> Buna-N
<b>E</b> 30 GPM	<b>K</b> 1:1 Pilot Ratio	<b>C</b> Tamper Resistant	<b>H</b> 1000 - 4000 psi	<b>V</b> Viton
<b>G</b> 60 GPM			<b>I</b> 400 - 1500 psi	
<b>I</b> 120 GPM				

Adjustment Range Options:  
H is standard set at 3000 psi.  
I is standard set at 1000 psi.  
Customer may specify setting.

\*\* See page 162 for information on Control Options

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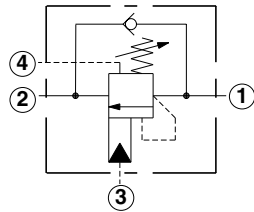
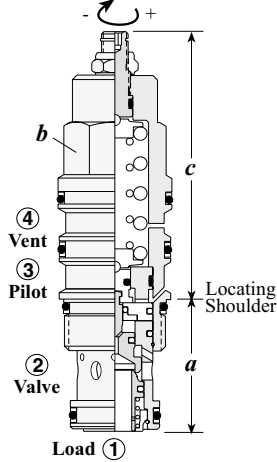




# Counterbalance Valves

## VENTED, 6000 PSI MAXIMUM SETTING

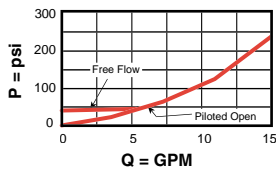
Turn screw clockwise to reduce setting and release load. Complete Adjustment 4 Turns



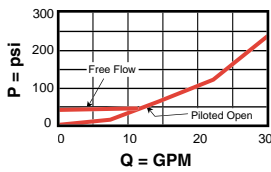
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	L	C	
15 GPM	CWCG- LFN	T - 21A	1.38	7/8"	2.91	3.16	30/35
30 GPM	CWEG- LFN	T - 22A	1.38	1 1/8"	3.29	3.54	45/50
60 GPM	CWGG- LFN	T - 23A	1.81	1 1/4"	3.75	3.97	150/160
120 GPM	CWIG - LFN	T - 24A	2.50	1 5/8"	4.58	4.78	350/375

### Performance Curves

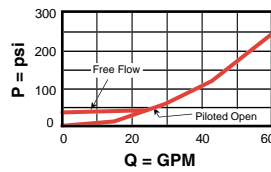
CWC\*



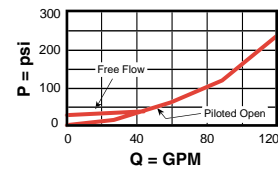
CWE\*



CWG\*



CWI\*



Free Flow and Pilot Open Pressure Drop

- Load holding to 4600 psi with 6000 psi valve setting
- Maximum valve leakage at reseal = 5 drops/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 2 in<sup>3</sup>/min.
- Free flow check cracking pressure = 40 psi
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.

### CW\*\*

Nominal Capacity	Version	Control**	Cracking Pressure Pilot Ratios	Seal
<b>C</b> 15 GPM	<b>G</b> 5:1 Pilot Ratio	<b>L</b> Standard Screw	<b>F</b> 1000 - 2500 psi	<b>N</b> Buna-N
<b>E</b> 30 GPM	<b>L</b> 2:1 Pilot Ratio	<b>C</b> Tamper Resistant	<b>G</b> 2000 - 6000 psi	<b>V</b> Viton
<b>G</b> 60 GPM				
<b>I</b> 120 GPM				

Adjustment Range Options:  
 F is standard set at 2000 psi.  
 G is standard set at 4000 psi.  
 Customer may specify setting.

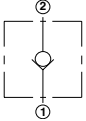
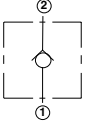
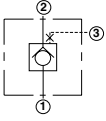
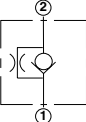
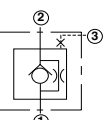
\*\* See page 162 for information on Control Options

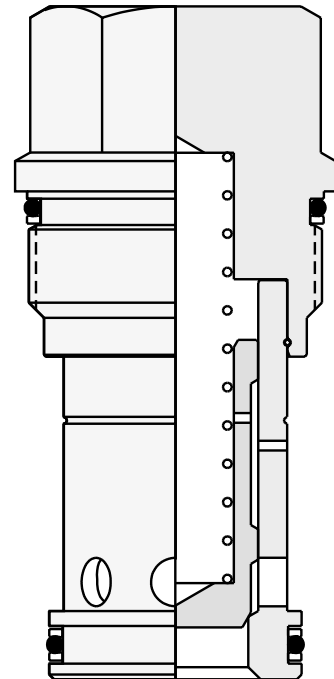
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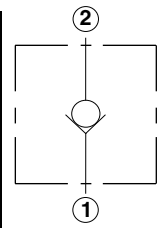
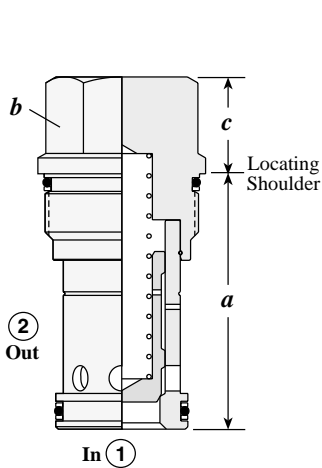
# Check Cartridge Valves

	<i>Cartridge Type</i>	<i>Page</i>
	Free Flow Nose to Side	60
	Free Flow Side to Nose	61
	Free Flow Side to Nose, Port 3 Blocked	62
	Free Flow Nose to Side with Bypass Orifice	63
	2 To 1 Free Flow, with Customer Specified Orifice, Port 3 Blocked, 3 Port Cavity	64



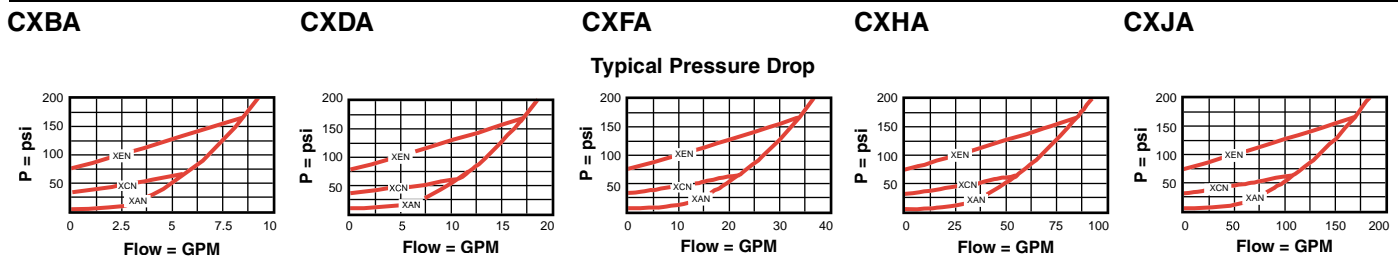
# Free Flow Check Valves

## FREE FLOW NOSE TO SIDE



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
10 GPM	CXBA – XCN	T - 162A	1.22	3/4"	.82	25/30
20 GPM	CXDA – XCN	T - 13A	1.38	7/8"	.75	30/35
40 GPM	CXFA – XCN	T - 5A	1.62	1 1/8"	.69	45/50
80 GPM	CXHA – XCN	T - 16A	2.44	1 1/4"	.97	150/160
160 GPM	CXJA – XCN	T - 18A	3.13	1 5/8"	1.19	350/375

### Performance Curves



- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 1 drop/min.
- Will accept 5000 psi at ports 1 and 2.

### CX \* A - \* \* \*

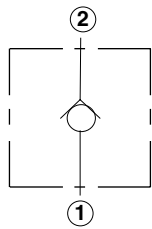
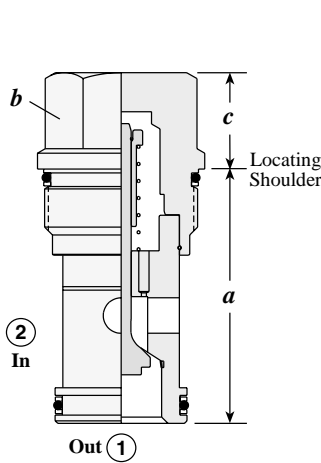
Nominal Capacity	Control**	Cracking Pressure	Seal
<b>B</b> 10 GPM	<b>X</b> Non-adjustable	<b>A</b> 4 psi	<b>N</b> Buna-N
<b>D</b> 20 GPM		<b>B</b> 15 psi	<b>V</b> Viton
<b>F</b> 30 GPM		<b>C</b> 30 psi	
<b>H</b> 80 GPM		<b>D</b> 50 psi	
<b>J</b> 160 GPM		<b>E</b> 75 psi	
		<b>F</b> 100 psi	

\*\* See page 162 for information on Control Options

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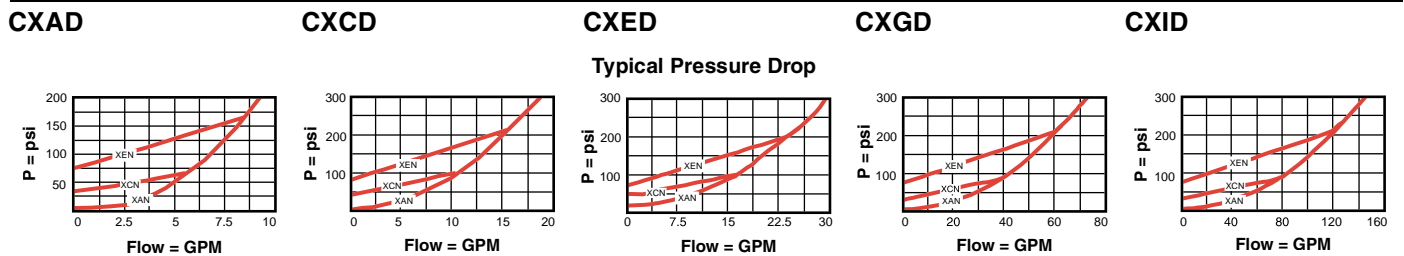


**FREE FLOW SIDE TO NOSE**



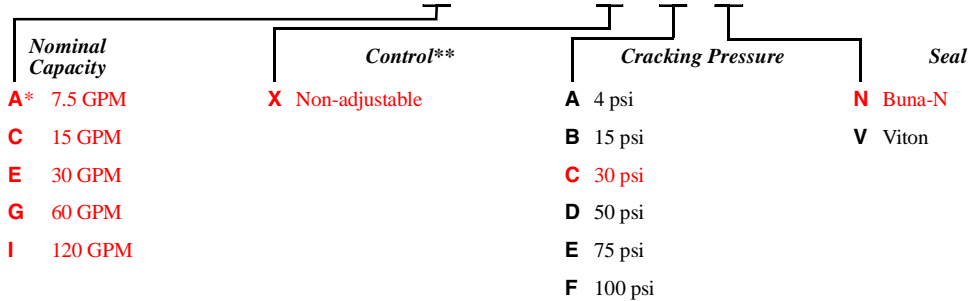
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c X	
7.5 GPM	CXAD – XCN	T - 162A	1.22	3/4"	.82	25/30
15 GPM	CXCD – XCN	T - 13A	1.38	7/8"	.75	30/35
30 GPM	CXED – XCN	T - 5A	1.62	1 1/8"	.69	45/50
60 GPM	CXGD – XCN	T - 16A	2.44	1 1/4"	.97	150/160
120 GPM	CXID – XCN	T - 18A	3.13	1 5/8"	1.19	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 1 drop/min.
- Will accept 5000 psi at ports 1 and 2.
- CXAD only available with 4, 30 and 75 psi cracking pressures.

**CX \* D - \* \* \***

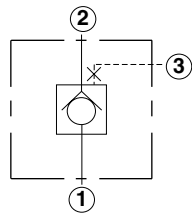
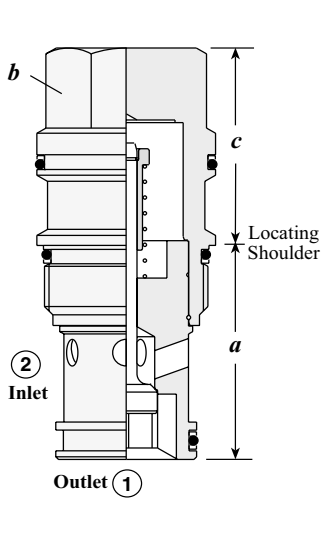


\*\* See page 162 for information on Control Options

\* CXAD available with A, C, E Cracking Pressures Only.

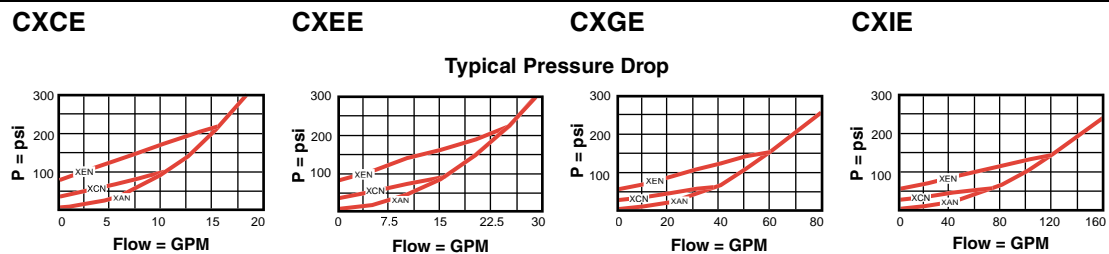
# Free Flow Check Valves

## FREE FLOW SIDE TO NOSE, PORT 3 BLOCKED



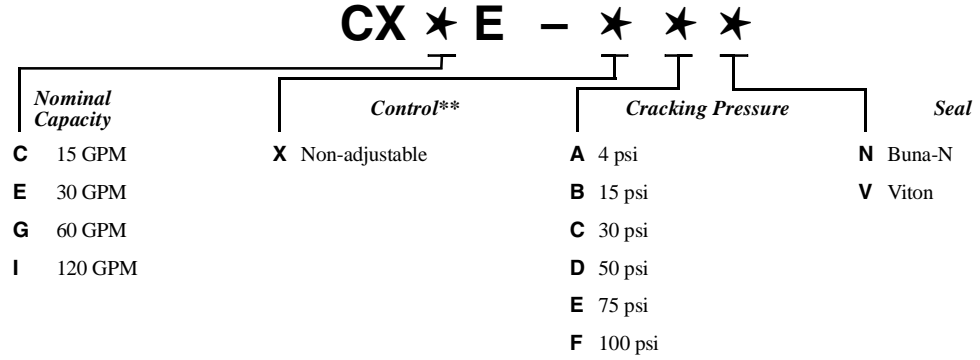
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c X	
15 GPM	CXCE – XCN	T - 11A	1.38	7/8"	1.19	30/35
30 GPM	CXEE – XCN	T - 2A	1.38	1 1/8"	1.38	45/50
60 GPM	CXGE – XCN	T - 17A	1.81	1 1/4"	1.81	150/160
120 GPM	CXIE – XCN	T - 19A	2.50	1 5/8"	2.31	350/375

### Performance Curves



- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 1 drop/min.
- Will accept 5000 psi at ports 1 and 2.

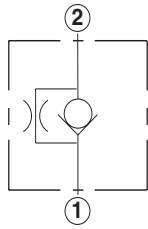
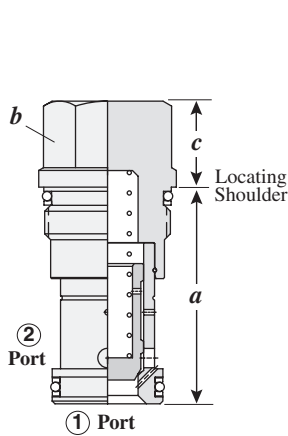
### OPTION ORDERING INFORMATION



\*\* See page 162 for information on Control Options



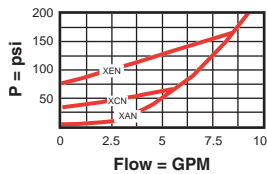
**FREE FLOW NOSE TO SIDE WITH BYPASS ORIFICE**



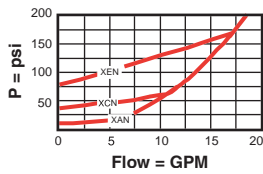
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c X	
7.5 GPM	CNBC – XCN	T - 162A	1.22	3/4"	.82	25/30
15 GPM	CNDC – XCN	T - 13A	1.38	7/8"	.75	30/35
30 GPM	CNFC – XCN	T - 5A	1.63	1 1/8"	.69	45/50
60 GPM	CNHC – XCN	T - 16A	2.43	1 1/4"	.97	150/160
120 GPM	CNJC – XCN	T - 18A	3.13	1 5/8"	1.19	350/375

Performance Curves

CNBC

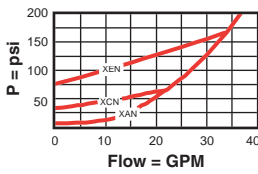


CNDC

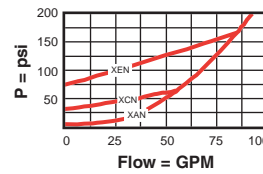


CNFC

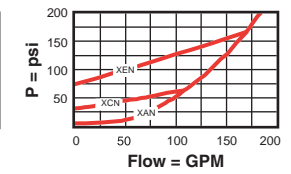
Typical Pressure Drop



CNHC

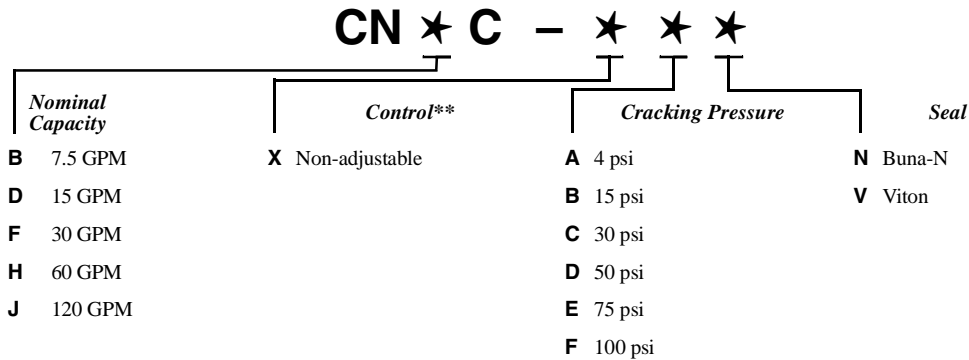


CNJC



- Maximum operating pressure = 5000 psi
- Will accept 5000 psi at ports 1 and 2.
- Orifice range = CNBC, CNDC: .015 - .062 in., CNFC: .015 - .078 in., CNHC: .015 - .094 in., CNJC: .015 - .125 in.

**OPTION ORDERING INFORMATION**



Customer specified orifice setting range:

- CNBC: .015 - .062 in.
- CNDC: .015 - .062 in.
- CNFC: .015 - .078 in.
- CNHC: .015 - .094 in.
- CNJC: .015 - .125 in.

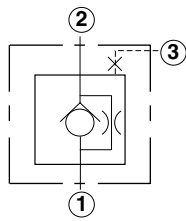
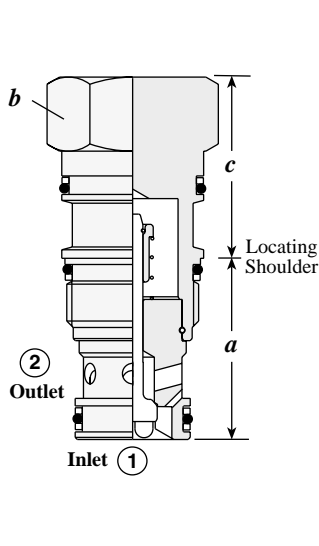
\*\*See page 162 for information on Control Options

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## Free Flow Check Valves

### 2 TO 1 FREE FLOW, WITH CUSTOMER SPECIFIED ORIFICE, PORT 3 BLOCKED, 3 PORT CAVITY



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c X	
15 GPM	CNCD – XCN	T - 11A	1.38	7/8"	1.19	30/35
30 GPM	CNED – XCN	T - 2A	1.38	1 1/8"	1.38	45/50
60 GPM	CNGD – XCN	T - 17A	1.81	1 1/4"	1.81	150/160
120 GPM	CNID – XCN	T - 19A	2.50	1 5/8"	2.31	350/375

### Performance Curves

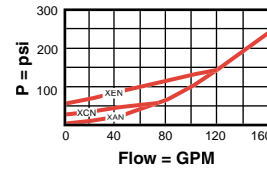
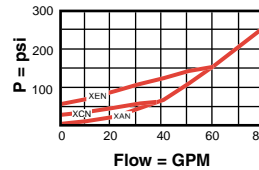
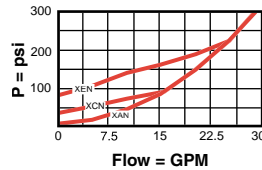
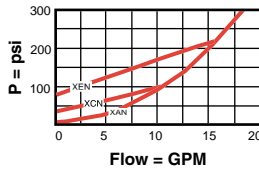
CNCD

CNED

CNGD

CNID

Typical Pressure Drop



- Maximum operating pressure = 5000 psi
- Will accept 5000 psi at ports 1 and 2
- Orifice range = CNCD: .015 - .062 in., CNED: .015 - .078 in., CNGD: .015 - .094 in., CNID: .015 - .125 in.

### OPTION ORDERING INFORMATION

CN ★ D - ★ ★ ★			
Nominal Capacity	Control**	Cracking Pressure	Seal
C 15 GPM	X Non-adjustable	A 4 psi	N Buna-N
E 30 GPM		B 15 psi	V Viton
G 60 GPM		C 30 psi	
I 120 GPM		D 50 psi	
		E 75 psi	
		F 100 psi	

\*\* See page 162 for information on Control Options

#### Customer specified orifice setting range:

CNCD: .015 - .062 in.

CNED: .015 - .078 in.

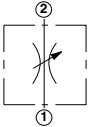
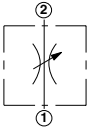
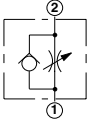
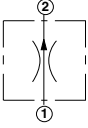
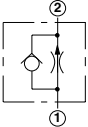
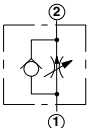
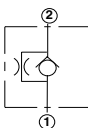
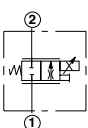
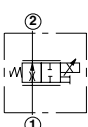
CNGD: .015 - .094 in.

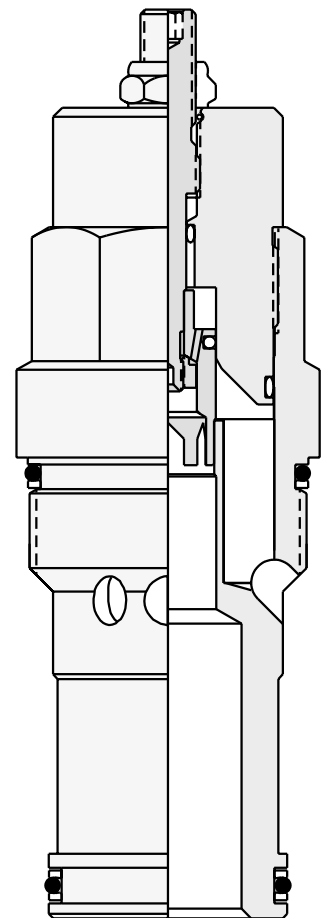
CNID: .015 - .125 in.

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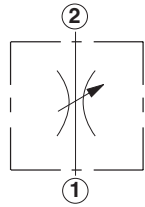
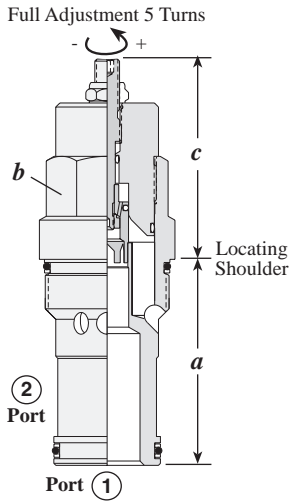


# Flow Control Valves

	<i>Cartridge Type</i>	<i>Page</i>
	Fully Adjustable Needle	66
	Fully Adjustable Needle, High Capacity	67
	Fully Adjustable Needle with Reverse Flow Check	68
	Fixed Orifice, Pressure Compensated	69
	Fixed Orifice, Pressure Compensated with Reverse Flow Check	70
	Fully Adjustable Pressure Compensated with Reverse Flow Check	71
	Free Flow Side-to-Nose with Bypass Orifice	72
	Electro-proportional, Normally Closed Throttle	73
	Electro-proportional, Normally Open Throttle	74

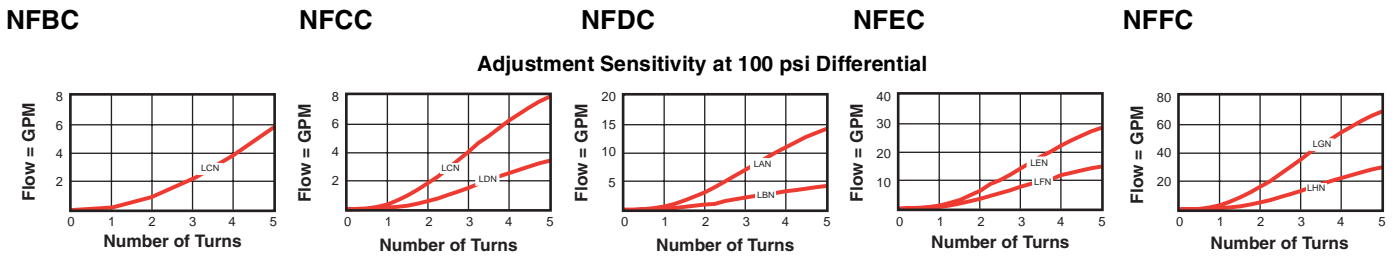


**FULLY ADJUSTABLE NEEDLE**



Maximum Nominal Orifice	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque lb. ft.
			a	b	c			
.16" dia.	NFBC – LCN	T - 162A	1.22	3/4"	L	H	K	25/30
.19" dia.	NFCC – LCN	T - 13A	1.38	7/8"	2.27	2.49	2.50	30/35
.25" dia.	NFDC – LAN	T - 5A	1.62	1 1/8"	2.35	2.82	2.73	45/50
.38" dia.	NFEC – LEN	T - 16A	2.44	1 1/4"	2.66	3.06	2.91	150/160
.56" dia.	NFFC – LGN	T - 18A	3.13	1 5/8"	3.31	3.50	3.47	350/375

Performance Curves



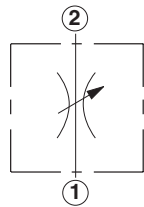
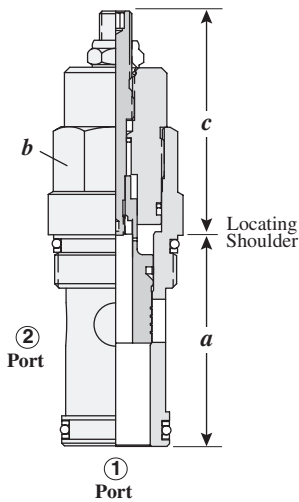
- Maximum operating pressure = 5000 psi
- Maximum valve leakage at shutoff = less than 5 drops/min.

**NF ★ C – ★ ★ ★**

Maximum Nominal Orifice	Control**	Orifice Options	Seal
<b>B</b> .16" dia.	<b>L</b> Standard Screw	<b>C</b> .16"	<b>N</b> Buna-N
<b>C</b> .19" dia.	<b>H</b> Calibrated Handknob with Detent Lock	<b>C</b> .19"	<b>V</b> Viton
<b>D</b> .25" dia.	<b>K</b> Handknob	<b>D</b> .09"	
<b>E</b> .38" dia.		<b>A</b> .25"	
<b>F</b> .56" dia.		<b>B</b> .13"	
		<b>E</b> .38"	
		<b>F</b> .28"	
		<b>G</b> .56"	
		<b>H</b> .38"	

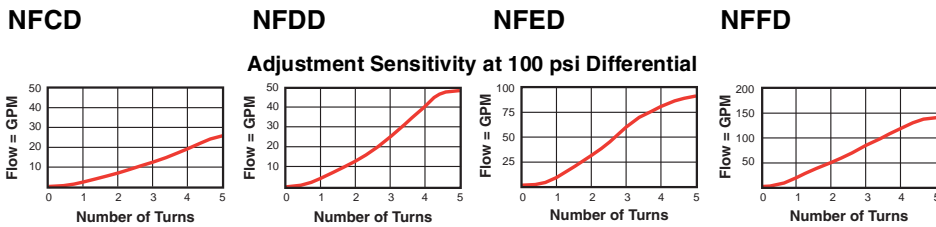
\*\* See page 162 for information on Control Options

**FULLY ADJUSTABLE NEEDLE, HIGH CAPACITY**



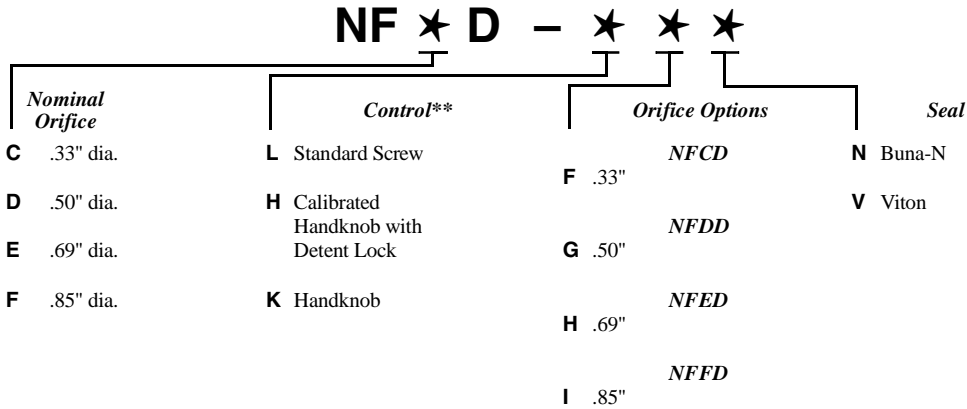
Nominal Orifice	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	L	H	K	
.33" dia.	NFCD – LFN	T - 13A	1.38	7/8"	2.27	2.49	2.50	30/35
.50" dia.	NFDD – LGN	T - 5A	1.62	1 1/8"	2.35	2.82	2.73	45/50
.69" dia.	NFED – LHN	T - 16A	2.44	1 1/4"	2.66	3.06	2.91	150/160
.85" dia.	NFFD – LIN	T - 18A	3.13	1 5/8"	3.31	3.50	3.47	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Maximum valve leakage at shutoff = less than 5 drops/min.

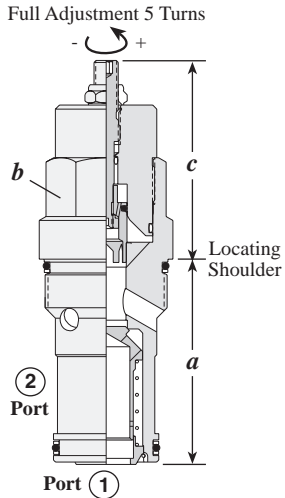
OPTION ORDERING INFORMATION



\*\* See page 162 for information on Control Options

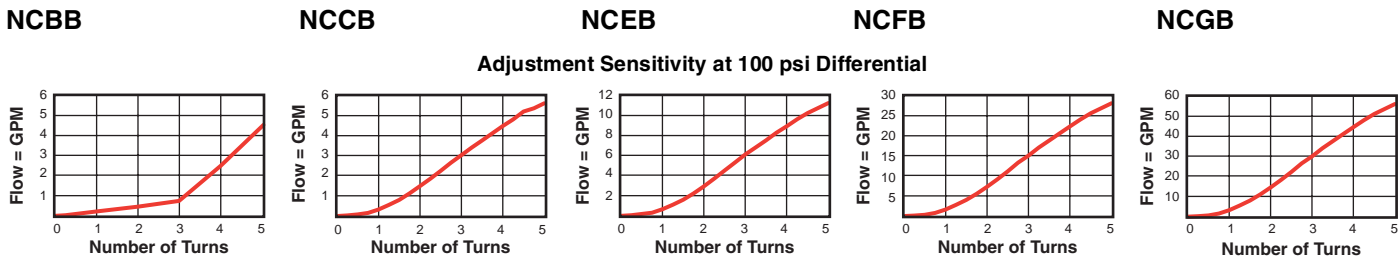


**FULLY ADJUSTABLE NEEDLE WITH REVERSE FLOW CHECK**

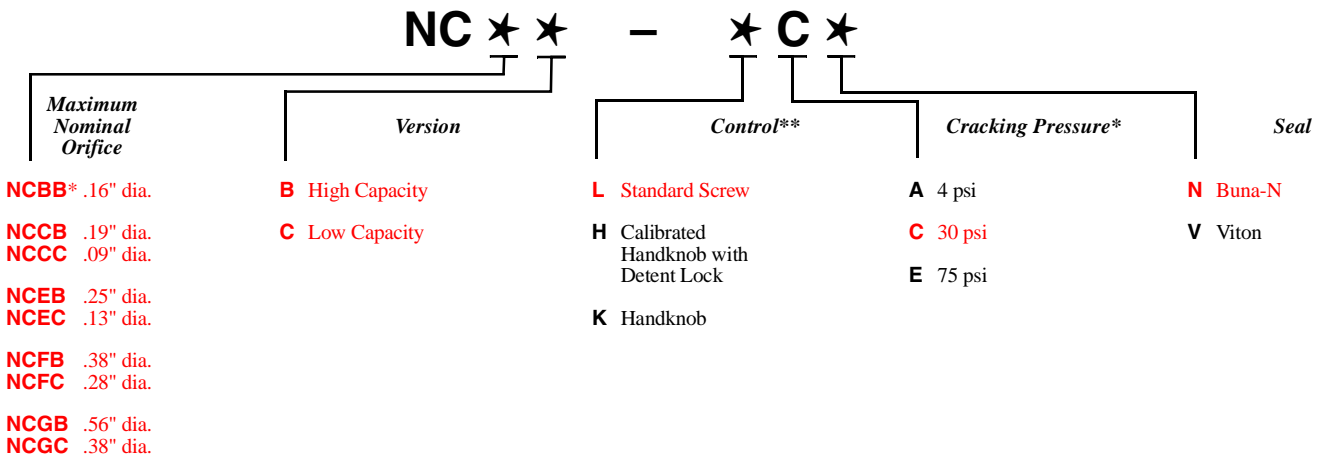


Maximum Nomininal Orifice	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c			
					L	H	K	
.16" dia.	NCBB – LCN	T - 162A	1.22	3/4"	1.59	-	1.73	25/30
.19" dia.	NCCB – LCN	T - 13A	1.38	7/8"	2.27	2.49	2.50	30/35
.25" dia.	NCEB – LCN	T - 5A	1.62	1 1/8"	2.35	2.82	2.73	45/50
.38" dia.	NCFB – LCN	T - 16A	2.44	1 1/4"	2.66	3.06	2.91	150/160
.56" dia.	NCGB – LCN	T - 18A	3.13	1 5/8"	3.31	3.50	3.47	350/375

Performance Curves



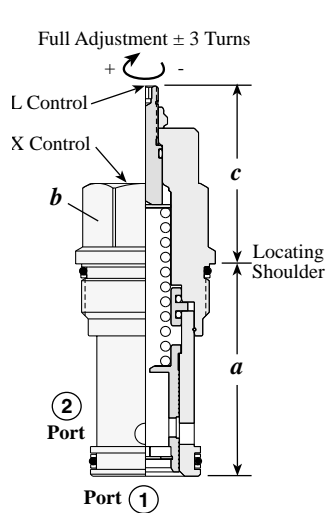
- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 5 drops/min.



\*\* See page 162 for information on Control Options

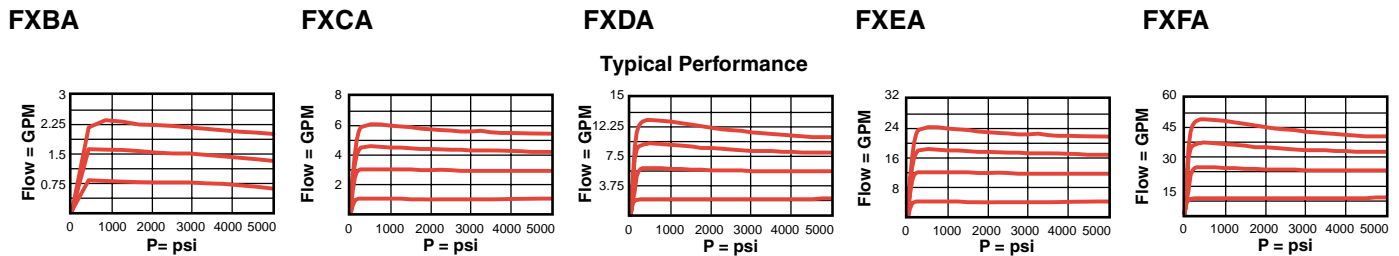
\*Cracking Pressure Ranges: A and E ranges are not available in T-162A cavity.

**FIXED ORIFICE, PRESSURE COMPENSATED**



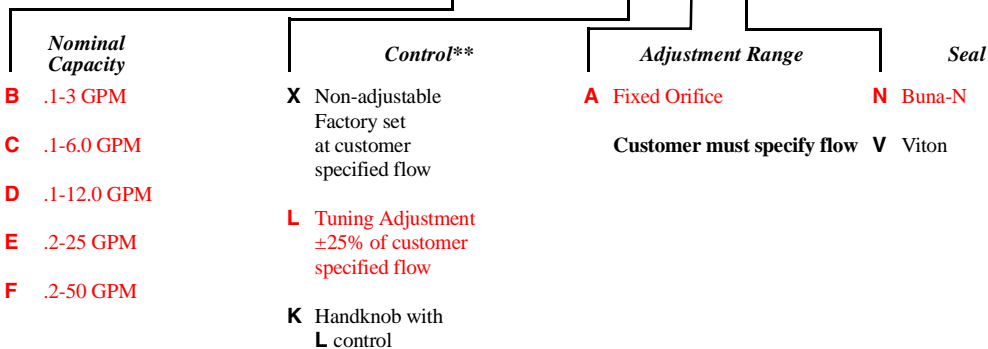
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	X	L	K	
.1-3 GPM	<b>FXBA - XAN</b>	T - 162A	1.22	3/4"	.82	2.11	2.55	25/30
.1-6.0 GPM	<b>FXCA - XAN</b>	T - 13A	1.38	7/8"	.75	2.00	2.25	30/35
.1-12.0 GPM	<b>FXDA - XAN</b>	T - 5A	1.62	1 1/8"	.69	2.12	2.38	45/50
.2-25 GPM	<b>FXEA - XAN</b>	T - 16A	2.44	1 1/4"	.97	2.44	2.69	150/160
.2-50 GPM	<b>FXFA - XAN</b>	T - 18A	3.13	1 5/8"	1.19	2.81	3.06	350/375

Performance Curves



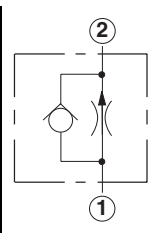
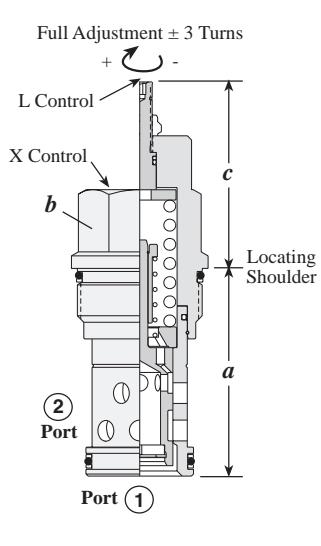
- Maximum operating pressure = 5000 psi
- Customer must specify flow setting
- Accurate pressure compensated control requires that a 200 psi minimum pressure differential be maintained across the valve.
- The tuneable control option provides +/- 25% variation from the nominal factory pre-set flow.

**FX \* A - \* A \***



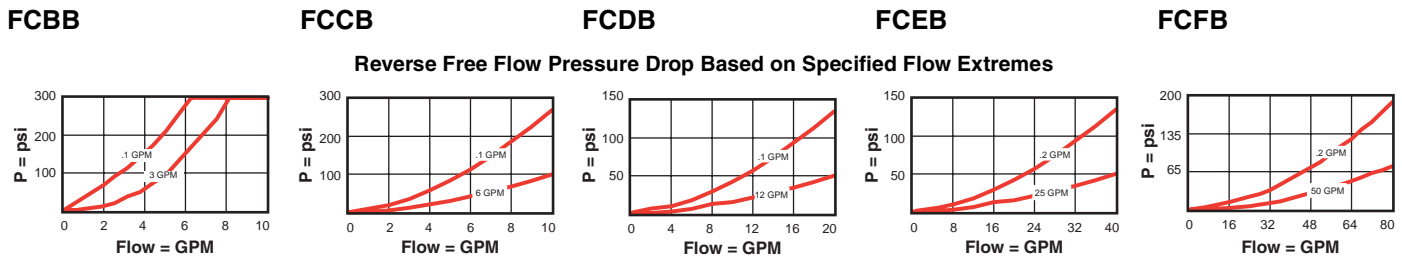
\*\* See page 162 for information on Control Options

**FIXED ORIFICE, PRESSURE COMPENSATED WITH REVERSE FLOW CHECK**

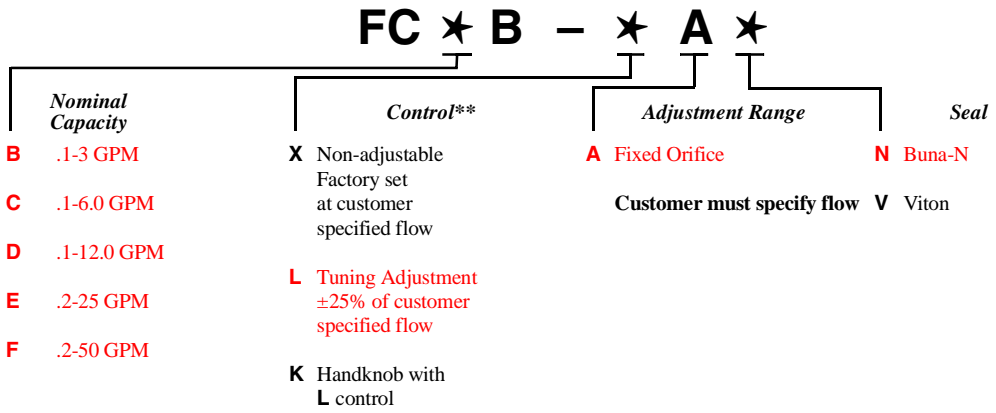


Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	X	L	K	
.1-3 GPM	<b>FCBB – XAN</b>	T - 162A	1.22	3/4"	.82	2.11	2.55	25/30
.1-6.0 GPM	<b>FCCB – XAN</b>	T - 13A	1.38	7/8"	.75	2.00	2.25	30/35
.1-12.0 GPM	<b>FCDB – XAN</b>	T - 5A	1.62	1 1/8"	.69	2.12	2.38	45/50
.2-25 GPM	<b>FCEB – XAN</b>	T - 16A	2.44	1 1/4"	.97	2.44	2.69	150/160
.2-50 GPM	<b>FCFB – XAN</b>	T - 18A	3.13	1 5/8"	1.19	2.81	3.06	350/375

Performance Curves

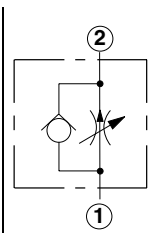
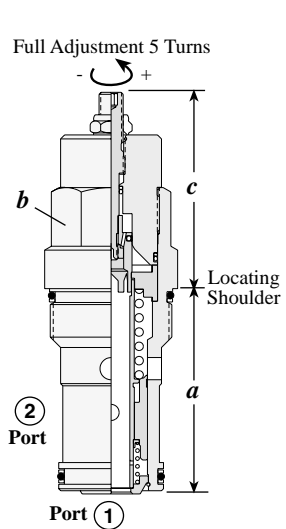


- Maximum operating pressure = 5000 psi
- Customer must specify flow setting
- Accurate pressure compensated control requires that a 200 psi minimum pressure differential be maintained across the valve.
- The tuneable control option provides +/- 25% variation from the nominal factory pre-set flow.



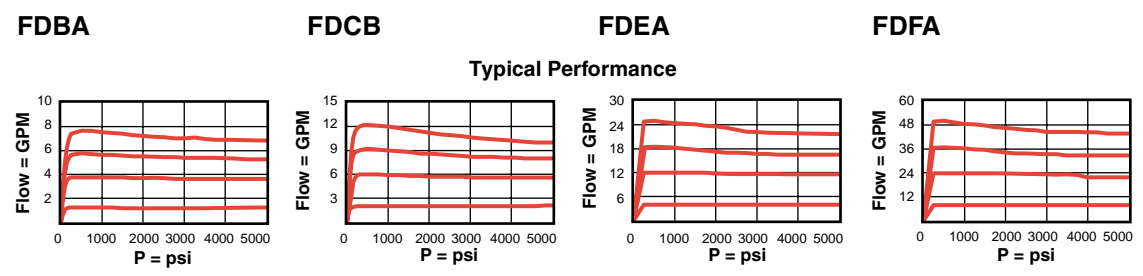
\*\* See page 162 for information on Control Options

**FULLY ADJUSTABLE, PRESSURE COMPENSATED WITH REVERSE FLOW CHECK**



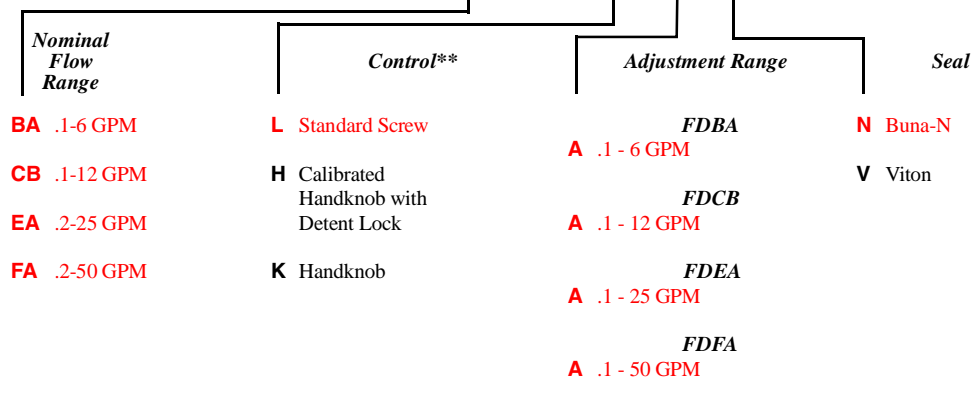
Nominal Flow Range	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c			
					L	H	K	
.1-6 GPM	<b>FD</b> BA - LAN	T - 13A	1.38	7/8"	2.27	2.44	2.31	30/35
.1-12 GPM	<b>FD</b> CB - LAN	T - 5A	1.62	1 1/8"	2.35	2.82	2.73	45/50
.2-25 GPM	<b>FD</b> EA - LAN	T - 16A	2.44	1 1/4"	2.66	3.06	2.91	150/160
.2-50 GPM	<b>FD</b> FA - LAN	T - 18A	3.13	1 5/8"	3.31	3.50	3.47	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Accurate pressure compensated control requires that a 200 psi minimum pressure differential be maintained across the valve.

**FD \*\* - \* A \***

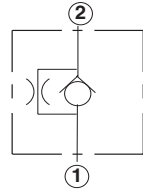
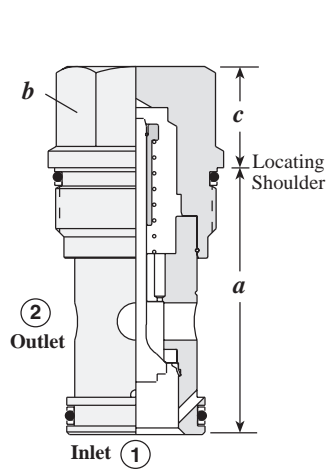


\*\* See page 162 for information on Control Options

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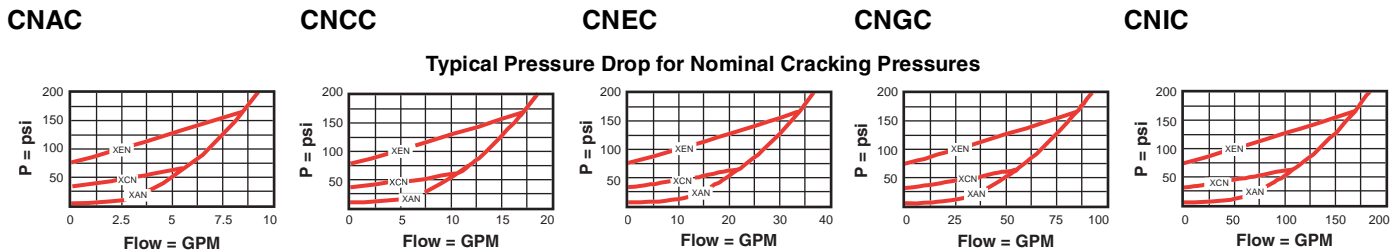


**FREE FLOW SIDE-TO-NOSE WITH BYPASS ORIFICE**



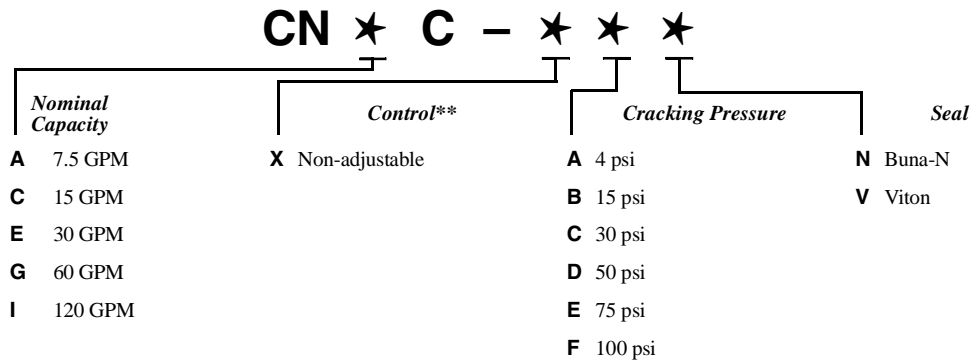
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c X	
7.5 GPM	CNAC – XCN	T - 162A	1.22	3/4"	.82	25/30
15 GPM	CNCC – XCN	T - 13A	1.38	7/8"	.75	30/35
120 GPM	CNEC – XCN	T - 5A	1.62	1 1/8"	.69	45/50
60 GPM	CNGC – XCN	T - 16A	2.44	1 1/4"	.97	150/160
120 GPM	CNIC – XCN	T - 18A	3.13	1 5/8"	1.19	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Will accept 5000 psi at ports 1 and 2.
- \* Orifice range = CNAC, CNCC: .015 - .062 in., CNEC: .015 - .078 in., CNGC: .015 - .094 in., CNIC: .015 - .125 in.

OPTION ORDERING INFORMATION



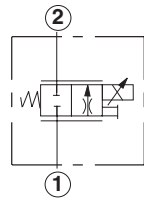
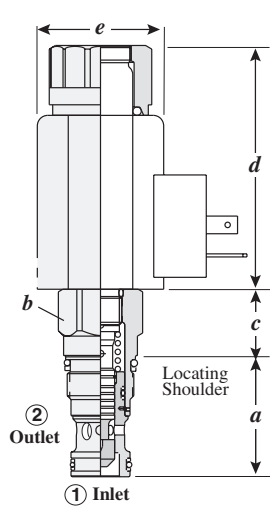
\* Customer specified orifice setting range:

- CNAC: .015 - .062 in.
- CNCC: .015 - .062 in.
- CNEC: .015 - .078 in.
- CNGC: .015 - .094 in.
- CNIC: .015 - .125 in.

\*\* See page 162 for information on Control Options



**ELECTRO-PROPORTIONAL, NORMALLY CLOSED THROTTLE**

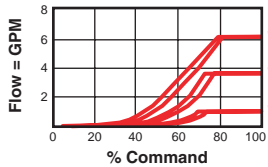


Maximum Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque lb. ft.
			a	b	c	d	e	
7 GPM	FPCC – MCN	T - 13A	1.38	7/8"	.75	2.76	1.47	30/35

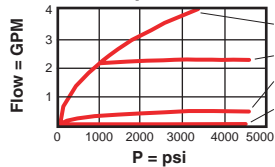
Performance Curves

FPCC

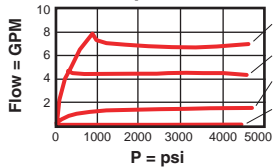
Flow vs. Command at 200 psi Differential



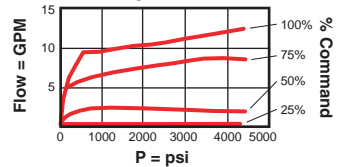
Spool A



Flow vs. Pressure Differential Spool B

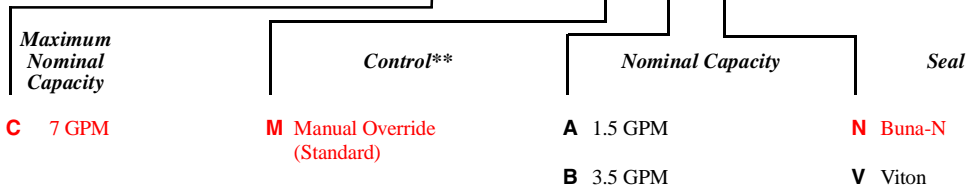


Spool C



- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 6 in<sup>3</sup>/min. at 3000 psi
- For optimum performance, an amplifier with current sensing and adjustable dither should be used. Dither should be adjustable between 100 - 250 Hz.

**FPCC - \* \* \***

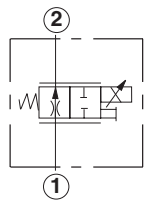
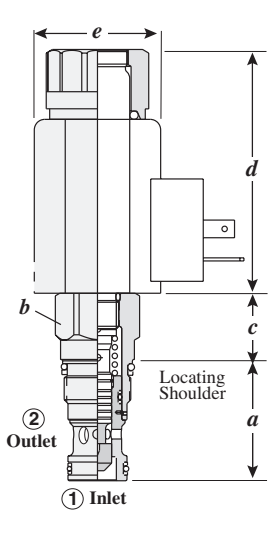


NOTE: Coil must be ordered separately. Use 12V DC or 24V DC (Series 770-\*\*\* ) coils only. See page 167.

\*\* See page 162 for information on Control Options



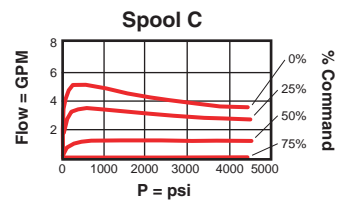
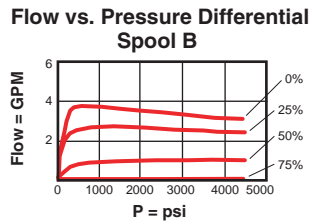
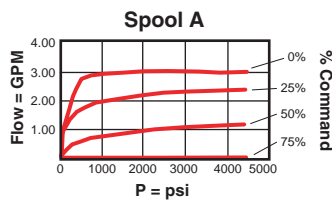
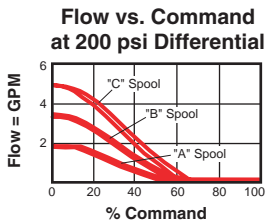
**ELECTRO-PROPORTIONAL, NORMALLY OPEN THROTTLE**



Maximum Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque lb. ft.
			<i>a</i>	<i>b</i>	<i>c</i>	<i>d</i>	<i>e</i>	
7 GPM	FPCH – MCN	T - 13A	1.38	7/8"	.75	2.76	1.47	30/35

Performance Curves

FPCH



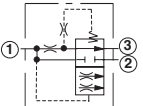
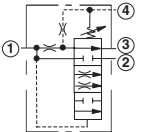
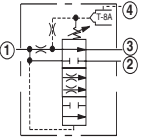
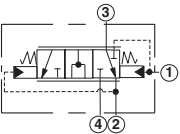
- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 6 in<sup>3</sup>/min. at 3000 psi
- For optimum performance, an amplifier with current sensing and adjustable dither should be used. Dither should be adjustable between 100 - 250 Hz.

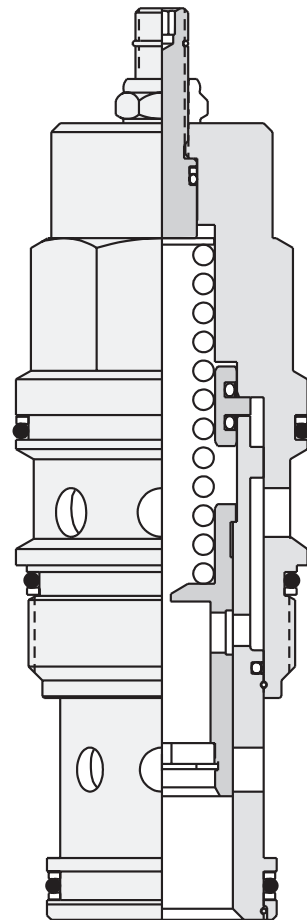
**FPCH – ★★**

<p>Maximum Nominal Capacity</p> <p><b>C</b> 7 GPM</p>	<p>Control**</p> <p><b>D</b> Manual Override (Standard)</p> <p>NOTE: Coil must be ordered separately. Use 12V DC or 24V DC (Series 770-*** ) coils only. See page 167.</p>	<p>Nominal Capacity</p> <p><b>A</b> 1.5 GPM</p> <p><b>B</b> 3.5 GPM</p> <p><b>C</b> 5 GPM</p>	<p>Seal</p> <p><b>N</b> Buna-N</p> <p><b>V</b> Viton</p>
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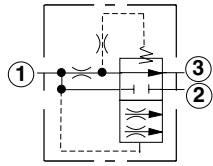
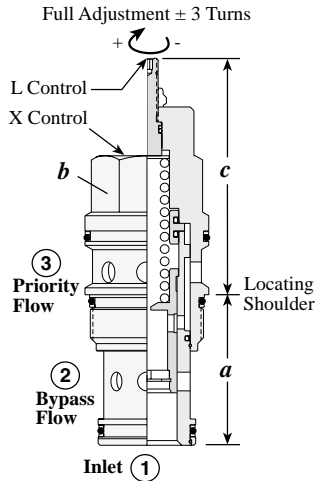
\*\* See page 162 for information on Control Options

# Priority Flow Control Cartridge Valves

	<i>Cartridge Type</i>	<i>Page</i>
	Bypass / Restrictive, Fixed Orifice	76
	Ventable, Bypass / Restrictive, Fixed Orifice	77
	Ventable, Bypass / Restrictive, Fixed Orifice with Integral Pilot Control Cavity	78
	Bypass / Restrictive Modulating Element	79

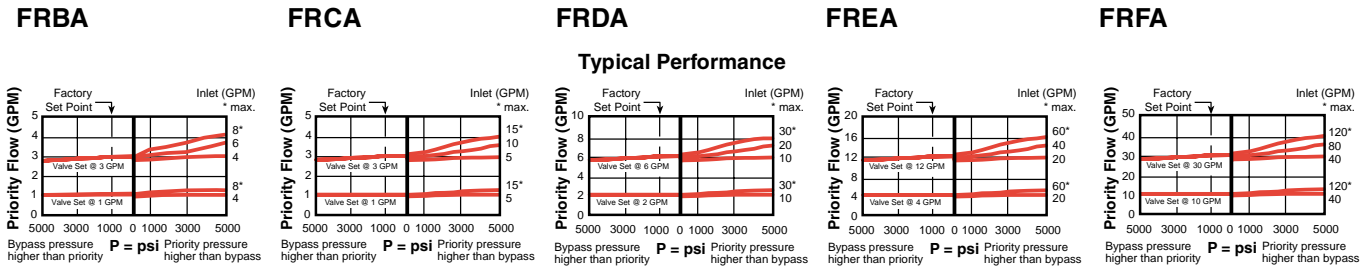


**BYPASS / RESTRICTIVE, FIXED ORIFICE**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	X	L	K	
.1-3 GPM	FRBA - XAN	T - 163A	1.22	3/4"	1.25	2.55	2.77	25/30
.1-6.0 GPM	FRCA - XAN	T - 11A	1.38	7/8"	1.19	2.50	2.75	30/35
.1-12.0 GPM	FRDA - XAN	T - 2A	1.38	1 1/8"	1.38	2.81	3.06	45/50
.2-25 GPM	FREA - XAN	T - 17A	1.81	1 1/4"	1.81	3.28	3.53	150/160
.2-50 GPM	FRFA - XAN	T - 19A	2.50	1 5/8"	2.75	3.94	4.19	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Customer must specify a flow rating. Factory set flow ratings are within +/- 10% of the requested setting.
- Pressure at the bypass port (port 2) may exceed pressure at the priority port (port 3).
- Maximum pressure at port 3 should be limited to 3000 psi.
- Both priority and bypass are usable up to the system operating pressure.
- Bypass flow is not available until priority flow requirements are satisfied.
- Blocking priority flow will also block bypass flow.

**FR ★ A - ★ A ★**

<p><b>Nominal Capacity</b></p> <p><b>B</b> .1-3 GPM</p> <p><b>C</b> .1-6.0 GPM</p> <p><b>D</b> .1-12.0 GPM</p> <p><b>E</b> .2-25 GPM</p> <p><b>F</b> .2-50 GPM</p>	<p><b>Control**</b></p> <p><b>X</b> Non-adjustable Factory set at customer specified flow</p> <p><b>L</b> Tuning Adjustment ±25% of customer specified flow</p> <p><b>K</b> Handknob for L control</p>	<p><b>Adjustment Range</b></p> <p><b>A</b> Fixed Orifice</p> <p><b>Customer must specify flow</b></p>	<p><b>Seal</b></p> <p><b>N</b> Buna-N</p> <p><b>V</b> Viton</p>
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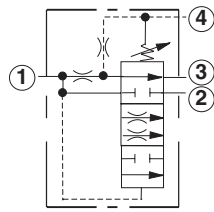
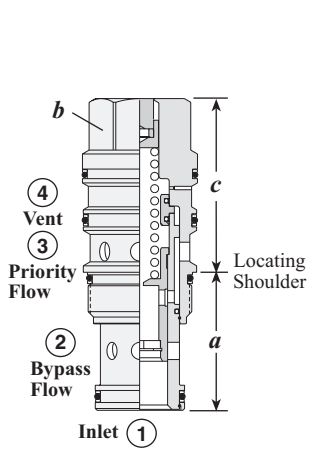
Maximum Inlet Flow:  
 FRBA: 7.5 GPM  
 FRCA: 15 GPM  
 FRDA: 30 GPM  
 FREA: 60 GPM  
 FRFA: 120 GPM

Priority Flow ranges:  
 FRBA: .1 - 3 GPM  
 FRCA: .1 - 6.0 GPM  
 FRDA: .1 - 12.0 GPM  
 FREA: .2 - 25 GPM  
 FRFA: .2 - 50 GPM

\*\* See page 162 for information on Control Options

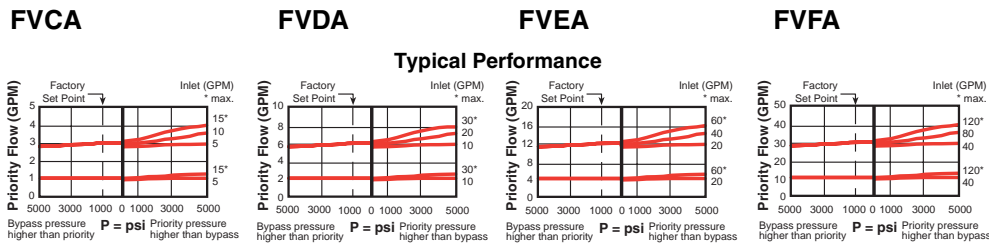
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**VENTABLE, BYPASS / RESTRICTIVE, FIXED ORIFICE**



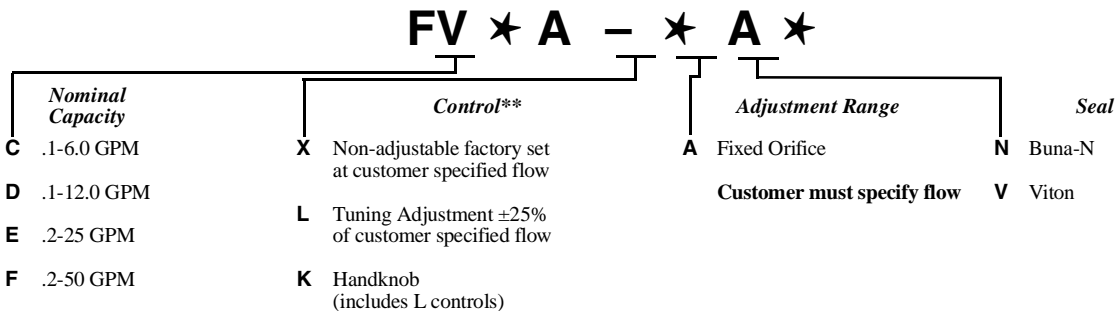
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	X	L	K	
.1-6.0 GPM	<b>FVCA - XAN</b>	T - 21A	1.38	7/8"	1.78	3.09	3.34	30/35
.1-12.0 GPM	<b>FVDA - XAN</b>	T - 22A	1.38	1 1/8"	2.00	3.44	3.69	45/50
.2-25 GPM	<b>FVEA - XAN</b>	T - 23A	1.81	1 1/4"	2.50	3.94	4.19	150/160
.2-50 GPM	<b>FVFA - XAN</b>	T - 24A	2.50	1 5/8"	3.16	4.76	5.01	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Nominal vent flow = 46 in<sup>3</sup>/min.
- Pressure at the bypass port (port 2) may exceed pressure at the priority port (port 3).
- Maximum pressure at port 3 should be limited to 3000 psi.
- Both priority and bypass flow are usable up to the system operating pressure.
- Bypass flow is not available until priority flow requirements are satisfied, except when the valve is vented. When port 4 (vent) is open, all flow diverts to port 2 if pressure at port 1 (inlet) is 150 psi or higher.
- Using a pressure control on port 4 will limit the pressure at the priority port (port 3). If pressure on the bypass port (port 2) exceeds the setting of the pressure control, priority flow will be shut off and all the flow will go out the bypass port.
- Blocking priority flow will also block bypass flow.

OPTION ORDERING INFORMATION



Maximum Inlet Flow:  
 FVCA: 15 GPM  
 FVDA: 30 GPM  
 FVEA: 60 GPM  
 FVFA: 120 GPM

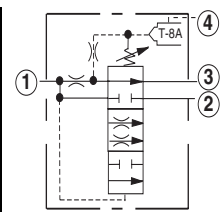
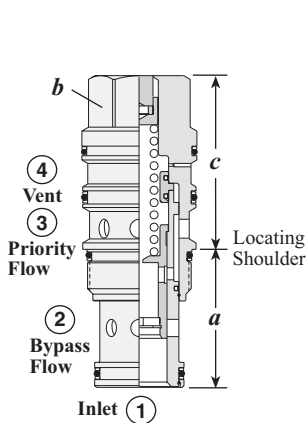
\*\*See page 162 for information on Control Options

Priority Flow ranges:  
 FVCA: .1 - 6.0 GPM  
 FVDA: .1 - 12.0 GPM  
 FVEA: .2 - 25 GPM  
 FVFA: .2 - 50 GPM

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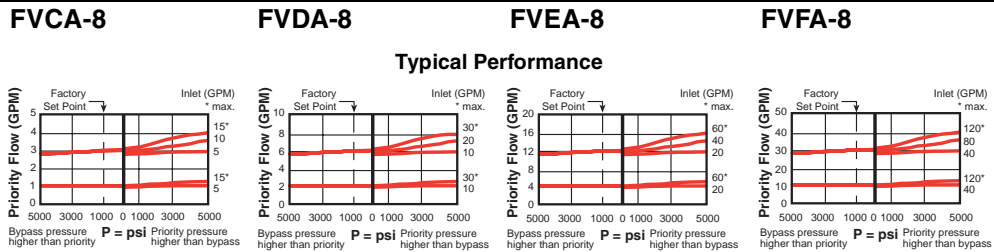
**VENTABLE, BYPASS / RESTRICTIVE, FIXED ORIFICE WITH INTEGRAL PILOT CONTROL CAVITY**



The -8 control option allows the pilot control valve to be incorporated directly into the end of the priority flow control cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

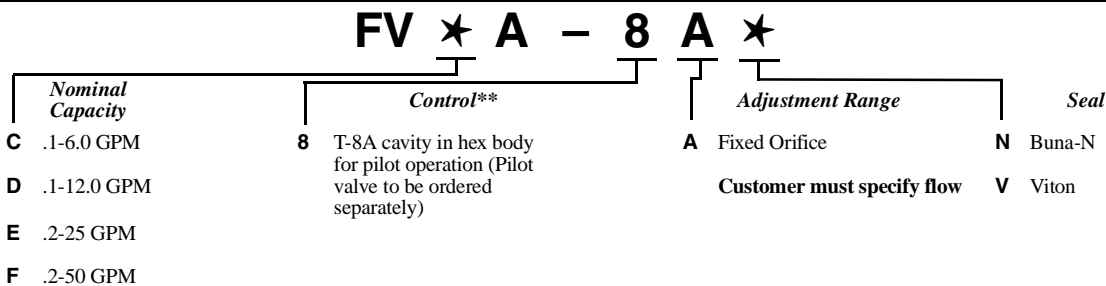
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
.1-6.0 GPM	<b>FVCA - 8AN</b>	T - 21A	1.38	7/8"	1.78	30/35
.1-12.0 GPM	<b>FVDA - 8AN</b>	T - 22A	1.38	1 1/8"	1.78	45/50
.2-25.0 GPM	<b>FVEA - 8AN</b>	T - 23A	1.81	1 1/4"	1.78	150/160
.2-50.0 GPM	<b>FVFA - 8AN</b>	T - 24A	2.50	1 5/8"	1.78	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Nominal vent flow = 46 in<sup>3</sup>/min.
- Pressure at the bypass port (port 2) may exceed pressure at the priority port (port 3).
- Maximum pressure at port 3 should be limited to 3000 psi.
- Both priority and bypass flow are usable up to the system operating pressure.
- Bypass flow is not available until priority flow requirements are satisfied, except when the valve is vented. When port 4 (vent) is open, all flow diverts to port 2 if pressure at port 1 (inlet) is 150 psi or higher.
- Using a pressure control on port 4 will limit the pressure at the priority port (port 3). If pressure on the bypass port (port 2) exceeds the setting of the pressure control, priority flow will be shut off and all the flow will go out the bypass port.
- Blocking priority flow will also block bypass flow.
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION

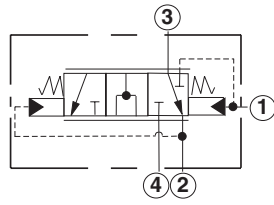
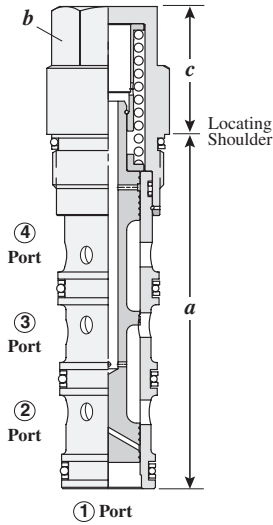


Maximum Inlet Flow:  
 FVCA: 15 GPM  
 FVDA: 30 GPM  
 FVEA: 60 GPM  
 FVFA: 120 GPM

\*\*See page 162 for information on Control Options

Priority Flow ranges:  
 FVCA: .1 - 6.0 GPM  
 FVDA: .1 - 12.0 GPM  
 FVEA: .2 - 25 GPM  
 FVFA: .2 - 50 GPM

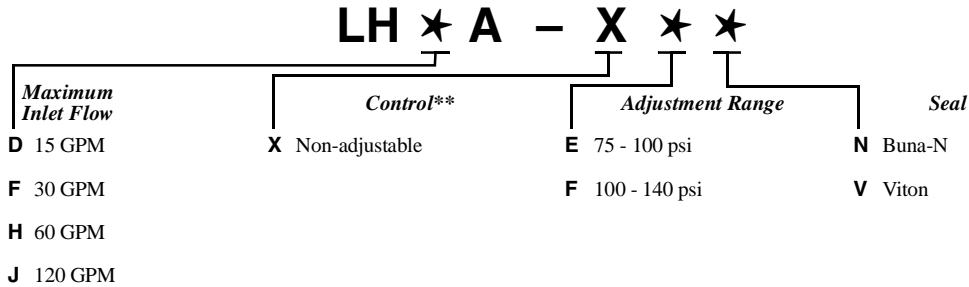
**BYPASS / RESTRICTIVE MODULATING ELEMENT**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c X	
15 GPM	LHDA - XFN	T - 31A	3.34	7/8"	1.18	30/35
30 GPM	LHFA - XFN	T - 32A	3.63	1 1/8"	1.31	45/50
60 GPM	LHHA - XFN	T - 33A	4.50	1 1/4"	1.63	150/160
120 GPM	LHJA - XFN	T - 34A	5.50	1 5/8"	2.00	350/375

- Maximum operating pressure = 5000 psi
- Bypass flow is not available until priority flow requirements are satisfied.
- Bypass pressure at port 4 can be higher than pressure at control port 2.
- Priority flow can be turned on or off with a pilot sized solenoid valve on port 1.

**OPTION ORDERING INFORMATION**



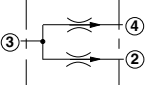
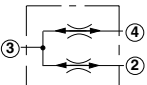
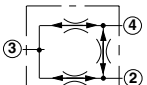
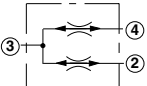
\*\* See page 162 for information on Control Options

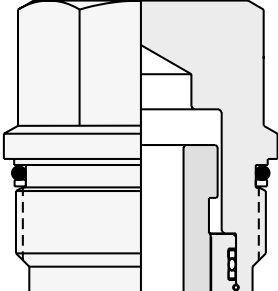
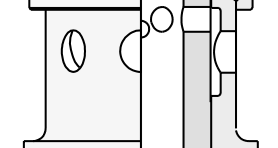
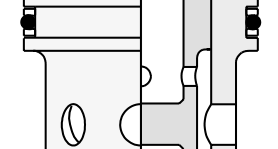
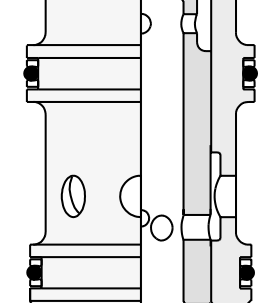
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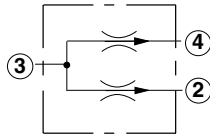
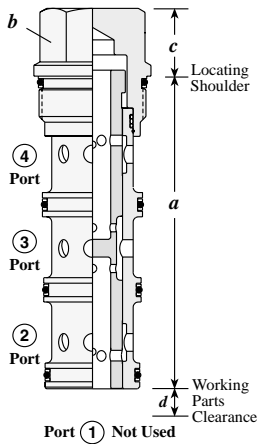
# Flow Divider / Combiner Cartridge Valves

	<i>Cartridge Type</i>
	Divider
	Divider / Combiner, Closed Center
	Synchronizing Divider / Combiner
	High Capacity Divider / Combiner, Closed Center

<i>Page</i>	
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# Flow Divider / Combiner Valves

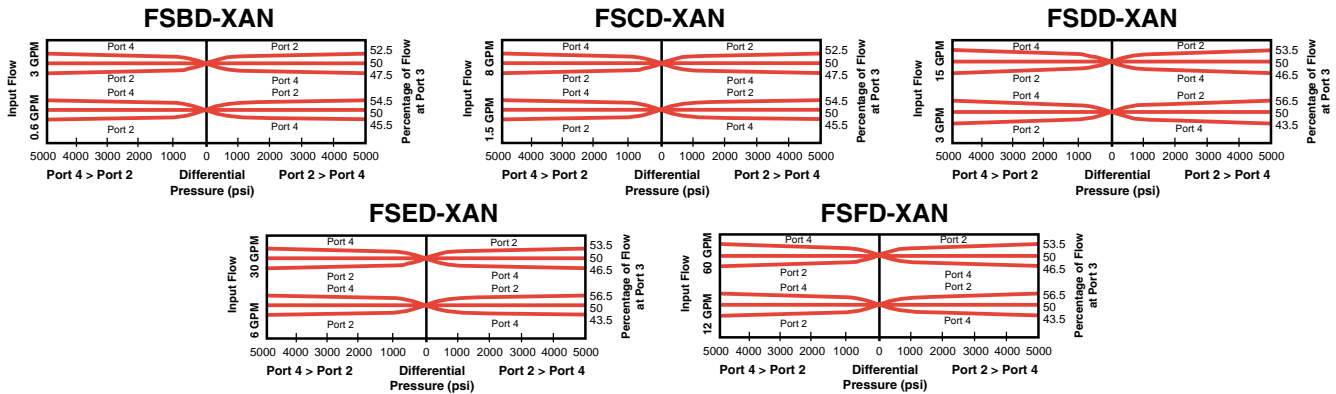
## DIVIDER



Capacity Min/Max	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	c	d	
.6-3 GPM	<b>FSBD - XAN</b>	T - 31A	3.35	7/8"	.75	.14	30/35
1.5-8 GPM	<b>FSCD - XAN</b>	T - 31A	3.35	7/8"	.75	.14	30/35
3-15 GPM	<b>FSDD - XAN</b>	T - 32A	3.63	1 1/8"	.69	.15	45/50
6-30 GPM	<b>FSED - XAN</b>	T - 33A	4.50	1 1/4"	.97	.21	150/160
12-60 GPM	<b>FSFD - XAN</b>	T - 34A	5.50	1 5/8"	1.19	.27	350/375

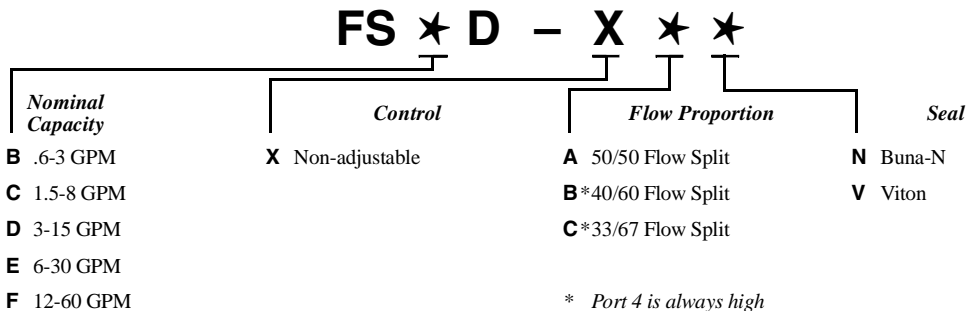
### Performance Curves

#### Operating Characteristics



- Maximum operating pressure = 5000 psi
- This valve is a divider only; any attempt to flow backwards through the valve is not advised.
- Divisional accuracy at maximum rated input flow = FSBD:  $\pm 2.5\%$ , FSCD, FSDD, FSED, FSFD:  $\pm 3.5\%$
- Divisional accuracy at minimum rated input flow = FSBD:  $\pm 4.5\%$ , FSCD, FSDD, FSED, FSFD:  $\pm 6.5\%$
- Pressure drop at maximum input flow = 250 psi
- Pressure drop at minimum input flow = 10 psi
- Below the minimum flow rating there is not enough flow for the valve to modulate. It is effectively a tee. If flow starts at zero and rises, there will be no dividing control until the flow reaches the minimum rating.

### OPTION ORDERING INFORMATION

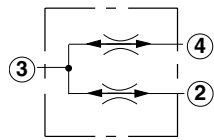
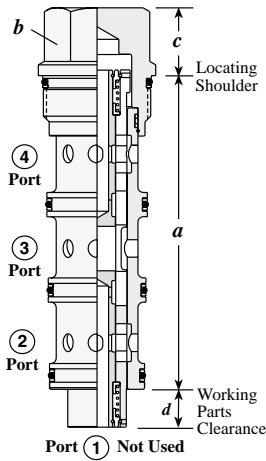


\* Port 4 is always high percentage flow.

Reverse Flow Path is unpredictable  
 Divisional Accuracy =  
 FSCD, FSDD, FSED and FSFD:  
 $\pm 6.5\%$  at minimum input flow  
 $\pm 3.5\%$  at maximum input flow  
 FSBD:  
 $\pm 4.5\%$  at minimum input flow  
 $\pm 2.5\%$  at maximum input flow

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**DIVIDER / COMBINER, CLOSED CENTER**

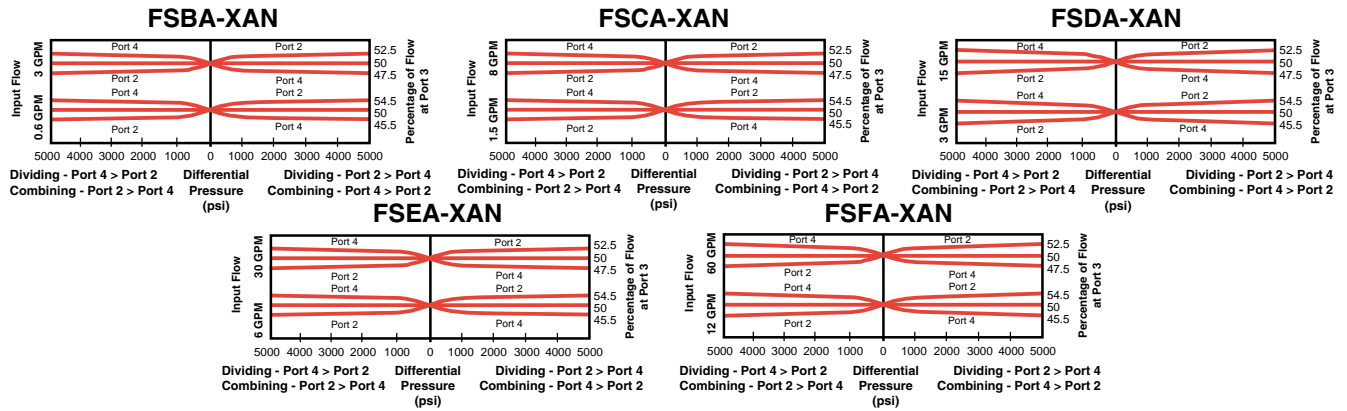


Note: Closed center valves have spring centered internal spools that provide blocked flow paths when centered. Centering occurs when the Port 3 flow is also blocked. This internal blocking isolates Port 2 and 4 from cross flow.

Capacity Min/Max	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	c	d	
.6-3 GPM	<b>FSBA - XAN</b>	T - 31A	3.35	7/8"	.75	.65	30/35
1.5-8 GPM	<b>FSCA - XAN</b>	T - 31A	3.35	7/8"	.75	.65	30/35
3-15 GPM	<b>FSDA - XAN</b>	T - 32A	3.63	1 1/8"	.69	.77	45/50
6-30 GPM	<b>FSEA - XAN</b>	T - 33A	4.50	1 1/4"	.97	.99	150/160
12-60 GPM	<b>FSFA - XAN</b>	T - 34A	5.50	1 5/8"	1.19	.91	350/375

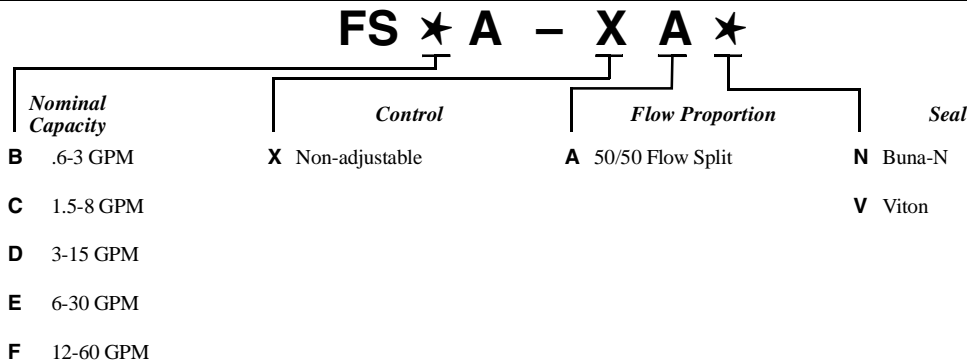
Performance Curves

Operating Characteristics



- Maximum operating pressure = 5000 psi
- Divisional accuracy at rated maximum input flow = 50% ±2.5%
- Divisional accuracy at rated minimum input flow = 50% ±4.5%
- Pressure drop at maximum input flow = 350 psi
- Pressure drop at minimum input flow = 25 psi
- Below the minimum flow rating there is not enough flow for the valve to modulate. It is effectively a tee. If flow starts at zero and rises, there will be no dividing or combining control until the flow reaches the minimum rating.
- Divisional and combining accuracy are equal.

OPTION ORDERING INFORMATION

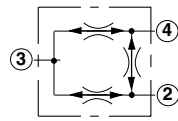
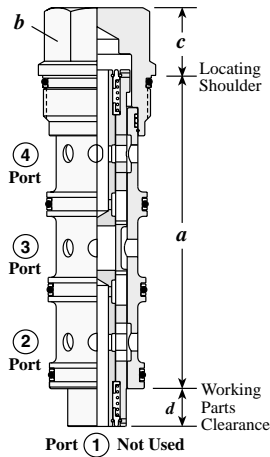


Divisional Accuracy (Combining and Dividing) =  
 ± 4.5 % at minimum input flow  
 ± 2.5 % at maximum input flow

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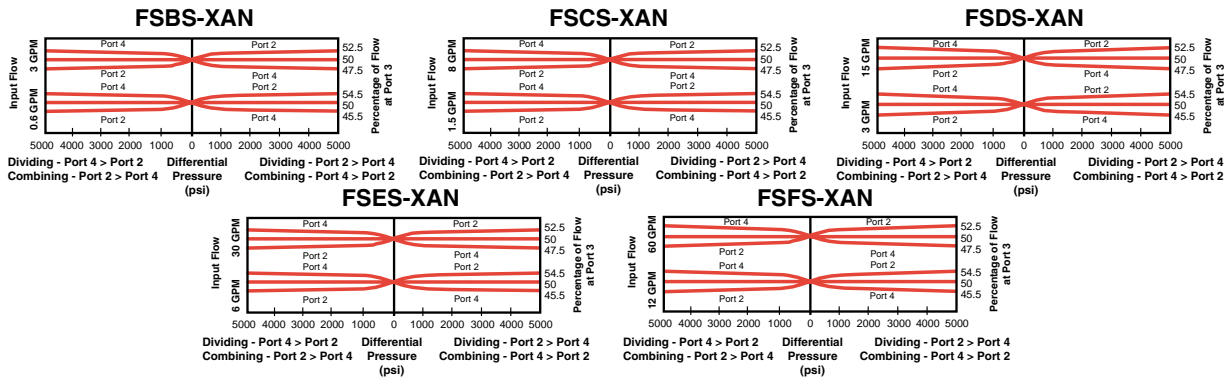
**SYNCHRONIZING DIVIDER / COMBINER**



Capacity Min/Max	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	c	d	
.6-3 GPM	<b>FSBS – XAN</b>	T - 31A	3.35	7/8"	.75	.65	30/35
1.5-8 GPM	<b>FSCS – XAN</b>	T - 31A	3.35	7/8"	.75	.65	30/35
3-15 GPM	<b>FSDS – XAN</b>	T - 32A	3.63	1 1/8"	.69	.77	45/50
6-30 GPM	<b>FSES – XAN</b>	T - 33A	4.50	1 1/4"	.97	.99	150/160
12-60 GPM	<b>FSFS – XAN</b>	T - 34A	5.50	1 5/8"	1.19	.91	350/375

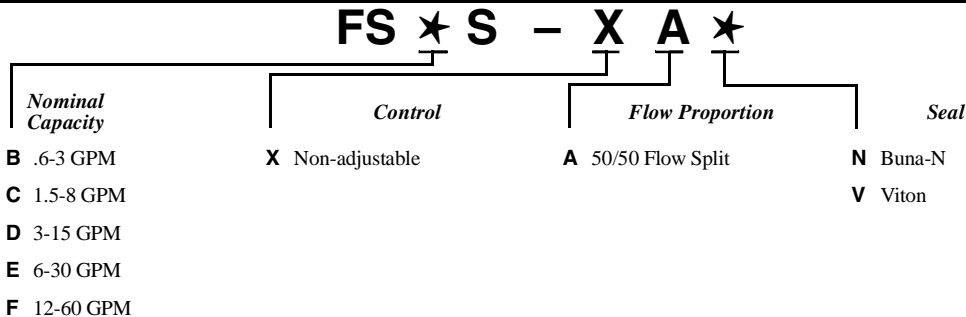
Performance Curves

Operating Characteristics



- Maximum operating pressure = 5000 psi
- Divisional accuracy at rated maximum input flow = 50% ±2.5%
- Divisional accuracy at rated minimum input flow = 50% ±4.5%
- Pressure drop at maximum input flow = 350 psi
- Pressure drop at minimum input flow = 25 psi
- Below the minimum flow rating there is not enough flow for the valve to modulate. It is effectively a tee. If flow starts at zero and rises, there will be no dividing or combining control until the flow reaches the minimum rating.
- The synchronization feature provides bi-directional static error correction.
- Divisional and combining accuracy are equal.

**OPTION ORDERING INFORMATION**



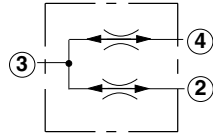
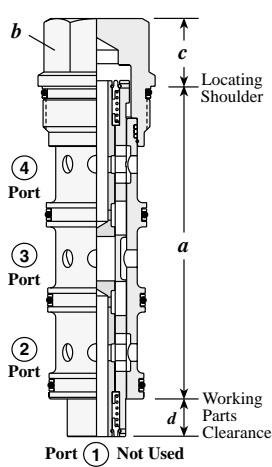
Divisional Accuracy (Combining and Dividing) =  
 ± 4.5 % at minimum input flow  
 ± 2.5 % at maximum input flow

Synchronizing Flow per Leg:

- FSBS: .16 - .25 GPM
- FSCS: .2 - .5 GPM
- FSDS: .3 - .6 GPM
- FSES: .8 - 1.5 GPM
- FSFS: 2.4 - 3.5 GPM

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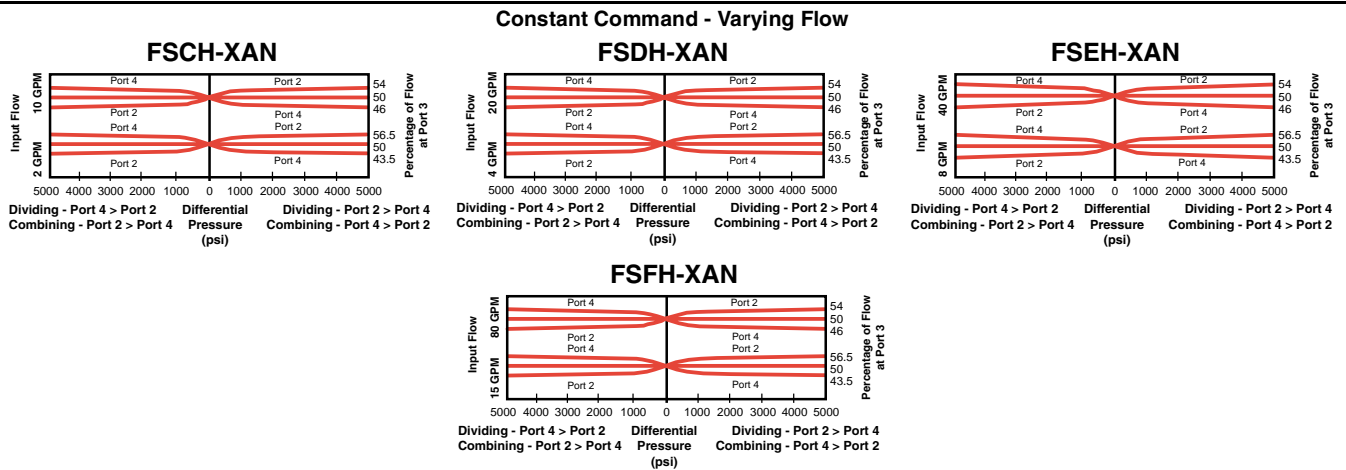
**HIGH CAPACITY DIVIDER / COMBINER, CLOSED CENTER**



Note: Closed center valves have spring centered internal spools that provide blocked flow paths when centered. Centering occurs when the Port 3 flow is also blocked. This internal blocking isolates Port 2 and 4 from cross flow.

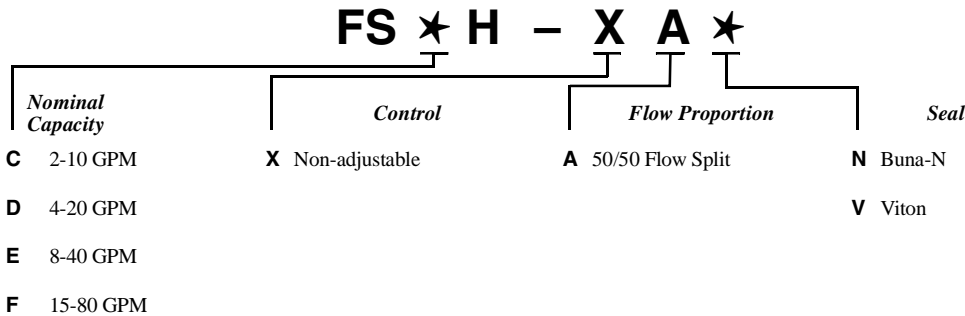
Capacity Min/Max	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	c	d	
2-10 GPM	<b>FSCH - XAN</b>	T - 31A	3.35	7/8"	.75	.65	30/35
4-20 GPM	<b>FSDH - XAN</b>	T - 32A	3.63	1 1/8"	.69	.77	45/50
8-40 GPM	<b>FSEH - XAN</b>	T - 33A	4.50	1 1/4"	.97	.99	150/160
15-80 GPM	<b>FSFH - XAN</b>	T - 34A	5.50	1 5/8"	1.19	.91	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Divisional accuracy at rated maximum input flow = 50% ±4%
- Divisional accuracy at rated minimum input flow = 50% ±6.5%
- Pressure drop at maximum input flow = 350 psi
- Pressure drop at minimum input flow = 25 psi
- Below the minimum flow rating there is not enough flow for the valve to modulate. It is effectively a tee. If flow starts at zero and rises, there will be no dividing or combining control until the flow reaches the minimum rating.
- Divisional and combining accuracy are equal.

OPTION ORDERING INFORMATION



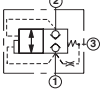
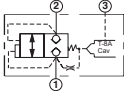
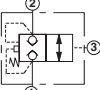


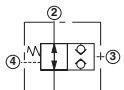
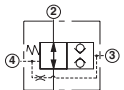
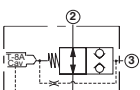
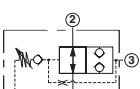
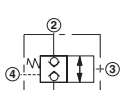
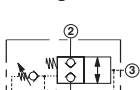
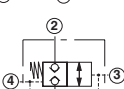
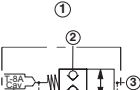
Divisional Accuracy (Combining and Dividing) =  
 ± 6.5 % at minimum input flow  
 ± 4.0 % at maximum input flow

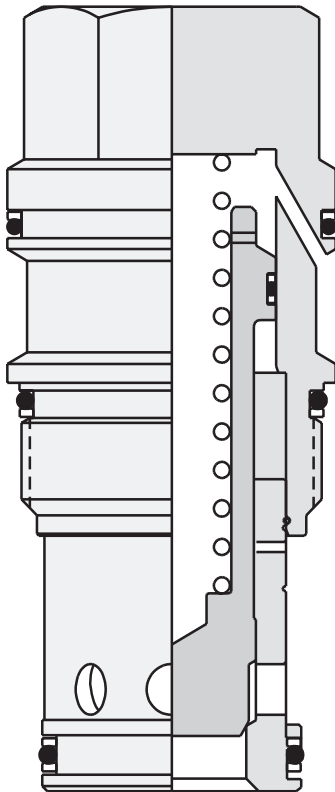
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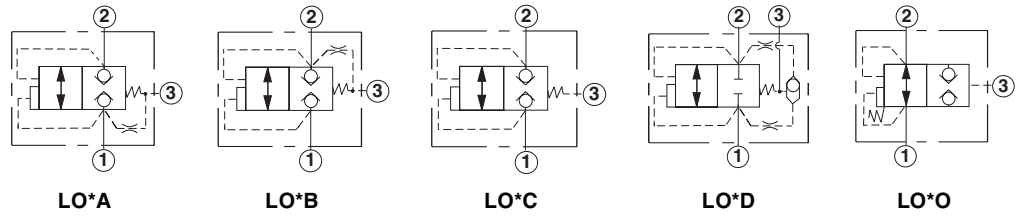
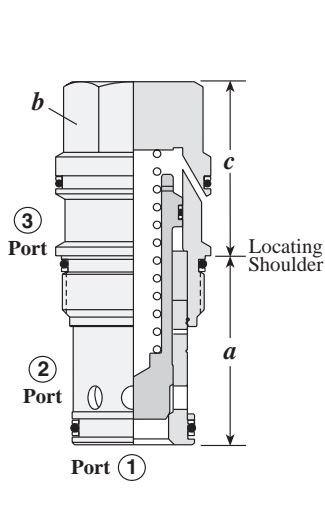
**NOTES**

# Logic Elements

<i>Cartridge Type</i>	<i>Page</i>
	Unbalanced Poppet, Pilot-to-Close Switching Element 88
	Unbalanced Poppet, Pilot-to-Close Switching Element with Integral Pilot Control Cavity 89
	Unbalanced Poppet, Pilot-to-Open Switching Element 90
	Normally Open Modulating Element 91
	Normally Closed Modulating Element 92
	Normally Open, Direct Operated 93
	Normally Open, Vent-to-Operate 94
	Normally Open, Vent-to-Operate with Integral Pilot Control Cavity 95
	Normally Open, Pressure Adjustable 96
	Normally Closed, Direct Operated 97
	Normally Closed, Pressure Adjustable 98
	Normally Closed, Vent-to-Operate 99
	Normally Closed, Vent-to-Operate with Integral Pilot Control Cavity 100

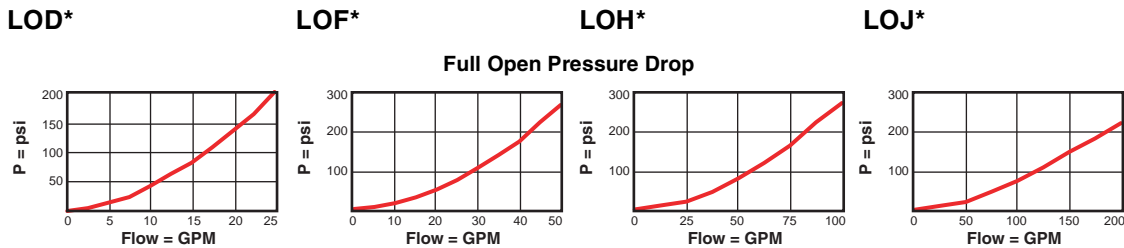


**UNBALANCED POPPET, PILOT-TO-CLOSE SWITCHING ELEMENT**



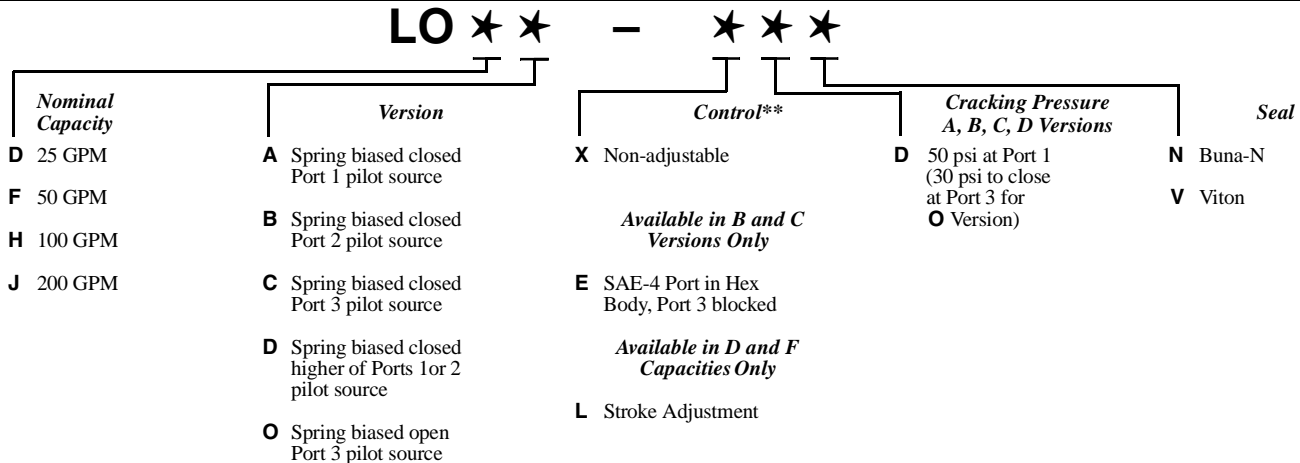
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	c		
25 GPM	LODC – XDN	T - 11A	1.38	7/8"	X	E	30/35
50 GPM	LOFC – XDN	T - 2A	1.38	1 1/8"	X	E	45/50
100 GPM	LOHC – XDN	T - 17A	1.81	1 1/4"	X	E	150/160
200 GPM	LOJC – XDN	T - 19A	2.50	1 5/8"	X	E	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Area ratio: A3 to A1 = 1.8:1
- Area ratio: A3 to A2 = 2.25:1
- Control orifice diameter = LODA, LODB, LODD, LOFA, LOFB, LOFD: .021 in., LOHA, LOHB, LOHD: .031 in., LOJA, LOJB, LOJD: .035 in.
- Pilot volume for complete shift = LOD\*: .04 in<sup>3</sup>/min., LOF\*: .07 in<sup>3</sup>/min., LOH\*: .25 in<sup>3</sup>/min., LOJ\*: .42 in<sup>3</sup>/min.
- These valves are pressure responsive at all three ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.

OPTION ORDERING INFORMATION

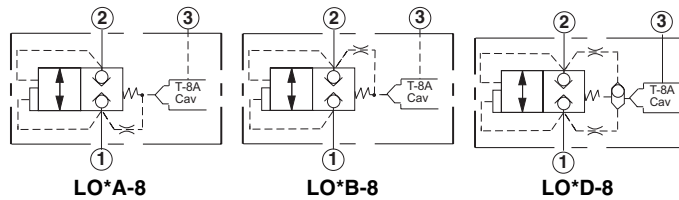
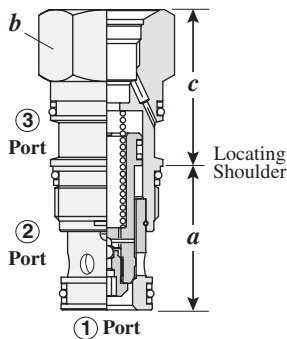


\*\* See page 162 for information on Control Options

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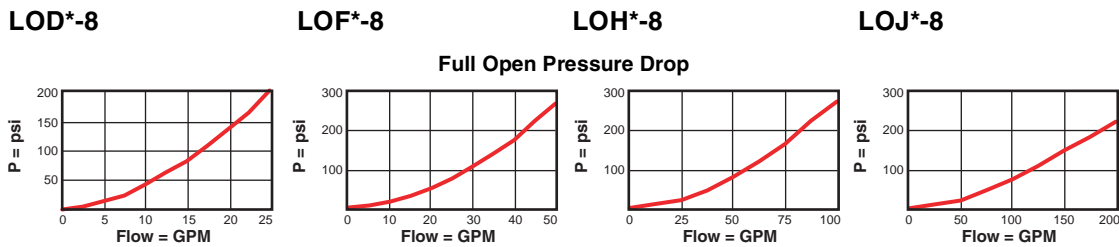
**UNBALANCED POPPET, PILOT-TO-CLOSE SWITCHING ELEMENT WITH INTEGRAL PILOT CONTROL CAVITY**



The -8 control option allows a pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include solenoid and air pilot operation. See Pilot Control Cartridges on page 121.

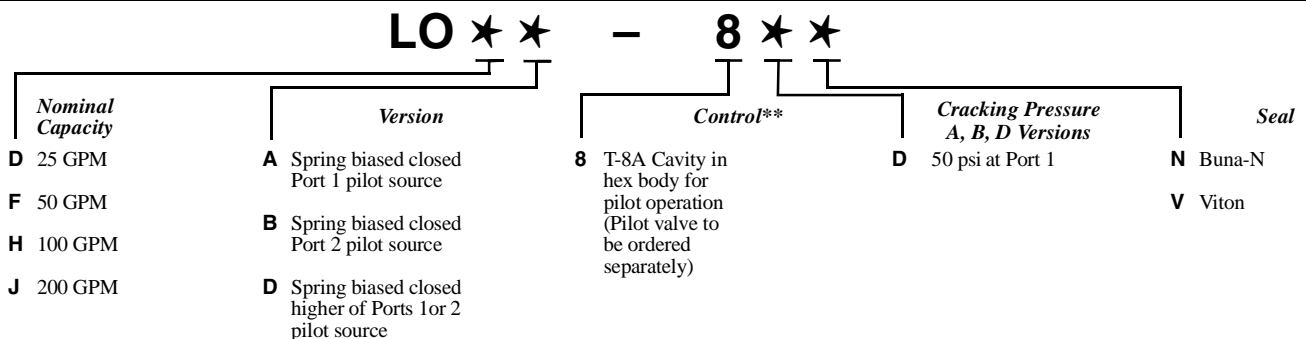
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
25 GPM	LODA - 8DN	T - 11A	1.38	7/8"	1.19	30/35
50 GPM	LOFA - 8DN	T - 2A	1.38	1 1/8"	1.38	45/50
100 GPM	LOHA - 8DN	T - 17A	1.81	1 1/4"	1.81	150/160
200 GPM	LOJA - 8DN	T - 19A	2.50	1 5/8"	2.31	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Area ratio: A3 to A1 = 1.8:1
- Area ratio: A3 to A2 = 2.25:1
- Control orifice diameter = LOD\*-8, LOF\*-8, LOF\*-8: .021 in., LOH\*, LOH\*-8: .031 in., LOJ\*, LOJ\*-8: .035 in.
- These valves are pressure responsive at all three ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION

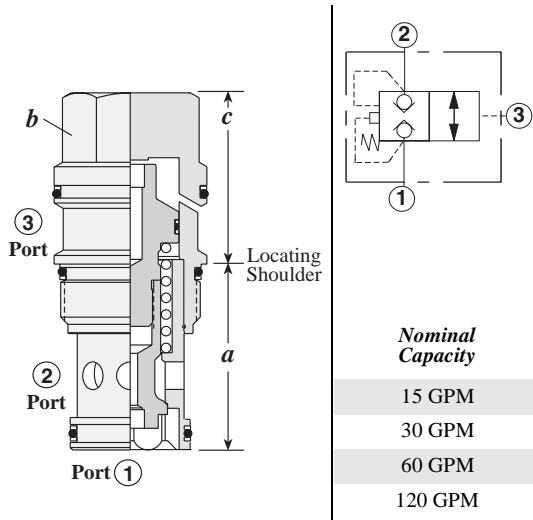


\*\* See page 162 for information on Control Options

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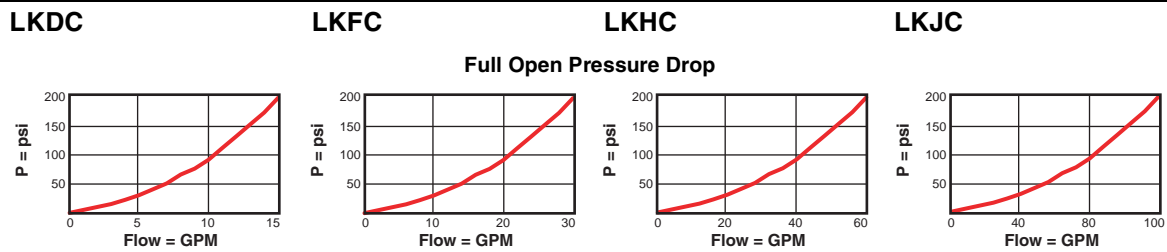


**UNBALANCED POPPET, PILOT-TO-OPEN SWITCHING ELEMENT**



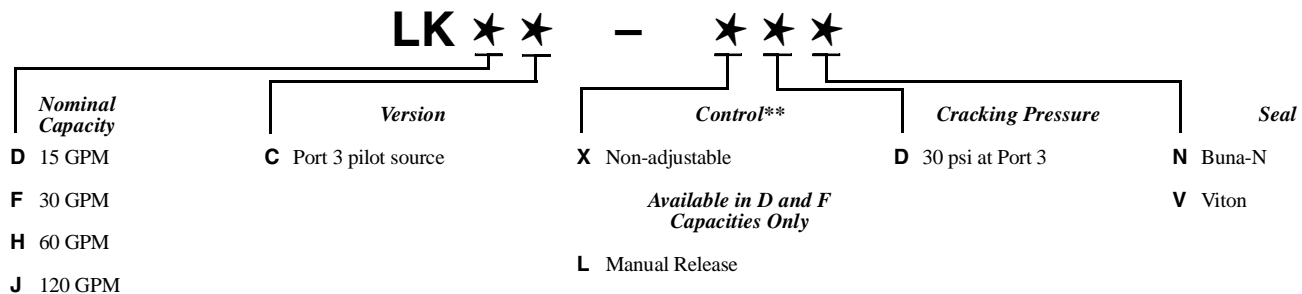
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
15 GPM	LKDC – XDN	T - 11A	1.38	7/8"	1.19	30/35
30 GPM	LKFC – XDN	T - 2A	1.38	1 1/8"	1.38	45/50
60 GPM	LKHC – XDN	T - 17A	1.81	1 1/4"	1.81	150/160
120 GPM	LKJC – XDN	T - 19A	2.50	1 5/8"	2.31	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Area ratio: A3 to A1 = 1.8:1
- Area ratio: A3 to A2 = 2.25:1
- Control orifice diameter = LKDC: .031 in., LKFC: .035 in., LKHC: .062 in., LKJC: .094 in.
- Pilot volume for complete shift = LKDC: .02 in<sup>3</sup>/min., LKFC: .06 in<sup>3</sup>/min., LKHC: .15 in<sup>3</sup>/min., LKJC: .30 in<sup>3</sup>/min.
- These valves are pressure responsive at all three ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.

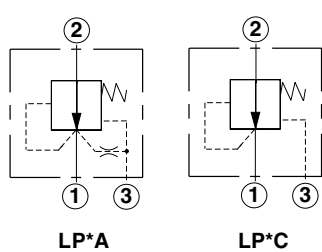
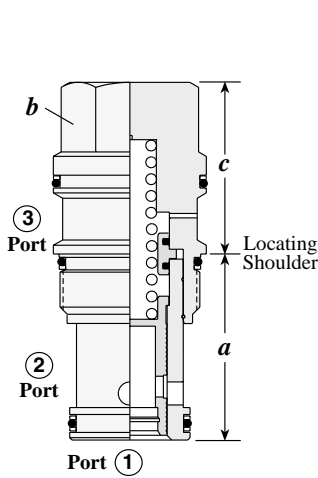
OPTION ORDERING INFORMATION



\*\* See page 162 for information on Control Options

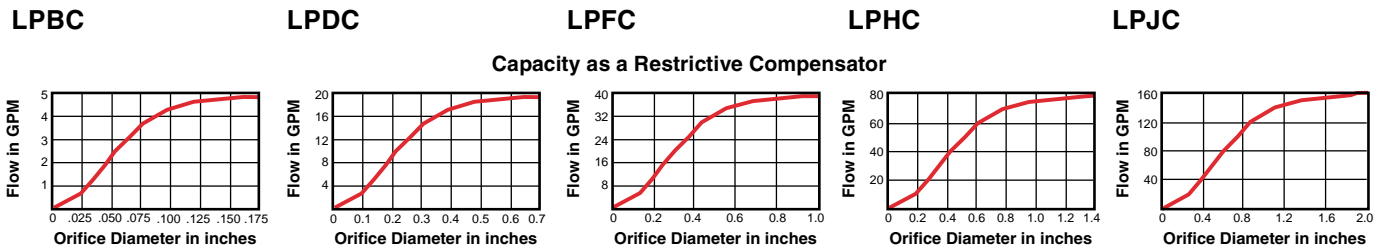
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**NORMALLY OPEN MODULATING ELEMENT**



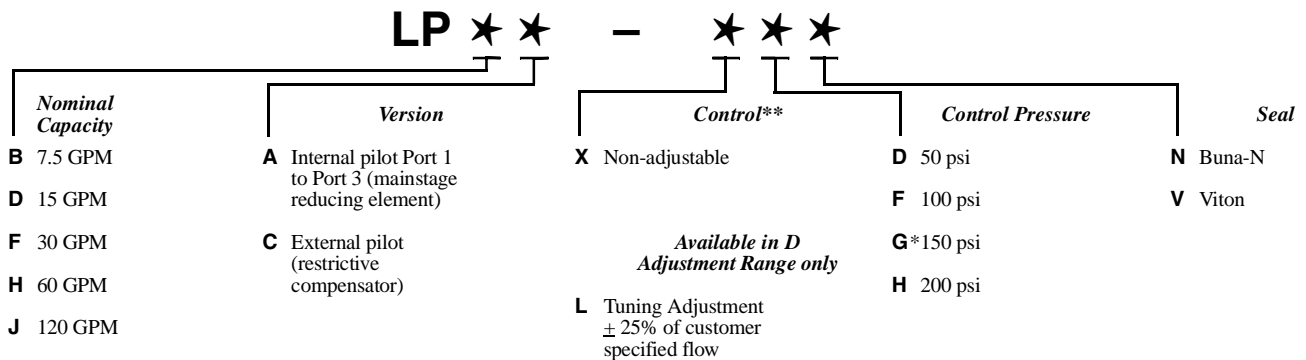
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	X	L	
7.5 GPM	LPBC – XHN	T - 163A	1.22	3/4"	1.25	2.55	25/30
15 GPM	LPDC – XHN	T - 11A	1.38	7/8"	1.19	2.50	30/35
30 GPM	LPFC – XHN	T - 2A	1.38	1 1/8"	1.38	2.82	45/50
60 GPM	LPHC – XHN	T - 17A	1.81	1 1/4"	1.81	3.27	150/160
120 GPM	LPJC – XHN	T - 19A	2.50	1 5/8"	2.31	3.94	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Maximum leakage at 150 SUS, port 3 = 1 in<sup>3</sup>/min.
- Control orifice diameter = LPB\*, LPD\*, LPF\*: .016 in., LPH\*, LPJ\*: .021 in.

OPTION ORDERING INFORMATION

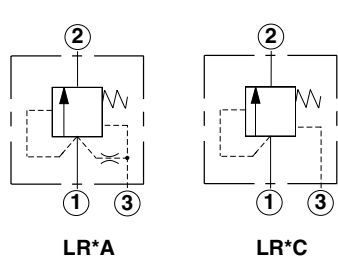
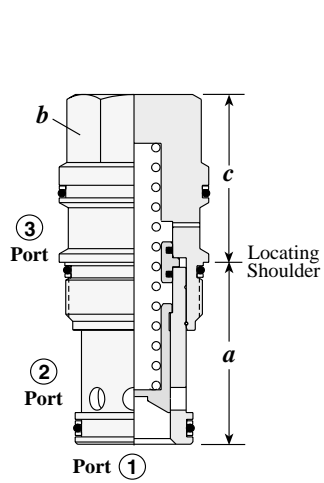


\*\* See page 162 for information on Control Options

\* G Adjustment Range not available in LPBA, LPBC.



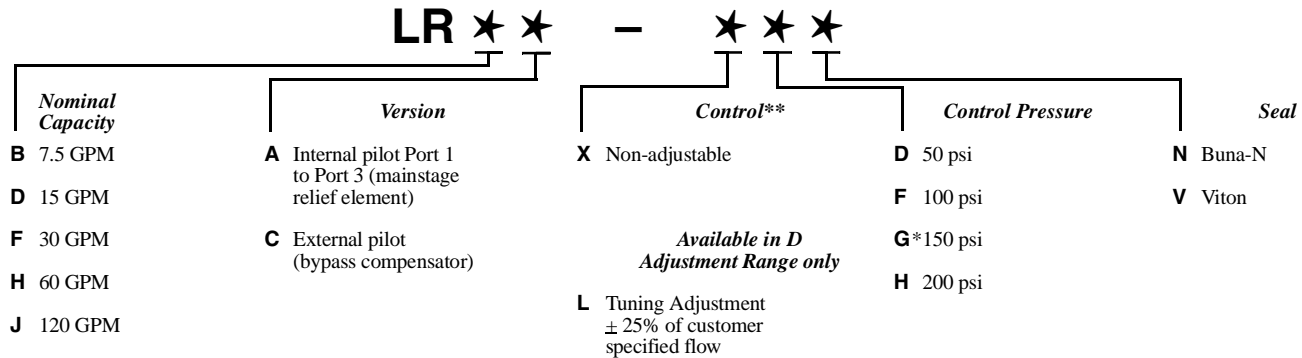
**NORMALLY CLOSED MODULATING ELEMENT**



Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	c		
					X	L	
7.5 GPM	LRBC – XHN	T - 163A	1.22	3/4"	1.25	2.55	25/30
15 GPM	LRDC – XHN	T - 11A	1.38	7/8"	1.19	2.50	30/35
30 GPM	LRFC – XHN	T - 2A	1.38	1 1/8"	1.38	2.82	45/50
60 GPM	LRHC – XHN	T - 17A	1.81	1 1/4"	1.81	3.27	150/160
120 GPM	LRJC – XHN	T - 19A	2.50	1 5/8"	2.31	3.94	350/375

- Maximum operating pressure = 5000 psi
- Control orifice diameter = LRB\*, LRD\*, LRF\*: .016 in., LRH\*, LRJ\*: .021 in.

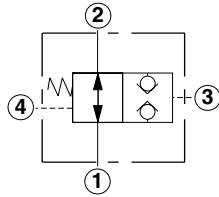
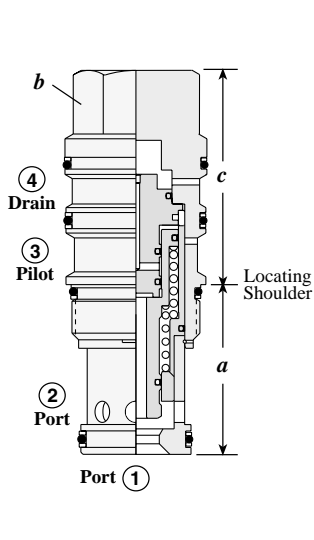
**OPTION ORDERING INFORMATION**



\*\* See page 162 for information on Control Options

\* G Adjustment Range not available in LRBA, LRBC.

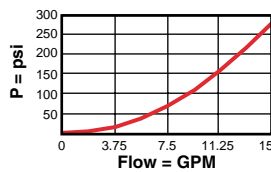
**NORMALLY OPEN, DIRECT OPERATED**



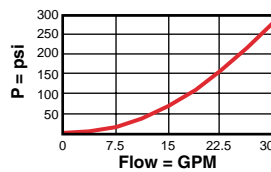
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
15 GPM	DODS - XHN	T - 21A	1.38	7/8"	1.78	30/35
30 GPM	DOFS - XHN	T - 22A	1.38	1 1/8"	2.00	45/50
60 GPM	DOHS - XHN	T - 23A	1.81	1 1/4"	2.47	150/160
120 GPM	DOJS - XHN	T - 24A	2.50	1 5/8"	3.16	350/375

Performance Curves

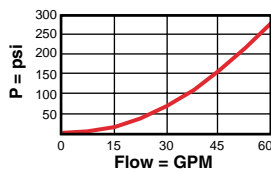
DODS



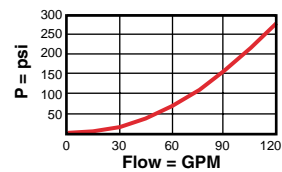
DOFS



DOHS



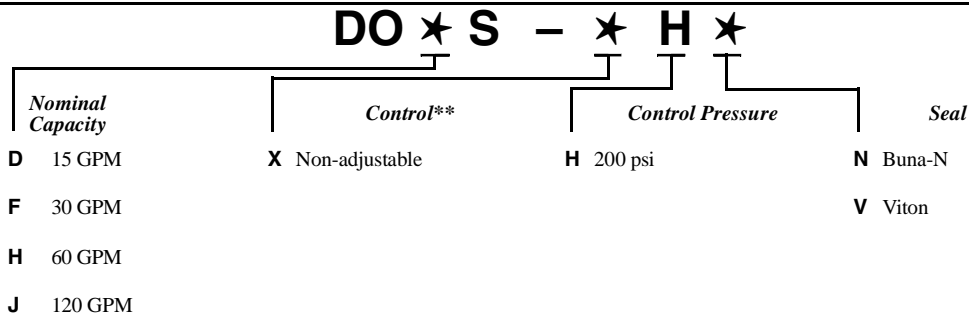
DOJS



Fully Open Pressure Differential vs. Flow

- Maximum operating pressure = 5000 psi (Port 1 and Port 2)
- Minimum pilot pressure to shift valve = DODS: 400 psi, DOFS, DOHS, DOJS: 300 psi
- Maximum valve leakage, Port 1 to Port 2 or Port 2 to Port 1 = 5 drops/min.
- Pilot volume for complete shift = DODS: .01 in<sup>3</sup>/min., DOFS: .02 in<sup>3</sup>/min., DOHS: .05 in<sup>3</sup>/min., DOJS: .17 in<sup>3</sup>/min.
- Valve will open when the pilot pressure falls below 145 psi.
- Any back pressure at the drain port is directly additive to the required pilot pressure for reliable operation.

OPTION ORDERING INFORMATION

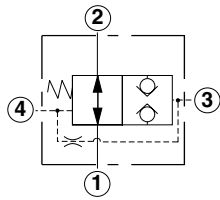
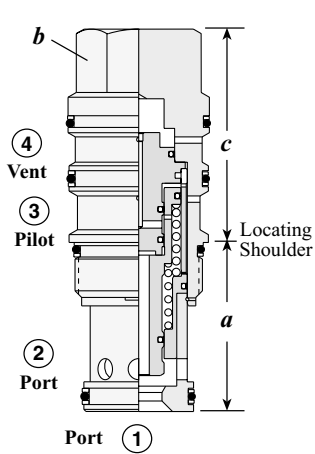


\*\* See page 162 for information on Control Options

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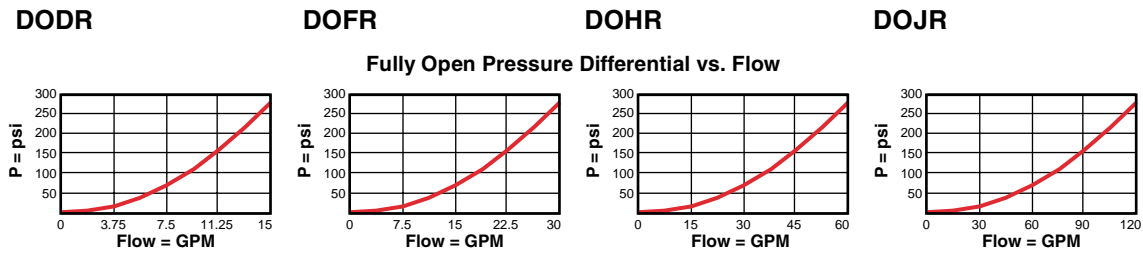


**NORMALLY OPEN, VENT-TO-OPERATE**



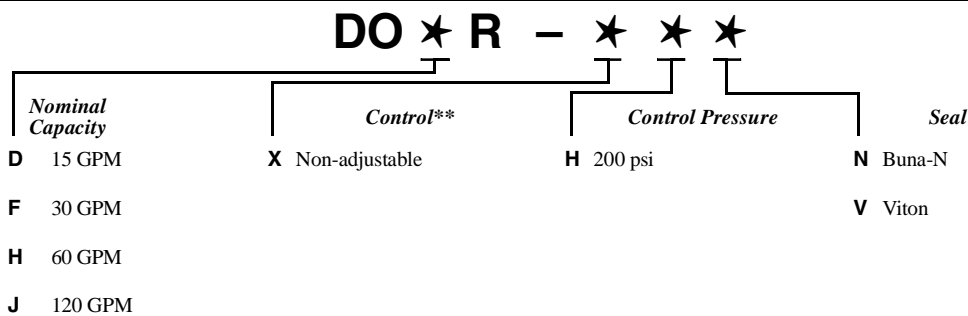
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
15 GPM	DODR – XHN	T - 21A	1.38	7/8"	1.78	30/35
30 GPM	DOFR – XHN	T - 22A	1.38	1 1/8"	2.00	45/50
60 GPM	DOHR – XHN	T - 23A	1.81	1 1/4"	2.47	150/160
120 GPM	DOJR – XHN	T - 24A	2.50	1 5/8"	3.16	350/375

Performance Curves



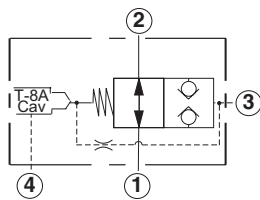
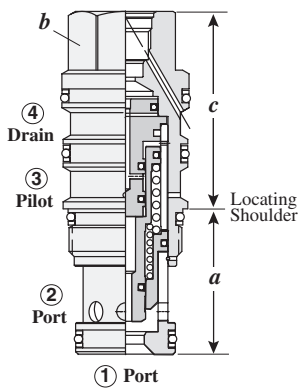
- Maximum operating pressure = 5000 psi
- Minimum pilot pressure to shift valve with Port 4 vented to tank = DODR: 400 psi, DOFR, DOHR, DOJR: 300 psi
- Maximum valve leakage, Port 1 to Port 2 or Port 2 to Port 1 = 5 drops/min.
- Control pilot flow = DODR: 25 in<sup>3</sup>/min., DOFR: 22 in<sup>3</sup>/min., DOHR, DOJR: 35 in<sup>3</sup>/min.
- Valve will open when the pilot pressure falls below 145 psi or with Port 4 blocked.
- Port 4 may be externally connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min. and be able to satisfy the pilot flow requirements. Sun model DAAA-\*\*\* solenoid pilot valve is ideal for this application.

OPTION ORDERING INFORMATION



\*\* See page 162 for information on Control Options

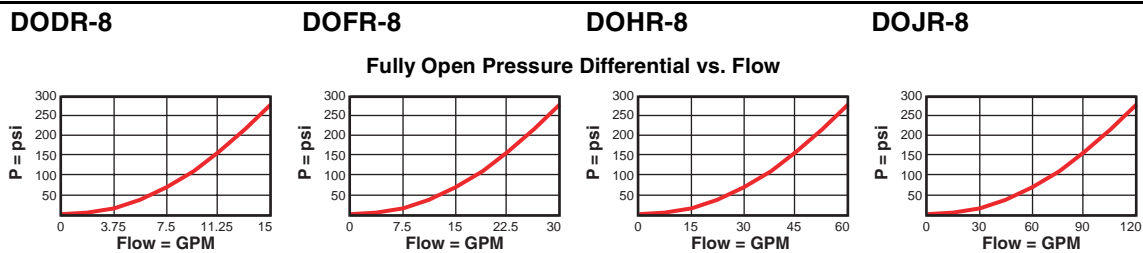
**NORMALLY OPEN, VENT-TO-OPERATE WITH INTEGRAL PILOT CONTROL CAVITY**



The -8 control option allows a pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

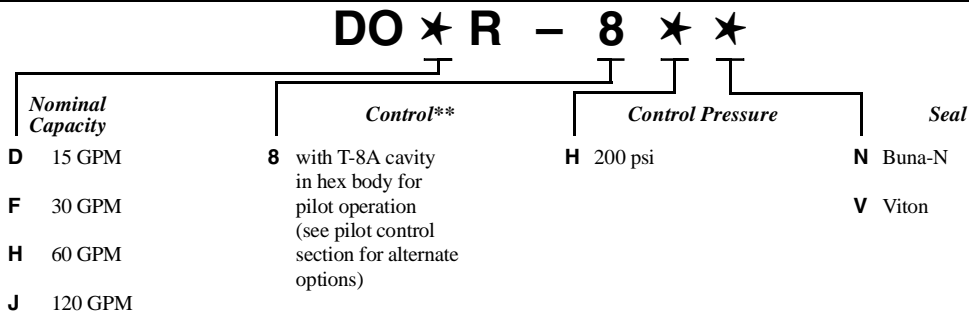
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
15 GPM	<b>DODR - 8HN</b>	T - 21A	1.38	7/8"	1.78	30/35
30 GPM	<b>DOFR - 8HN</b>	T - 22A	1.38	1 1/8"	2.00	45/50
60 GPM	<b>DOHR - 8HN</b>	T - 23A	1.81	1 1/4"	2.47	150/160
120 GPM	<b>DOJR - 8HN</b>	T - 24A	2.50	1 5/8"	3.16	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Minimum pilot pressure to shift valve = DODR: 400 psi, DOFR, DOHR, DOJR: 300 psi
- Maximum valve leakage, Port 1 to Port 2 or Port 2 to Port 1 = 5 drops/min.
- Control pilot flow = DODR: 25 in<sup>3</sup>/min., DOFR: 22 in<sup>3</sup>/min., DOHR, DOJR: 35 in<sup>3</sup>/min.
- Valve will open when the pilot pressure falls below 145 psi.
- Any back pressure at the drain port is directly additive to the required pilot pressure.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

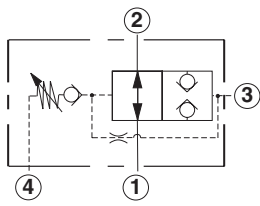
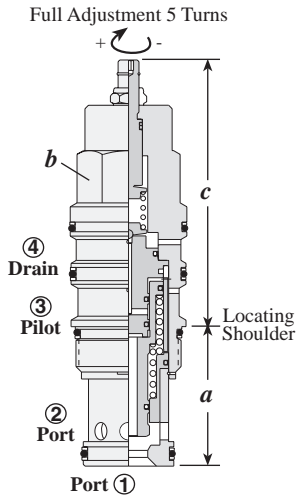
OPTION ORDERING INFORMATION



\*\* See page 162 for information on Control Options

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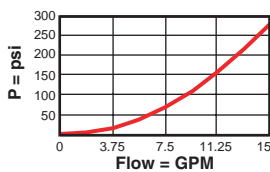
**NORMALLY OPEN, PRESSURE ADJUSTABLE**



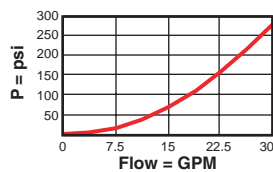
Nominal Capacity	Typical Cartridge Model Code	Cavity	a	b	Cartridge Dimensions			Installation Torque (lb. ft.)
					L	C	K	
15 GPM	<b>DODP – LAN</b>	T - 21A	1.38	7/8"	3.11	3.15	3.35	30/35
30 GPM	<b>DOFP – LAN</b>	T - 22A	1.38	1 1/8"	3.43	3.50	3.70	45/50
60 GPM	<b>DOHP – LAN</b>	T - 23A	1.81	1 1/4"	3.94	3.98	4.17	150/160
120 GPM	<b>DOJP – LAN</b>	T - 24A	2.50	1 5/8"	4.76	4.92	5.04	350/375

Performance Curves

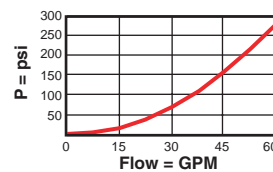
**DODP**



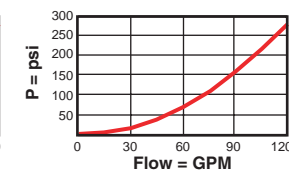
**DOFP**



**DOHP**



**DOJP**



Fully Open Pressure Differential vs. Flow

- Maximum operating pressure = 5000 psi
- Minimum pilot pressure to shift valve = DODP: 400 psi, DOFP, DOH, DOJP: 300 psi
- Maximum valve leakage, Port 1 to Port 2 or Port 2 to Port 1 = 5 drops/min.
- Control pilot flow at shift = DODP, DOFP: 24 in<sup>3</sup>/min., DOHP, DOJP: 36 in<sup>3</sup>/min.
- Valve will open when the pilot pressure drops 85% below setting.
- Any back pressure at the drain port is directly additive to the required pilot pressure.

**OPTION ORDERING INFORMATION**

DO		P		-		*		*		*	
Nominal Capacity		Control**		Nominal Adjustable Shift Pressure Range		Seal					
<b>D</b>	15 GPM	<b>L</b>	Standard Screw	<b>A</b>	300 - 3000 psi	<b>N</b>	Buna-N				
<b>F</b>	30 GPM	<b>C</b>	Tamper Resistant	<b>B</b>	300 - 1500 psi	<b>V</b>	Viton				
<b>H</b>	60 GPM	<b>K</b>	Handknob	<b>W</b>	300 - 4500 psi						
<b>J</b>	120 GPM										

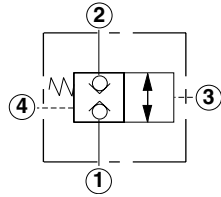
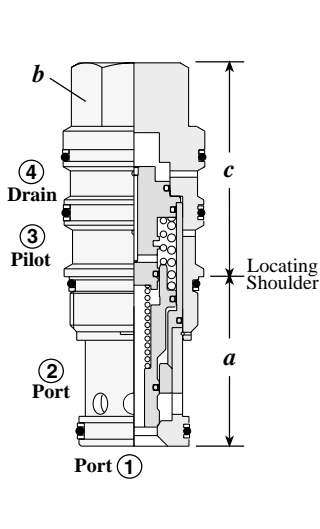
\*\* See page 162 for information on Control Options

Customer may specify pressure setting.

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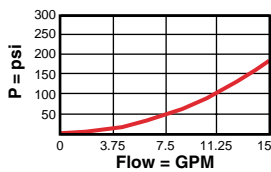
**NORMALLY CLOSED, DIRECT OPERATED**



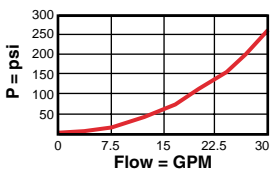
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
15 GPM	DKDS – XHN	T - 21A	1.38	7/8"	1.78	30/35
30 GPM	DKFS – XHN	T - 22A	1.38	1 1/8"	2.00	45/50
60 GPM	DKHS – XHN	T - 23A	1.81	1 1/4"	2.47	150/160
120 GPM	DKJS – XHN	T - 24A	2.50	1 5/8"	3.16	350/375

Performance Curves

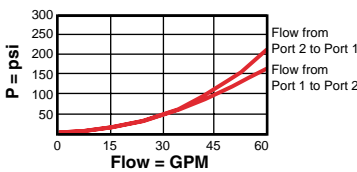
DKDS



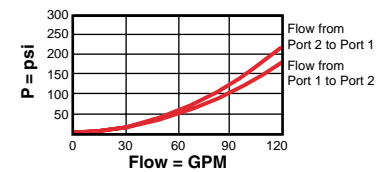
DKFS



DKHS

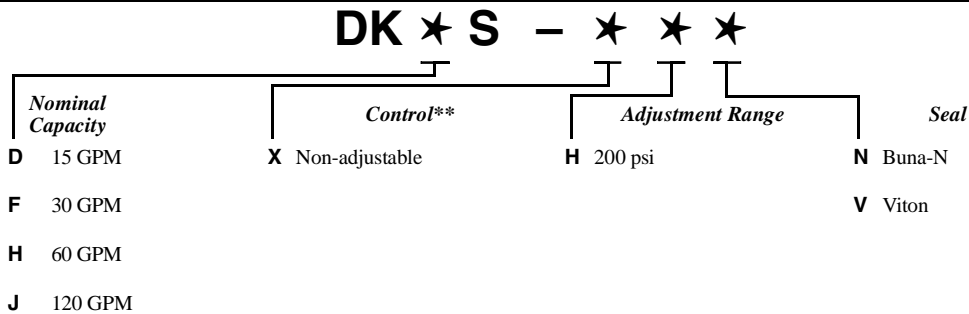


DKJS



- Maximum operating pressure = 5000 psi
- Minimum pilot pressure to shift valve = DKDS: 400 psi, DKFS, DKHS, DKJS: 300 psi
- Maximum valve leakage, Port 1 to Port 2 or Port 2 to Port 1 = 5 drops/min.
- Pilot volume for complete shift = DKDS: .01 in<sup>3</sup>/min., DKFS: .02 in<sup>3</sup>/min., DKHS: .05 in<sup>3</sup>/min., DKJS: .17 in<sup>3</sup>/min.
- Valve will reseal when the pilot pressure drops 85% below setting.
- Any back pressure at the drain port is directly additive to the required pilot pressure.

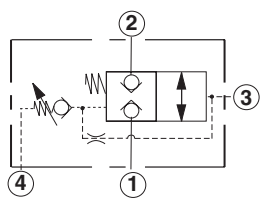
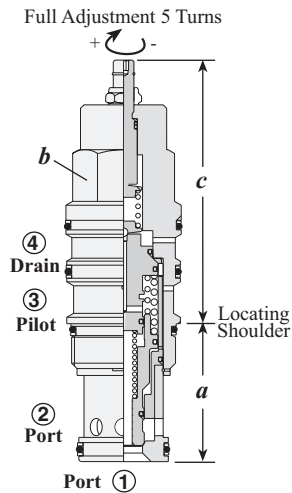
OPTION ORDERING INFORMATION



\*\* See page 162 for information on Control Options

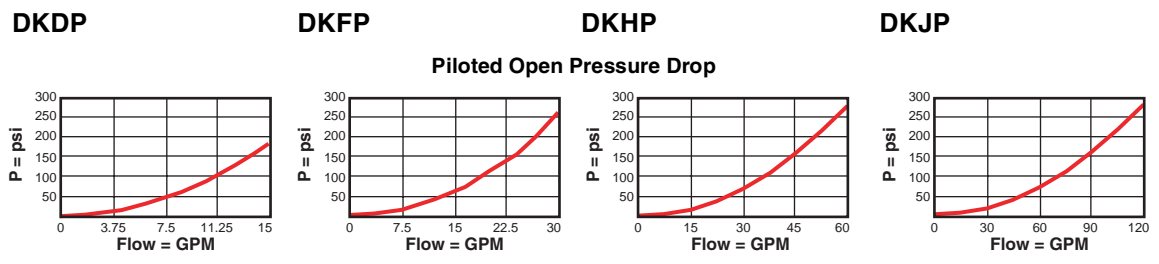


**NORMALLY CLOSED, PRESSURE ADJUSTABLE**



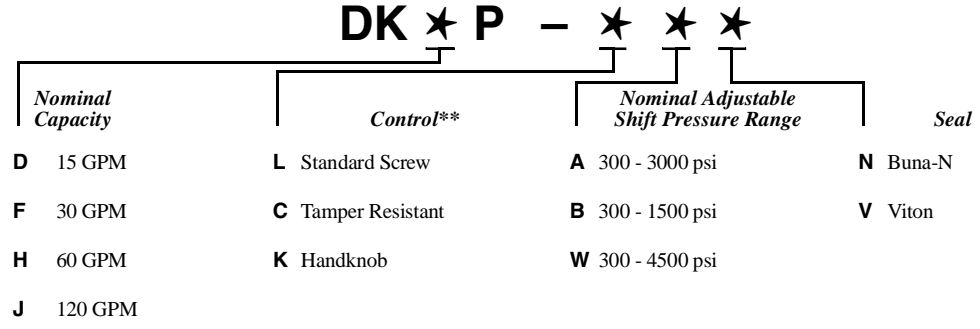
Nominal Capacity	Typical Cartridge Model Code	Cavity	a	b	Cartridge Dimensions			Installation Torque (lb. ft.)
					L	C	K	
15 GPM	DKDP – LAN	T - 21A	1.38	7/8"	3.11	3.16	3.34	30/35
30 GPM	DKFP – LAN	T - 22A	1.38	1 1/8"	3.44	3.50	3.70	45/50
60 GPM	DKHP – LAN	T - 23A	1.81	1 1/4"	3.94	3.98	4.17	150/160
120 GPM	DKJP – LAN	T - 24A	2.50	1 5/8"	4.78	4.92	5.04	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Minimum pilot pressure to shift valve = DKDP: 400 psi, DKFP, DKHP, DKJP: 300 psi
- Maximum valve leakage, Port 1 to Port 2 or Port 2 to Port 1 = 5 drops/min.
- Control pilot flow at shift = DKDP, DKFP: 24 in<sup>3</sup>/min., DKHP, DKJP: 36 in<sup>3</sup>/min.
- Any back pressure at the drain port is directly additive to the required pilot pressure.
- Valve will reset when the pilot pressure falls to 85% of the cracking value.

OPTION ORDERING INFORMATION

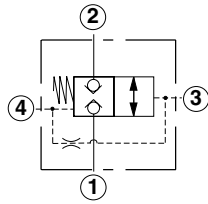
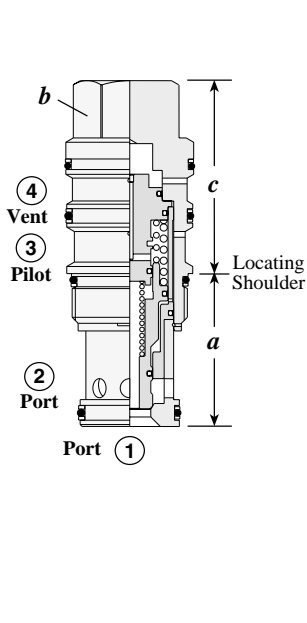


\*\* See page 162 for information on Control Options  
 Adjustment Range Options:  
 A, B, and W are standard set at 1000 psi.  
 Customer may specify pressure setting.

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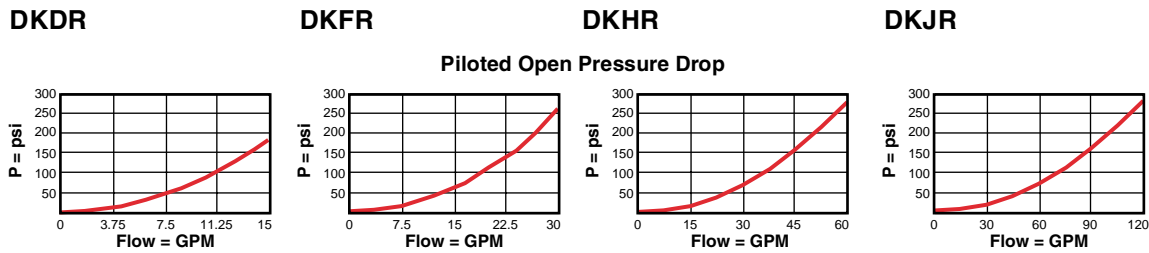


**NORMALLY CLOSED, VENT-TO-OPERATE**



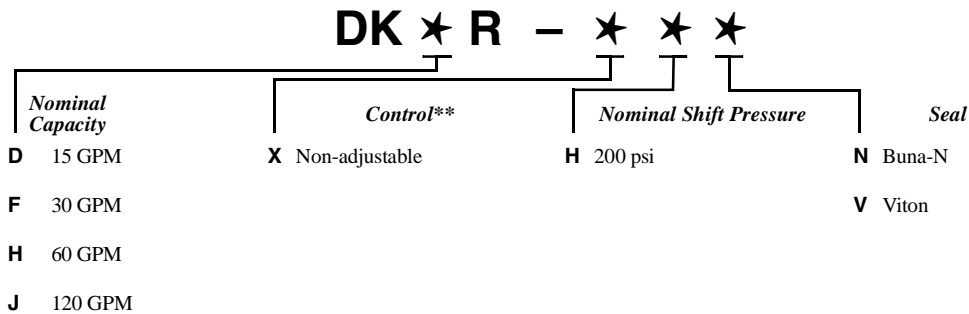
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
15 GPM	DKDR - XHN	T - 21A	1.38	7/8"	1.78	30/35
30 GPM	DKFR - XHN	T - 22A	1.38	1 1/8"	2.00	45/50
60 GPM	DKHR - XHN	T - 23A	1.81	1 1/4"	2.47	150/160
120 GPM	DKJR - XHN	T - 24A	2.50	1 5/8"	3.16	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Minimum pilot pressure to shift valve with Port 4 vented to tank = DKDR: 400 psi, DKFR, DKHR, DKJR: 300 psi
- Maximum valve leakage, Port 1 to Port 2 or Port 2 to Port 1 = 5 drops/min.
- Control pilot flow = DKDR: 25 in<sup>3</sup>/min., DKFR: 22 in<sup>3</sup>/min., DKHR, DKJR: 35 in<sup>3</sup>/min.
- Valve will reseat when the pilot pressure falls below 145 psi.
- Port 4 may be externally connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min. and be able to satisfy the pilot flow requirements. Sun model DAAA-\*\*\* solenoid pilot valve is ideal for this application.

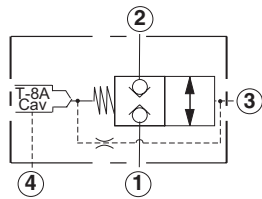
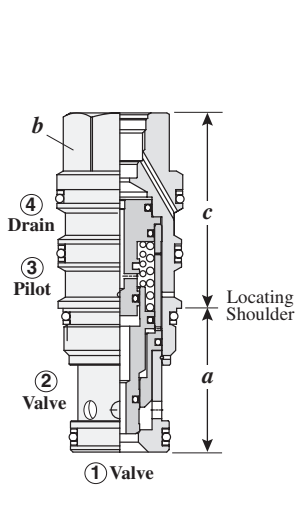
OPTION ORDERING INFORMATION



\*\* See page 162 for information on Control Options

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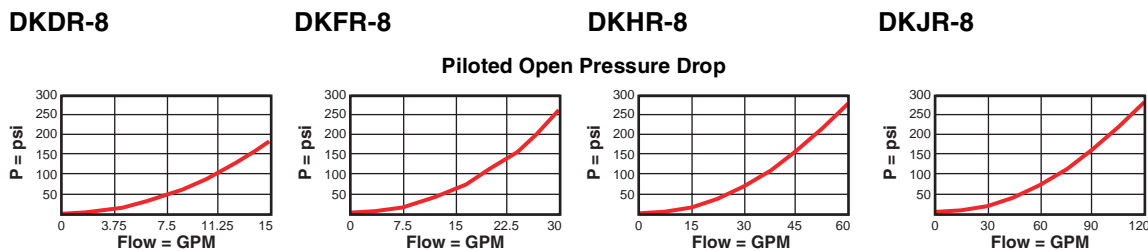
**NORMALLY CLOSED, VENT-TO-OPERATE WITH INTEGRAL PILOT CONTROL CAVITY**



The -8 control option allows a pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

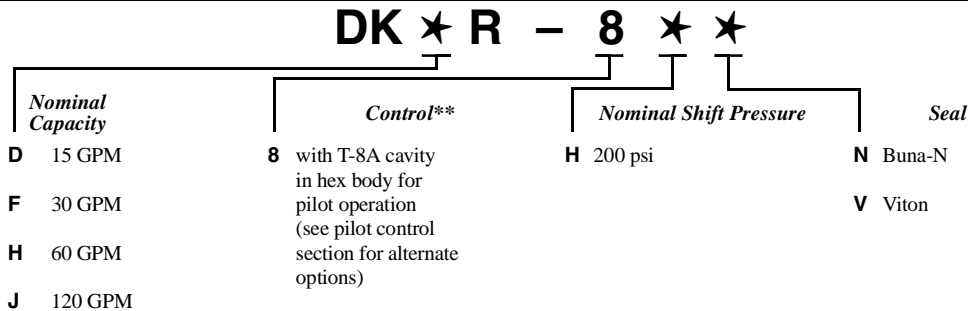
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
15 GPM	DKDR – 8H*	T - 21A	1.38	7/8"	1.78	30/35
30 GPM	DKFR – 8H*	T - 22A	1.38	1 1/8"	2.00	45/50
60 GPM	DKHR – 8H*	T - 23A	1.81	1 1/4"	2.47	150/160
120 GPM	DKJR – 8H*	T - 24A	2.50	1 5/8"	3.16	350/375

Performance Curves



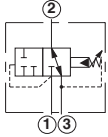
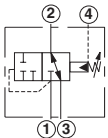
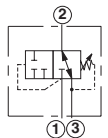
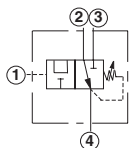
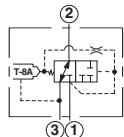
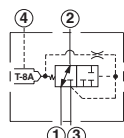
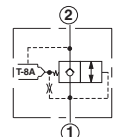
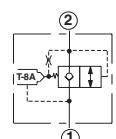
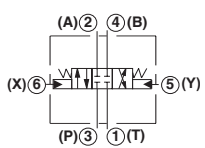
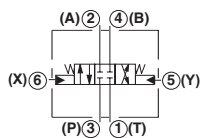
- Maximum operating pressure = 5000 psi
- Minimum pilot pressure to shift valve with Port 4 vented to tank = DKDR: 400 psi, DKFR, DKHR, DKJR: 300 psi
- Maximum valve leakage, Port 1 to Port 2 or Port 2 to Port 1 = 5 drops/min.
- Control pilot flow = DKDR: 25 in<sup>3</sup>/min., DKFR: 22 in<sup>3</sup>/min., DKHR, DKJR: 35 in<sup>3</sup>/min.
- Valve will open when the pilot pressure falls below 145 psi.
- Any back pressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

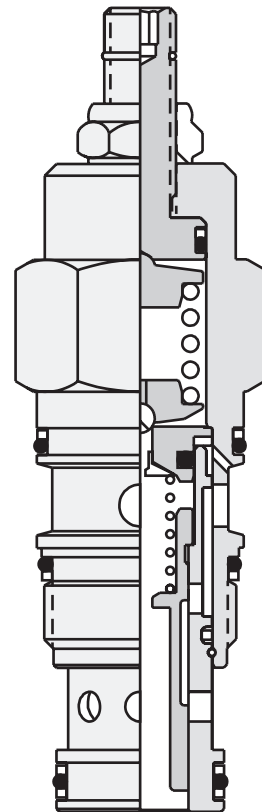
OPTION ORDERING INFORMATION



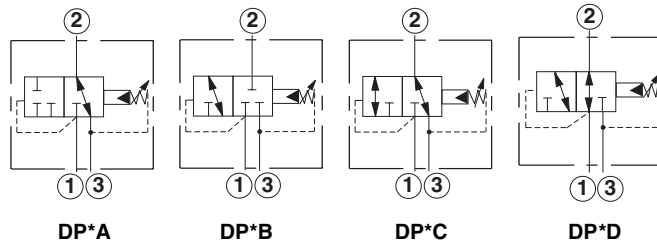
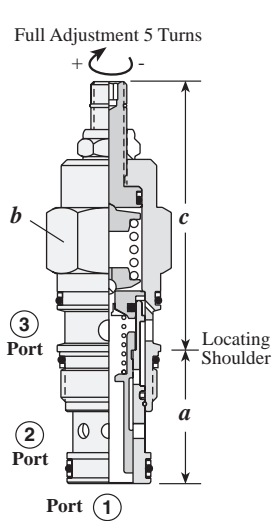
\*\* See page 162 for information on Control Options

# Directional Cartridge Valves

	<i>Cartridge Type</i>	<i>Page</i>
	2-position, 2-way and 3-way, with Internal Drain	102
	2-position, 2-way and 3-way, with External Drain	103
	2-position, 2-way and 3-way Direct Acting, with Internal Drain	104
	2-position, 2-way and 3-way, Direct Acting	105
	3-port, 2-way and 3-way with Integral Pilot Control Cavity	106
	4-port, 2-way and 3-way with Integral Pilot Control Cavity	107
	2-position, 2-way Poppet, Control 1 to 2 with Integral Pilot Control Cavity	108
	2-position, 2-way Poppet, Control 2 to 1 with Integral Pilot Control Cavity	109
	3-position, 4-way Spring Centered	110
	2-position, 4-way Detented	111



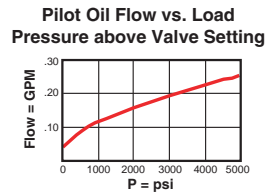
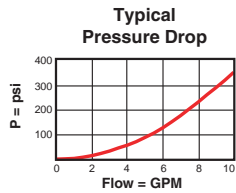
2 POSITION, 2-WAY AND 3-WAY, WITH INTERNAL DRAIN



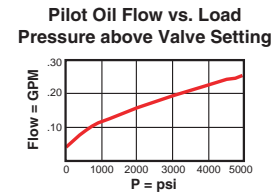
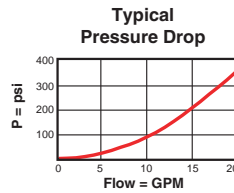
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	L	C	K	
7.0 GPM	DPBA – LAN	T - 11A	1.38	7/8"	2.50	2.56	2.75	30/35
15 GPM	DPCA – LAN	T - 2A	1.38	1 1/8"	2.81	2.88	3.06	45/50

Performance Curves

DPB\*

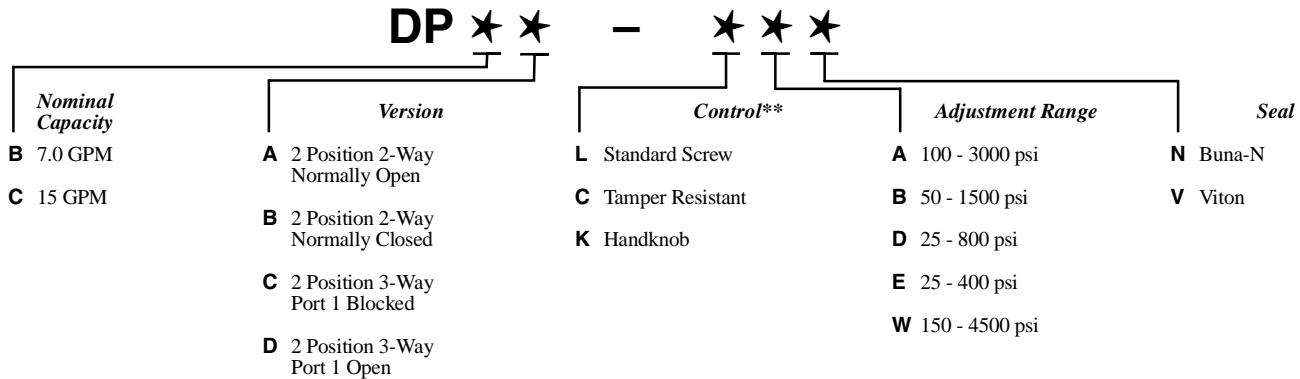


DPC\*



- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 1 in<sup>3</sup>/min. at 1000 psi
- Control pilot flow at opening = DPBA, DPBB, DPBC, DPBD = 7 - 10 in<sup>3</sup>/min., DPCA, DPCB, DPCC, DPCD = 10 - 15 in<sup>3</sup>/min.
- Maximum pressure at port 3 should be limited to 3000 psi.
- Pressure at port 3 is directly additive to the setting of the valve. Because of this, port 3 may not be useable as a work port in your circuit. If this is a consideration, the 4 port version of this valve may be a solution.
- For DP\*C and DP\*D port 3 can be blocked to prevent the cartridge from shifting.

OPTION ORDERING INFORMATION

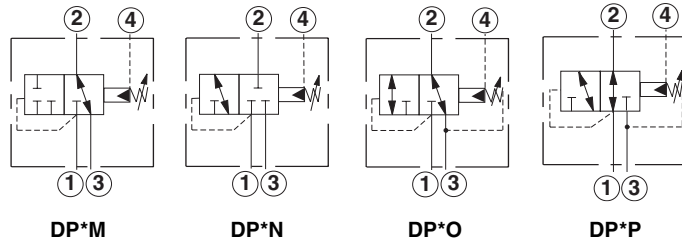
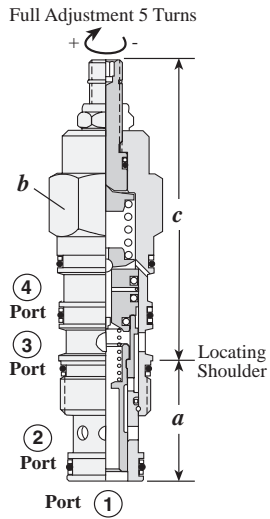


Adjustment Range Options:  
 A, B, and W are standard set at 1000 psi.  
 D Option is standard set at 400 psi.  
 E Option is standard set at 200 psi.  
 Customer may specify pressure setting.

\*\* See page 162 for information on Control Options

# Directional Valves

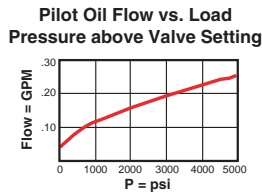
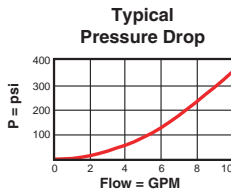
## 2 POSITION, 2-WAY AND 3-WAY, WITH EXTERNAL DRAIN



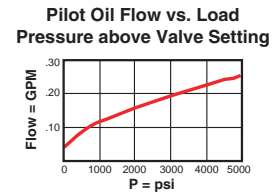
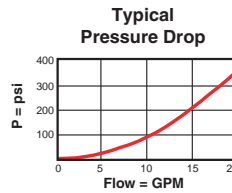
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)		
			a	b	c			
7.0 GPM	<b>DPBM – LAN</b>	T - 21A	1.38	7/8"	3.09	3.15	3.34	30/35
15 GPM	<b>DPCM – LAN</b>	T - 22A	1.38	1 1/8"	3.44	3.50	3.69	45/50

### Performance Curves

#### DPB\*

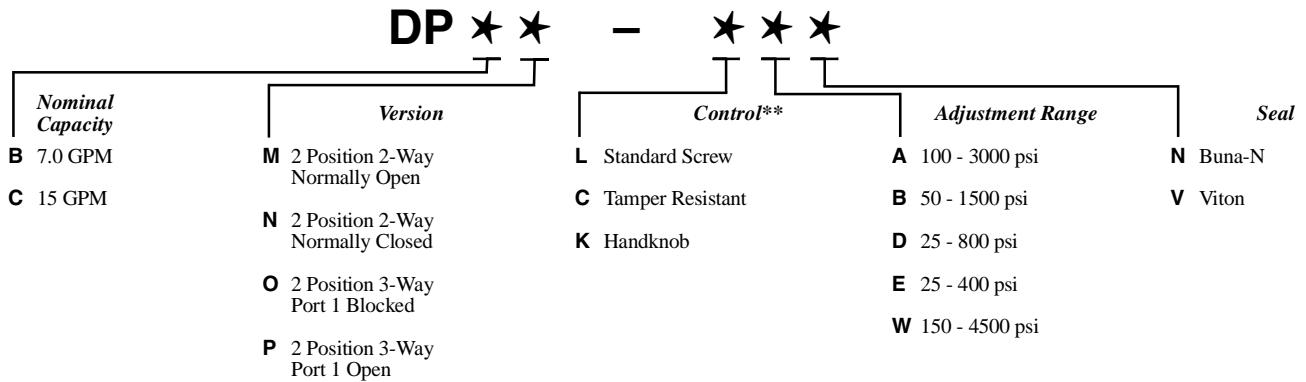


#### DPC\*



- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 1 in<sup>3</sup>/min. at 1000 psi
- Control pilot flow at opening = DPBM, DPBN, DPBO, DPBP = 7 - 10 in<sup>3</sup>/min., DPCM, DPCN, DPCO, DPCP = 10 - 15 in<sup>3</sup>/min.
- Maximum pressure at port 3 should be limited to 3000 psi.
- Pressure at port 4 is directly additive to the setting of the valve.
- Port 3 can be used as a work port.
- Port 4 can be blocked to prevent the cartridge from shifting.

### OPTION ORDERING INFORMATION



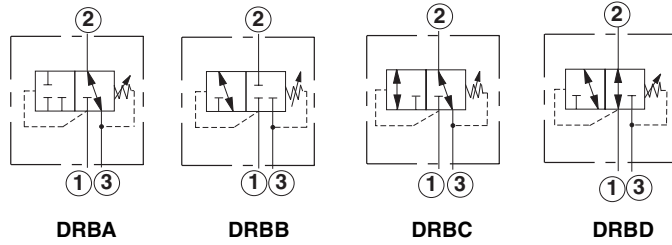
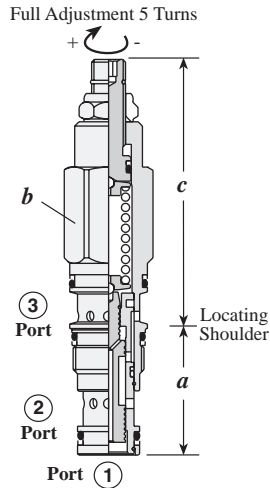
Adjustment Range Options:  
 A, B, and W are standard set at 1000 psi.  
 D Option is standard set at 400 psi.  
 E Option is standard set at 200 psi.  
 Customer may specify pressure setting.

\*\* See page 162 for information on Control Options

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# Directional Valves

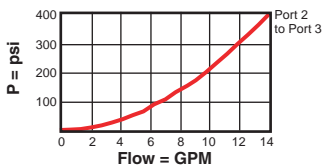
## 2 POSITION, 2-WAY AND 3-WAY DIRECT ACTING, INTERNAL DRAIN



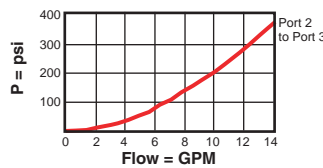
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	L	C	K	
7.0 GPM	DRBA – LAN	T - 11A	1.38	7/8"	3.10	3.16	3.34	30/35

### Performance Curves

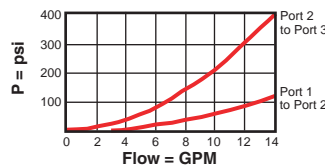
DRBA



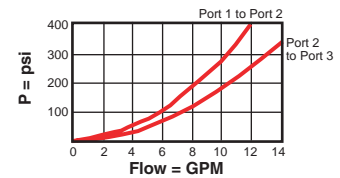
DRBB



DRBC



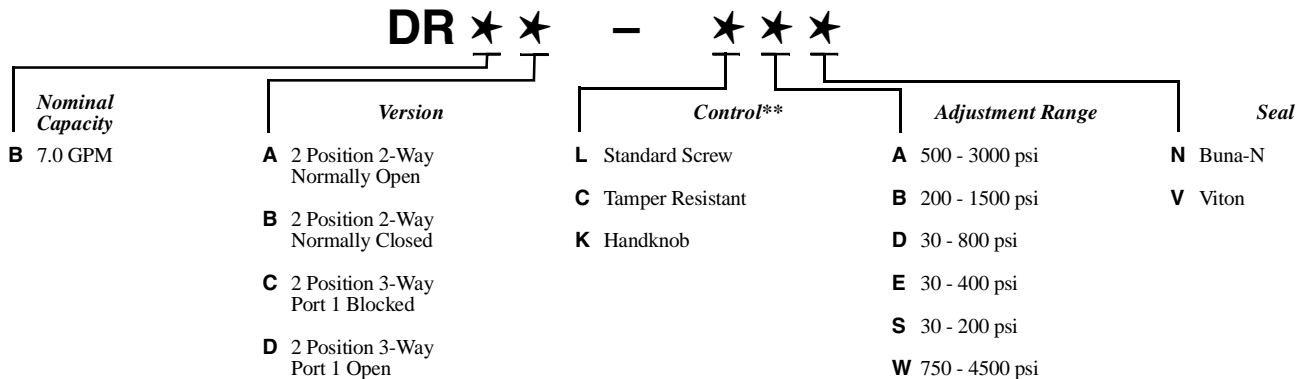
DRBD



Typical Pressure Drop

- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 2 in<sup>3</sup>/min. at 1000 psi
- Maximum pressure at port 3 should be limited to 3000 psi.
- Pressure at port 3 is directly additive to the setting of the valve. Because of this, port 3 may not be useable as a work port in your circuit. If this is a consideration, the 4 port version of this valve may be a solution.

### OPTION ORDERING INFORMATION

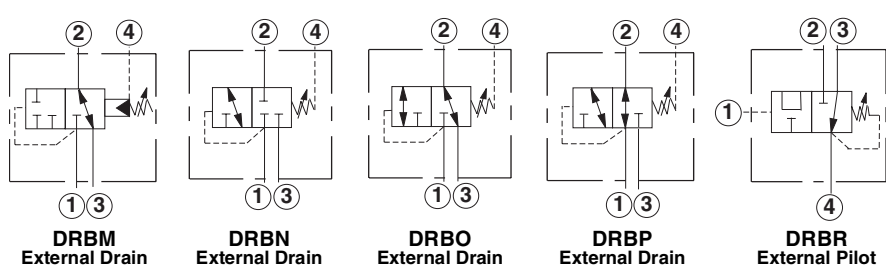
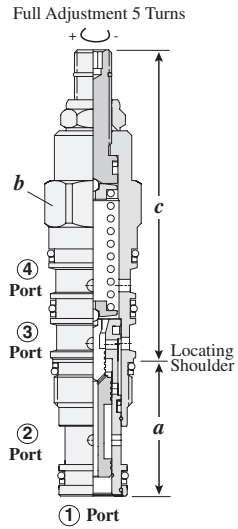


Adjustment Range Options:  
 A, B, and W are standard set at 1000 psi.  
 D Option is standard set at 400 psi.  
 E and S are standard set at 200 psi.  
 Customer may specify pressure setting.

\*\* See page 162 for information on Control Options

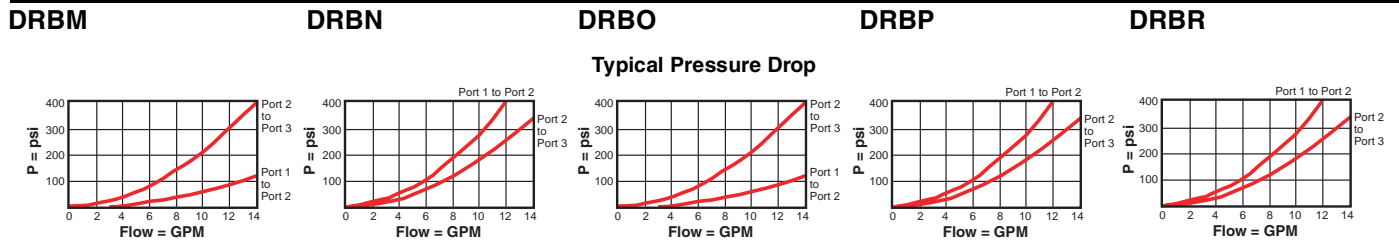


2-POSITION, 2-WAY AND 3 WAY, DIRECT ACTING



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c			
					L	C	K	
7.0 GPM	<b>DRBM – LAN</b>	T - 21A	1.38	7/8"	3.10	3.16	3.34	30/35
7.0 GPM	<b>DRBN – LAN</b>	T - 21A	1.38	7/8"	3.10	3.16	3.34	30/35
7.0 GPM	<b>DRBO – LAN</b>	T - 21A	1.38	7/8"	3.10	3.16	3.34	30/35
7.0 GPM	<b>DRBP – LAN</b>	T - 21A	1.38	7/8"	3.10	3.16	3.34	30/35
7.0 GPM	<b>DRBR – LAN</b>	T - 21A	1.38	7/8"	3.10	3.16	3.34	30/35

Performance Curves



- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 2 in<sup>3</sup>/min. at 1000 psi
- Maximum pressure at port 3 should be limited to 3000 psi.
- DRBM, DRBN, DRBO, DRBP: Port 3 can be used as a work port
- DRBM, DRBN, DRBO, DRBP: Pressure at port 4 is directly additive to the setting of the valve.

OPTION ORDERING INFORMATION

Nominal Capacity	Base Price	Version	DR ★ ★		Control**		Adjustment Range		Seal	
<b>B</b> 7.0 GPM	<b>\$ 84.50</b>	<b>M</b> 2-Position, 2-Way, Normally Open, External Drain	<b>-\$ 7.20</b>	<b>L</b> Standard Screw	<b>+\$ 0.00</b>	<b>A</b> 500 - 3000 psi	<b>+\$ 0.00</b>	<b>N</b> Buna-N	<b>+\$ 0.00</b>	
		<b>N</b> 2-Position, 2-Way, Normally Closed, External Drain	<b>-\$ 7.20</b>	<b>C</b> Tamper Resistant	<b>+\$ 4.10</b>	<b>B</b> 200 - 1500 psi	<b>+\$ 0.00</b>	<b>V</b> Viton	<b>+\$ 3.00</b>	
		<b>O</b> 2-Position, 3-Way, Port 1 Blocked, External Drain	<b>-\$ .20</b>	<b>K</b> Handknob	<b>+\$ 6.00</b>	<b>N*</b> 30 - 800 psi	<b>+\$ 1.00</b>			
		<b>P</b> 2-Position, 3-Way, Port 1 Open, External Drain	<b>+\$ 2.00</b>			<b>E*</b> 30 - 400 psi	<b>+\$ 1.00</b>			
		<b>R</b> 2-Position, 3-Way, External Pilot*	<b>+\$ 3.80</b>			<b>S*</b> 30 - 200 psi	<b>+\$ 2.00</b>			
						<b>W</b> 750 - 4500 psi	<b>+\$ 0.00</b>			

\* DRBR only available with these spring ranges.

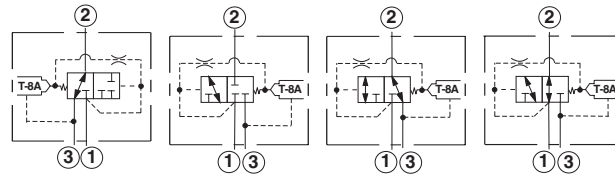
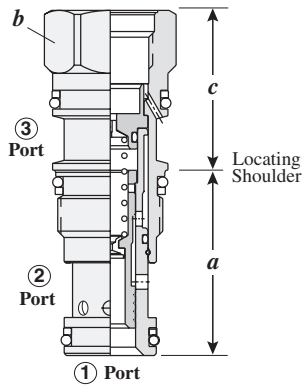
Adjustment Range Options:  
 A, B, and W are standard set at 1000 psi.  
 N Option is standard set at 400 psi.  
 E and S are standard set at 200 psi.

\*\* See page 162 for information on Control Options

Customer may specify pressure setting. **+\$ 1.10**



2-WAY AND 3-WAY WITH INTEGRAL PILOT CONTROL CAVITY

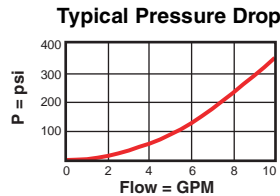


The -8 control option allows the pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
7 GPM	DVBA-8FN	T-11A	1.38	7/8	1.38	30/35
7 GPM	DVBB-8FN	T-11A	1.38	7/8	1.38	30/35
7 GPM	DVBC-8FN	T-11A	1.38	7/8	1.38	30/35
7 GPM	DVBD-8FN	T-11A	1.38	7/8	1.38	30/35

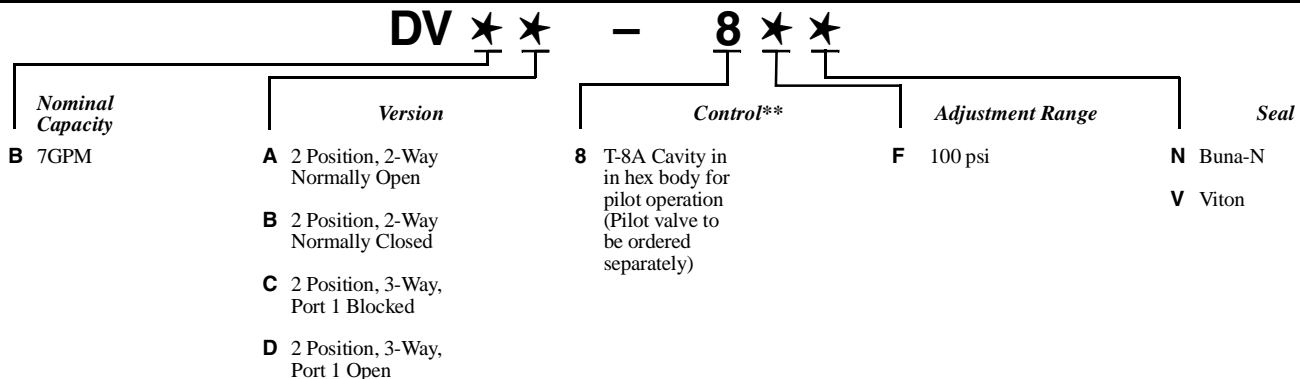
Performance Curves

DV☆☆-8



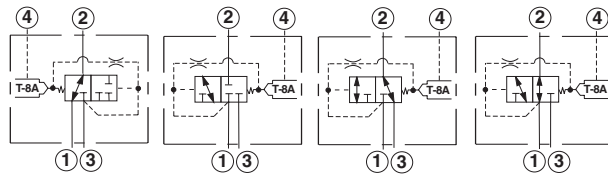
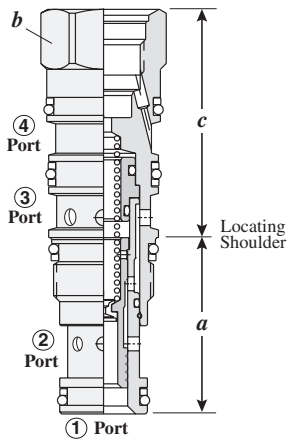
- Maximum operating pressure = 5000 psi
- Control pilot flow at opening = DVBA-8, DVBB-8, DVBC-8, DVBD-8 = 7 - 10 in<sup>3</sup>/min., DVCA-8, DVCB-8, DVCC-8, DVCD-8 = 10 - 15 in<sup>3</sup>/min.
- Maximum leakage per path = 2 in<sup>3</sup>/min. at 1000 psi
- Maximum pressure at port 3 should be limited to 3000 psi.
- There must be a pressure source at port 1, relative to port 3, to shift the valve.
- Pressure at port 3 may oppose the opening of the valve. Because of this, port 3 may not be useable as a work port in your circuit. If this is a consideration, the 4 port version of this valve may be a solution.
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION



\*\* See page 162 for information on Control Options

4-PORT, 2-WAY AND 3-WAY WITH INTEGRAL PILOT CONTROL CAVITY



The -8 control option allows the pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

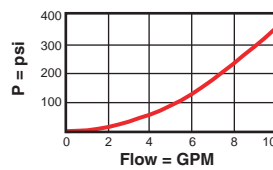
DVBM-8 DVBN-8 DVBO-8 DVBP-8

Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
7 GPM	DVBM – 8FN	T-21A	1.38	7/8	1.69	30/35
7 GPM	DVBN – 8FN	T-21A	1.38	7/8	1.69	30/35
7 GPM	DVBO – 8FN	T-21A	1.38	7/8	1.69	30/35
7 GPM	DVBP – 8FN	T-21A	1.38	7/8	1.69	30/35

Performance Curves

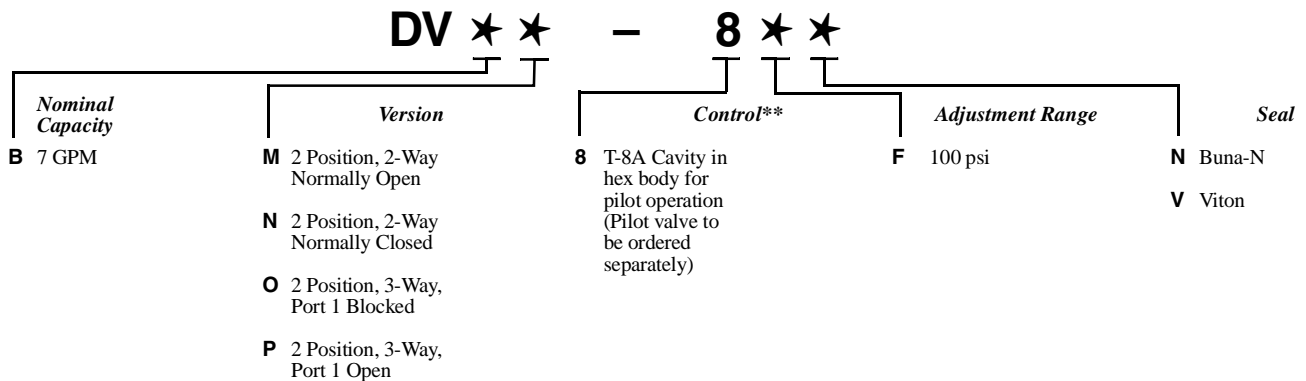
DV\*\*\*-8

Typical Pressure Drop



- Maximum operating pressure = 5000 psi
- Control pilot flow at opening = DVBM-8, DVBN-8, DVBO-8, DVBP-8 = 7 - 10 in<sup>3</sup>/min., DVCM-8, DVCN-8, DVCO-8, DVCP-8 = 10 - 15 in<sup>3</sup>/min.
- Maximum leakage per path = 2 in<sup>3</sup>/min. at 1000 psi
- Maximum pressure at port 3 should be limited to 3000 psi.
- There must be a pressure source at port 1, relative to port 4, to shift the valve.
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION

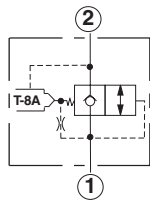
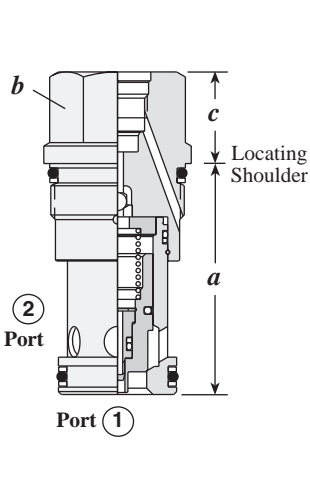


\*\* See page 162 for information on Control Options

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## Priority Flow Control Valves

# 2-POSITION, 2-WAY POPPET, CONTROL 1 TO 2 WITH INTEGRAL PILOT CONTROL CAVITY

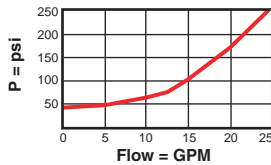


The -8 control option allows the pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

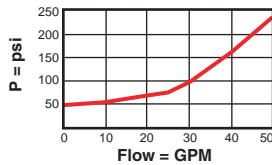
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
15 GPM	<b>DFCA - 8DN</b>	T - 13A	1.38	7/8	.75	30/35
30 GPM	<b>DFDA - 8DN</b>	T - 5A	1.62	1 1/8	.69	45/50
60 GPM	<b>DFEA - 8DN</b>	T - 16A	2.44	1 1/4	.97	150/160
120 GPM	<b>DFFA - 8DN</b>	T - 18A	3.13	1 5/8	1.19	350/375

### Performance Curves

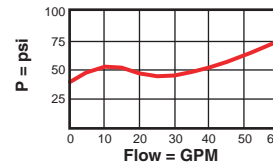
**DFCA-8**



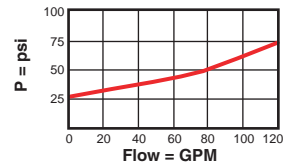
**DFDA-8**



**DFEA-8**



**DFFA-8**



Typical Pressure Drop

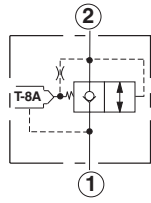
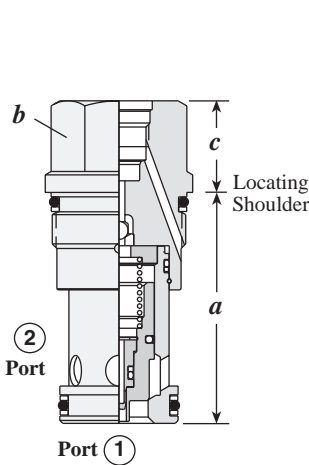
- Maximum operating pressure = 5000 psi
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.
- Main stage leakage less than 5 drops/min.

### OPTION ORDERING INFORMATION

DF ★ A - 8		D ★	
Nominal Capacity	Control**	Adjustment Range	Seal
<b>C</b> 15 GPM	<b>8</b> T-8A cavity in hex body for pilot operation (Pilot valve to be ordered separately) Options are: • Solenoid Pilot • Air Pilot • Hydraulic Pilot • Manual Control	<b>D</b> 50 psi	<b>N</b> Buna-N
<b>D</b> 30 GPM			<b>V</b> Viton
<b>E</b> 60 GPM			
<b>F</b> 120 GPM			

## Directional Valves

# 2-POSITION, 2-WAY POPPET, CONTROL 2 TO 1 WITH INTEGRAL PILOT CONTROL CAVITY

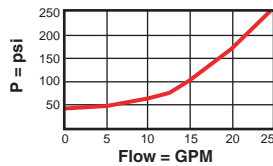


The -8 control option allows the pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

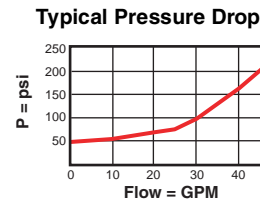
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
15 GPM	DFCB – 8DN	T - 13A	1.38	7/8"	.75	30/35
30 GPM	DFDB – 8DN	T - 5A	1.62	1 1/8"	.69	45/50
60 GPM	DFEB – 8DN	T - 16A	2.44	1 1/4"	.97	150/160

## Performance Curves

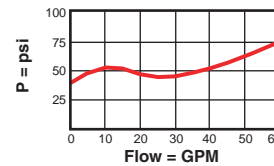
DFCB-8



DFDB-8

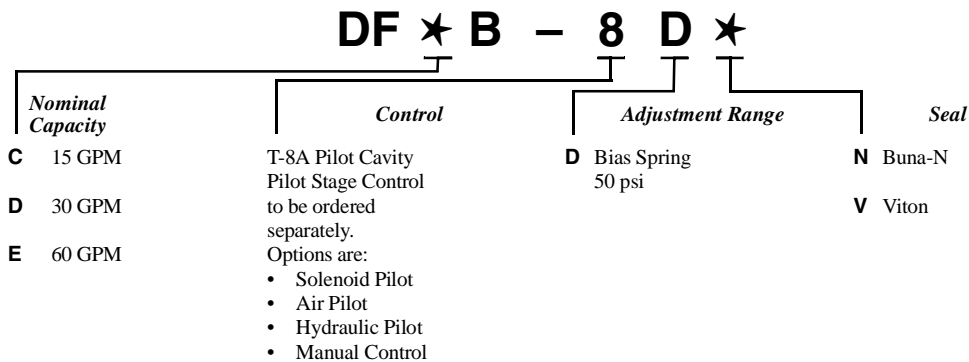


DFEB-8



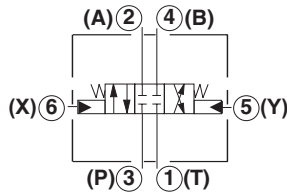
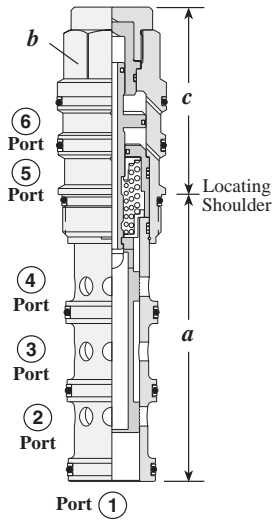
- Maximum operating pressure = 5000 psi
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.
- Main stage leakage less than 5 drops/min.

## OPTION ORDERING INFORMATION



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3-POSITION, 4-WAY SPRING CENTERED



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
10 GPM	DCCC – XCN	T - 61A	3.35	7/8"	1.97	30/35
20 GPM	DCDC – XCN	T - 62A	3.63	1 1/8"	2.31	45/50
40 GPM	DCEC – XCN	T - 63A	4.51	1 1/4"	2.84	150/160
80 GPM	DCFC – XCN	T - 64A	5.51	1 5/8"	3.59	350/375

Performance Curves

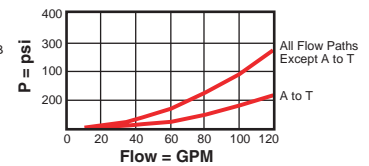
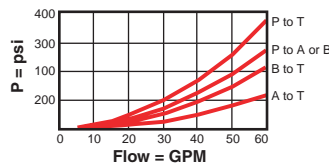
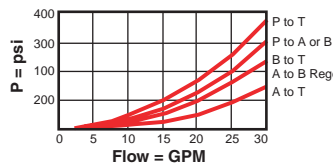
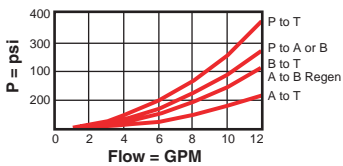
DCCC

DCDC

DCEC

DCFC

Typical Pressure Drop



- Maximum operating pressure = 5000 psi
- Maximum leakage per path = 2 in<sup>3</sup>/min. at 1000 psi
- Pilot volume for complete shift = DCCC: .02 in<sup>3</sup>/min., DCDC: .06 in<sup>3</sup>/min., DCEC: .17 in<sup>3</sup>/min., DCFC: .42 in<sup>3</sup>/min.
- Minimum pilot pressure required to shift valve = DCCC: 175 psi, DCDC: 150 psi, DCEC, DCFC: 125 psi
- All ports will accept 5000 psi, including the x and y pilot ports (port 5 and port 6).

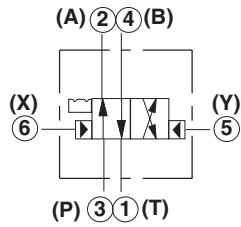
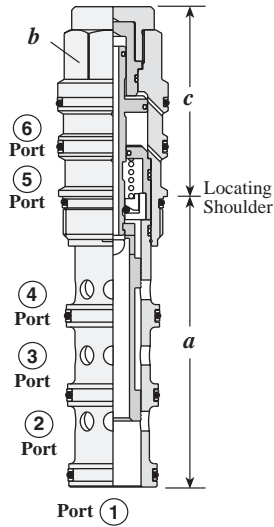
OPTION ORDERING INFORMATION

Nominal Capacity	Spool Configuration				Seal
	C	D	E	F	
C 10 GPM	C	D	E	F	N Buna-N
D 20 GPM	T	H	Y	W	V Viton
E 40 GPM	R	N	X	B	
F 80 GPM	A			A	

Typical switching pilot pressure differential between pilot ports 5 and 6 is 200 psi.

# Directional Valves

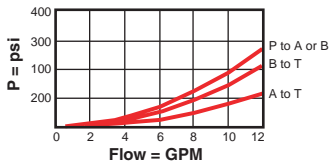
## 2-POSITION, 4-WAY DETENTED



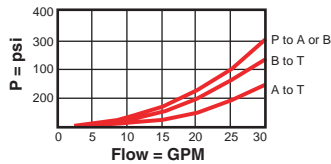
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
10 GPM	DCCD - XCN	T - 61A	3.35	7/8"	1.97	30/35
20 GPM	DCDD - XCN	T - 62A	3.63	1 1/8"	2.31	45/50
40 GPM	DCED - XCN	T - 63A	4.51	1 1/4"	2.84	150/160
80 GPM	DCFD - XCN	T - 64A	5.51	1 5/8"	3.59	350/375

### Performance Curves

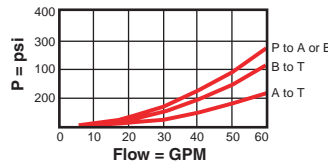
#### DCCD



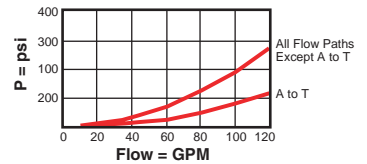
#### DCDD



#### DCED



#### DCFD



- Maximum operating pressure = 5000 psi
- Maximum leakage per path = 2 in<sup>3</sup>/min. at 1000 psi
- Pilot volume for complete shift = DCCD: .05 in<sup>3</sup>/min., DCDD: .12 in<sup>3</sup>/min., DCED: .34 in<sup>3</sup>/min., DCFD: .84 in<sup>3</sup>/min.
- Minimum pilot pressure required to shift valve = 40 psi
- All ports will accept 5000 psi, including the x and y pilot ports (port 5 and port 6).

### OPTION ORDERING INFORMATION

Nominal Capacity	Spool Configuration Capacity (GPM)				Seal
	C	D	E	F	
C 10 GPM					N Buna-N
D 20 GPM					V Viton
E 40 GPM					
F 80 GPM					

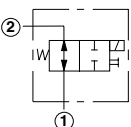
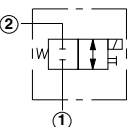
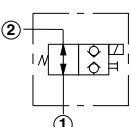
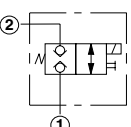
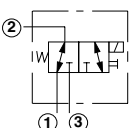
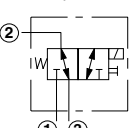
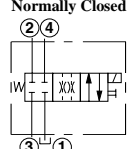
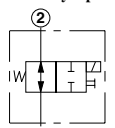
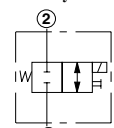
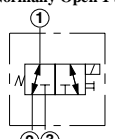
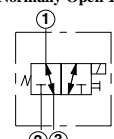
Typical switching pilot pressure differential between pilot ports 5 and 6 is 200 psi.

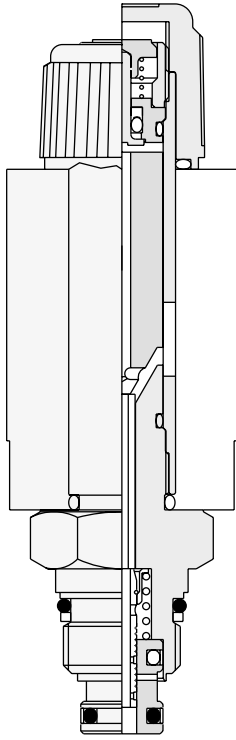
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**NOTES**



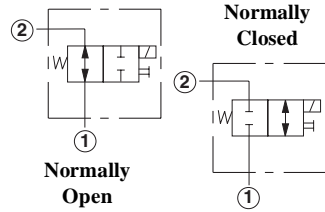
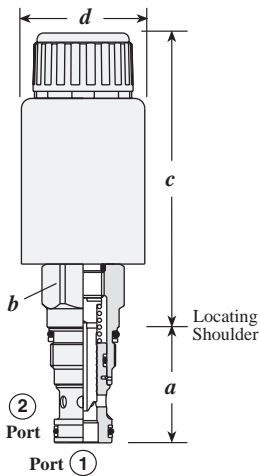
# Solenoid Operated Cartridge Valves

		<i>Cartridge Type</i>	<i>Page</i>
Normally Open 	Normally Closed 	2-position, 2-way Spool Directional Valve	114
Normally Open 	Normally Closed 	Direct Acting, 2-position, 2-way Poppet Directional Valve	115
Normally Open 	Normally Closed 	2-position, 3-way Spool Directional Valve	116
Normally Closed 		2-position, 4-way Spool Directional Valve	117
Normally Open 	Normally Closed 	2-position, 2-way Spool Directional Valve – Pilot Capacity	118
Normally Open 1-3 	Normally Open 1-2 	2-position, 3-way Spool Directional Valve – Pilot Capacity	119



# Solenoid Operated Cartridge Valves

## 2-POSITION, 2-WAY SPOOL DIRECTIONAL VALVE

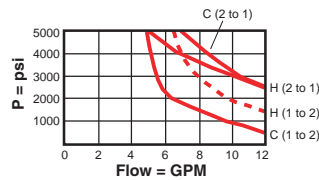


Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	c	d	
10 GPM	DLDA - MHN	T - 13A	1.38	7/8"	3.51	1.47	30/35

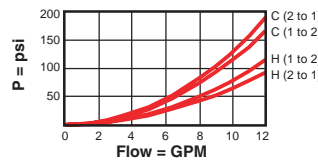
### Performance Curves

#### DLDA-M\*\*

Valve Performance Limits at 10% Undervoltage and Stabilized Coil Temp.



Typical Performance Pressure Differential vs. Flow



- Maximum operating pressure = 5000 psi\*\*
- Maximum Leakage at 150 SUS = 5 in<sup>3</sup>/min. at 3000 psi
- Switching frequency = 15000 cycles/hr
- Proper installation of solenoid valves requires an extra deep socket to clear the solenoid tube. Sockets are available from Snap On tools (P/N SIML280) or Sun Hydraulics (P/N 998-100-006). See [www.sunhydraulics.com](http://www.sunhydraulics.com) for details.

\*\*For valves produced before January 1, 2004 (date code A041), the maximum operating pressure is 5000 psi at port 2 and 3600 psi at port 1.  
NOTE: While the valve will operate reliably with pressures up to 5000 psi at Port 1, solenoid tube fatigue life is reduced.

### DLDA - \* \* \* - \* \* \*

<p><b>Nominal Capacity</b></p> <p><b>D</b> 10 GPM</p>	<p><b>Control</b></p> <p><b>M</b> Manual Override</p> <p><b>X</b> No Manual Override</p>	<p><b>Spool Configuration</b></p> <p><b>H</b> Normally Open</p> <p><b>C</b> Normally Closed</p> <p><b>Seal</b></p> <p><b>N</b> Buna-N</p> <p><b>V</b> Viton</p>	<p><b>Coil Configuration*</b></p> <p><b>ISO/DIN</b></p> <p><b>212</b> 12 VDC</p> <p><b>224</b> 24 VDC</p> <p><b>211</b> 115 VAC</p> <p><b>223</b> 230 VAC</p> <p><b>AMP® Junior Timer</b></p> <p><b>612</b> 12 VDC</p> <p><b>624</b> 24 VDC</p> <p><b>Twin Lead</b></p> <p><b>712</b> 12 VDC</p> <p><b>724</b> 24 VDC</p> <p><b>Deutsch</b></p> <p><b>912</b> 12 VDC</p> <p><b>924</b> 24 VDC</p> <p><b>948</b> 48 VDC</p> <p><b>Metri-Pack</b></p> <p><b>812</b> 12 VDC</p> <p><b>824</b> 24 VDC</p> <p><b>Twin Spade</b></p> <p><b>524</b> 24 VDC</p>
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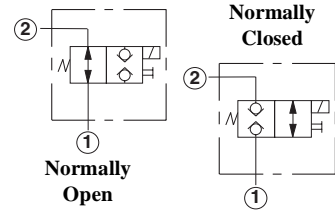
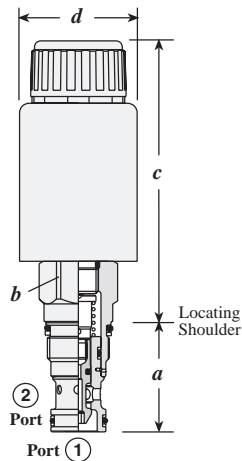
Maximum Leakage (in.<sup>3</sup>/min. at 3000 psi with 150 SUS oil) = 5  
Power (Watts) = 22  
Operating Voltage Tolerance = ± 10%  
Typical response Time (ms) = 50

\* See page 167 for Solenoid Connector Options

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# Solenoid Operated Cartridge Valves

## DIRECT ACTING, 2-POSITION, 2-WAY POPPET DIRECTIONAL VALVE

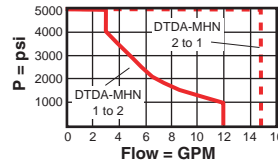
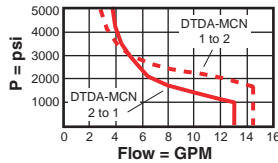


Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	c	d	
10 GPM	DTDA - MHN	T - 13A	1.38	7/8"	3.51	1.47	30/35

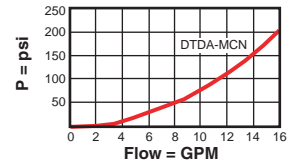
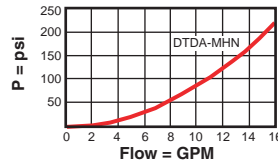
### Performance Curves

#### DTDA-M\*N

Valve Performance Limits at 10% Undervoltage and Stabilized Coil Temperature



Typical Performance Pressure Differential vs. Flow



- Maximum operating pressure = 5000 psi\*\*
- Maximum Leakage at 150 SUS = 10 drops/min.
- Switching frequency = 15000 cycles/hr.
- Proper installation of solenoid valves requires an extra deep socket to clear the solenoid tube. Sockets are available from Snap On tools (P/N SIML280) or Sun Hydraulics (P/N 998-100-006). See [www.sunhydraulics.com](http://www.sunhydraulics.com) for details.

\*\*For valves produced before January 1, 2004 (date code A041), the maximum operating pressure is 5000 psi at port 2 and 3600 psi at port 1. NOTE: While the valve will operate reliably with pressures up to 5000 psi at Port 1, solenoid tube fatigue life is reduced.

### DTDA - \* \* \* - \* \* \*

<p><b>Nominal Capacity</b></p> <p><b>D</b> 10 GPM</p>	<p><b>Control</b></p> <p><b>M</b> Manual Override</p> <p><b>X</b> No Manual Override</p>	<p><b>Spool Configuration</b></p> <p><b>H</b> Normally Open</p> <p><b>C</b> Normally Closed</p> <p><b>Seal</b></p> <p><b>N</b> Buna-N</p> <p><b>V</b> Viton</p>	<p><b>Coil Configuration*</b></p> <p><b>ISO/DIN</b></p> <p><b>212</b> 12 VDC</p> <p><b>224</b> 24 VDC</p> <p><b>211</b> 115 VAC</p> <p><b>223</b> 230 VAC</p> <p><b>AMP® Junior Timer</b></p> <p><b>612</b> 12 VDC</p> <p><b>624</b> 24 VDC</p> <p><b>Twin Lead</b></p> <p><b>712</b> 12 VDC</p> <p><b>724</b> 24 VDC</p> <p><b>Deutsch</b></p> <p><b>912</b> 12 VDC</p> <p><b>924</b> 24 VDC</p> <p><b>948</b> 48 VDC</p> <p><b>Metri-Pack</b></p> <p><b>812</b> 12 VDC</p> <p><b>824</b> 24 VDC</p> <p><b>Twin Spade</b></p> <p><b>524</b> 24 VDC</p>
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Power (Watts) = 22  
 Operating Voltage Tolerance = ± 10%  
 Typical response Time (ms) = 50

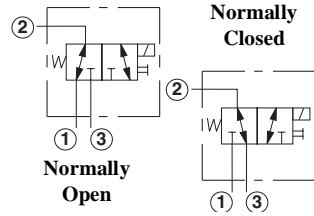
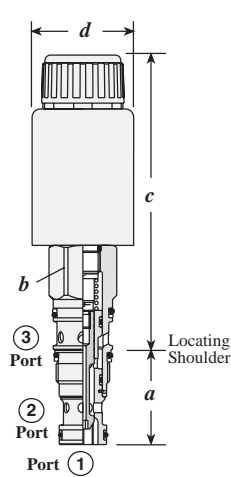
\* See page 167 for Solenoid Connector Options

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# Solenoid Operated Cartridge Valves

## 2-POSITION, 3-WAY SPOOL DIRECTIONAL VALVE

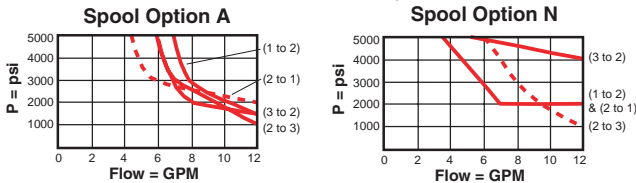


Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	c	d	
10 GPM	<b>DMDA - MNN</b>	T - 11A	1.38	7/8"	4.26	1.47	30/35

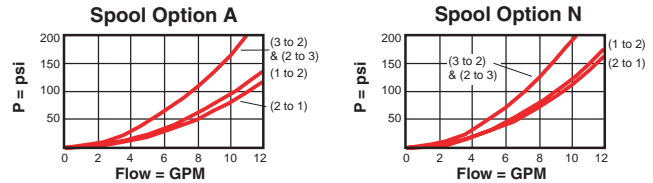
### Performance Curves

#### DMDA-MNN

Valve Performance Limits at 10% Undervoltage and Stabilized Coil Temperature



Typical Performance Pressure Differential vs. Flow



- Maximum operating pressure = 5000 psi\*\*
- Maximum Leakage at 150 SUS = 5 in<sup>3</sup>/min. at 3000 psi
- Switching frequency = 15000 cycles/hr.
- Proper installation of solenoid valves requires an extra deep socket to clear the solenoid tube. Sockets are available from Snap On tools (P/N SIML280) or Sun Hydraulics (P/N 998-100-006). See [www.sunhydraulics.com](http://www.sunhydraulics.com) for details.

\*\* For valves produced before January 1, 2004 (date code A041), the maximum operating pressure is 5000 psi at ports 2 and 3 and 3600 psi at port 1.  
NOTE: While the valve will operate reliably with pressures up to 5000 psi at Port 1, solenoid tube fatigue life is reduced.

## D M D A - \* \* \* - \* \* \*

<p><b>Nominal Capacity</b></p> <p><b>D</b> 10 GPM</p>	<p><b>Control</b></p> <p><b>M</b> Manual Override</p> <p><b>X</b> No manual Override</p>	<p><b>Spool Configuration</b></p> <p><b>A</b> Normally Open Ports 2 to 1</p> <p><b>N</b> Normally Open Ports 2 to 3</p> <p><b>Seal</b></p> <p><b>N</b> Buna-N</p> <p><b>V</b> Viton</p>	<p><b>Coil Configuration*</b></p> <p><b>ISO/DIN</b></p> <p><b>212</b> 12 VDC</p> <p><b>224</b> 24 VDC</p> <p><b>211</b> 115 VAC</p> <p><b>223</b> 230 VAC</p> <p><b>AMP® Junior Timer</b></p> <p><b>612</b> 12 VDC</p> <p><b>624</b> 24 VDC</p> <p><b>Twin Lead</b></p> <p><b>712</b> 12 VDC</p> <p><b>724</b> 24 VDC</p> <p><b>Deutsch</b></p> <p><b>912</b> 12 VDC</p> <p><b>924</b> 24 VDC</p> <p><b>948</b> 48 VDC</p> <p><b>Metri-Pack</b></p> <p><b>812</b> 12 VDC</p> <p><b>824</b> 24 VDC</p> <p><b>Twin Spade</b></p> <p><b>524</b> 24 VDC</p>
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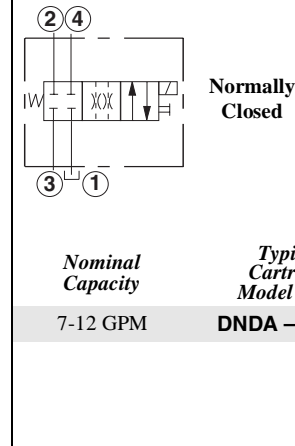
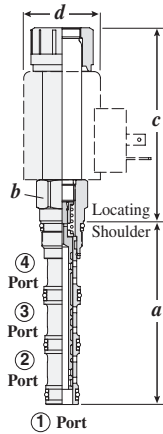
Maximum Leakage (in.<sup>3</sup>/min. at 3000 psi with 150 SUS oil) = 5  
Power (Watts) = 22  
Operating Voltage Tolerance = ± 10%  
Typical response Time (ms) = 30-50

\* See page 167 for Solenoid Connector Options

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# Solenoid Operated Cartridge Valves

## 2-POSITION, 4-WAY SPOOL DIRECTIONAL VALVE

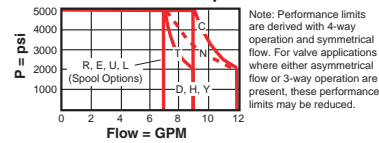


Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	c	d	
7-12 GPM	<b>DNDA – MCN</b>	T - 31A	3.34	7/8"	3.52	1.47	30/35

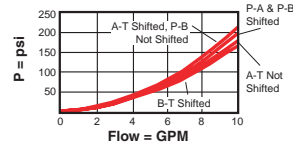
### Performance Curves

#### DNDA-MCN

Valve Performance Limits at 10% Undervoltage and Stabilized Coil Temperature



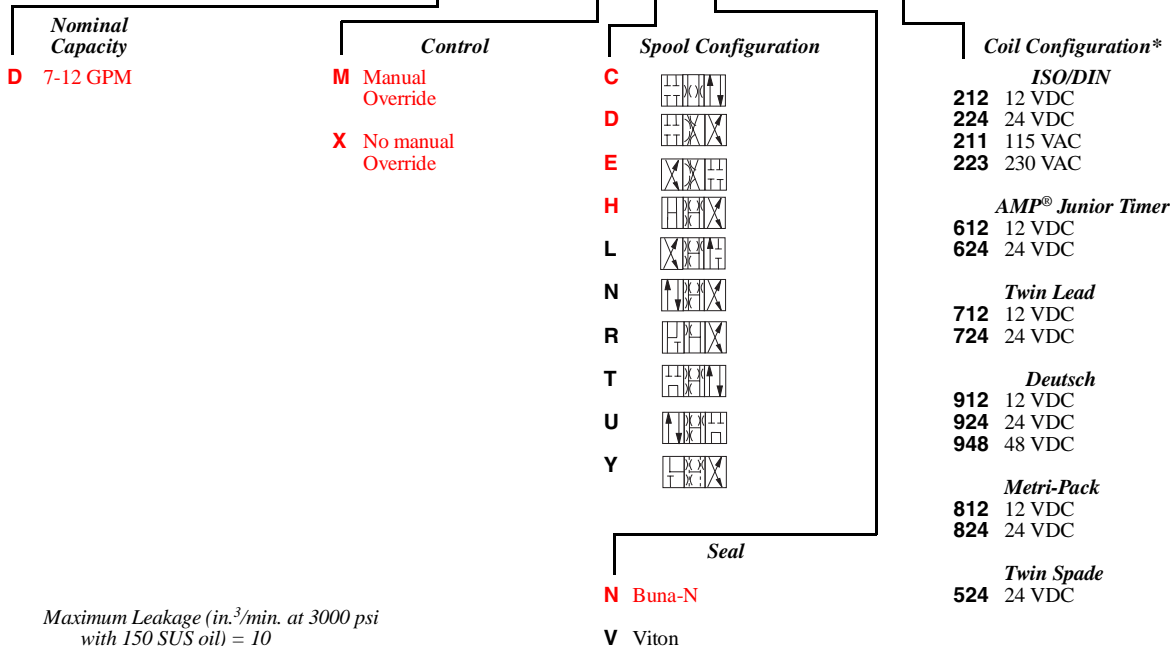
Typical Performance Pressure Differential vs. Flow



- Maximum operating pressure = 5000 psi\*\*
- Maximum Leakage at 150 SUS = 10 in<sup>3</sup>/min. at 3000 psi
- Switching frequency = 15000 cycles/hr
- Proper installation of solenoid valves requires an extra deep socket to clear the solenoid tube. Sockets are available from Snap On tools (P/N SIML280) or Sun Hydraulics (P/N 998-100-006). See [www.sunhydraulics.com](http://www.sunhydraulics.com) for details.

\*\* For valves produced before January 1, 2004 (date code A041), the maximum operating pressure is 5000 psi at ports 2, 3 and 4 and 3600 psi at port 1. NOTE: While the valve will operate reliably with pressures up to 5000 psi at Port 1, solenoid tube fatigue life is reduced.

### DNDA - \* \* \* - \* \* \*



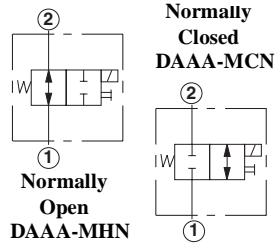
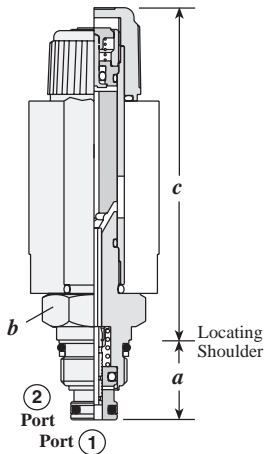
Maximum Leakage (in.<sup>3</sup>/min. at 3000 psi with 150 SUS oil) = 10  
 Power (Watts) = 22  
 Operating Voltage Tolerance = ± 10%  
 Typical response Time (ms) = 30-50

\* See page 167 for Solenoid Connector Options

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# Solenoid Operated Cartridge Valves

## 2-POSITION, 2-WAY SPOOL DIRECTIONAL VALVE – PILOT CAPACITY

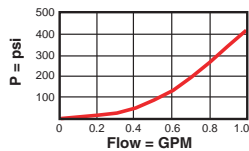


Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)		
			a	b	c		d			
.25 GPM	DAAA – MCN	T - 8A	.75	7/8"	M	C	2.94	3.13	1.22	25/30
.25 GPM	DAAA – MHN	T - 8A	.75	7/8"	M	C	2.94	3.13	1.22	25/30
.25 GPM	DAAC – MCN	T - 8A	.75	7/8"	M	C	2.94	3.13	1.22	25/30
.25 GPM	DAAC – MHN	T - 8A	.75	7/8"	M	C	2.94	3.13	1.22	25/30

### Performance Curves

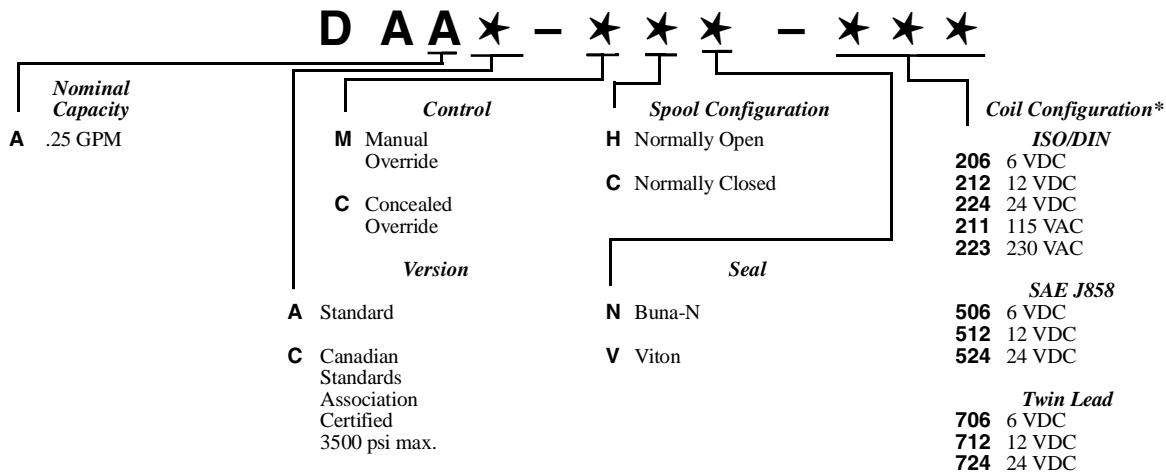
#### DAA\*-M\*N

Pressure vs. Flow



- Maximum operating pressure = 5000 psi
- Maximum Leakage at 150 SUS = 10 drops/min.
- Switching frequency = 15000 cycles/hr.
- Cartridge can be installed directly into a cavity in some Sun pilot operated and ventable cartridges to provide electrically operated pilot control functions.
- Proper installation of solenoid valves requires an extra deep socket to clear the solenoid tube. Sockets are available from Snap On tools (P/N SIML280) or Sun Hydraulics (P/N 998-100-006). See [www.sunhydraulics.com](http://www.sunhydraulics.com) for details.

### OPTION ORDERING INFORMATION



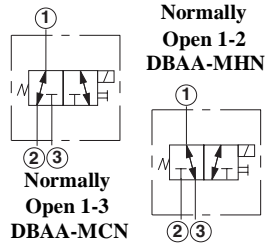
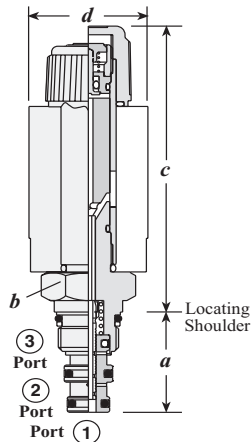
Diameter Effective Orifice (inches) = .045  
 Operating Voltage Tolerance = ± 10%  
 Power (Watts) = 12  
 Typical response Time (ms) = 30

\* See page 167 for Solenoid Connector Options

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# Solenoid Operated Cartridge Valves

## 2-POSITION, 3-WAY SPOOL DIRECTIONAL VALVE – PILOT CAPACITY

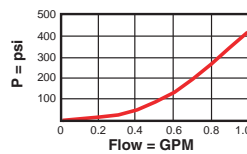


Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)	
			a	b	M	C		d
.25 GPM	DBAA – MCN	T - 9A	1.09	7/8"	2.94	3.13	1.22	25/30
.25 GPM	DBAA – MHN	T - 9A	1.09	7/8"	2.94	3.13	1.22	25/30
.25 GPM	DBAC – MCN	T - 9A	1.09	7/8"	2.94	3.13	1.22	25/30
.25 GPM	DBAC – MHN	T - 9A	1.09	7/8"	2.94	3.13	1.22	25/30

### Performance Curves

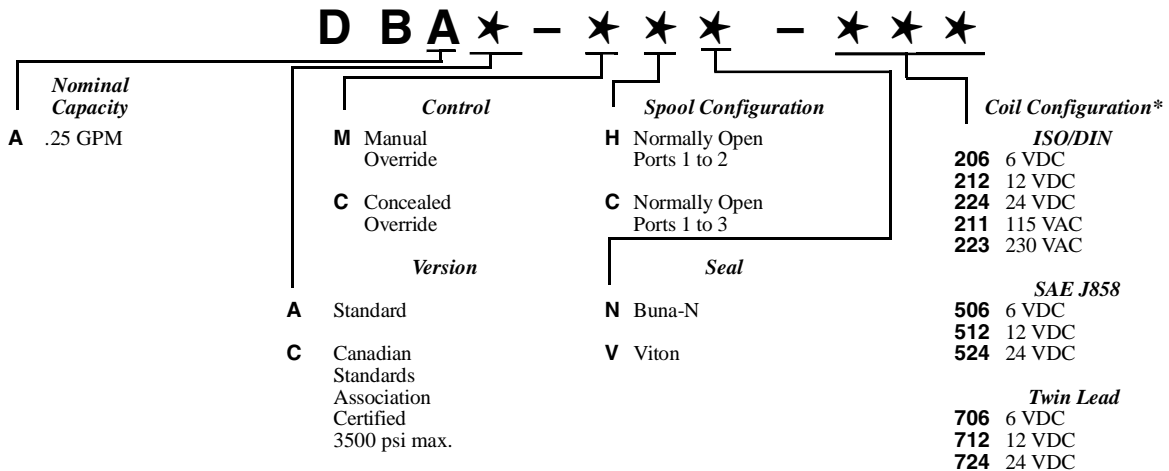
### DBA\*-M\*N

#### Pressure vs. Flow



- Maximum operating pressure = 5000 psi
- Maximum Leakage at 150 SUS = 10 drops/min.
- Switching frequency = 15000 cycles/hr.
- Proper installation of solenoid valves requires an extra deep socket to clear the solenoid tube. Sockets are available from Snap On tools (P/N SIML280) or Sun Hydraulics (P/N 998-100-006). See [www.sunhydraulics.com](http://www.sunhydraulics.com) for details.

### OPTION ORDERING INFORMATION



Diameter Effective Orifice (inches) = .045  
 Operating Voltage Tolerance = ± 10%  
 Power (Watts) = 12  
 Typical response Time (ms) = 30

\* See page 167 for Solenoid Connector Options

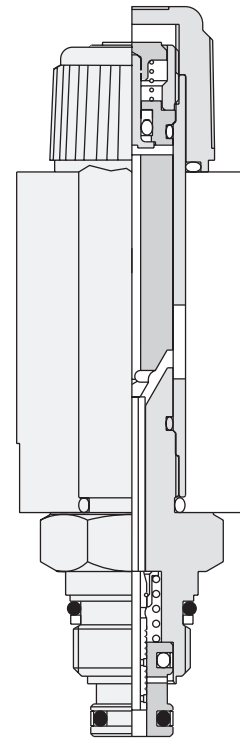
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**NOTES**

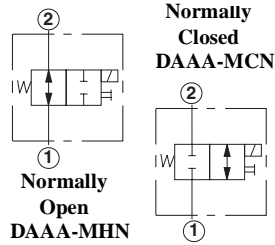
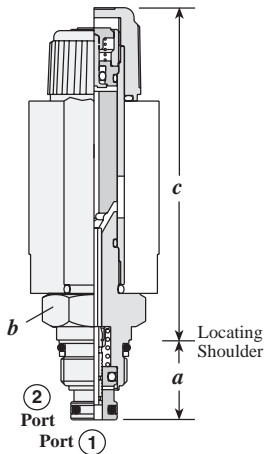


# Pilot Control Valves

		<i>Cartridge Type</i>	<i>Page</i>
Normally Open	Normally Closed	2-position 2-way, Spool Directional Valve - Pilot Capacity	122
Normally Closed	Normally Open	Hydraulically Operated, 2-position 2-way, Spool Directional Valve - Pilot Capacity	123
Normally Open	Normally Closed	Air-operated, 2-position 2-way, Spool Directional Valve - Pilot Capacity	124
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Normally Closed 1-3	Normally Open 1-2	Air-operated, 2-position 3-way, Spool Directional Valve - Pilot Capacity	128
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**2-POSITION, 2-WAY SPOOL DIRECTIONAL VALVE – PILOT CAPACITY**

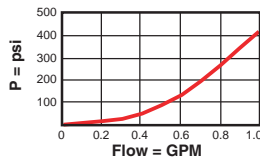


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)		
			a	b	c		d			
.25 GPM	DAAA – MCN	T - 8A	.75	7/8"	M	C	2.94	3.13	1.22	25/30
.25 GPM	DAAA – MHN	T - 8A	.75	7/8"	M	C	2.94	3.13	1.22	25/30
.25 GPM	DAAC – MCN	T - 8A	.75	7/8"	M	C	2.94	3.13	1.22	25/30
.25 GPM	DAAC – MHN	T - 8A	.75	7/8"	M	C	2.94	3.13	1.22	25/30

Performance Curves

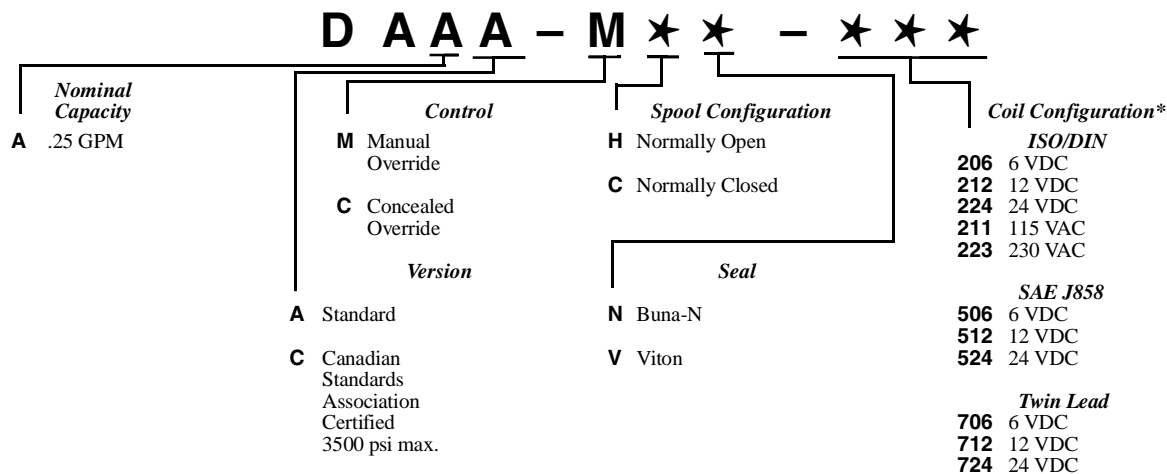
DAA\*-M\*N

Pressure vs. Flow



- Maximum operating pressure = 5000 psi
- Maximum leakage at 150 SUS = 10 drops/min. at 5000 psi
- Switching frequency = 15000 cycles/hour
- Cartridge can be installed directly into a cavity in some Sun pilot operated and ventable cartridges to provide electrically operated pilot control functions.
- Proper installation of solenoid valves requires an extra deep socket to clear the solenoid tube. Sockets are available from Snap On tools (P/N SIML280) or Sun Hydraulics (P/N 998-100-006). See [www.sunhydraulics.com](http://www.sunhydraulics.com) for details.

OPTION ORDERING INFORMATION



\* See page 167 for Solenoid Connector Options

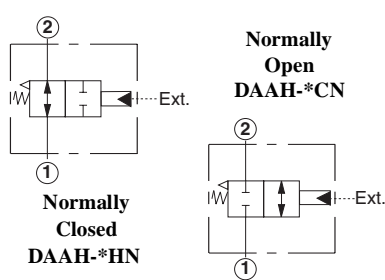
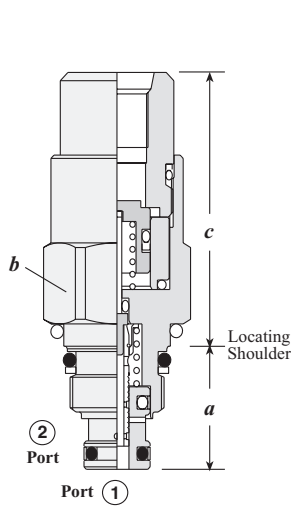
Maximum Leakage (drops/min. at 5000 psi with 150 SUS oil) = 10  
 Diameter Effective Orifice (inches) = .045  
 Operating Voltage Tolerance = ± 20%

Power (Watts) = 12  
 Typical response Time (ms) = 30

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**HYDRAULICALLY OPERATED, 2-POSITION 2-WAY, SPOOL DIRECTIONAL VALVE - PILOT CAPACITY**

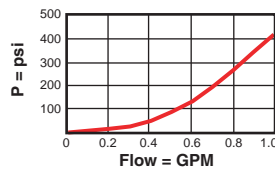


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb.ft.
			a	b	c	
.25 GPM	DAAH - BCN	T - 8A	.75	7/8"	1.66	25/30

Performance Curves

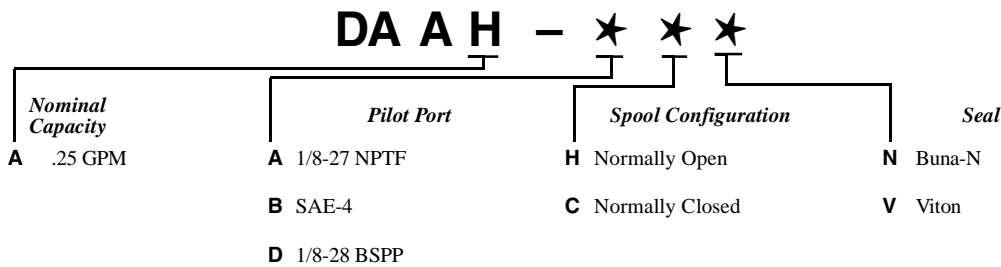
DAAH

Pressure vs. Flow



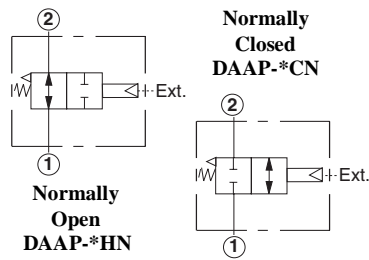
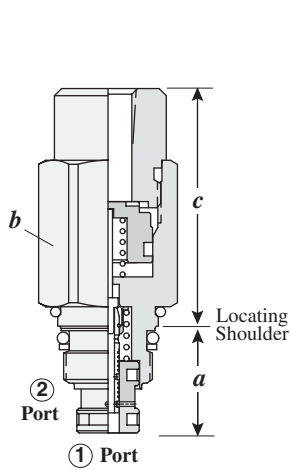
- Maximum operating pressure = 5000 psi
- Maximum leakage at 150 SUS = 10 drops/min. at 5000 psi
- Minimum pilot pressure to operate = 200 psi
- All ports will accept 5000 psi including the pilot control port.
- The preferred flow path through the valve is port 2 to port 1.
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION



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**AIR-OPERATED, 2-POSITION 2-WAY, SPOOL DIRECTIONAL VALVE - PILOT CAPACITY**

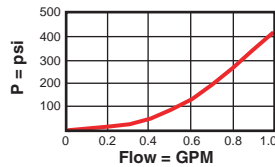


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
.25 GPM	DAAP – FCN	T - 8A	.75	7/8"	1.66	25/30

Performance Curves

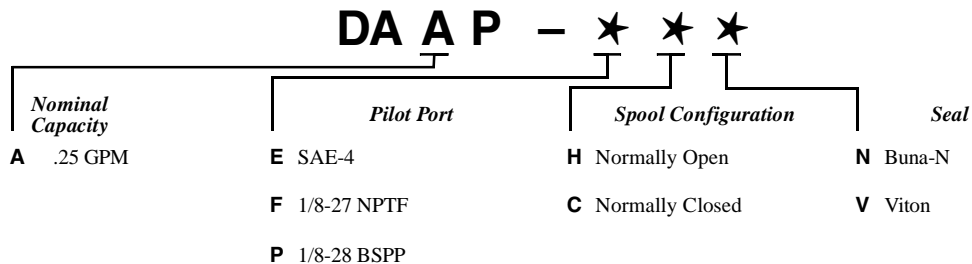
DAAP

Pressure vs. Flow

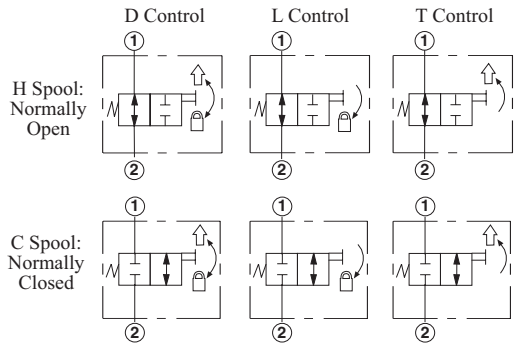
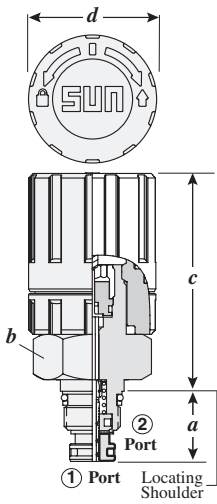


- Maximum operating pressure = 5000 psi
- Maximum leakage at 150 SUS = 10 drops/min. at 5000 psi
- Maximum pilot pressure = 70 psi
- Minimum pilot pressure to operate = 20 psi + port 1 pressure/100 psi
- All ports will accept 5000 psi with the exception of the pilot port which accepts 500 psi maximum.
- The preferred flow path through the valve is port 2 to port 1.
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION



**MANUALLY OPERATED, 2-POSITION 2-WAY, SPOOL DIRECTIONAL VALVE - PILOT CAPACITY**



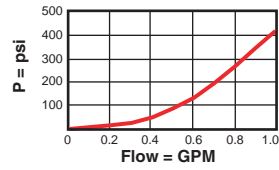
↑ = Twist (Momentary)  
 ☐ = Lock (Detent)

Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque lb. ft.
			a	b	c	d	
.25 GPM	DAAM - TCN	T-8A	.75	1 1/8"	2.90	1.90	25/30

Performance Curves

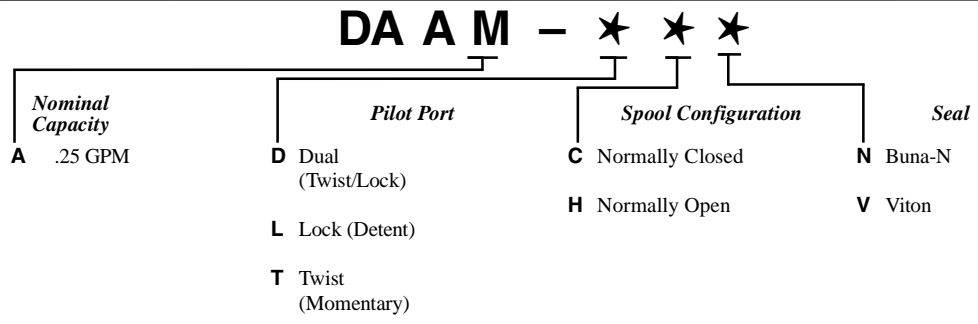
DAAM

Pressure vs. Flow



- Maximum operating pressure = 5000 psi
- Maximum leakage at 150 SUS = 10 drops/min. at 5000 psi
- The preferred flow path through the valve is port 2 to port 1.
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION

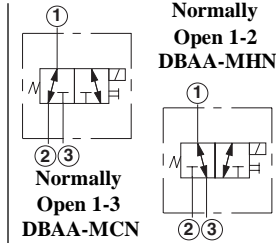
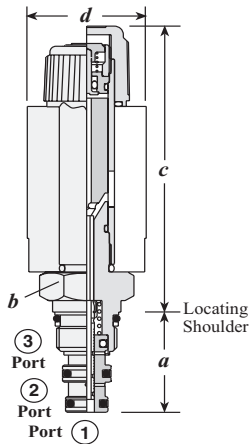


**NOTE: Designed for 10,000 cycles of operation maximum under normal conditions.**

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**2-POSITION, 3-WAY SPOOL DIRECTIONAL VALVE – PILOT CAPACITY**

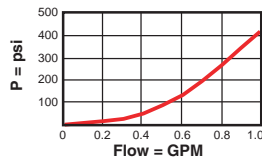


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)	
			a	b	M	C		d
.25 GPM	DBAA – MCN	T - 9A	1.09	7/8"	2.94	3.13	1.19	25/30
.25 GPM	DBAA – MHN	T - 9A	1.09	7/8"	2.94	3.13	1.19	25/30
.25 GPM	DBAC – MCN	T - 9A	1.09	7/8"	2.94	3.13	1.19	25/30
.25 GPM	DBAC – MHN	T - 9A	1.09	7/8"	2.94	3.13	1.19	25/30

Performance Curves

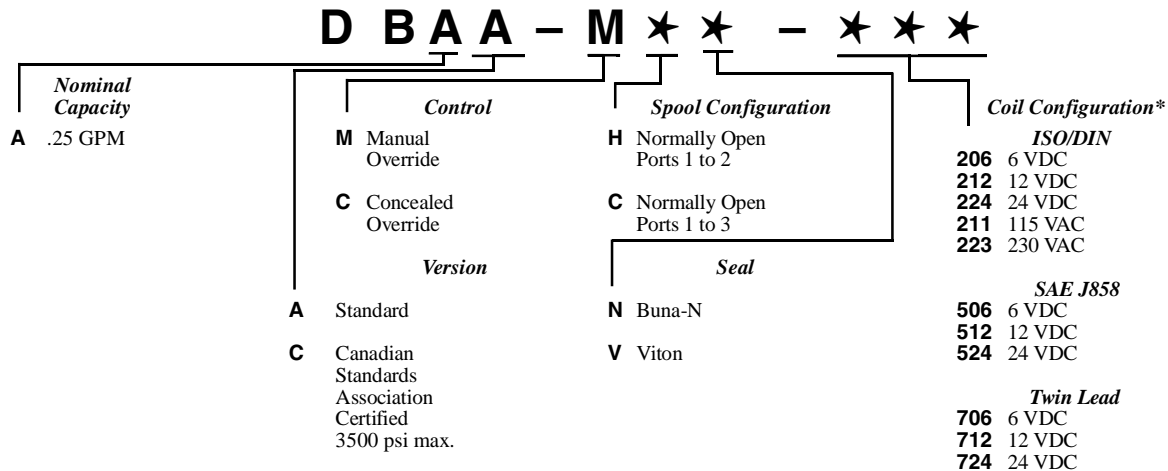
DBA\*-M\*N

Pressure vs. Flow



- Maximum operating pressure = 5000 psi
- Maximum leakage at 150 SUS = 10 drops/min. at 5000 psi
- Switching frequency = 15000 cycles/hour
- Proper installation of solenoid valves requires an extra deep socket to clear the solenoid tube. Sockets are available from Snap On tools (P/N SIML280) or Sun Hydraulics (P/N 998-100-006). See [www.sunhydraulics.com](http://www.sunhydraulics.com) for details.

OPTION ORDERING INFORMATION



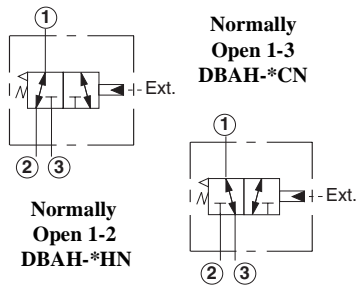
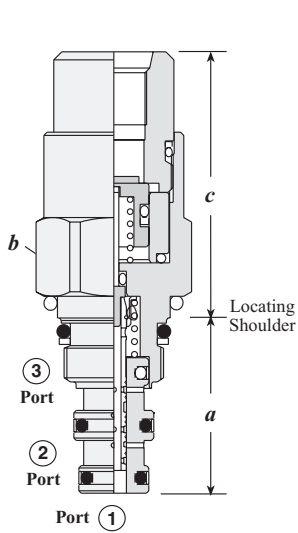
\* See page 167 for Solenoid Connector Options

Maximum Leakage (drops/min. at 5000 psi with 150 SUS oil) = 10  
 Diameter Effective Orifice (inches) = .045  
 Operating Voltage Tolerance = ± 10%

Power (Watts) = 12  
 Typical response Time (ms) = 30

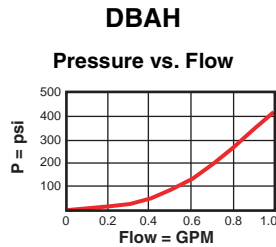
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**HYDRAULICALLY OPERATED, 2-POSITION 3-WAY, SPOOL DIRECTIONAL VALVE - PILOT CAPACITY**



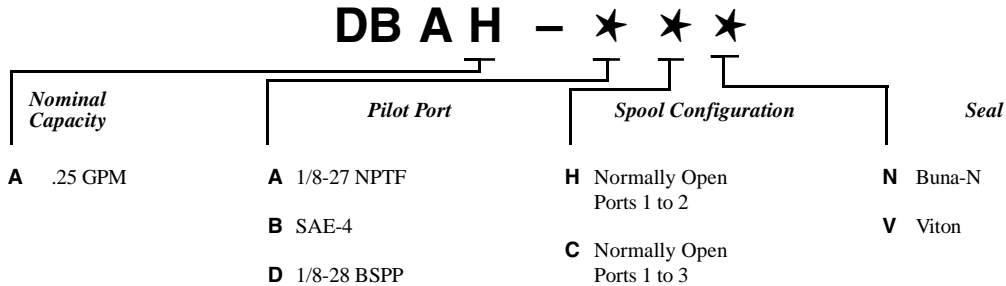
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb.ft.
			a	b	c	
.25 GPM	<b>DBAH - BCN</b>	T - 9A	1.09	7/8"	1.66	25/30

Performance Curves

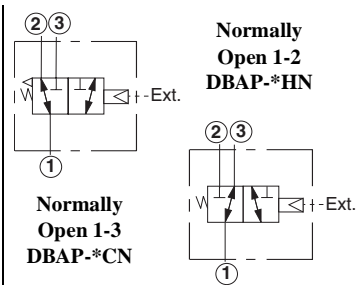
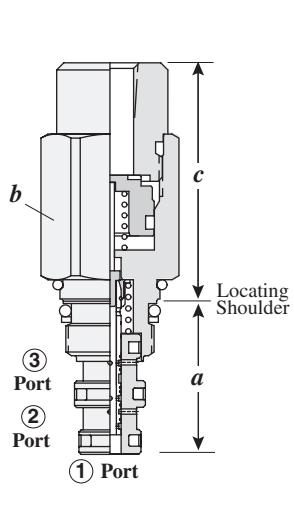


- Maximum operating pressure = 5000 psi
- Maximum leakage at 150 SUS = 10 drops/min. at 5000 psi
- Minimum pilot pressure to operate = 200 psi
- All ports will accept 5000 psi including the pilot control port.

OPTION ORDERING INFORMATION



**AIR-OPERATED, 2-POSITION 3-WAY, SPOOL DIRECTIONAL VALVE - PILOT CAPACITY**

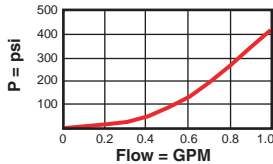


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
.25 GPM	DBAP - FCN	T - 9A	1.09	7/8"	1.66	25/30

Performance Curves

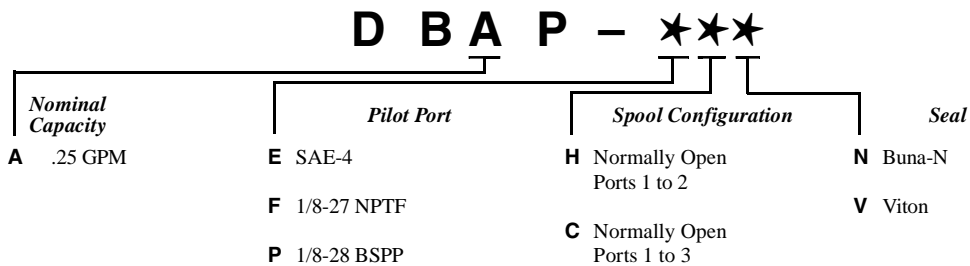
DBAP

Pressure vs. Flow



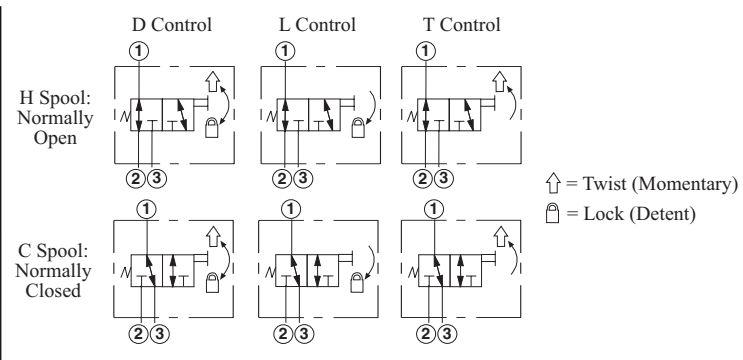
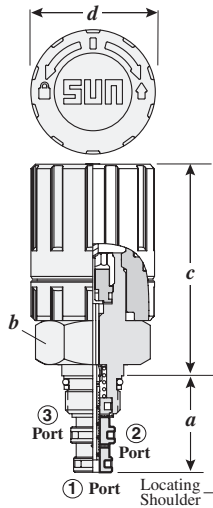
- Maximum operating pressure = 5000 psi
- Maximum leakage at 150 SUS = 10 drops/min. at 5000 psi.
- Maximum pilot pressure = 70 psi
- Minimum pilot pressure to operate = 20 psi + port 1 pressure/100 psi
- All ports will accept 5000 psi with the exception of the pilot port which accepts 500 psi maximum.

OPTION ORDERING INFORMATION



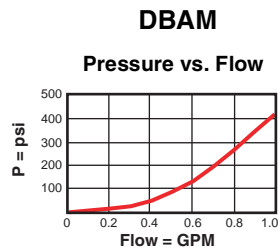


**MANUALLY OPERATED, 2-POSITION 3-WAY, SPOOL DIRECTIONAL VALVE - PILOT CAPACITY**



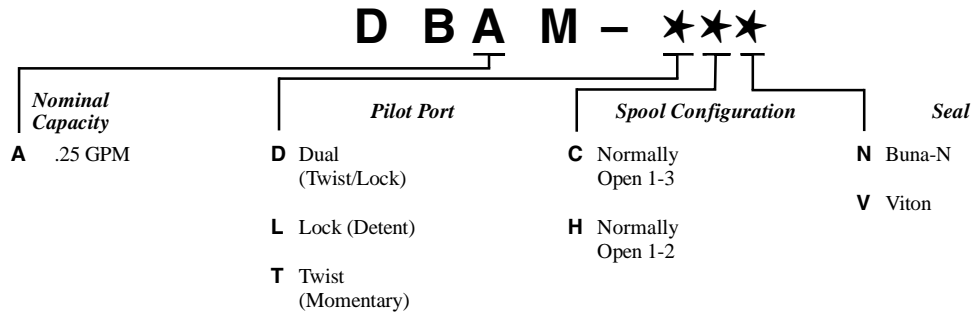
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	c	d	
.25 GPM	<b>DBAM - TCN</b>	T - 9A	1.09	1 1/8"	2.40	1.40	25/30

**Performance Curves**



- Maximum operating pressure = 5000 psi
- Maximum leakage at 150 SUS = 10 drops/min. at 5000 psi
- All ports will accept 5000 psi.

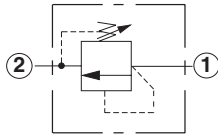
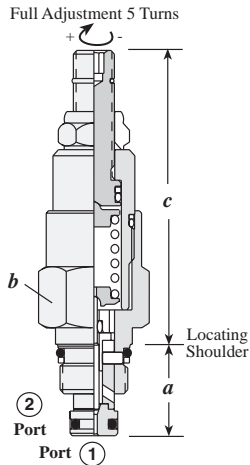
**OPTION ORDERING INFORMATION**



**NOTE: Designed for 10,000 cycles of operation maximum under normal conditions.**



**DIRECT ACTING, ADJUSTABLE PILOT RELIEF**

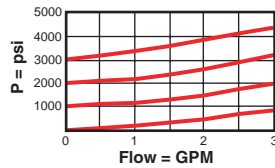


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c			
					L	C	K	
2.5 GPM	<b>RBAE - LAN</b>	T - 8A	.75	7/8"	2.38	2.47	2.66	25/30

Performance Curves

**RBAE**

Pressure vs. Flow



- Maximum operating pressure = 5000 psi
- Maximum leakage = 5 drops/min. at reseal (reseal = 85% of cracking pressure).
- Ports 1 and 2 may be pressured to 5000 psi.
- Back pressure at port 2 (outlet) is directly additive to the pressure setting at port 1 (inlet).
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

**OPTION ORDERING INFORMATION**

**R B A E - ★★**

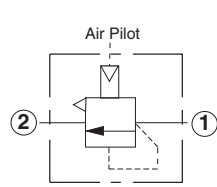
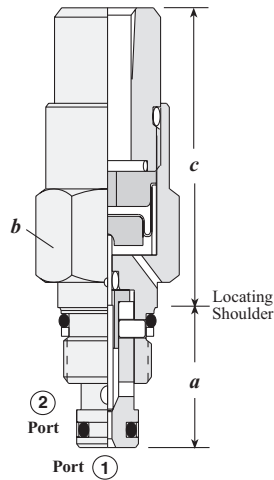
Nominal Capacity	Control**	Adjustment Range	Seal
<b>A</b> 2.5 GPM	<b>L</b> Standard Screw	<b>A</b> 25 - 3000 psi	<b>N</b> Buna-N
	<b>C</b> Concealed	<b>B</b> 25 - 1500 psi	<b>V</b> Viton
	<b>K</b> Handknob	<b>C</b> 25 - 6000 psi	
		<b>D</b> 25 - 800 psi	
		<b>E</b> 25 - 400 psi	
		<b>W</b> 25 - 4500 psi	

\*\* See page 162 for information on Control Options

Adjustment Range Options:  
 A, B, C, and W are standard set at 1000 psi.  
 D Option is standard set at 400 psi.  
 E Option is standard set at 200 psi.  
**Customer may specify pressure setting.**

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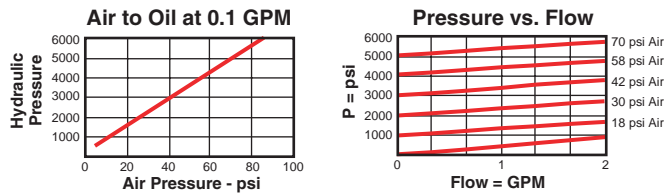
**AIR-CONTROLLED, DIRECTING ACTING PILOT RELIEF**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
2.5 GPM	<b>RBAR – AWN</b>	T - 8A	.75	7/8"	1.60	25/30
2.5 GPM	<b>RBAR – AYN</b>	T - 8A	.75	1 1/8"	1.60	25/30

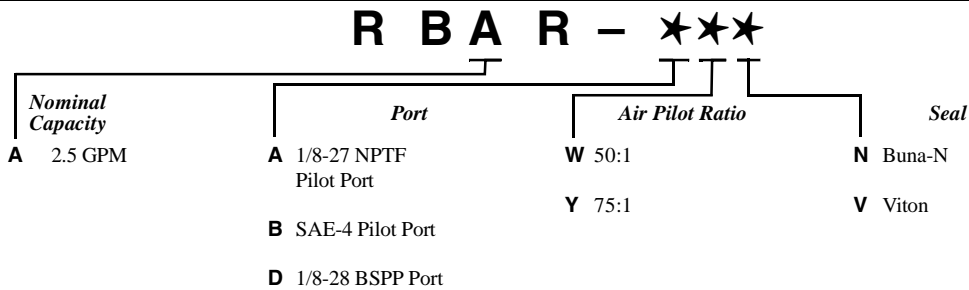
**Performance Curves**

**RBAR**

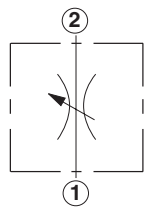
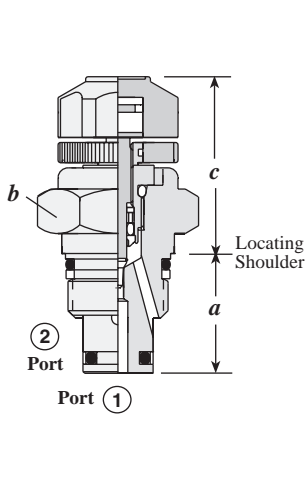


- Maximum operating pressure = 5000 psi
- Maximum leakage = 5 drops/min. at 5000 psi
- Maximum pilot pressure = 150 psi
- Ports 1 and 2 may be pressured to 5000 psi.
- Back pressure at port 2 has no effect on the valve setting.
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

**OPTION ORDERING INFORMATION**



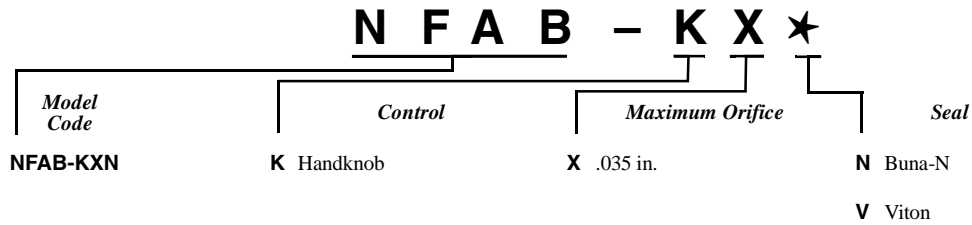
**FULLY ADJUSTABLE NEEDLE VALVE - PILOT CAPACITY**



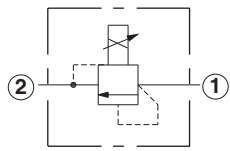
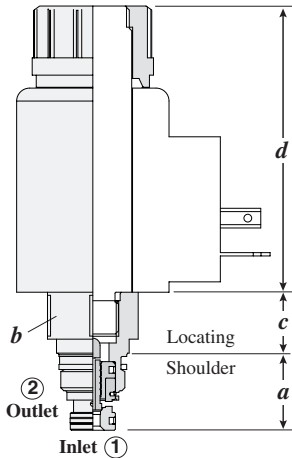
Maximum Orifice	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
.035 in.	<b>NFAB - KXN</b>	T - 8A	.75	7/8"	1.10	25/30

- Maximum operating pressure = 5000 psi
- Maximum leakage at shutoff = less than 5 drops/min. at 5000 psi
- Effective orifice size = .035 in.
- Number of counterclockwise turns fully closed to fully open = 3
- Ports 1 and 2 may be pressured to 5000 psi.

**OPTION ORDERING INFORMATION**



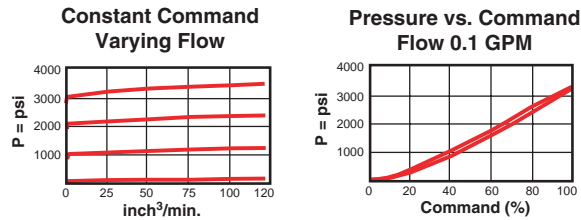
**ELECTRO-PROPORTIONAL PILOT RELIEF**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	c	d	
.25 GPM	<b>RBAP – MAN</b>	T - 8A	.75	7/8	.59	2.76	25/30

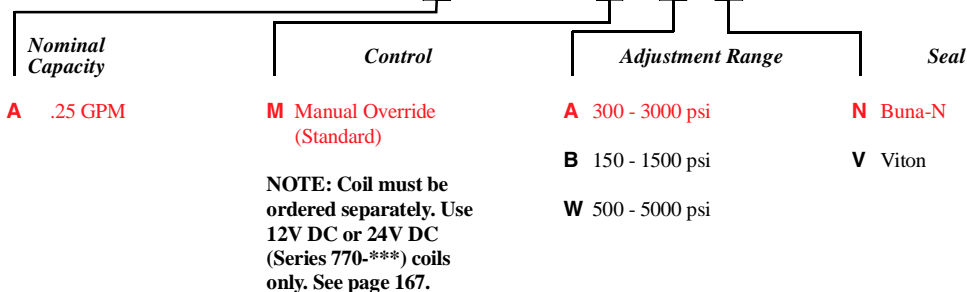
*Performance Curves*

**RBAP**



- Maximum operating pressure = 5000 psi
- Maximum leakage = 1.5 in<sup>3</sup>/min at reseal
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to valve setting
- Reseat exceeds 85% of cracking pressure.
- Hysteresis with dither <4%
- Hysteresis with DC input <8%
- Linearity with dither <2%
- For optimum performance, an amplifier with current sensing and adjustable dither should be used. Dither should be adjustable between 100 - 250 Hz.

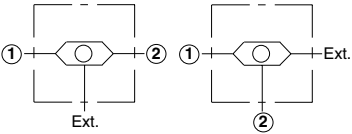
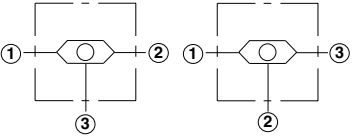
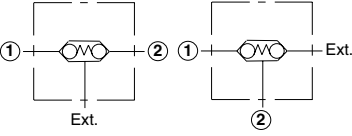
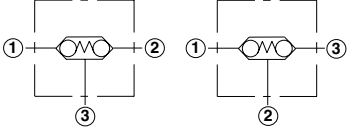
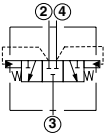
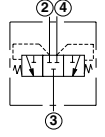
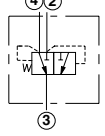
**RBAP – ★ ★ ★**

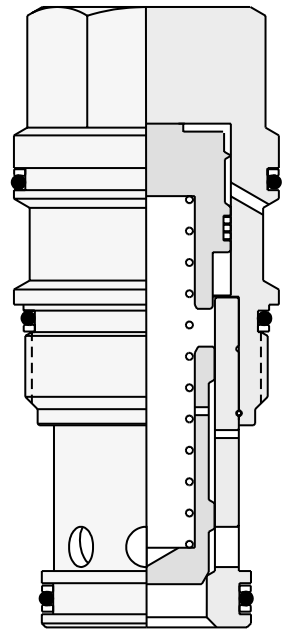


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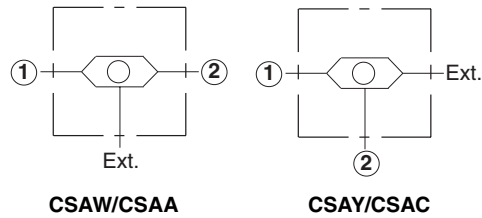
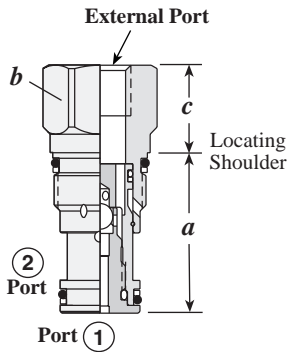
**NOTES**

# Shuttle Valves

	<i>Cartridge Type</i>	<i>Page</i>
	Single Ball Shuttle	136
	Single Ball Shuttle Valve with Signal at Port 3 or Port 2	137
	Back-to-back Check/Shuttle	138
	Back-to-back Check/Shuttle	139
	Low Side, 3-position, Hot Oil Shuttle Valve	140
	High Side, 3-position, Shuttle Valve	141
	Spring Offset, 2-position, High Side Shuttle Valve	142



**SINGLE BALL SHUTTLE**



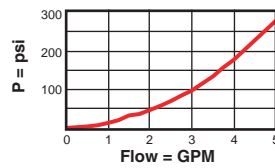
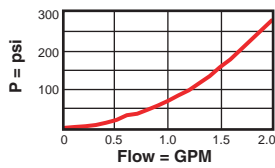
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
1.25 GPM	CSAW – BXN	T - 162A	1.22	3/4"	.81	25/30
1.25 GPM	CSAY – BXN	T - 162A	1.22	3/4"	.81	25/30
2.5 GPM	CSAA – BXN	T - 13A	1.38	7/8"	1.19	30/35
2.5 GPM	CSAC – BXN	T - 13A	1.38	7/8"	1.19	30/35

Performance Curves

CSAW/CSAY

CSAA/CSAC

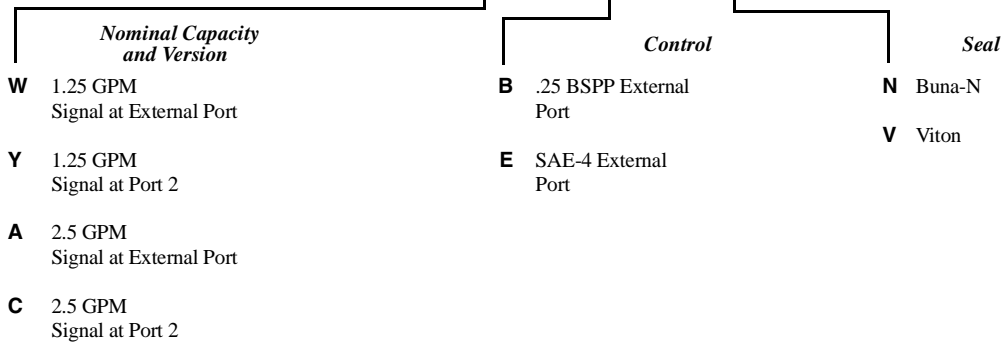
Typical Pressure Drop



- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 5 drops/min.

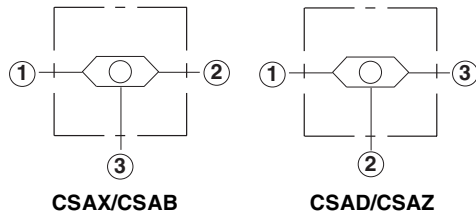
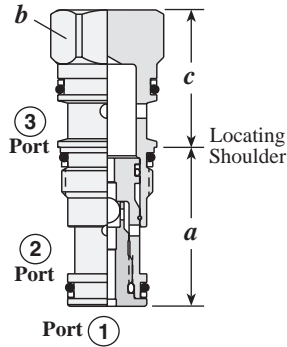
**OPTION ORDERING INFORMATION**

**CS A \* - \* X \***





**SINGLE BALL SHUTTLE VALVE WITH SIGNAL AT PORT 3 OR PORT 2**



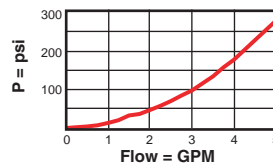
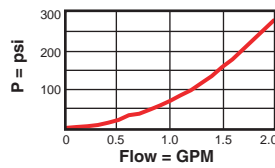
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
1.25 GPM	CSAX – XXN	T - 163A	1.22	3/4"	1.25	25/30
1.25 GPM	CSAZ – XXN	T - 163A	1.22	3/4"	1.25	25/30
2.5 GPM	CSAB – XXN	T - 11A	1.38	7/8"	1.17	30/35
2.5 GPM	CSAD – XXN	T - 11A	1.38	7/8"	1.19	30/35

Performance Curves

CSAX/CSAZ

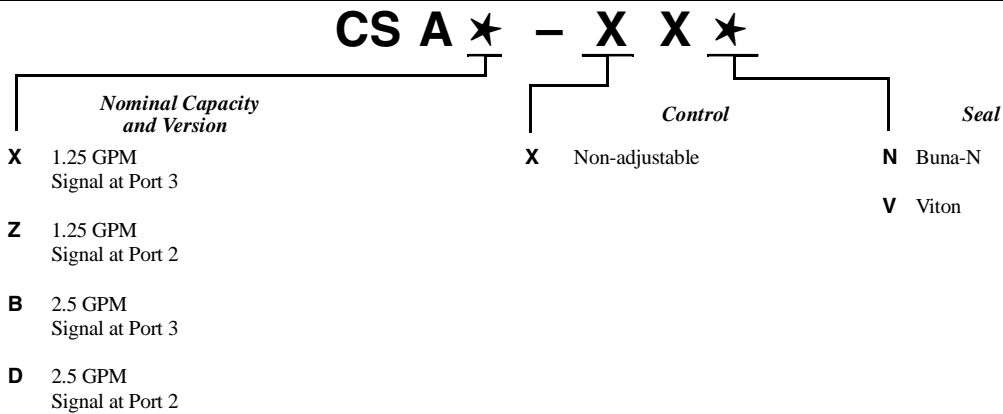
CSAB/CSAD

Typical Pressure Drop



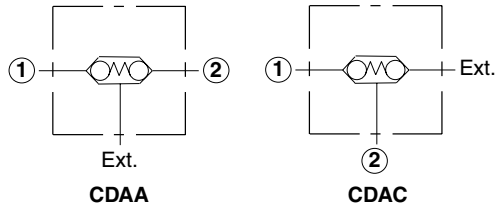
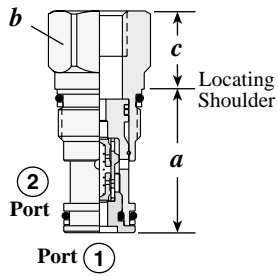
- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 5 drops/min.

OPTION ORDERING INFORMATION



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**BACK-TO-BACK CHECK/SHUTTLE**

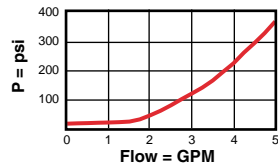


Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
2.5 GPM	CDAA – BBN	T - 13A	1.38	7/8"	1.19	30/35
2.5 GPM	CDAC – BBN	T - 13A	1.38	7/8"	.75	30/35

Performance Curves

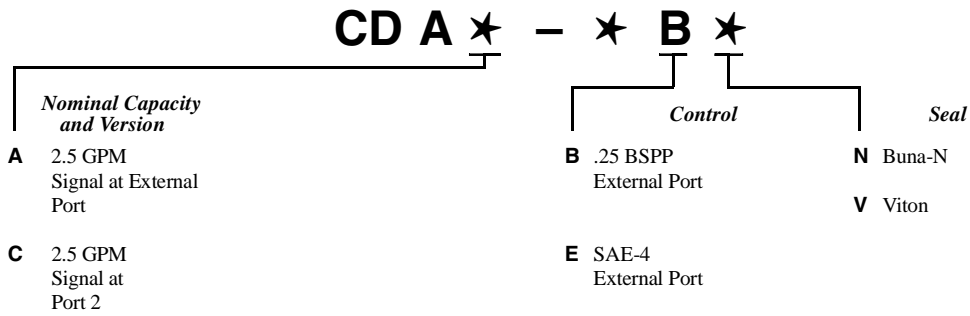
CDAA/CDAC

Typical Pressure Drop

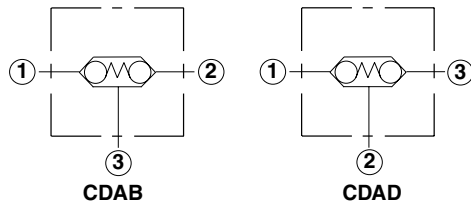
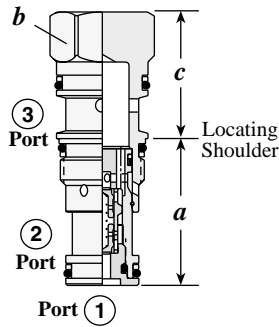


- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 5 drops/min.
- The back-to-back checks do not provide a means of lowering a signal. They will trap a high signal if the load pressures drop to a lower pressure. Some means of bleeding off the signal should be provided.
- 15 psi check.

OPTION ORDERING INFORMATION



**BACK-TO-BACK CHECK/SHUTTLE**

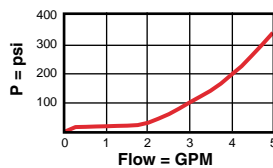


Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
2.5 GPM	CDAB - XBN	T - 11A	1.38	7/8"	1.19	30/35
2.5 GPM	CDAD - XBN	T - 11A	1.38	7/8"	1.19	30/35

*Performance Curves*

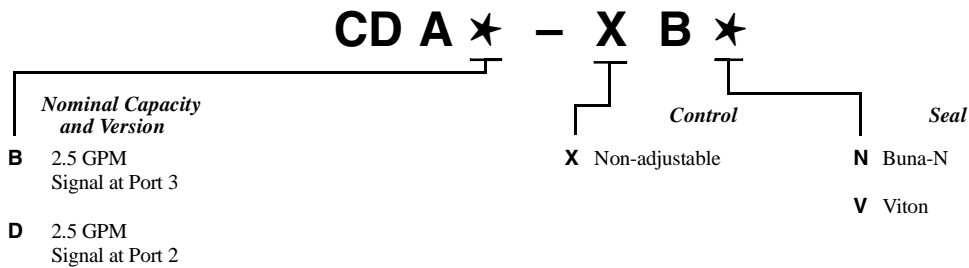
**CDAB/CDAD**

Typical Pressure Drop



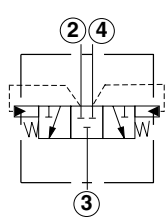
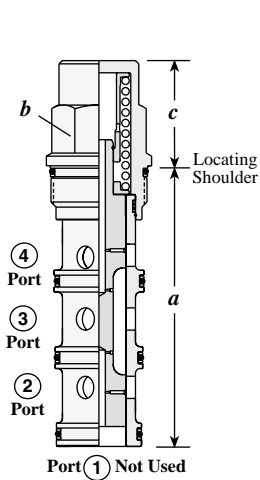
- Maximum operating pressure = 5000 psi
- Maximum valve leakage = 5 drops/min.
- The back-to-back checks do not provide a means of lowering a signal. They will trap a high signal if the load pressures drop to a lower pressure. Some means of bleeding off the signal should be provided.
- 15 psi check

**OPTION ORDERING INFORMATION**



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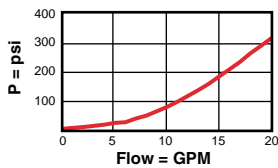
**LOW SIDE, 3-POSITION, HOT OIL SHUTTLE VALVE**



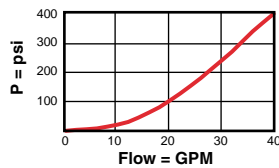
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
15 GPM	DSCH – XHN	T - 31A	3.35	7/8"	1.19	30/35
30 GPM	DSEH – XHN	T - 32A	3.63	1 1/8"	1.31	45/50
60 GPM	DSGH – XHN	T - 33A	4.50	1 1/4"	1.63	150/160
120 GPM	DSIH – XHN	T - 34A	5.50	1 5/8"	2.00	350/375

Performance Curves

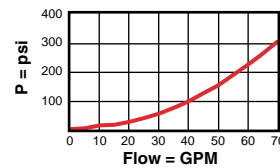
DSCH



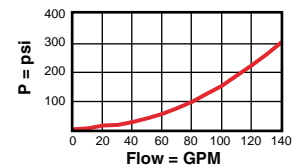
DSEH



DSGH



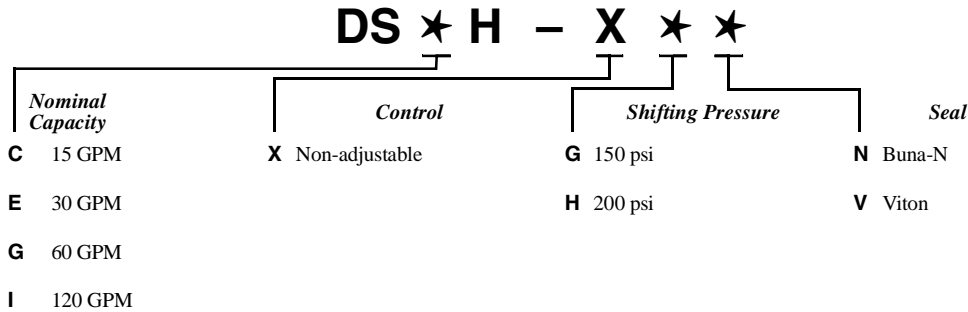
DSIH



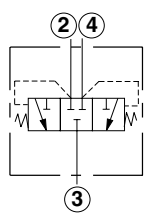
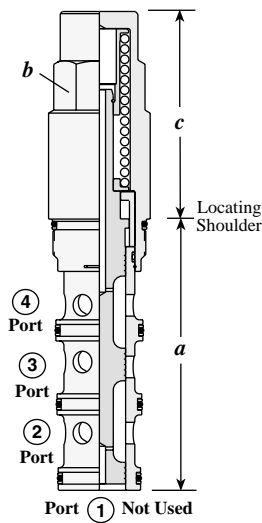
Typical Pressure Drop

- Maximum operating pressure = 5000 psi
- Pilot flow = DSCH, DSEH: 23 in<sup>3</sup>/min., DSGH, DSIH: 46 in<sup>3</sup>/min. (Port 2 and 4 to Port 3).
- Note: Low shift values can potentially result in charge pump pressure alone inadvertently shifting the valve. Use care when selecting shift pressure.
- Pressures on Ports 2 and 4 must equalize before reversed shift can take place.

OPTION ORDERING INFORMATION



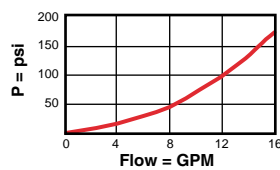
**HIGH SIDE, 3-POSITION, SHUTTLE VALVE**



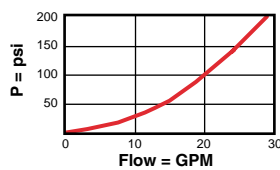
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
15 GPM	DSCS – XCN	T - 31A	3.35	7/8"	1.44	30/35
30 GPM	DSES – XCN	T - 32A	3.63	1 1/8"	1.63	45/50
60 GPM	DSGS – XCN	T - 33A	4.50	1 1/4"	2.83	150/160
120 GPM	DSIS – XCN	T - 34A	5.50	1 5/8"	4.21	350/375

**Performance Curves**

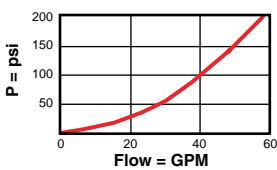
**DSCS**



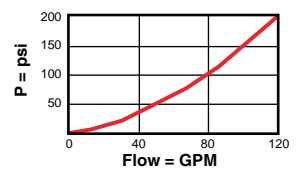
**DSES**



**DSGS**



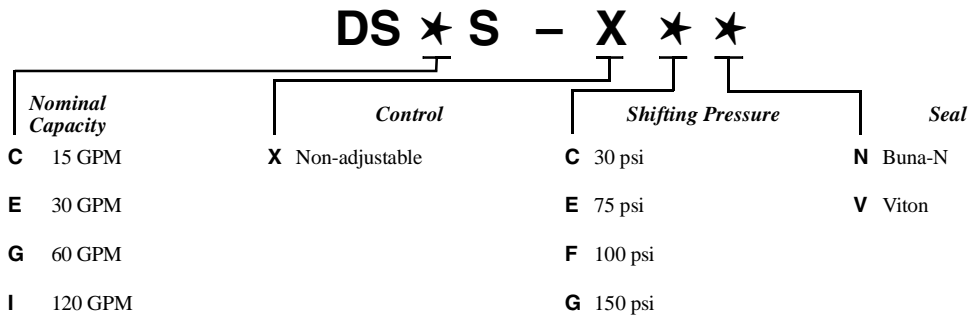
**DSIS**



Pressure Drop, Port 2 or 4 to Port 3

- Maximum operating pressure = 5000 psi
- Maximum valve leakage = DSCS: 2 in<sup>3</sup>/min. at 1000 psi, DSES: 3 in<sup>3</sup>/min. at 1000 psi, DSGS: 4 in<sup>3</sup>/min. at 1000 psi, DSIS: 5 in<sup>3</sup>/min. at 1000 psi

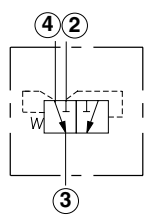
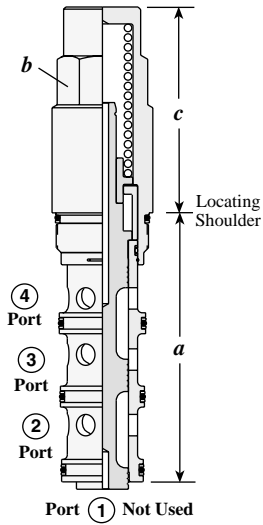
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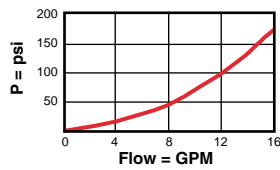
**SPRING OFFSET, 2-POSITION, HIGH SIDE SHUTTLE**



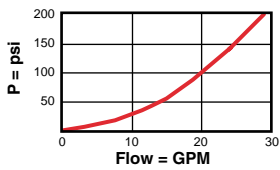
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
15 GPM	DSCO – XCN	T - 31A	3.35	7/8"	1.44	30/35
30 GPM	DSEO – XCN	T - 32A	3.63	1 1/8"	1.63	45/50
60 GPM	DSGO – XCN	T - 33A	4.50	1 1/4"	2.83	150/160
120 GPM	DSIO – XCN	T - 34A	5.50	1 5/8"	4.21	350/375

Performance Curves

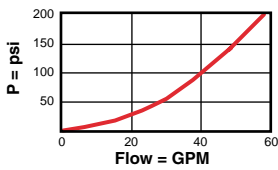
DSCO



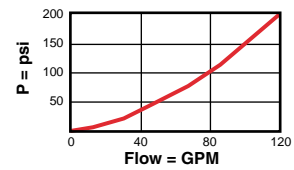
DSEO



DSGO



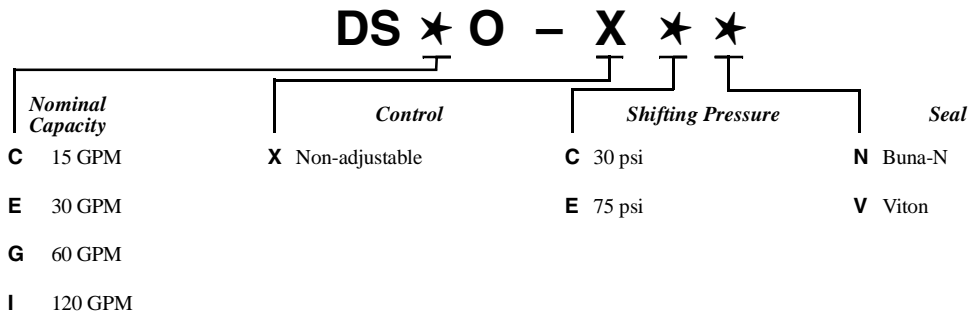
DSIO



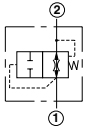
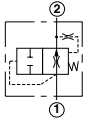
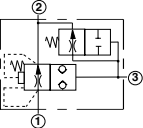
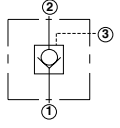
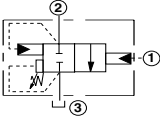
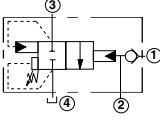
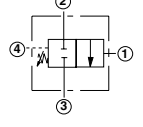
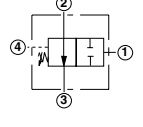
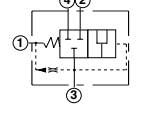
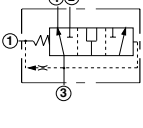
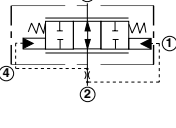
Pressure Drop, Port 4 or 2 to Port 3

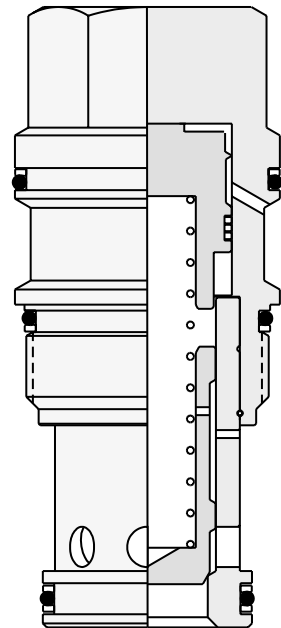
- Maximum operating pressure = 5000 psi
- Minimum pilot pressure required to shift valve = C Range: 30 psi, E Range: 75 psi

OPTION ORDERING INFORMATION

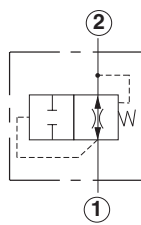
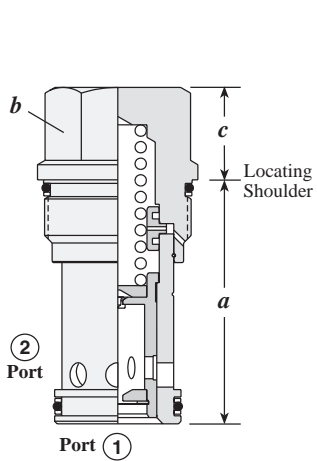


# Circuit Savers

<i>Cartridge Type</i>	<i>Page</i>
	144
	145
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	149
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	151
	152
	153
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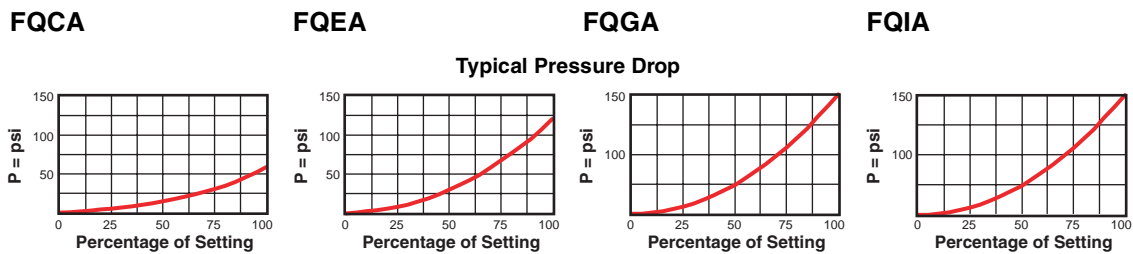


**FIXED ORIFICE, FLOW FUSE VALVE**



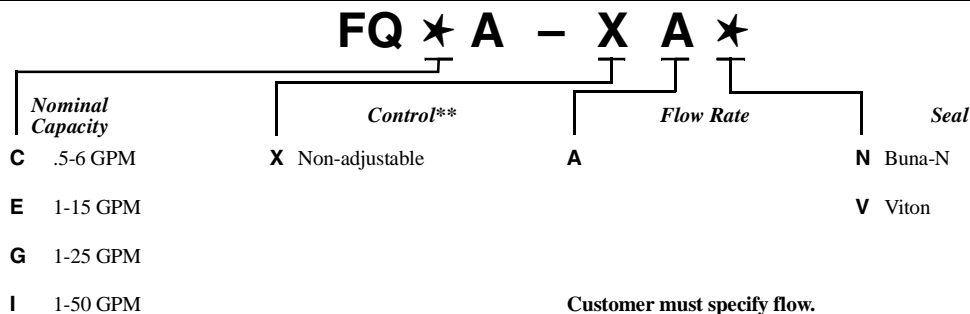
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
.5-6 GPM	<b>FQCA - XAN</b>	T - 13A	1.38	7/8"	.75	30/35
1-15 GPM	<b>FQEA - XAN</b>	T - 5A	1.62	1 1/8"	.69	45/50
1-25 GPM	<b>FQGA - XAN</b>	T - 16A	2.44	1 1/4"	.97	150/160
1-50 GPM	<b>FQIA - XAN</b>	T - 18A	3.13	1 5/8"	1.19	350/375

**Performance Curves**



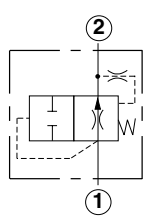
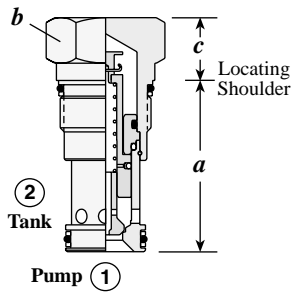
- Maximum operating pressure = 5000 psi
- Maximum valve leakage = FQCA: 2 in<sup>3</sup>/min. at 1000 psi, FQEA: 3 in<sup>3</sup>/min. at 1000 psi, FQGA: 4 in<sup>3</sup>/min. at 1000 psi, FQIA: 5 in<sup>3</sup>/min. at 1000 psi.
- Valve closes when flow from port 1 to port 2 exceeds the setting of the valve. Valve resets when pressures at port 1 and port 2 are equal.
- Flow setting should be at least 25% above maximum normal system flow.

**OPTION ORDERING INFORMATION**





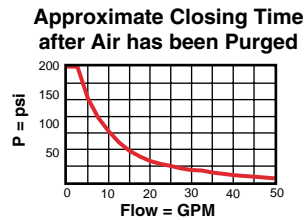
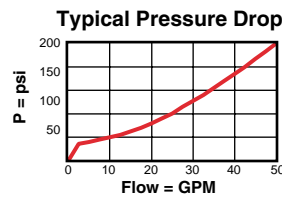
**AIR BLEED AND START-UP VALVE**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
4-50 GPM	<b>NQEB - XAN</b>	T - 3A	1.88	1 1/8"	.69	45/50

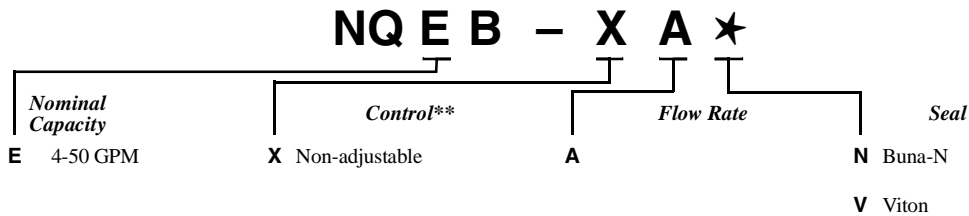
Performance Curves

**NQEB**



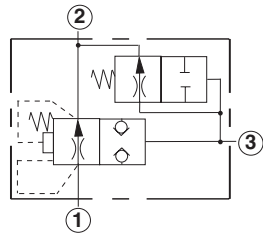
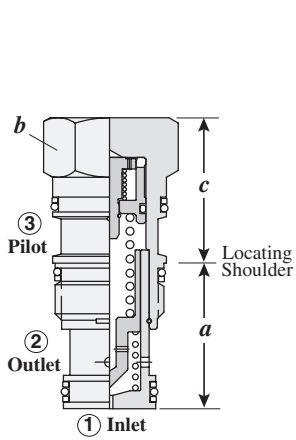
- Maximum operating pressure = 5000 psi
- Air-bleed and start-up valves require a minimum of 4 GPM flow rate and 80 psi system pressure.
- The valve will re-open when system pressure falls below 25 psi.
- After air has been purged, closing times vary from approximately 12 seconds at 4 GPM to 0.5 seconds at 50 GPM.

**OPTION ORDERING INFORMATION**



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**CHECK, PILOT-TO-CLOSE**

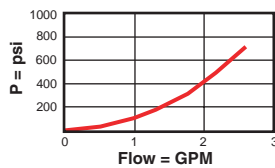


Orifice Diameter	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
.05 in.	COFO - XDN	T - 2A	1.38	1 1/8	1.38	45/50

Performance Curves

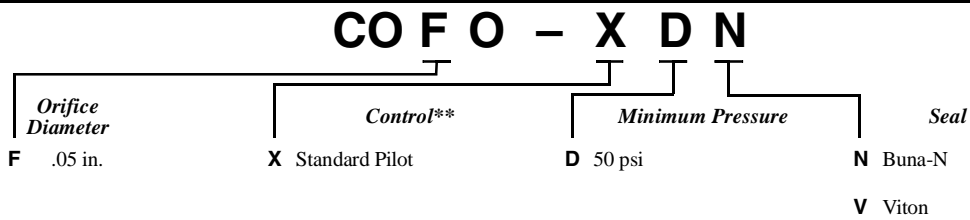
**COFO**

Pressure vs. Flow



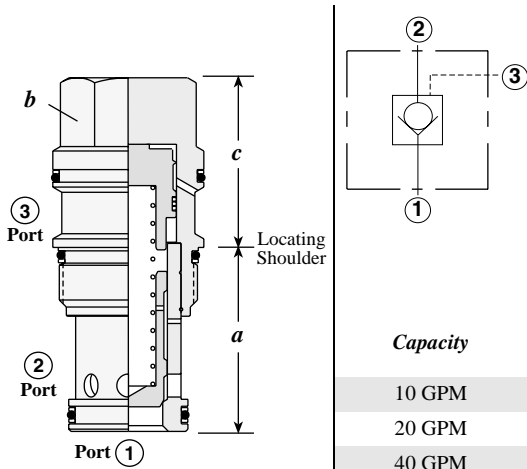
- Maximum operating pressure = 5000 psi
- Pilot ratio = 120:1
- Leakage rate when closed = 5 drops/min.

**OPTION ORDERING INFORMATION**



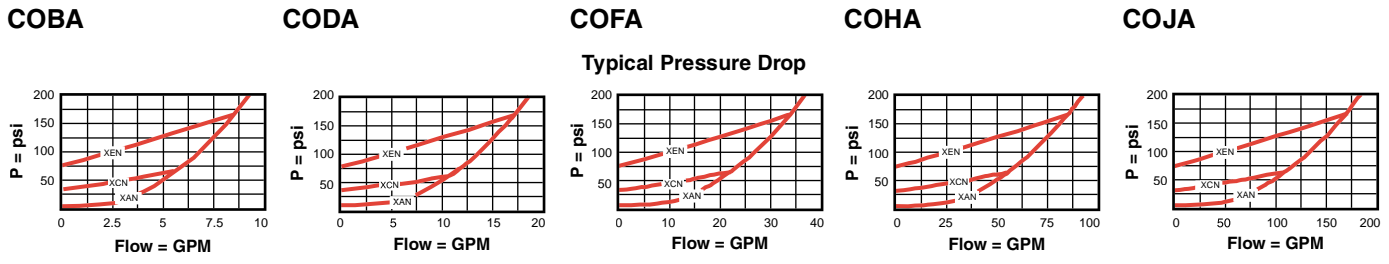
\*\* See page 162 for information on Control Options.

**CHECK, PILOT-TO-CLOSE**



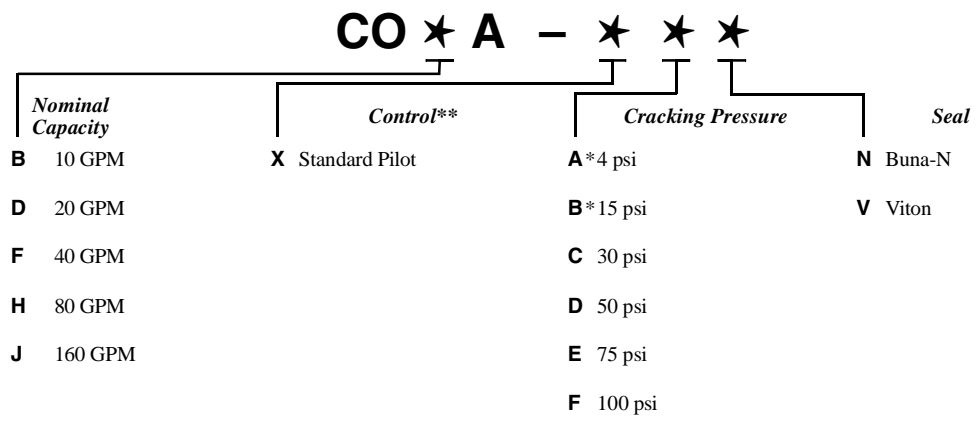
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
10 GPM	<b>COBA – XCN</b>	T - 163A	1.22	3/4"	1.22	25/30
20 GPM	<b>CODA – XCN</b>	T - 11A	1.38	7/8"	1.19	30/35
40 GPM	<b>COFA – XCN</b>	T - 2A	1.38	1 1/8"	1.38	45/50
80 GPM	<b>COHA – XCN</b>	T - 17A	1.81	1 1/4"	1.81	150/160
160 GPM	<b>COJA – XCN</b>	T - 19A	2.50	1 5/8"	2.31	350/375

Performance Curves



- Maximum operating pressure = 5000 psi
- Pilot ratio = 1.8:1
- Leakage rate when closed = 1 drop/min.

**OPTION ORDERING INFORMATION**



\*\* See page 162 for information on Control Options

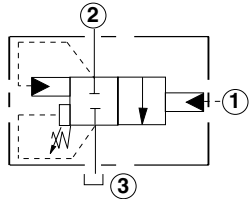
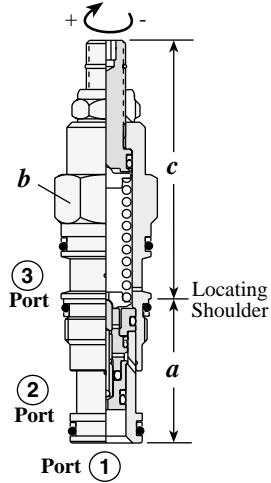
\* COBA and COFA are not available in A and B Cracking Pressures.

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**ACCUMULATOR SENSE, PUMP UNLOAD VALVE - PILOT CAPACITY**

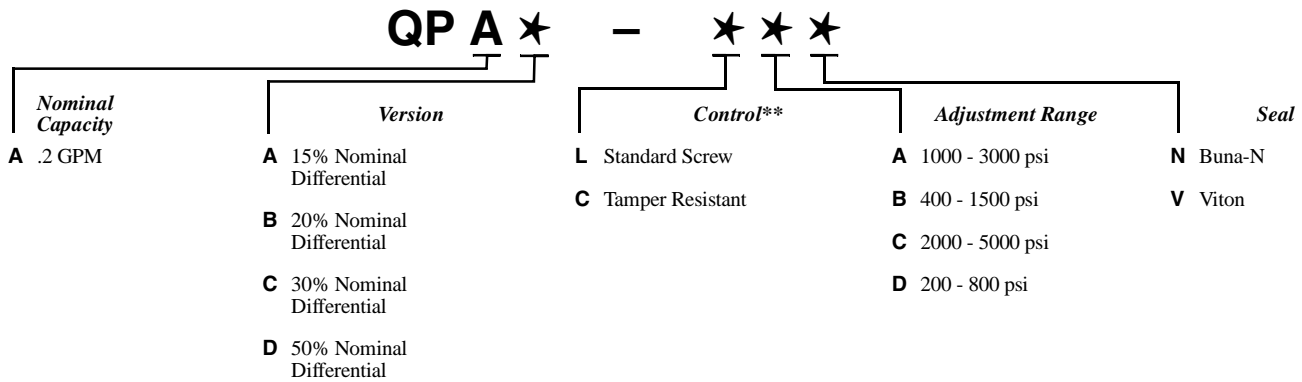
Full Adjustment 5 Turns



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque lb. ft.
			a	b	L	C	
.2 GPM	QPAA – LAN	T - 11A	1.38	7/8"	2.50	2.56	30/35

- Maximum operating pressure = 5000 psi
- When applying this cartridge, a separate drain line is required to prevent erratic operation caused by tank line pressure fluctuations.
- Note: Careful consideration should be given when selecting an adjustment range. System pressure drops and flows tend to affect the operation of unloading valves.

**OPTION ORDERING INFORMATION**

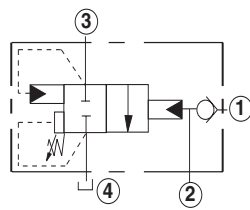
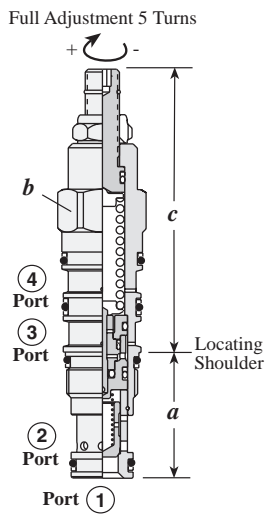


Adjustment Range Options:  
 A and B Options are standard set at 1000 psi.  
 D Option is standard set at 400 psi.  
 C Option is standard set at 2000 psi.  
**Customer may specify pressure setting.**

\*\* See page 162 for information on Control Options

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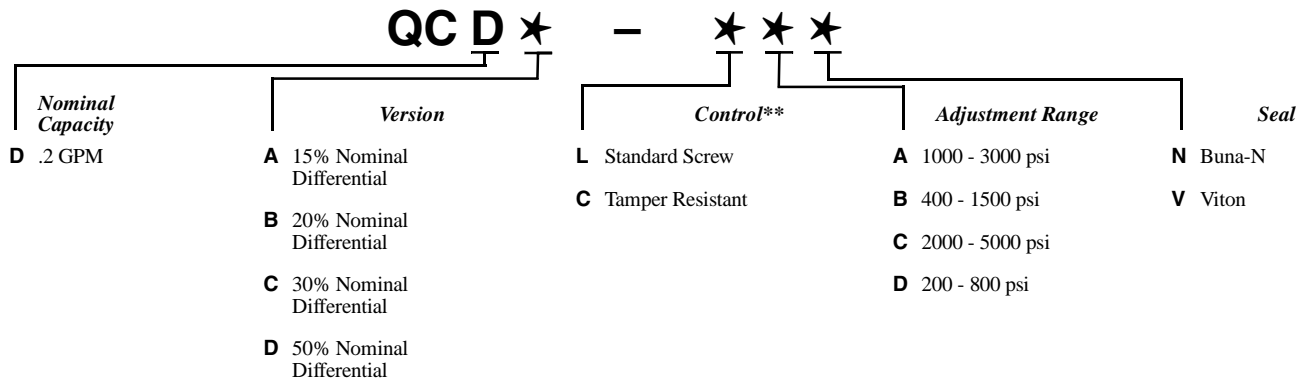
# ACCUMULATOR SENSE, PUMP UNLOAD VALVE WITH CHECK - PILOT CAPACITY



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque lb. ft.
			a	b	L	C	
.2 GPM	QCDA - LAN	T - 21A	1.38	7/8"	3.09	3.15	30/35

- Maximum operating pressure = 5000 psi
- Check valve capacity = 12 GPM
- Free flow check cracking pressure = 4 psi
- Pressure drop, port 1 to port 2 = 70 psi at 12 GPM
- When applying this cartridge, a separate drain line is required to prevent erratic operation caused by tank line pressure fluctuations.
- Note: Careful consideration should be given when selecting an adjustment range. System pressure drops and flows tend to affect the operation of unloading valves.

## OPTION ORDERING INFORMATION

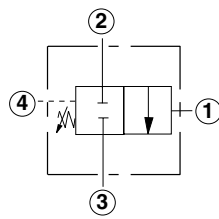
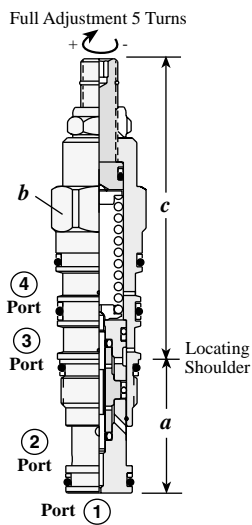


Adjustment Range Options:  
 A and B Options are standard set at 1000 psi.  
 D Option is standard set at 400 psi.  
 C Option is standard set at 2000 psi.  
**Customer may specify pressure setting.**

\*\* See page 162 for information on Control Options

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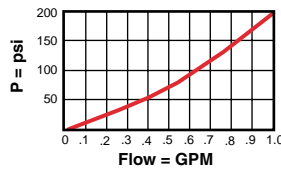
**DIRECT ACTING, 2-WAY DIRECTIONAL VALVE WITH DRAIN TO PORT 4 - NORMALLY CLOSED**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
.5 GPM	<b>DRAX - LAN</b>	T - 21A	1.38	7/8"	3.09	30/35

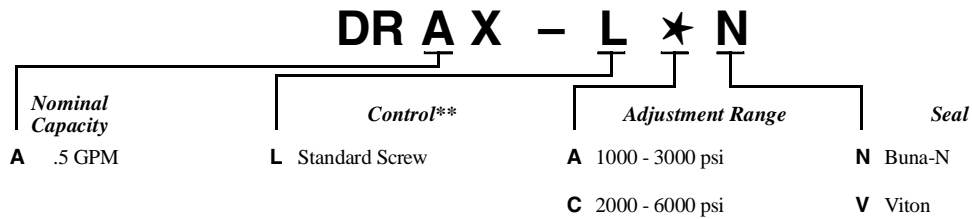
Performance Curves

**DRAX**  
Pressure Drop vs. Flow  
Port 2 to Port 3



- Maximum operating pressure = 5000 psi
- The pilot area (port 1) and the spring chamber drain (port 4) are positively sealed.
- There is spool leakage between the work ports (ports 2 and 3), .03 in<sup>3</sup>/min. at 1000 psi.

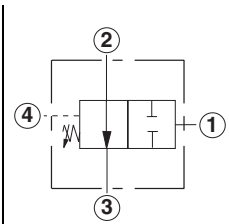
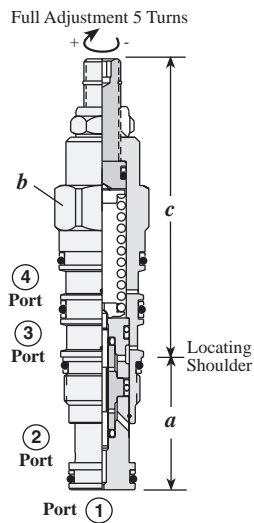
**OPTION ORDERING INFORMATION**



\*\* See page 162 for information on Control Options

Adjustment Range Options:  
A Option is standard set at 1000 psi.  
C Option is standard set at 2000 psi.  
Customer may specify pressure setting.

**DIRECT ACTING, 2-WAY DIRECTIONAL VALVE WITH DRAIN TO PORT 4 - NORMALLY OPEN**

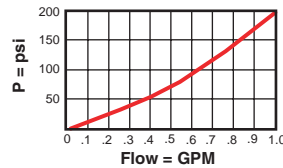


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
.5 GPM	<b>DRAY - LAN</b>	T - 21A	1.38	7/8"	3.09	30/35

Performance Curves

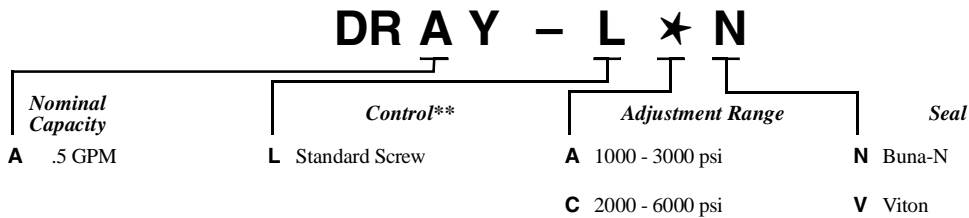
**DRAY**

Pressure Drop vs. Flow  
Port 2 to Port 3



- Maximum operating pressure = 5000 psi
- The pilot area (port 1) and the spring chamber drain (port 4) are positively sealed.
- There is spool leakage between the work ports (ports 2 and 3), .03 in<sup>3</sup>/min. at 1000 psi.

**OPTION ORDERING INFORMATION**

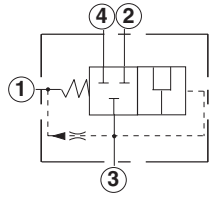
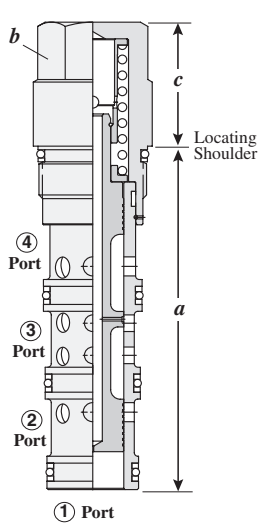


\*\* See page 162 for information on Control Options

Adjustment Range Options:  
 A Option is standard set at 1000 psi.  
 C Option is standard set at 2000 psi.  
 Customer may specify pressure setting.

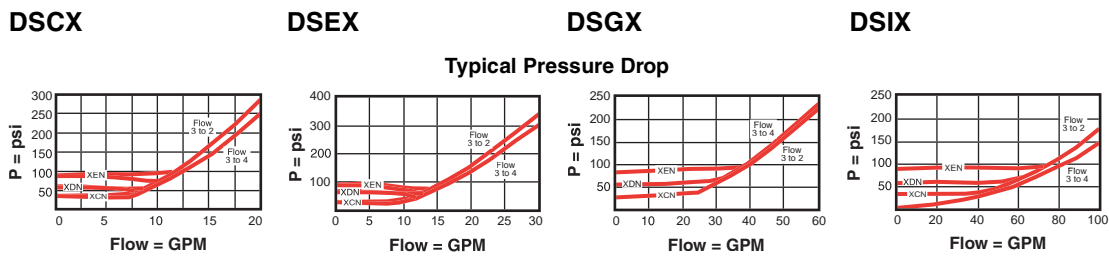
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**VENT-TO-SHIFT 2-POSITION DIVERTER VALVE - NORMALLY CLOSED**



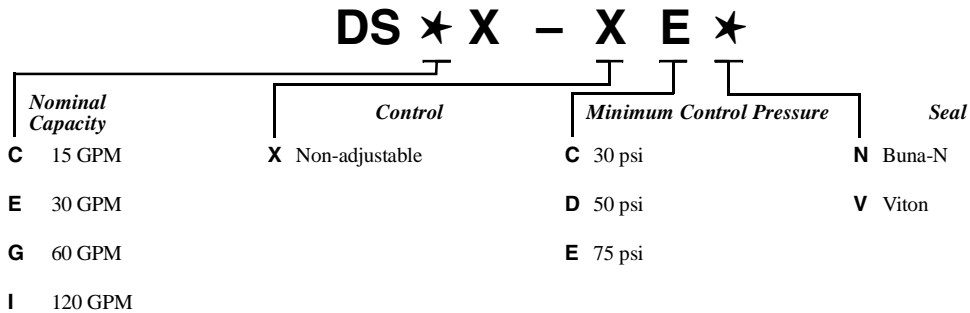
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
15 GPM	<b>DSCX – XEN</b>	T - 31A	3.34	7/8	1.19	30/35
30 GPM	<b>DSEX – XEN</b>	T - 32A	3.63	1 1/8	1.31	45/50
60 GPM	<b>DSGX – XEN</b>	T - 33A	4.51	1 1/4	1.63	150/160
120 GPM	<b>DSIX – XEN</b>	T - 34A	5.50	1 5/8	2.12	350/375

**Performance Curves**



- Maximum operating pressure = 5000 psi
- Nominal vent flow = DSCX. DSEX: 23 in<sup>3</sup>/min., DSGX, DSIX: 35 in<sup>3</sup>/min.
- There must be a pressure source at port 3, relative to port 1, to shift the valve.

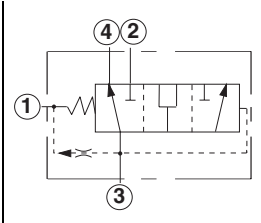
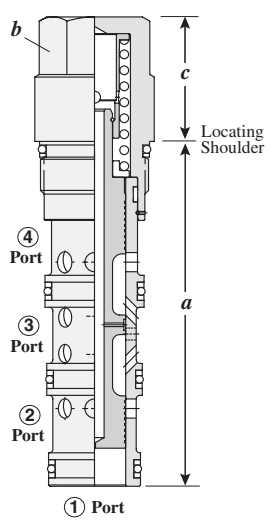
**OPTION ORDERING INFORMATION**



Customer may specify pressure setting.

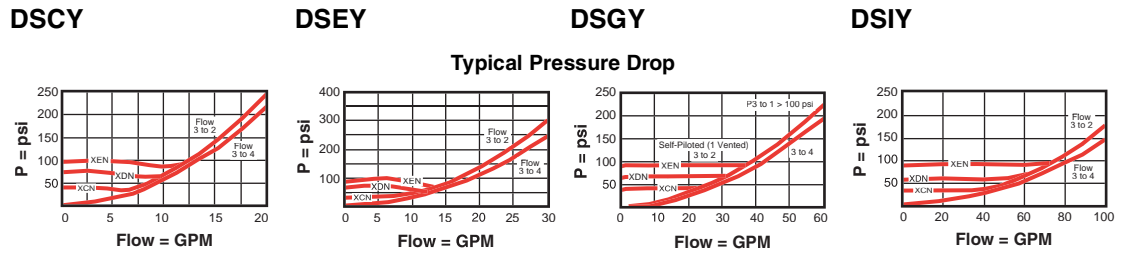


**VENT-TO-SHIFT, 2-POSITION, 3-WAY DIVERTER VALVE**



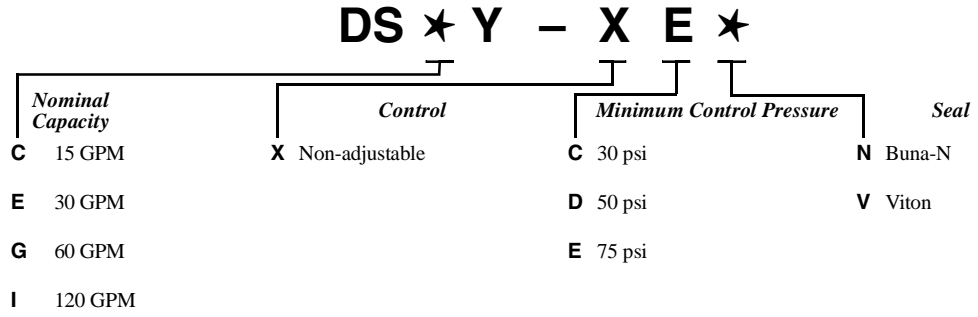
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
15 GPM	DSCY – XEN	T - 31A	3.34	7/8	1.19	30/35
30 GPM	DSEY – XEN	T - 32A	3.63	1 1/8	1.31	45/50
60 GPM	DSGY – XEN	T - 33A	4.51	1 1/4	1.63	150/160
120 GPM	DSIY – XEN	T - 34A	5.50	1 5/8	2.12	350/375

**Performance Curves**



- Maximum operating pressure = 5000 psi
- Nominal vent flow = DSCY, DSEY: 23 in<sup>3</sup>/min., DSGY, DSIY: 35 in<sup>3</sup>/min.
- There must be a pressure source at port 3, relative to port 1, to shift the valve.

**OPTION ORDERING INFORMATION**

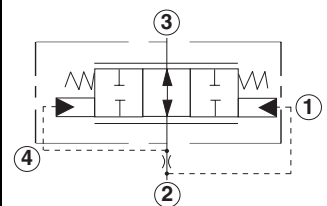
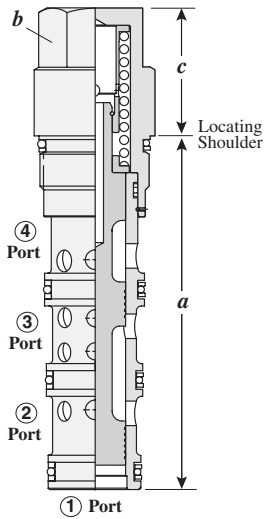


Customer may specify pressure setting.

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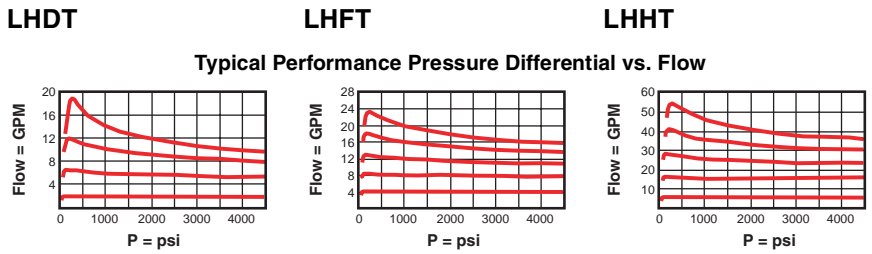


**NORMALLY OPEN, BI-DIRECTIONAL, MODULATING LOGIC ELEMENT**



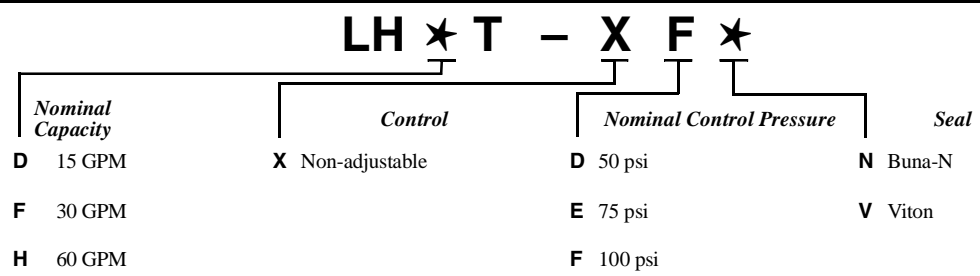
Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque lb. ft.
			a	b	c	
15 GPM	LHDT - XFN	T - 31A	3.34	7/8	1.19	30/35
30 GPM	LHFT - XFN	T - 32A	3.63	1 1/8	1.31	45/50
60 GPM	LHHT - XFN	T - 33A	4.50	1 1/4	1.63	150/160

Performance Curves



- Maximum operating pressure = 5000 psi

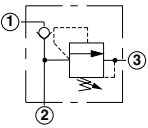
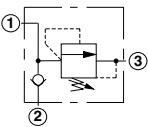
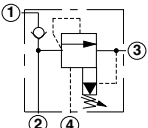
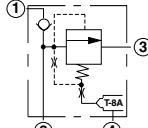
OPTION ORDERING INFORMATION

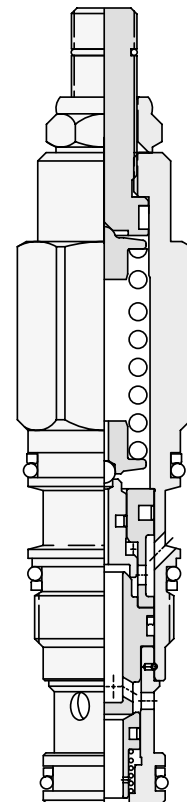


Customer may specify pressure setting.

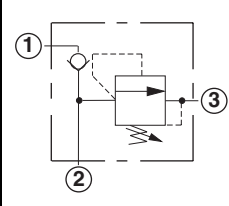
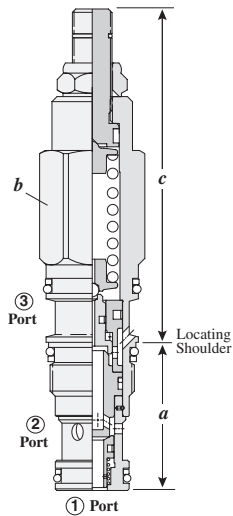


# Hybrid Relief Valves

	<i>Cartridge Type</i>	<i>Page</i>
	Direct Acting Relief Valve - Before Check	156
	Direct Acting Relief Valve - After Check	157
	Ventable, Pilot Operated, Balanced Piston, Relief Valve - Before Check	158
	Ventable, Pilot Operated, Balanced Piston, Relief Valve - Before Check with Integral Pilot Control Cavity	159



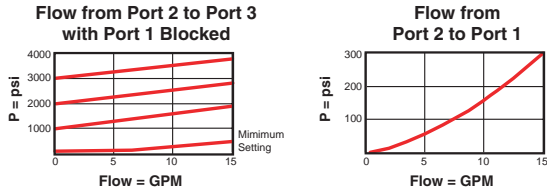
**DIRECT ACTING RELIEF VALVE - BEFORE CHECK**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c			
					L	C	K	
10 GPM	HRDA - LAN	T - 11A	1.38	7/8	3.09	3.15	3.34	30/35

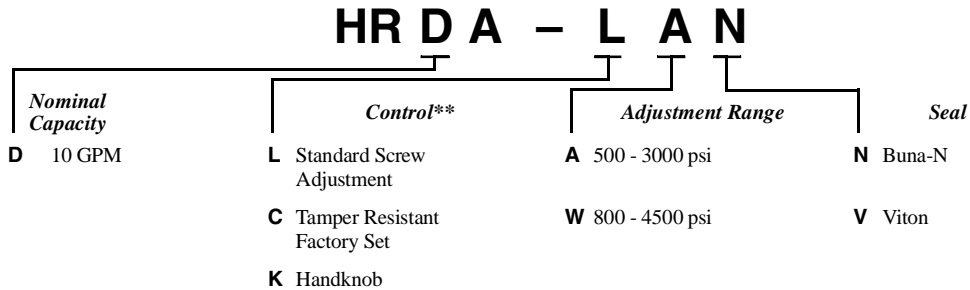
Performance Curves

HRDA



- Maximum operating pressure = 5000 psi
- Maximum valve leakage at reseal = 5 drops/min.
- Reseat exceeds 85% of crack pressure
- Factory pressure setting established at 4 GPM
- Free flow check cracking pressure = 25 psi
- Typical response = 2 ms
- The check portion of the valve has a maximum leakage rate of less than 1 drop/minute.
- Note: This valve deviates from Sun's normal flow path for three port relief valves; port 2 is the inlet, port 1 is the system and port 3 is tank. Therefore, it is probably not useable in existing standard Sun relief manifolds.

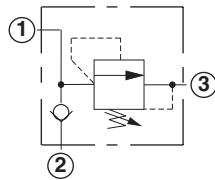
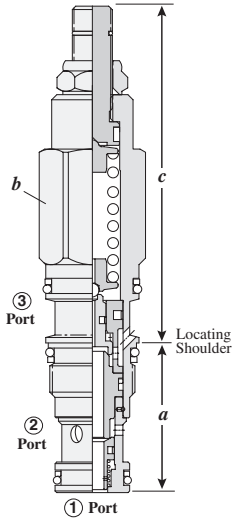
OPTION ORDERING INFORMATION



\*\* See page 162 for information on Control Options

Customer may specify pressure setting.

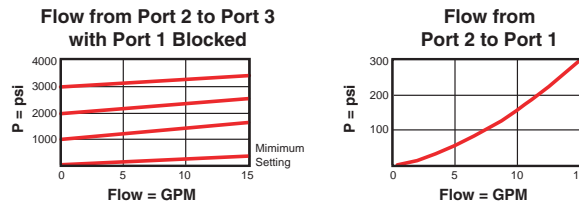
**DIRECT ACTING RELIEF VALVE - AFTER CHECK**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c			
					L	C	K	
10 GPM	HRDB - LAN	T - 11A	1.38	7/8	3.09	3.15	3.34	30/35

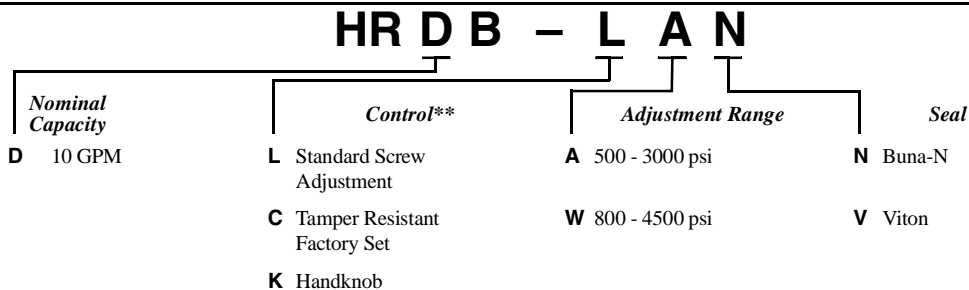
Performance Curves

HRDB



- Maximum operating pressure = 5000 psi
- Maximum valve leakage at reseal = 5 drops/min.
- Reseat exceeds 85% of crack pressure
- Factory pressure setting established at 4 GPM
- Free flow check cracking pressure = 25 psi
- Typical response = 2 ms
- The check portion of the valve has a maximum leakage rate of less than 1 drop/minute.
- Note: This valve deviates from Sun's normal flow path for three port relief valves; port 2 is the inlet, port 1 is the system and port 3 is tank. Therefore, it is probably not useable in existing standard Sun relief manifolds.

OPTION ORDERING INFORMATION

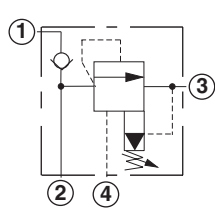
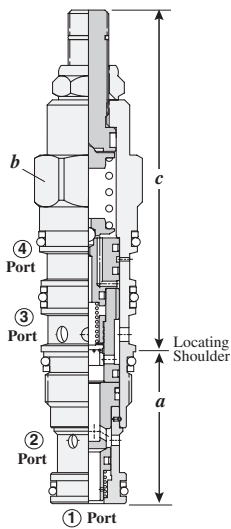


\*\* See page 162 for information on Control Options

Customer may specify pressure setting.

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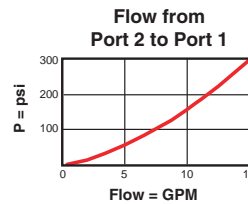
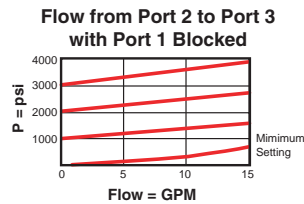
**VENTABLE, PILOT OPERATED, BALANCED PISTON, RELIEF VALVE - BEFORE CHECK**



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions					Installation Torque (lb. ft.)
			a	b	c			
					L	C	K	
10 GPM	<b>HVCA - LAN</b>	T - 21A	1.38	7/8	3.09	3.15	3.34	30/35

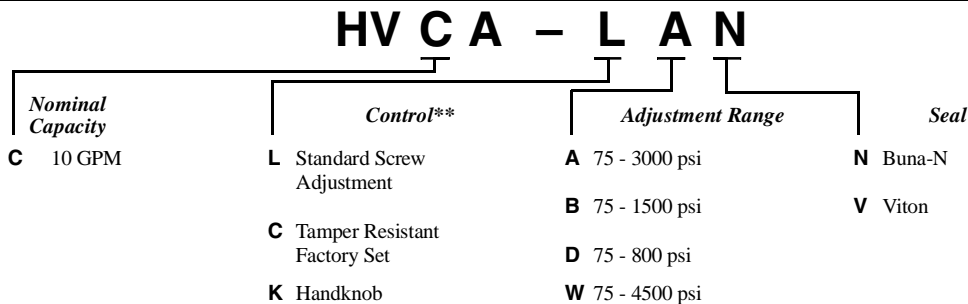
Performance Curves

**HVCA**



- Maximum operating pressure = 5000 psi
- Maximum valve leakage (port 2 to port 3) = 2 in<sup>3</sup>/min. at 1000 psi
- Factory pressure setting established at 4 GPM
- Free flow check cracking pressure = 25 psi
- Typical response = 10 ms
- Minimum setting is 75 psi for all spring ranges.
- Back pressure at port 3 (tank) is directly additive to the valve setting at a 1:1 ratio.
- Pressure at port 4 (vent) controls the valve below its setting.
- The check portion of the valve has a maximum leakage rate of less than 1 drop/minute.
- Note: This valve deviates from Sun's normal flow path for four port relief valves; port 2 is the inlet, port 1 is the system, port 3 is tank and port 4 is vent. Therefore, it is probably not useable in existing standard Sun relief manifolds.

**OPTION ORDERING INFORMATION**

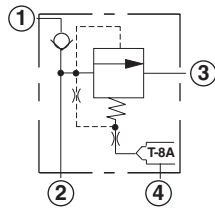
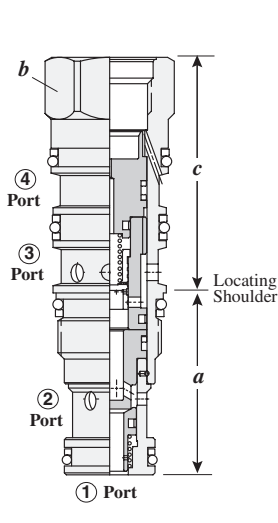


\*\* See page 162 for information on Control Options

Customer may specify pressure setting.

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**VENTABLE, PILOT OPERATED, BALANCED PISTON, RELIEF VALVE - BEFORE CHECK WITH INTEGRAL PILOT CONTROL CAVITY**

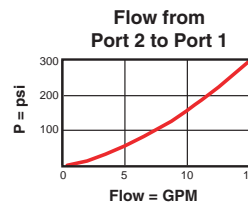
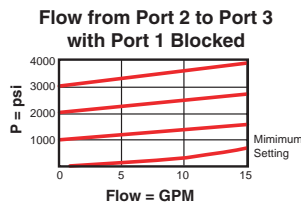


The -8 control option allows the pilot control valve to be incorporated directly into the end of the relief cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions			Installation Torque (lb. ft.)
			a	b	c	
10 GPM	<b>HVCA - 8DN</b>	T - 21A	1.38	7/8	1.78	30/35

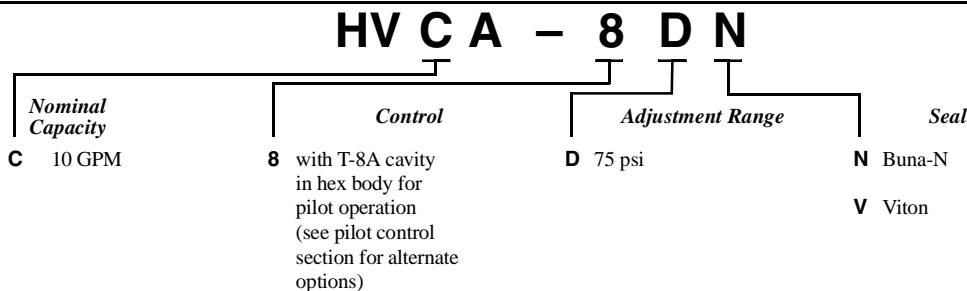
Performance Curves

**HVCA-8**



- Maximum operating pressure = 5000 psi
- Maximum valve leakage (port 2 to port 3) = 2 in<sup>3</sup>/min. at 1000 psi
- Free flow check cracking pressure = 25 psi
- Minimum setting is 75 psi for all spring ranges.
- Back pressure at port 4 (tank) is directly additive to the valve setting at a 1:1 ratio.
- The check portion of the valve has a maximum leakage rate of less than 1 drop/minute.
- Note: This valve deviates from Sun's normal flow path for four port relief valves; port 2 is the inlet, port 1 is the system, port 3 is tank and port 4 is vent. Therefore, it is probably not useable in existing standard Sun relief manifolds.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

**OPTION ORDERING INFORMATION**

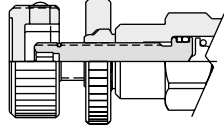
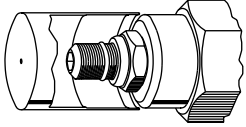
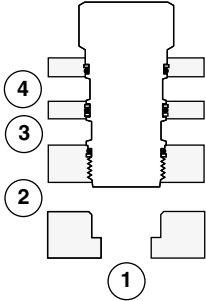
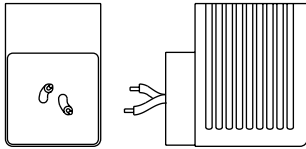
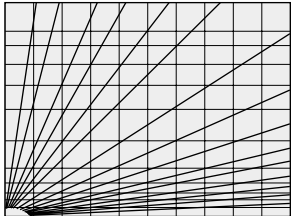


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**NOTES**



# General Information

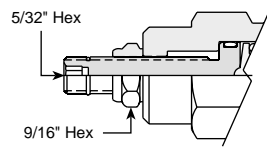
	<i>Page</i>	
Cartridge Control Options	162	
Cartridge Control Kits	163	
Cavity Plugs	165	
Solenoid Electrical Connector Options	167	
Orifice Pressure Drop Data	168	

# Cartridge Control Options

## General Purpose Controls (for use in systems where adjustment may be changed after installation.)

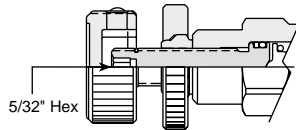
### L Standard Screw Adjustment

O-ring seal on adjust screw. Adjust screw positively retained. Overset protection-pilot spring cannot go solid.



### K Handknob with Lock Knob

Handknob and lock knob added to L control. Sun handknob kits for field conversion are available.

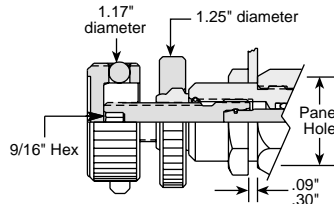


### O Handknob with Panel Mount

Special threaded cartridge hex body with panel nut for mounting cartridge through access hole in control panel. Handknob and lock knob included.

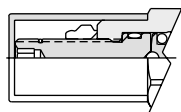
#### Panel Hole:

Series 1 cartridges .75" dia.  
Series 2 cartridges 1.00" dia.  
Panel nut hex size identical to cartridge hex size.



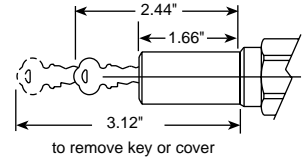
### C Tamper Resistant Factory Set

Cover press-fit onto L control cartridge shoulder. Valves may be ordered in this configuration from Sun. **Specify pressure setting on order.** Setting stamped on cartridge hex. Sun kits for field conversion are available.



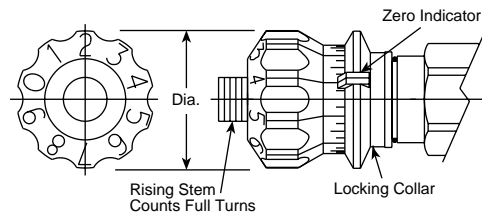
### Key Lock Kit

Optional adjustment Key Lock Cover Kit for L controls allows adjustment to be locked with a key to prevent unauthorized changes in valve setting. Adjustment is easily accessible when lock assembly is removed. Requires replacement of standard locknut with special locknut which accepts lock assembly, and a new wire stop ring for overset protection.



### H Calibrated Handknob with Detent Lock

Fully calibrated handknob for flow control cartridges. 40 radial calibrations per turn. Moveable zero indicator. (Minor disassembly required.) Rising detented locking collar positively locks adjustment knob against vibration or accidental tampering. Any desired setting may be recorded and repeated. U.S. Patent #4,577,831.

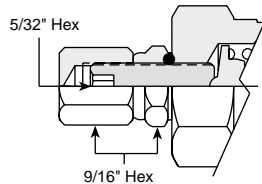


Diameter	1.13" Dia.	1.38" Dia.	1.62" Dia.	1.62" Dia.
Series	1	2	3	4
	NCCB	NCEB	NCFB	NCEB
	NCCC	NCEC	NCFC	NCEC
	NFCC	NFDC	NFEC	NFCC
	NFCD	NFDD	NFED	NFDD
	FDBA	FDCB	FDEA	FDBA

## Special Purpose Controls (for use in systems where adjustment is seldom changed after installation)

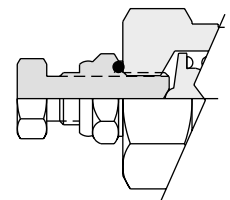
### J Socket Head Set Screw with Cap

Stem seal - Seal under locknut. Adjusting screw not retained. No overset protection.



### F Wrench Adjustment

Stem seal - Seal under locknut. Adjusting screw is not retained. Overset protection-pilot spring cannot go solid.



## Counterbalance Cartridge Controls

All Sun counterbalance cartridges are built with a leakproof adjustment - O-ring seals are on the adjusting screw-but are not designed for frequent adjustment in the field. Cartridges that are factory pre-set by Sun to a customer specified pressure setting are available and can be installed directly on a machine without the need for further adjustment.

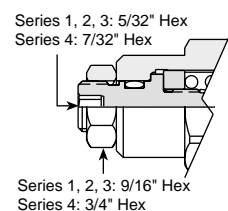
### C Tamper Resistant Factory Set

See "C" Control description above.

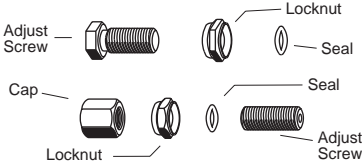

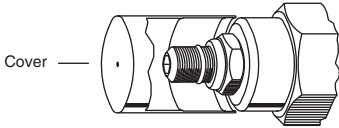
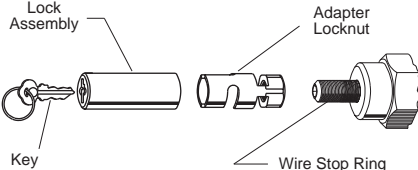
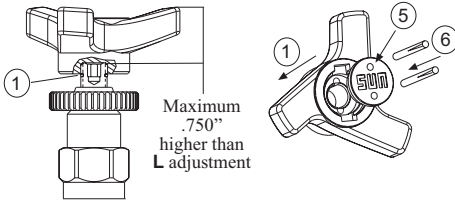
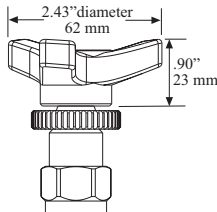
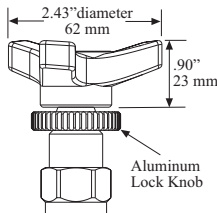
### L Standard Leakproof

#### Screw Adjustment.

O-ring seal on adjust screw.




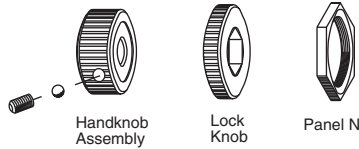
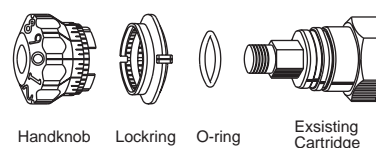

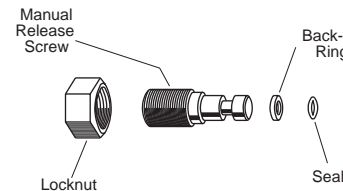
# Cartridge Control Kits

Service Kit Number Description	Use specifically with Control/Cartridge	Description	Notes
Adjustment Screw Kit 991-006	All <b>F</b> controls		To assure a complete seal on the stem - release all pressure on the cartridge after setting. <b>Then...</b> tighten locknut (and cap, on <b>J</b> ).
Adjustment Screw Kit 991-010	All <b>J</b> controls		
<b>Tamper Resistant Cover</b> 991-000 991-004 991-001 991-002 991-003 991-032 991-033	For all Sun cartridges with <b>L</b> adjustment Series 0 - 3/4" hex Series 1 - 7/8" hex Series 2 - 1 1/8" hex Series 3 - 1 1/4" hex Series 4 - 1 5/8" hex Series 1 - 7/8" hex (CB**, CC**) Series 2 - 1 1/8" hex (CB**, CC**)		<ol style="list-style-type: none"> <li>1. Adjust valve to desired setting and tighten locknut.</li> <li>2. Using an arbor press or a soft hammer, install cover until it seats on cartridge hex.</li> <li>3. Cover is a press fit on cartridge shoulder.</li> </ol>
Key Lock Kit 993-008	For all Sun cartridges with <b>L</b> adjustment (except Series 0 and counterbalance cartridges).		<ol style="list-style-type: none"> <li>1. Remove original wire stop ring and locknut.</li> <li>2. Thread on the adapter locknut and install new wire stop ring through slot provided.</li> <li>3. Adjust valve to desired setting and tighten adapter locknut.</li> <li>4. Slide lock assembly over adapter, lock and remove key.</li> </ol>
Three-winged Handknob Kit 991-034	For all Series 1, 2, 3, 4 valves with <b>L</b> or <b>O</b> adjustment except counterbalance cartridges.	<p>Install while cartridge is screwed in cavity to prevent damage.</p> 	<ol style="list-style-type: none"> <li>1. Do not remove stop ring.</li> <li>2. Install lock knob by snapping onto the locknut.</li> <li>3. Install star knob until contact is made with the stop ring.</li> <li>4. Caution during installation on flow control valves (that have no stop ring). Make sure valve can be shut with hand knob installed.</li> <li>5. Insert pins in cover so that they project on backside.</li> <li>6. Put cover on with inserted pins and drive pins in until flush with cover.</li> </ol>
The handknob can be used as a Maximum Setting Limiter.		<p>When knob is used as a maximum Setting Limiter:</p> <ol style="list-style-type: none"> <li>1. Set valve at desired maximum setting.</li> <li>2. Tighten lock nut (110 lbs. inch).</li> <li>3. Remove stop ring.</li> <li>4. Install lock knob.</li> <li>5. Install handknob until flush with the lock knob.</li> </ol>	
Three-winged Handknob Kit with 1 3/8" dia. aluminum lock knob. 991-039	This kit should be used in applications where there is high vibration and a plastic lock knob may loosen.		Follow installation instructions described above.

Cartridge Control Kits continue on next page

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# Cartridge Control Kits

Service Kit Number Description	Use specifically with Control/Cartridge	Description	Notes
<b>K</b> Handknob Kit 991-211	Use this kit to adapt all <b>L</b> controls to <b>K</b> controls (except Series 0 and counterbalance cartridges).		Only cartridges date stamped "41" or later and originally supplied with plastic knobs. Lock knob snaps onto locknut furnished on cartridge.
991-222	<b>K</b> control for Series 0		
Panel Handknob Kit 991-215	<b>O</b> controls All Series 1 cartridges 7/8" hex M20 thread		
Panel Handknob Kit 991-216	<b>O</b> controls All Series 2 cartridges 1 1/8" hex 1"-14 thread		
<b>H</b> Calibrated Handknob Kit 991-219	<b>H</b> controls All series of flow controls  <b>FDCB, NCEB, NCEC, NFDC, NFDD</b> only		Only for cartridges originally supplied with an <b>H</b> handknob. Valves can not be modified in the field.  <b>Note:</b> The <b>H</b> control is <b>Only</b> available for the cartridges shown to the left.
991-220	<b>FDEA, FDFB, NCFB, NCFB, NCGB, NCGC, NFEC, NFED, NFFC, NFFD</b> only		
991-221	<b>FDBA, NCCB, NCCC, NFCC, NFDC</b> only		
Lockwire Kit 991-012	All <b>M, Q</b> and <b>R</b> controls (except solenoid operated cartridges).		
Adjustment Screw Kit 991-112-003 Viton 991-112-007 Buna-N	<b>CKCA L**CKCD L** CKCB L**CPCA L** CKCC L**</b>		<b>Only</b> cartridges date stamped "62" or earlier.
Adjustment Screw Kit 991-212-003 Viton 991-212-007 Buna-N	<b>CKEA L**CKED L** CKEB L**CPEA L** CKEC L**</b>		

# Cavity Plugs

It is sometimes desirable to remove a Sun cartridge valve and still maintain the integrity of the hydraulic system. This may be necessitated by the need to flush a system after repairs or a piping change, or to change an operating function in the circuit. For these requirements, Sun offers two styles of cavity plugs - all ports blocked and main ports open to flow.

## Plugs for Two Port Cavities:

Series	Cavity	All Ports Open			All Ports Blocked		
		Cavity Plug Model Code*	Buna-N	Viton	Cavity Plug Model Code	Buna-N	Viton
P	T-8A	<b>XAOA-XX*</b>			<b>XACA-XX*</b>		
0	T-162A	<b>XZOA-XX*</b>			<b>XZCB-XX*</b>		
1	T-10A	<b>XFOA-XX*</b>			<b>XFCA-XX*</b>		
	T-13A					<b>XGCA-XX*</b>	
2	T-3A	<b>XCOA-XX*</b>			<b>XCCA-XX*</b>		
	T-5A					<b>XDCA-XX*</b>	
3	T-16A	<b>XIOA-XX*</b>			<b>XICA-XX*</b>		
4	T-18A	<b>XKOA-XX*</b>			<b>XKCA-XX*</b>		

## Plugs for Three Port Cavities

Series	Cavity	Ports 1 to 2 Open Port 3 Blocked			All Ports Blocked		
		Cavity Plug Model Code*	Buna-N	Viton	Cavity Plug Model Code	Buna-N	Viton
P	T-9A	<b>XAOB-XX*</b>			<b>XACBXX*</b>		
0	T-163A	<b>XZOB-XX*</b>			<b>XZCB-XX*</b>		
1	T-11A	<b>XEOA-XX*</b>			<b>XECA-XX*</b>		
2	T-2A	<b>XBOA-XX*</b>			<b>XBCA-XX*</b>		
3	T-17A	<b>XHOA-XX*</b>			<b>XHCA-XX*</b>		
4	T-19A	<b>XJOA-XX*</b>			<b>XJCA-XX*</b>		

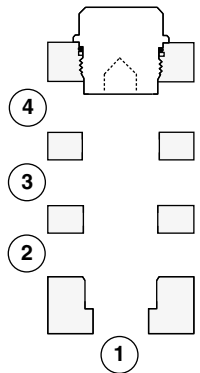
## Plugs for Four Port Cavities (Internal Locating Shoulder)

Series	Cavity	Ports 1 to 2 Open Port 3 and 4 Blocked			All Ports Blocked		
		Cavity Plug Model Code*	Buna-N	Viton	Cavity Plug Model Code	Buna-N	Viton
1	T-21A	<b>XMOA-XX*</b>			<b>XMCA-XX*</b>		
2	T-22A	<b>XNOA-XX*</b>			<b>YNCA-XX*</b>		
3	T-23A	<b>XPOA-XX*</b>			<b>XPCA-XX*</b>		
4	T-24A	<b>XQOA-XX*</b>			<b>XQCA-XX*</b>		

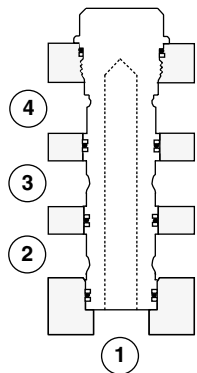
\*Insert in the seventh position model code digit N to order Buna-N seals or V to order Viton seals.

## Cavity Plugs

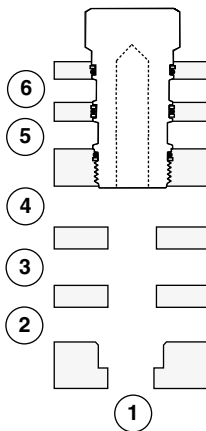
### Plugs for Four Port Cavities (External Locating Shoulder)



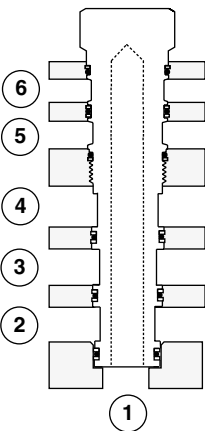
Series	Cavity	All Ports Open		All Ports Blocked			
		Cavity Plug Model Code*	Buna-N	Viton	Cavity Plug Model Code*	Buna-N	Viton
1	T-31A	XFOA-XX*			XRCA-XX*		
2	T-32A	XCOA-XX*			XSCA-XX*		
3	T-33A	XIOA-XX*			XTCA-XX*		
4	T-34A	XKOA-XX*			XVCA-XX*		



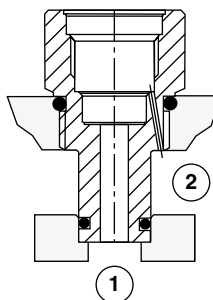
### Plugs for Six Port Cavities



Series	Cavity	Ports 1, 2, 3 and 4 Open Ports 5 and 6 Blocked		All Ports Blocked			
		Cavity Plug Model Code*	Buna-N	Viton	Cavity Plug Model Code*	Buna-N	Viton
1	T-61A	XMOA-XX*			XRCC-XX*		
2	T-62A	XNOA-XX*			XSCC-XX*		
3	T-63A	XPOA-XX*			XTCC-XX*		
4	T-64A	XQOA-XX*			XVCC-XX*		



### Cavity Adaptor (Converts Waterman 12-2 Cavity to the Sun T-8A Cavity)



Cavity	All Ports Open		
	Cavity Plug Model Code*	Buna-N	Viton
12-2	XAAA-8X*		

\*Insert in the seventh position model code digit N to order Buna-N seals or V to order Viton seals.

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# Sun Solenoid Electrical Connector Options

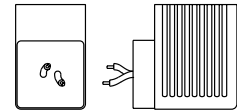
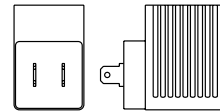
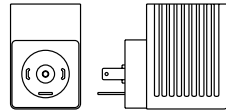
Sun Hydraulics has a range of pilot flow and full flow solenoid products with operating pressures up to 5000 psi. These products are available with the coil configuration options shown below. If you only require pilot flow and want to operate these packages in a 5000 psi system, Sun offers a screw-in adapter that converts the Waterman 12-2 cavity to a Sun T-8A cavity.

## Connector Options for Sun Pilot Flow Solenoid Valves (DAAA, DBAA)

ISO / DIN 43650

SAE J858-A

Twin Lead



Description	Coil only part number	Coil only part number	Coil only part number
115 V AC 50/60 Hz	760-211	N/A	N/A
230 V AC 50/60 Hz	760-223	N/A	N/A
6 V DC	760-206	760-506	760-706
12 V DC	760-212	760-512	760-712
24 V DC	760-224	760-524	760-724
28 V DC	760-228	760-528	760-728
36 V DC	760-236	760-536	760-736
48 V DC	760-248	760-548	760-748

## Connector Options for Sun Full Flow Solenoid Valves (DLDA, DTDA, DMDA, DNDA) and Proportional Valves (RBAP, PRDP, PRDL)

ISO/DIN 43650

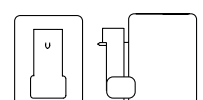
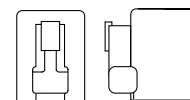
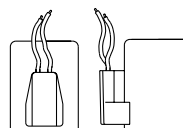
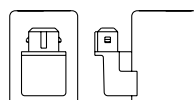
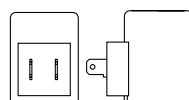
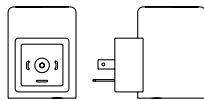
Twin Spade  
(SAE J858A)

AMP® Junior Timer

Twin Lead

Metri-Pack

Deutsch



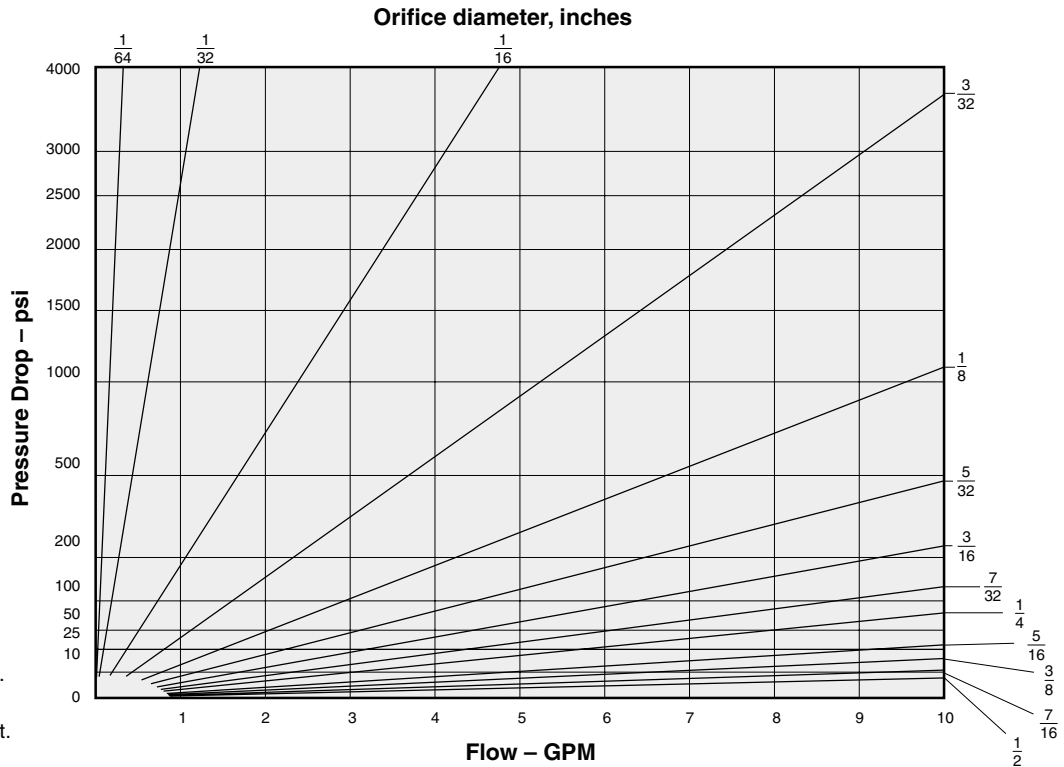
Description	Coil only part number	Coil only part number	Coil only part number	Coil only part number	Coil only part number	Coil only part number
115 V AC 50/60 Hz	770-211	N/A	N/A	N/A	N/A	N/A
230 V AC 50/60 Hz	770-223	N/A	N/A	N/A	N/A	N/A
12 V DC	770-212	770-512	770-612	770-712	770-812	770-912
24 V DC	770-224	770-524	770-624	770-724	770-824	770-924
48VDC*	770-248*	770-548*	770-648*	770-748*	770-848*	770-948*

\*Insert in the seventh position model code digit N to order Buna-N seals or V to order Viton seals.

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**ORIFICE PRESSURE DROP DATA**

No allowance has been made for viscosity effects, or regain of pressure downstream.



These charts are based on the formula:

$$Q = C \times A \times \sqrt{2gH}$$

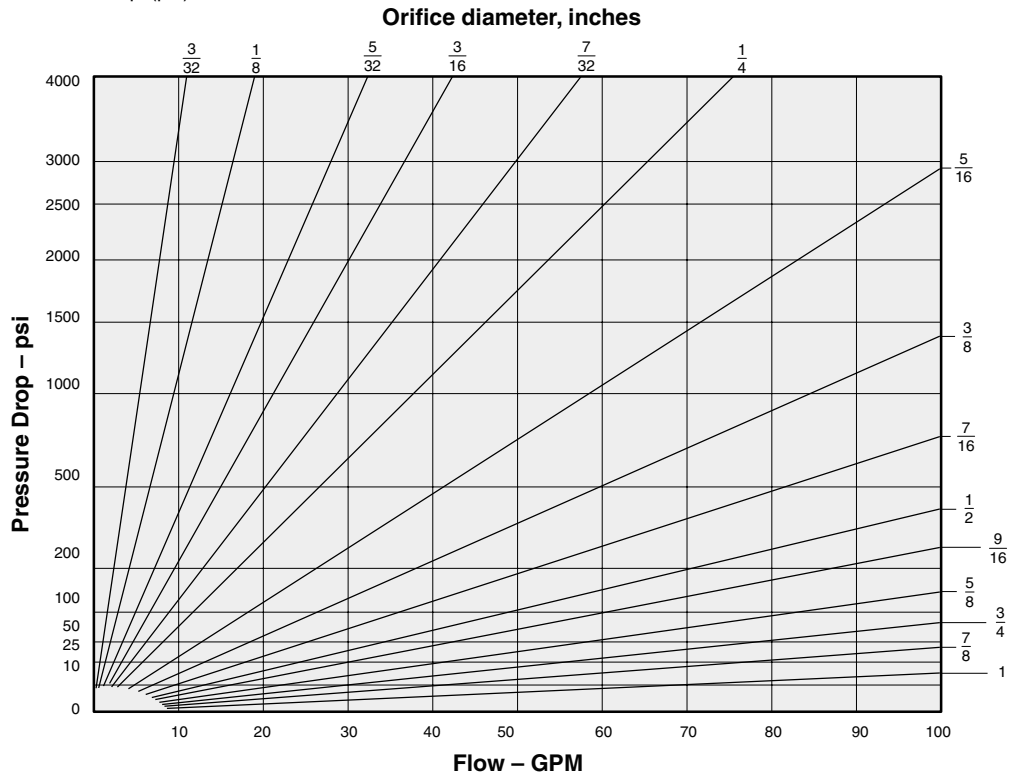
Where:

- Q = Flow in Cu. Ft. per Sec.
- C = Orifice Coefficient
- A = Area of Orifice in Sq. Ft.
- H = Pressure Head in Ft.

Specify Gravity of Fluid = .895

This equation becomes

$$Q(\text{GPM}) = 24.12 \times A(\text{sq.in.}) \times \sqrt{\text{Pressure Drop (psi)}} \text{ when } C = 0.6$$





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CACG - ***	T-11A	55	CBGY - ***	T-17A	48	CSAA - ***	T-13A	136
CACK - ***	T-11A	55	CBHA - ***	T-19A	53	CSAB - ***	T-11A	137
CACL - ***	T-11A	55	CBHG - ***	T-19A	53	CSAC - ***	T-13A	136
CAEA - ***	T-2A	55	CBIA - ***	T-19A	48	CSAD - ***	T-11A	137
CAEG - ***	T-2A	55	CBIB - ***	T-19A	48	CSAW - ***	T-162A	136
CAEK - ***	T-2A	55	CBIG - ***	T-19A	49	CSAX - ***	T-163A	137
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CAGK - ***	T-17A	55	CCCA - ***	T-11A	54	CVEV - ***	T-22A	46
CAGL - ***	T-17A	55	CCEA - ***	T-2A	54	CVGV - ***	T-23A	46
CAIA - ***	T-19A	55	CCGA - ***	T-17A	54	CVIV - ***	T-24A	46
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CAIL - ***	T-19A	55	CDAB - ***	T-11A	139	CWCK - ***	T-21A	56
CBBA - ***	T-11A	52	CDAC - ***	T-13A	138	CWCL - ***	T-21A	57
CBBB - ***	T-11A	50	CDAD - ***	T-11A	139	CWEA - ***	T-22A	56
CBBC - ***	T-11A	50	CKBB - ***	T-163A	44	CWEG - ***	T-22A	57
CBBD - ***	T-11A	51	CKBD - ***	T-163A	44	CWEK - ***	T-22A	56
CBBG - ***	T-11A	53	CKCB - ***	T-11A	44	CWEL - ***	T-22A	57
CBBL - ***	T-11A	51	CKCD - ***	T-11A	44	CWGA - ***	T-23A	56
CBBY - ***	T-11A	52	CKCV - ***	T-11A	45	CWGG - ***	T-23A	57
CBCA - ***	T-11A	48	CKEB - ***	T-2A	44	CWGK - ***	T-23A	56
CBCB - ***	T-11A	48	CKED - ***	T-2A	44	CWGL - ***	T-23A	57
CBCG - ***	T-11A	49	CKEV - ***	T-2A	45	CWIA - ***	T-24A	56
CBCH - ***	T-11A	49	CKGB - ***	T-17A	44	CWIG - ***	T-24A	57
CBCL - ***	T-11A	49	CKGD - ***	T-17A	44	CWIK - ***	T-24A	56
CBCY - ***	T-11A	48	CKGV - ***	T-17A	45	CWIL - ***	T-24A	57
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CBDD - ***	T-2A	51	CNAC - ***	T-162A	72	CXCE - ***	T-11A	62
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CBEB - ***	T-2A	48	CNDC - ***	T-13A	63	CXFA - ***	T-5A	60
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CBEH - ***	T-2A	49	CNED - ***	T-2A	64	CXGE - ***	T-17A	62
CBEL - ***	T-2A	49	CNFC - ***	T-5A	63	CXHA - ***	T-16A	60
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CBFL - ***	T-17A	51	COBA - ***	T-163A	147	DAAC - ***	T-8A	122
CBGA - ***	T-17A	48	CODA - ***	T-11A	147	DAAH - ***	T-8A	123
CBGB - ***	T-17A	48	COFA - ***	T-2A	147	DAAP - ***	T-8A	124
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<b>DBAC - ***</b>	T-9A	126	<b>DOJR - 8**</b>	T-24A	95	<b>DVBO - 8**</b>	T-21A	107
<b>DBAH - ***</b>	T-9A	127	<b>DOJS - ***</b>	T-24A	93	<b>DVBP - 8**</b>	T-21A	107
<b>DBAM - ***</b>	T-9	122	<b>DPBA - ***</b>	T-11A	102	<b>FCBB - ***</b>	T-162A	70
<b>DBAP - ***</b>	T-9A	128	<b>DPBB - ***</b>	T-11A	102	<b>FCCB - ***</b>	T-13A	70
<b>DCCC - ***</b>	T-61A	110	<b>DPBC - ***</b>	T-11A	102	<b>FCDB - ***</b>	T-5A	70
<b>DCCD - ***</b>	T-61A	111	<b>DPBD - ***</b>	T-11A	102	<b>FCEB - ***</b>	T-16A	70
<b>DCDC - ***</b>	T-62A	110	<b>DPBM - ***</b>	T-21A	103	<b>FCFB - ***</b>	T-18A	70
<b>DCDD - ***</b>	T-62A	111	<b>DPBN - ***</b>	T-21A	103	<b>FDBA - ***</b>	T-13A	71
<b>DCEC - ***</b>	T-63A	110	<b>DPBO - ***</b>	T-21A	103	<b>FDCB - ***</b>	T-5A	71
<b>DCED - ***</b>	T-63A	111	<b>DPBP - ***</b>	T-21A	103	<b>FDEA - ***</b>	T-16A	71
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<b>DCFD - ***</b>	T-64A	111	<b>DPCB - ***</b>	T-2A	102	<b>FPCC - ***</b>	T-13A	73
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<b>DFDA - 8**</b>	T-5A	108	<b>DPCM - ***</b>	T-22A	103	<b>FQEA - ***</b>	T-5A	144
<b>DFDB - 8**</b>	T-5A	109	<b>DPCN - ***</b>	T-22A	103	<b>FQGA - ***</b>	T-16A	144
<b>DFEA - 8**</b>	T-16A	108	<b>DPCO - ***</b>	T-22A	103	<b>FQIA - ***</b>	T-18A	144
<b>DFEB - 8**</b>	T-16A	109	<b>DPCP - ***</b>	T-22A	103	<b>FRBA - ***</b>	T-163A	76
<b>DFFA - 8**</b>	T-18A	108	<b>DRAX - ***</b>	T-21A	150	<b>FRCA - ***</b>	T-11A	76
<b>DKDP - ***</b>	T-21A	98	<b>DRAY - ***</b>	T-21A	151	<b>FRDA - ***</b>	T-2A	76
<b>DKDR - ***</b>	T-21A	99	<b>DRBA - ***</b>	T-11A	104	<b>FREA - ***</b>	T-17A	76
<b>DKDR - 8**</b>	T-21A	100	<b>DRBB - ***</b>	T-11A	104	<b>FRFA - ***</b>	T-19A	76
<b>DKDS - ***</b>	T-21A	97	<b>DRBC - ***</b>	T-11A	104	<b>FSBA - ***</b>	T-31A	83
<b>DKFP - ***</b>	T-22A	98	<b>DRBD - ***</b>	T-11A	104	<b>FSBD - ***</b>	T-31A	82
<b>DKFR - ***</b>	T-22A	99	<b>DRBR - ***</b>	T-21A	105	<b>FSBS - ***</b>	T-31A	84
<b>DKFR - 8**</b>	T-22A	100	<b>DSCH - ***</b>	T-31A	140	<b>FSCA - ***</b>	T-31A	83
<b>DKFS - ***</b>	T-22A	97	<b>DSCO - ***</b>	T-31A	142	<b>FSCD - ***</b>	T-31A	82
<b>DKHP - ***</b>	T-23A	98	<b>DSCS - ***</b>	T-31A	141	<b>FSCH - ***</b>	T-31A	85
<b>DKHR - ***</b>	T-23A	99	<b>DSCX - ***</b>	T-31A	152	<b>FSCS - ***</b>	T-31A	84
<b>DKHR - 8**</b>	T-23A	100	<b>DSCY - ***</b>	T-31A	153	<b>FSDA - ***</b>	T-32A	83
<b>DKHS - ***</b>	T-23A	97	<b>DSEH - ***</b>	T-32A	140	<b>FSDD - ***</b>	T-32A	82
<b>DKJP - ***</b>	T-24A	98	<b>DSEO - ***</b>	T-32A	142	<b>FSDH - ***</b>	T-32A	85
<b>DKJR - ***</b>	T-24A	99	<b>DSES - ***</b>	T-32A	141	<b>FSDS - ***</b>	T-32A	84
<b>DKJR - 8**</b>	T-24A	100	<b>DSEX - ***</b>	T-32A	152	<b>FSEA - ***</b>	T-33A	83
<b>DKJS - ***</b>	T-24A	97	<b>DSEY - ***</b>	T-32A	153	<b>FSED - ***</b>	T-33A	82
<b>DLDA - ***</b>	T-13A	114	<b>DSGH - ***</b>	T-33A	140	<b>FSEH - ***</b>	T-33A	85
<b>DMDA - ***</b>	T-11A	116	<b>DSGO - ***</b>	T-33A	142	<b>FSES - ***</b>	T-33A	84
<b>DNDA - ***</b>	T-31A	117	<b>DSGS - ***</b>	T-33A	141	<b>FSFA - ***</b>	T-34A	83
<b>DODP - ***</b>	T-21A	96	<b>DSGX - ***</b>	T-33A	152	<b>FSFD - ***</b>	T-34A	82
<b>DODR - ***</b>	T-21A	94	<b>DSGY - ***</b>	T-33A	153	<b>FSFH - ***</b>	T-34A	85
<b>DODR - 8**</b>	T-21A	95	<b>DSIH - ***</b>	T-34A	140	<b>FSFS - ***</b>	T-34A	84
<b>DODS - ***</b>	T-21A	93	<b>DSIO - ***</b>	T-34A	142	<b>FVCA - ***</b>	T-21A	77
<b>DOFP - ***</b>	T-22A	96	<b>DSIS - ***</b>	T-34A	141	<b>FVCA - 8**</b>	T-21A	78
<b>DOFR - ***</b>	T-22A	94	<b>DSIX - ***</b>	T-34A	152	<b>FVDA - ***</b>	T-22A	77
<b>DOFR - 8**</b>	T-22A	95	<b>DSIY - ***</b>	T-34A	153	<b>FVDA - 8**</b>	T-22A	78
<b>DOFS - ***</b>	T-22A	93	<b>DTDA - ***</b>	T-13A	115	<b>FVEA - ***</b>	T-23A	77
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# NOTES

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## NOTES

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# NOTES

## WARRANTY INFORMATION, PERFORMANCE ASSURANCE, AND APPLICATION LIMITATIONS

### Caution

Sun Hydraulics manufactures a variety of cartridge valves that will fit into the same Sun cavity. Each cartridge is marked with a seven-digit part identification code and a four-digit date code, stamped on the hex surfaces. Designers and users of Sun components are advised that **physical interchangeability of cartridges does not necessarily mean functional interchangeability**. When replacing any Sun cartridges, users

should first check with the manufacturer's service literature, their local Sun distributor, or the Sun factory before making any part substitutions.

**NOTE: To avoid serious injury, the manufacturer's service literature must be consulted before working on any hydraulic system.**

### Limited Warranty

Sun Hydraulics warrants its products free from defects in material, workmanship, and design for a period of three years after their installation, provided the installation date is less than one year after manufacture. **“O-rings” and seals are specifically exempted from this warranty.** In no instance is there any warranty of fitness for a particular use and Sun Hydraulics cannot and does not accept responsibility of any type for any of its products that have been subjected to improper installation, improper application, negligence,

tampering, or abuse, or which have been repaired or altered outside of the Sun Hydraulics factory. Sun's liability under this warranty shall extend only to repair or replacement, f.o.b. Sun's factory, of any defective part or product determined by inspection as not conforming to this warranty. Sun makes no other warranties, expressed or implied, and is not responsible for any consequential damages resulting from use by any buyer or user, Sun Hydraulics' liability being limited to the value of product sold or obligation to replace a defective part.

### Performance Assurance

All Sun cartridges valves are individually tested at the factory and preset to specific pressure or flow settings where indicated in this product listing. However, as the actual performance of buyers' equipment cannot be reproduced in Sun's testing laboratory, assurance of suitability of Sun products

in the buyer's application is the responsibility of the buyer. This is typically accomplished by the manufacture of a prototype followed by a test or qualification program on the part of the buyer.

### Application Limitations

Sun product designs and manufacturing facilities have been specifically developed to provide products for commercial, industrial and mobile hydraulic applications and Sun products are only warranted for these types of uses. **Sun's distributors are not authorized to approve the use of Sun products in any of the following applications:**

- Any product that comes under the U.S. Federal Highway Safety Act, including, but not limited to, steering or braking systems for passenger-carrying vehicles or on-highway trucks.
- Aircraft or space vehicles.

- Ordnance equipment.
- Life support equipment.
- Any end product that comes under the U.S. Nuclear Regulatory Commission rules and regulations, including, but not limited to, products used in nuclear power plant operations.

Specific written approval for any application of Sun products in any of the above named applications should be obtained from Sun Hydraulics. Consultation with Sun distributors or factory engineers is advisable in any situations where applicability is questionable.